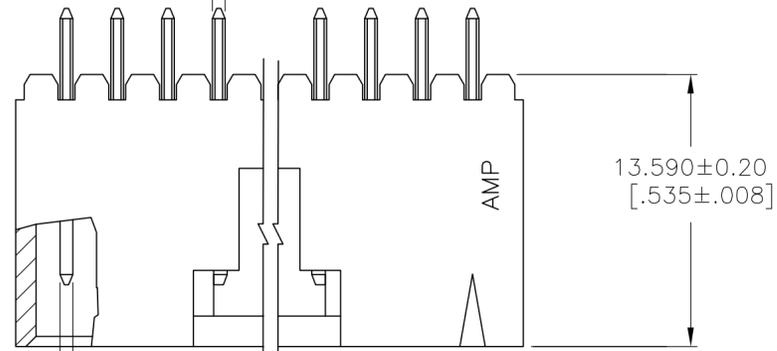


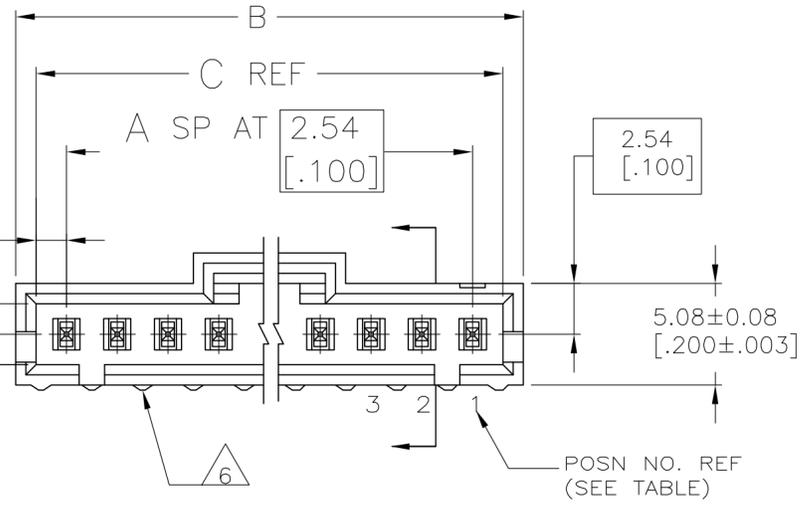
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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
F		EC 0G3C 0786 04		29JAN05	BSV	JLG	

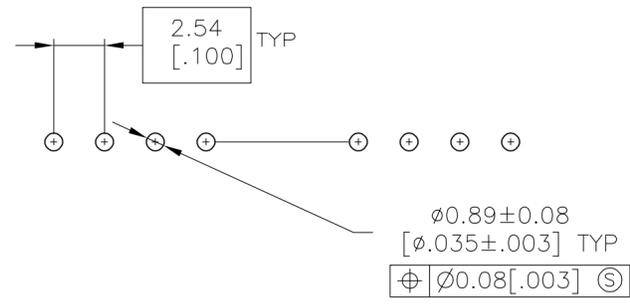
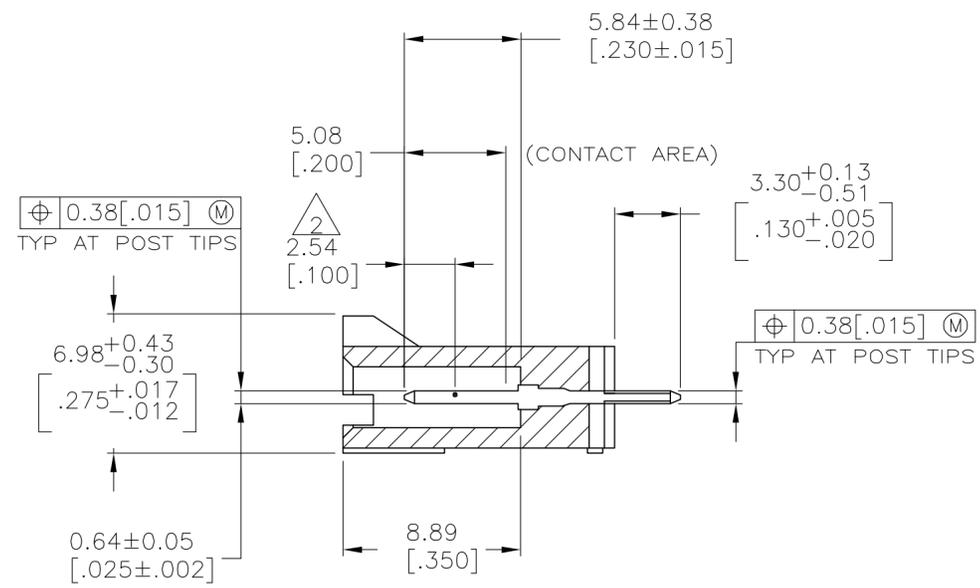
$\phi 0.38[.015]$ (M)
TYP AT POST TIPS



0.64±0.02 [0.025±.001]
 $\phi 0.38[.015]$ (M)
TYP AT POST TIPS



- 1 .00076[.000030] GOLD IN THE CONTACT AREA, .00254[.000100] - .00508[.000200] MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .00127[.000050] NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4 .00076[.000030] GOLD IN THE CONTACT AREA, .00254[.000100] - .00508[.000200] MATTE TIN ON THE SOLDER TAIL, ALL OVER .00127[.000050] NICKEL.
- 5 HIGH TEMPERATURE CONFIGURATION.
- 6 STANDOFF NOT PRESENT ON UNDERSIDE OF ASSEMBLY



RECOMMENDED HOLE LAYOUT

REMARKS	PLATING	POST NUMBER OMITTED	C	B	A	NO. OF POSN	PART NO.
		2,3,5,6,9,10,13,14	41.15 [1.620]	43.18 [1.700]	15	16	5-104912-2
		2, 4, 6, 8, 10	28.45 [1.120]	30.48 [1.200]	10	11	5-104912-1
		2,3,5,6,9,10,13,14	41.15 [1.620]	43.18 [1.700]	15	16	104912-2
		2, 4, 6, 8, 10	28.45 [1.120]	30.48 [1.200]	10	11	104912-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	E.BRANDBERG	20-7-94
CHK	J.GESFORD	20-7-94
APVD	J.GESFORD	20-7-94
PRODUCT SPEC	108-25034	
APPLICATION SPEC	114-25026	
WEIGHT	-	

MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR - BLACK CONTACTS: BRASS
 FINISH: SEE TABLE

tyco Electronics
 Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608

NAME: HDR ASSY, VERT, SINGLE ROW
 2.54[.100]CL, 0.64[.025] SQ POST, WITH PLZN, AMPMODU MTE

SIZE: A2 CAGE CODE: 00779 DRAWING NO: C=104912 RESTRICTED TO: -
 SCALE: 4:1 SHEET: 1 OF 1 REV: F

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[TE Connectivity:](#)

[5-104912-2](#)