



3-terminal Filters

For power line

ACH series

ACH32C

[1206 inch]*

ACH3218

[1207 inch]

* Dimensions Code JIS[EIA]

REMINDERS FOR USING THESE PRODUCTS

Before using these products, be sure to request the delivery specifications.

SAFETY REMINDERS

Please pay sufficient attention to the warnings for safe designing when using these products.

REMINDERS

- The storage period is less than 12 months. Be sure to follow the storage conditions (Temperature: 5 to 40°C, Humidity: 10 to 75% RH or less).
If the storage period elapses, the soldering of the terminal electrodes may deteriorate.
- Do not use or store in locations where there are conditions such as gas corrosion (salt, acid, alkali, etc.).
- Before soldering, be sure to preheat components.
The preheating temperature should be set so that the temperature difference between the solder temperature and chip temperature does not exceed 150°C.
- Soldering corrections after mounting should be within the range of the conditions determined in the specifications.
If overheated, a short circuit, performance deterioration, or lifespan shortening may occur.
- When embedding a printed circuit board where a chip is mounted to a set, be sure that residual stress is not given to the chip due to the overall distortion of the printed circuit board and partial distortion such as at screw tightening portions.
- Self heating (temperature increase) occurs when the power is turned ON, so the tolerance should be sufficient for the set thermal design.
- Carefully lay out the coil for the circuit board design of the non-magnetic shield type.
A malfunction may occur due to magnetic interference.
- Use a wrist band to discharge static electricity in your body through the grounding wire.
- Do not expose the products to magnets or magnetic fields.
- Do not use for a purpose outside of the contents regulated in the delivery specifications.
- The products listed on this catalog are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.
The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property.
If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in the each catalog, please contact us.

- (1) Aerospace/Aviation equipment
- (2) Transportation equipment (cars, electric trains, ships, etc.)
- (3) Medical equipment
- (4) Power-generation control equipment
- (5) Atomic energy-related equipment
- (6) Seabed equipment
- (7) Transportation control equipment

- (8) Public information-processing equipment
- (9) Military equipment
- (10) Electric heating apparatus, burning equipment
- (11) Disaster prevention/crime prevention equipment
- (12) Safety equipment
- (13) Other applications that are not considered general-purpose applications

When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.

3-terminal Filters

For power line

Product compatible with RoHS directive

Halogen-free

Compatible with lead-free solders

Overview of the ACH Series

FEATURES

- T-type EMC filter that can be used for high-current circuits.
- Achieve excellent attenuation characteristics by using it for circuits with stable grounds.
- Does not require mounting space due to vertical mounting design, making it perfect for high-density circuits.
- Guaranteed temperature range is -40 to $+125^{\circ}\text{C}$, so it can be used under severe environmental conditions.
- Use this product under reflow soldering conditions.

APPLICATION

- HE devices (TVs, VTRs, CD players, electronic musical instruments, PCs, etc.)
- OA equipment (Computers, terminals, facsimiles, etc.)
- FA equipment (Robots, NC machine tools, process controllers, etc.)
- AE equipment (Car navigation systems, ECUs, etc.) * ACH32C cannot be used for ECUs.

PART NUMBER CONSTRUCTION

ACH32C

ACH	32C	-	103	-	T	001
Series name	LxWxT Dimensions (mm)		Capacitance (pF)		Packaging style	Internal code
	32C	3.2×1.6×2.1	100	10	T	Taping
			103	10000		

ACH3218

ACH	3218	-	223	-	T	
Series name	LxWxT Dimensions (mm)		Capacitance (pF)		Packaging style	Internal code
	3218	3.2×1.8×2.5	223	22000	T	Taping

OPERATING TEMPERATURE RANGE, PACKAGE QUANTITY, PRODUCT WEIGHT

Type	Temperature range		Package quantity (pieces/reel)	Individual weight (mg)
	Operating temperature	Storage temperature*		
	($^{\circ}\text{C}$)	($^{\circ}\text{C}$)		
ACH32C	-40 to $+125$	-40 to $+125$	2,000	70
ACH3218	-40 to $+125$	-40 to $+125$	1,000	70

* The Storage temperature range is for after the circuit board is mounted.

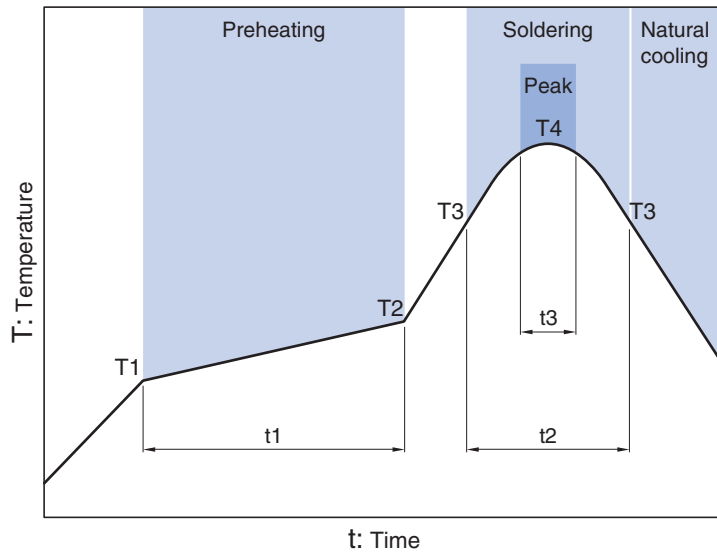
○ RoHS Directive Compliant Product: See the following for more details related to RoHS Directive compliant products. <http://www.tdk.co.jp/rohs/>

○ Halogen-free: Indicates that Cl content is less than 900ppm, Br content is less than 900ppm, and that the total Cl and Br content is less than 1500ppm.

• All specifications are subject to change without notice.

Overview of the ACH Series

RECOMMENDED REFLOW PROFILE



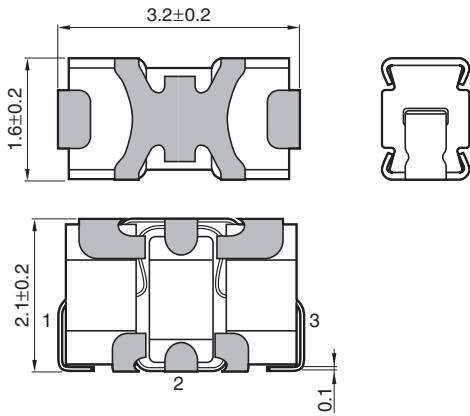
Preheating			Soldering		Peak	
Temp.		Time	Temp.	Time	Temp.	Time
T1	T2	t1	T3	t2	T4	t3
150°C	180°C	60 to 120s	230°C	30 to 60s	250 to 260°C	10s max.

ACH series

ACH32C Type

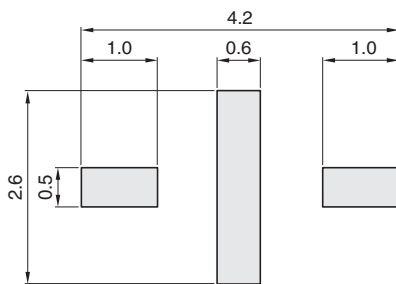


■ SHAPE & DIMENSIONS



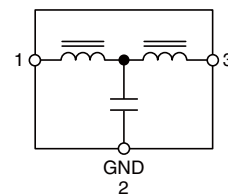
Dimensions in mm

■ RECOMMENDED LAND PATTERN



Dimensions in mm

■ CIRCUIT DIAGRAM



- No polarity

ACH series **ACH32C Type**

■ ELECTRICAL CHARACTERISTICS

□ CHARACTERISTICS SPECIFICATION TABLE

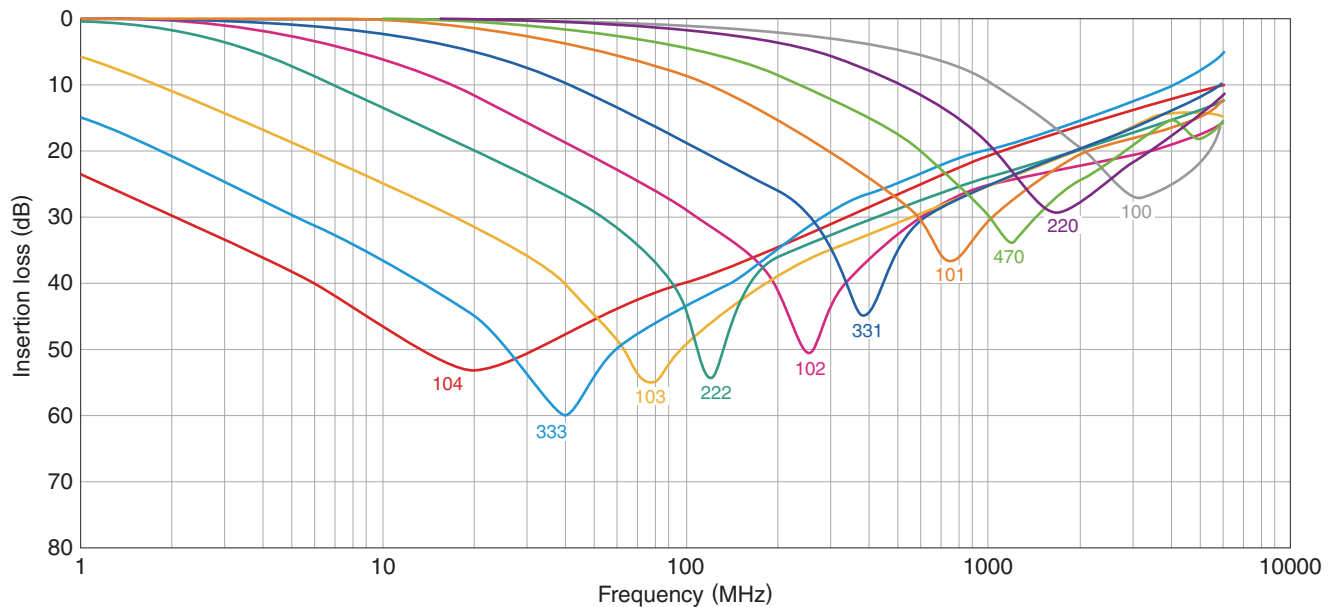
Rated voltage (V)max.	Rated current (A)max.	Insulation resistance (MΩ)min.	DC resistance (mΩ)max.	Guaranteed insertion loss (dB)	Guaranteed frequency bandwidth (MHz)	Part No.
50	6	100	2	-15	2000 to 6000	ACH32C-100-T001
50	6	100	2	-15	1300 to 2500	ACH32C-220-T001
50	6	100	2	-15	650 to 2500	ACH32C-470-T001
50	6	100	2	-20	450 to 1300	ACH32C-101-T001
50	6	100	2	-20	200 to 800	ACH32C-331-T001
50	6	100	2	-25	100 to 350	ACH32C-102-T001
50	6	100	2	-25	55 to 300	ACH32C-222-T001
50	6	100	2	-25	30 to 200	ACH32C-103-T001
50	6	100	2	-25	10 to 300	ACH32C-333-T001
50	6	100	2	-25	3.5 to 200	ACH32C-104-T001

○ Measurement equipment

Measurement item	Product No.	Manufacturer
Insertion loss	E5071B	Agilent Technologies
DC resistance	4338A	Agilent Technologies
Insulation resistance	4339A	Agilent Technologies

* Equivalent measurement equipment may be used.

□ INSERTION LOSS VS. FREQUENCY CHARACTERISTICS



○ Measurement equipment

Product No.	Manufacturer
E5071B	Agilent Technologies

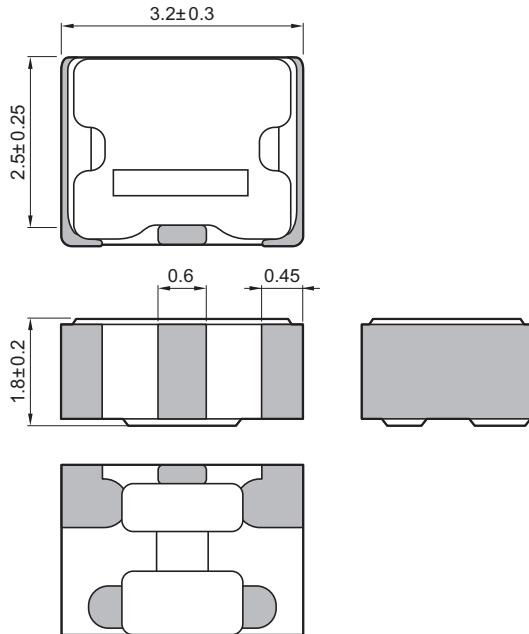
* Equivalent measurement equipment may be used.

ACH series

ACH3218 Type

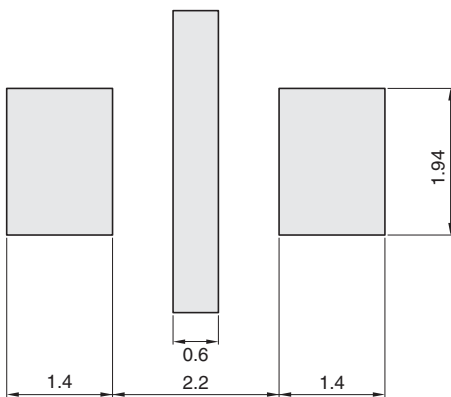


■ SHAPE & DIMENSIONS



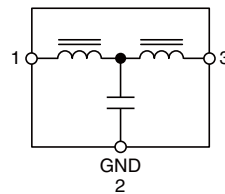
Dimensions in mm

■ RECOMMENDED LAND PATTERN



Dimensions in mm

■ CIRCUIT DIAGRAM



• No polarity

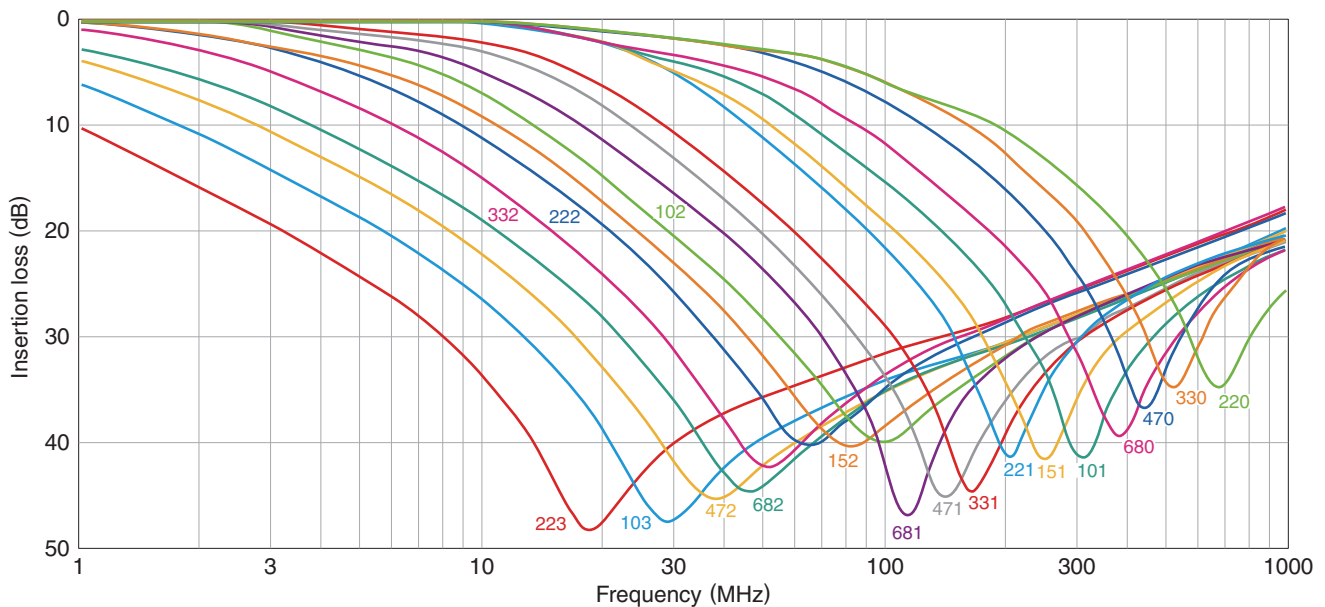
ACH series **ACH3218 Type**

■ ELECTRICAL CHARACTERISTICS

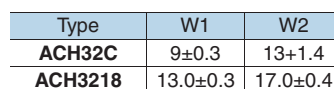
□ CHARACTERISTICS SPECIFICATION TABLE

Insertion loss 25dB frequency range (MHz)	Rated voltage (V)max.	Rated current (A)max.	DC resistance (Ω)max. [Terminal No.1 to 3]	Insulation resistance (M Ω)min. [Terminal No.1 to 2/No.2 to 3]	Part No.
11 to 55	20	1.5	0.06	1000	ACH3218-223-T□□□
17 to 60	20	1.5	0.06	1000	ACH3218-103-T□□□
22 to 75	20	1.5	0.06	1000	ACH3218-682-T□□□
30 to 85	20	1.5	0.06	1000	ACH3218-472-T□□□
37 to 90	20	1.5	0.06	1000	ACH3218-332-T□□□
45 to 105	20	1.5	0.06	1000	ACH3218-222-T□□□
60 to 115	20	1.5	0.06	1000	ACH3218-152-T□□□
80 to 140	20	1.5	0.06	1000	ACH3218-102-T□□□
95 to 150	20	1.5	0.06	1000	ACH3218-681-T□□□
120 to 180	20	1.5	0.06	1000	ACH3218-471-T□□□
130 to 210	20	1.5	0.06	1000	ACH3218-331-T□□□
170 to 250	20	1.5	0.06	1000	ACH3218-221-T□□□
205 to 280	20	1.5	0.06	1000	ACH3218-151-T□□□
265 to 340	20	1.5	0.06	1000	ACH3218-101-T□□□
340 to 420	20	1.5	0.06	1000	ACH3218-680-T□□□
420 to 500	20	1.5	0.06	1000	ACH3218-470-T□□□
500 to 600	20	1.5	0.06	1000	ACH3218-330-T□□□
600 to 700	20	1.5	0.06	1000	ACH3218-220-T□□□

□ INSERTION LOSS VS. FREQUENCY CHARACTERISTICS



■ REEL DIMENSIONS



Technical drawing of a mechanical part with dimensions and tolerances:

- Overall width: 8.0 ± 0.3
- Overall height: 1.75 ± 0.1
- Top flange thickness: 1.5 ± 0.1
- Distance between first and second hole: 2.0 ± 0.05
- Distance between second and third hole: 4.0 ± 0.1
- Distance between third and fourth hole: 4.0 ± 0.1
- Distance between fourth and fifth hole: 4.0 ± 0.1
- Distance from left edge to first hole: B
- Distance from right edge to last hole: F
- Section line A-A is shown.
- Section line K-K is shown.

Type	A	B	F	W	K
ACH32C	1.9±0.1	3.5±0.1	3.5±0.05	8.0±0.2	2.3±0.1
ACH3218	2.2±0.1	3.7±0.05	5.5±0.05	12.0±0.3	3.15max.



Figure 1 is a schematic diagram of the experimental setup. It shows a horizontal assembly line with various components and a drawing direction arrow. The components are labeled with dimensions and time: "40 to 80", "Taping", "200min.", and "300min.". The drawing direction is indicated by an arrow pointing left.

ACH3218 TYPE

Dimensions in mm

001-01 / 20130722 / e9611_ach