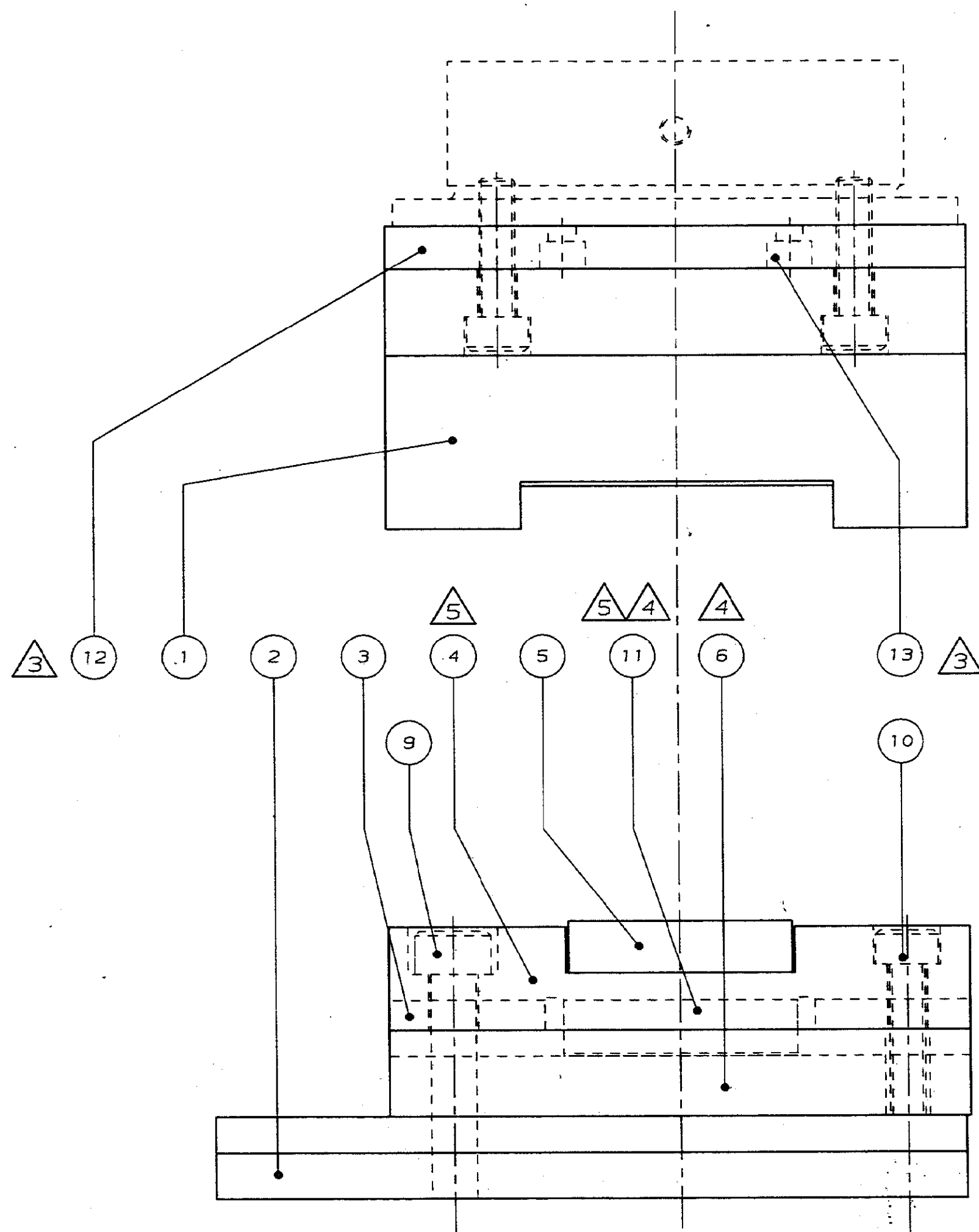




## NOTE:

1 TOOL 733278-1 ONLY SUITABLE FOR USE UNDER "HBG" PRESSES,  
AND "MALE-ON-WIRE" MINI-MATCH CONNECTORS.

THIS TOOL IS SUPERSEDED BY PN. 733278-2.

2 TOOL 733278-2 MAY BE USED UNDER AMP-PRESSES PN. 91085-2,  
91112-3 AND GERMAN PRESS PN. 654173-2.

THIS TOOL IS SUITABLE FOR BOTH "MALE-ON-WIRE" AND "PADDLE BOARD",  
MINI-MATCH CONNECTORS.

3 WITH INTRODUCTIN OF "SPACER TOOLHOLDER" 12  
PN. 733900-1, PRESS MODIFICATIONS ARE NOT NEEDED.

4 PRESS FIT ITEM 11 INTO ITEM 6 WITH CHAMFERS DOWNWARDS.

5 ITEM 11 MUST BE SYMETRICAL WITHIN 0,03  
TO SLOTTING DIM. 25,6  $\pm 0,02$  OF ITEM 4 WHEN ASSEMBLED.

|      |                                                |                  |           |                                  |                                                                                |
|------|------------------------------------------------|------------------|-----------|----------------------------------|--------------------------------------------------------------------------------|
| 2    | 1                                              | SUPERSEDED BY -2 |           |                                  |                                                                                |
| 2    | -                                              | A4               | 1-21000-7 | SCR SOC HD #4-40UNC              | 13                                                                             |
| 1    | -                                              | A4               | 733900-1  | SPACER TOOLHOLDER                | 12                                                                             |
| 1    | -                                              | A4               | 733888-1  | SUPPORT (PADDLE B. CONN.)        | 11                                                                             |
| 8    | 8                                              | A4               | 1-18023-3 | SOC. HD. CAP SCR. M4x16          | 10                                                                             |
| 4    | 4                                              | A4               | 2-18023-4 | SOC. HD. CAP SCR. M5x40          | 9                                                                              |
| 4    | 4                                              | A4               | 18027-3   | WASHER M5                        | 8                                                                              |
| 4    | 4                                              | A4               | 18029-3   | NUT HEX M5                       | 7                                                                              |
| 1    | 1                                              | A3               | 733282-1  | BASE PLATE                       | 6                                                                              |
| 1    | 1                                              | A4               | 733672-1  | CABLE STOP                       | 5                                                                              |
| 1    | 1                                              | A2               | 733281-1  | LOWERTOOL                        | 4                                                                              |
| 1    | 1                                              | A3               | 733535-1  | WIRE-SUPPORT                     | 3                                                                              |
| 1    | 1                                              | A3               | 733536-1  | SLIDE                            | 2                                                                              |
| 1    | 1                                              | A3               | 733279-1  | UPPERTOOL                        | 1                                                                              |
| -2   | -1                                             | DWG<br>SIZE      | PART NO   | DESCRIPTION                      | ITEM<br>NO                                                                     |
|      |                                                |                  |           | MATERIAL<br>W.S. N° 1            | HEAT TREAT<br>#                                                                |
|      |                                                |                  |           | FINISH<br>#                      |                                                                                |
|      |                                                |                  |           | DIMENSIONS IN MM                 | REQD. 1                                                                        |
|      |                                                |                  |           | UNLESS<br>OTHERWISE<br>SPECIFIED | ANGLES $\pm 0^{\circ}30'$<br>REMOVE BURRS<br>CAD ORIGINAL<br>DO NOT CHANGE DWG |
|      |                                                |                  |           | AMP                              | AMP-HOLLAND B.V.<br>'s-Hertogenbosch, The Netherlands                          |
| F    | ADDED PART NO -2                               | NL-1155          | AL        | 20-1-88                          | DR P. van Tongeren 1-7-86                                                      |
| E    | UPDATED DWG.                                   | ECN NL-1115      | AL        | 31-8-87                          | FIRST<br>USED                                                                  |
| LTR  | REVISION RECORD                                |                  | APP       | DATE                             | SHEET 1 OF 1                                                                   |
| NAME | SUB-ASSY TOOL SET FOR<br>Micro-Match connector |                  | SCALE     | LOC                              | SIZE                                                                           |
|      |                                                |                  | 2:1       | H                                | A2                                                                             |
|      |                                                |                  | 733278    |                                  | REV<br>F                                                                       |