

4

3

2

1

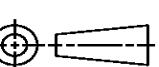
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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-13-019228	17DEC13	RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

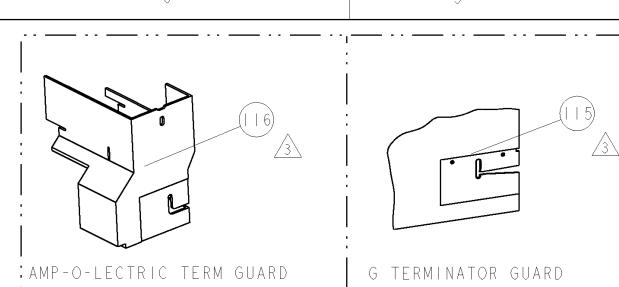
NUMBER 2151154-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855155
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855155

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
		PRODUCT SPEC			
		APPLICATION SPEC			
		MATERIAL FINISH		NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
0 PLC ±		WEIGHT		SIZE A3 CAGE CODE DRAWING NO	
1 PLC ±		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		C- 1855155	
2 PLC ±		SCALE		SHEET 1 OF 2	
3 PLC ±		REV A1			
4 PLC ±					
ANGLES ±					

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855155-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855155-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855155-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855155-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855155-1	A	122500-1	LEADMAKER	POST FEED	-1 AND SPARE PART
7-1855155-2	A	565435-5	BENCH MODEL K	PRE FEED	-2 AND SPARE PART
7-1855155-3	A	122500-1	BENCH MODEL G	PRE FEED	-3 AND SPARE PART
7-1855155-6	A	122500-1	LEADMAKER	POST FEED	-6 AND SPARE PART
7-1855155-7	A	-	-	-	SPARE PART KIT



TERMINAL NAME: JUNIOR POWER TIMER RECEPTACLE					
SOCKET	PIN	AMP TERMINAL	-	AMP CRIMP SPECS	
927768	-				
-	-		CRIMP HEIGHT	WIRE SIZE	
-	-	.070±.002[1.77±0.05mm]		2.50mm ²	
-	-	.065±.002[1.64±0.05mm]		2.00mm ²	
-	-	.059±.002[1.51±0.05mm]		1.50mm ²	
-	-		NOT	USED	
-	-	CRIMP	SIZE	TYPE	
SEAL PN.	-			RANGE	
-	-	WIRE	.110 [2.79mm]	F	1.50-2.50 mm ²
-	-	INSUL	.140 [3.56mm]	F	.083-.122
WIRE STRIP LENGTH 157-.181	TERM APPL SPEC 114-18050	FEED .551	APPLICATOR INSTRUCTIONS 408-8040 & 408-8490	SET UP GAGE 458637-1	

⚠ RECOMMENDED SPARE PARTS

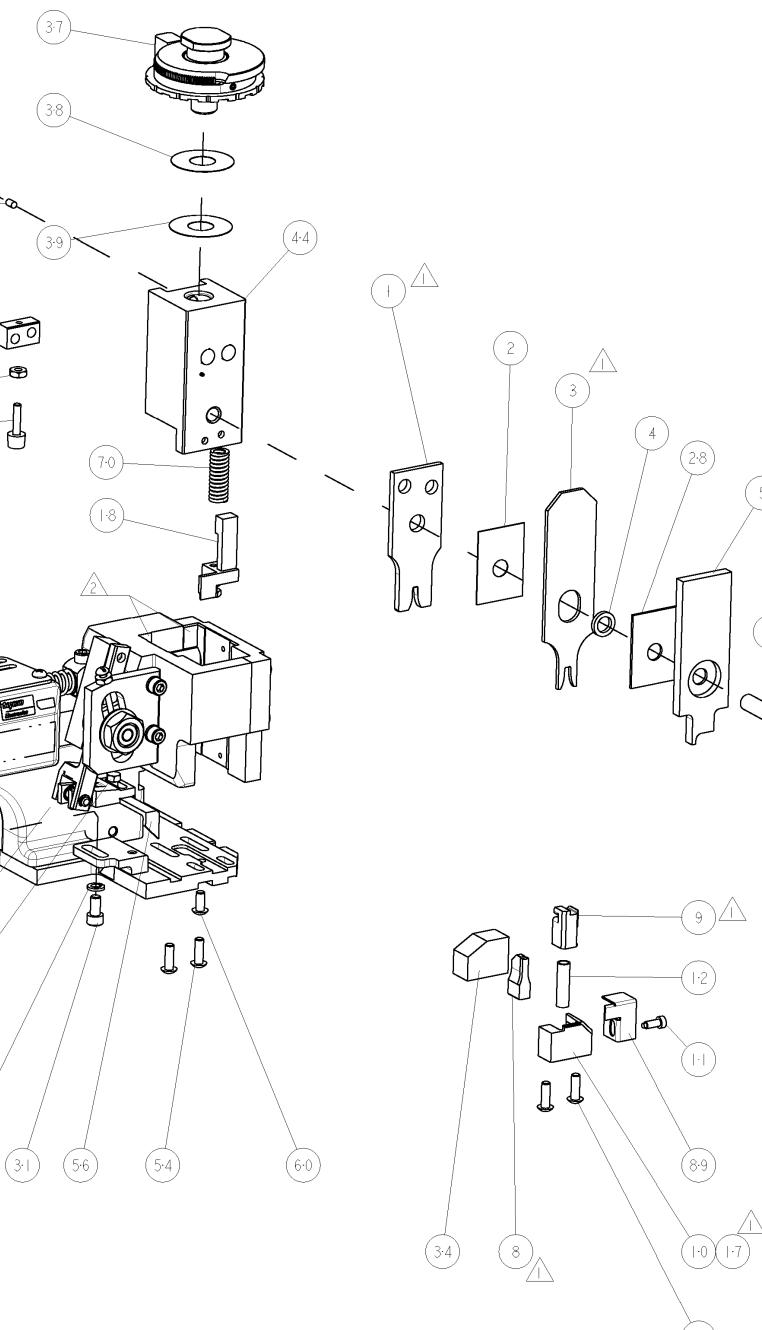
2 GREASE LIGHTLY

 3 GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

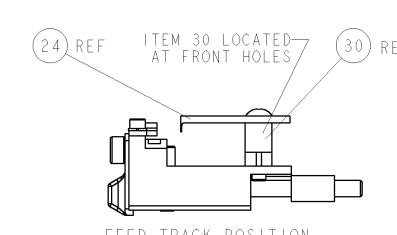
**⚠ POSITION ID TAG ON BACK OF APPLICATOR
HOUSING AND ATTACH BY USING ADHESIVE TAPE
PART NUMBER 982057-2.**

5. THIS APPLICATOR TO RUN ON THE FOLLOWING:-
KOMAX BT700 SSC
KIRSTEN K750 STRIPPER CRIMPER SC
PWO B16 STRIPPER/SEALER/CRIMPER

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

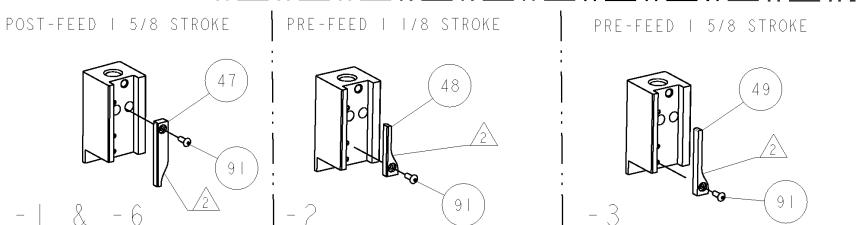
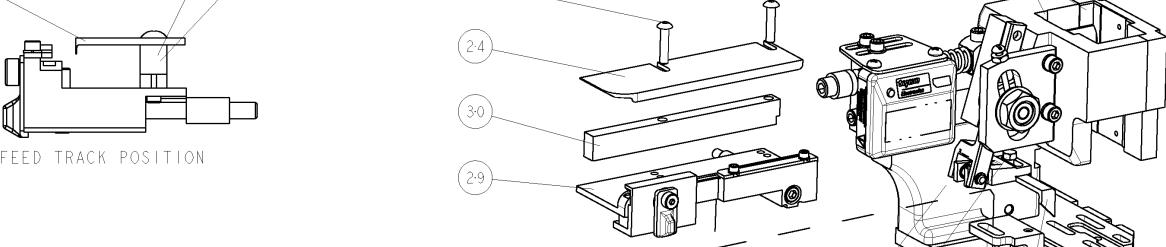


3	-	-	-	REF	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	1	1	1	-	23846-1	SPRING, DIE	70
	-	1	1	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	1	1	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	2	2	2	-	2-21001-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	1	1	1	-	690753-7	SPACER, TONKER	50
	-	-	1	-	-	-	1	-	..	690602-6	CAM, PRE FEED, I 5/8	49
	-	-	1	-	-	-	1	-	..	690602-5	CAM, PRE FEED, I 17/8	48
	-	1	-	1	1	-	-	1	-	690501-4	CAM, POST FEED, I 5/8	47
	-	1	1	1	1	1	1	1	-	459456-7	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1	-	879377-1	RAM, SIDE FEED	44
	-	1	1	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	1	1	1	-	469367-1	SHIM	38
	-	1	1	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	1	1	1	-	2-690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	2	2	2	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	1	1	1	1	1	1	1	-	879098-1	REJECTOR	18
	-	1	-	-	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	1	1	1	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
	1	2	2	2	2	1	1	1	-	6-854014-0	ANVIL, COMBINATION	8
	-	1	1	1	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
	1	2	2	2	2	1	1	1	-	8-456134-2	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	1	1	1	1	1	-	455888-3	SPACER, CRIMPER	2
	1	2	2	2	2	1	1	1	-	456408-3	CRIMPER, WIRE PREMIUM	1
	77	77	77	77	77	77	77	77	77	ITEM	PART NO	DESCRIPTION



REF ITEM 30 LOCATED AT FRONT HOLES 30 RE

FEED TRACK POSITION



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