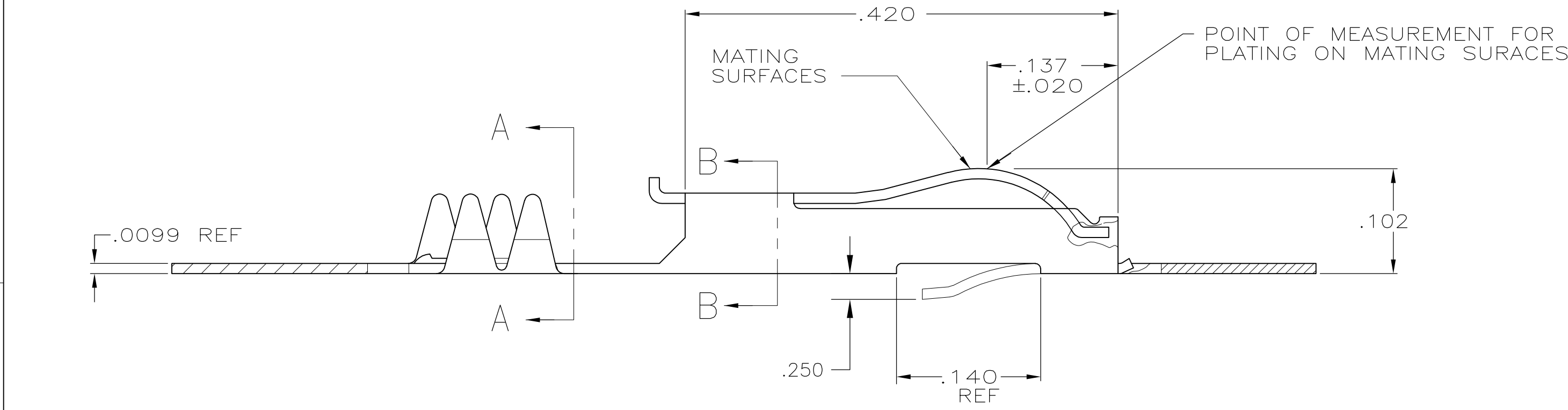
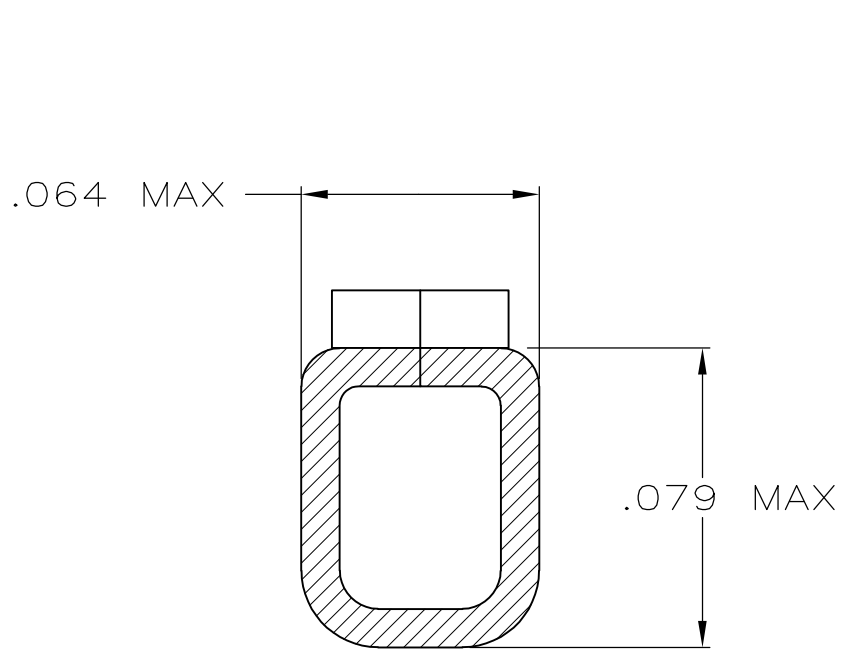
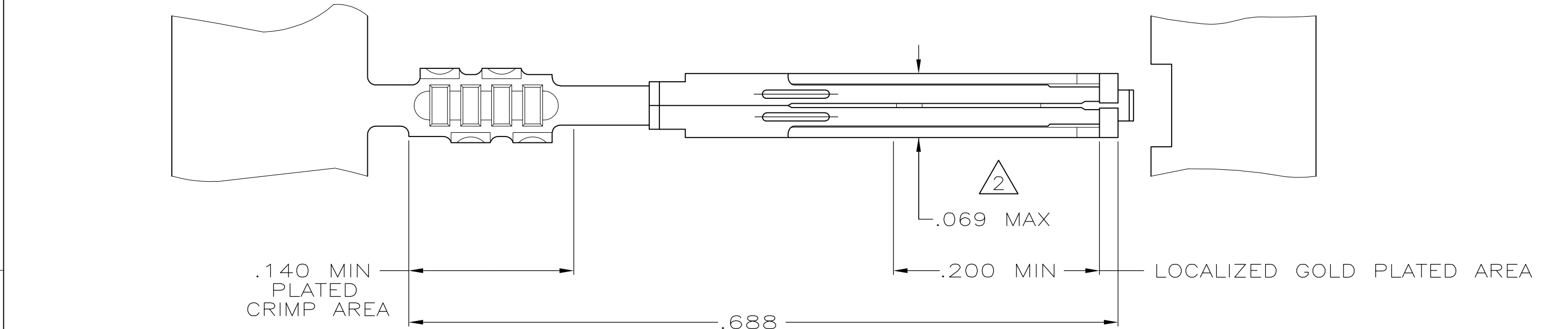
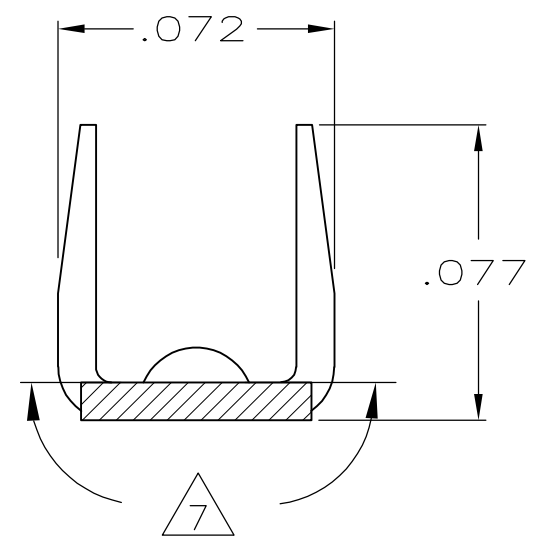




SECTION B-B



SECTION A-A

- 1 PREPLATED WITH NICKEL UNDERPLATE .000050 MIN THK ON ENTIRE CONTACT WITH GOLD .000015 MIN THK ON MATING SURFACES IN LOCALIZED AREA AND PLATED WITH BRIGHT TIN-LEAD .000100 MIN THK IN CRIMP AREA.
- 2 .069 MAX ALLOWED IN LOCKING LATCH AREA FOR .140 REF LENGTH.
- 3 PREPLATED WITH NICKEL UNDERPLATE .000050 MIN THK ON ENTIRE CONTACT WITH GOLD .000030 MIN THK ON MATING SURFACES IN LOCALIZED AREA AND PLATED WITH BRIGHT TIN-LEAD .000100 MIN THK IN CRIMP AREA.
- 4 PLATED WITH NICKEL UNDERPLATE .000050 MIN THK ON ENTIRE CONTACT WITH GOLD .000015 MIN THK ON MATING SURFACES IN LOCALIZED AREA AND PLATED WITH GOLD FLASH IN CRIMP AREA,
-OR-
PLATED WITH NICKEL UNDERPLATE .000050 MIN THK ON ENTIRE CONTACT WITH GOLD FLASH OVER PALLADIUM-NICKEL .000015 MIN TOTAL THK ON MATING SURFACES IN LOCALIZED AREA AND PLATED WITH GOLD FLASH IN CRIMP AREA.
- 5 PREPLATED WITH NICKEL UNDERPLATE .000050 MIN THK ON ENTIRE CONTACT WITH GOLD .000030 MIN THK ON MATING SURFACES IN LOCALIZED AREA AND PLATED WITH GOLD FLASH IN CRIMP AREA.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.
- 7 GOLD COVERAGE MAY OR MAY NOT BE PRESENT ON BOTTOM OF CRIMP BARREL IN THIS AREA.

6	OBSOLETE	5	485800-6
		4	485800-5
6	OBSOLETE	3	485800-3
	OBSOLETE	1	485800-2
		FNSH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±	-
1 PLC	±	-
2 PLC	±	-
3 PLC	±	.005
4 PLC	±	-
ANGLES	±	-

MATERIAL
PHOS BRONZE

FINISH
SEE TABLE

DWN
P.BERRY
3-21-86

CHK
D.WORTHINGTON
3-24-86

APVD
-

PRODUCT SPEC
108-9024

APPLICATION SPEC
114-16015

WEIGHT
-

CUSTOMER DRAWING

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME
CONTACT,
CARD EDGE
-

SIZE
A2

CAGE CODE
00779

DRAWING NO
C=485800

RESTRICTED TO
-

SCALE
NTS

SHEET
1 OF 1

REV
AJ