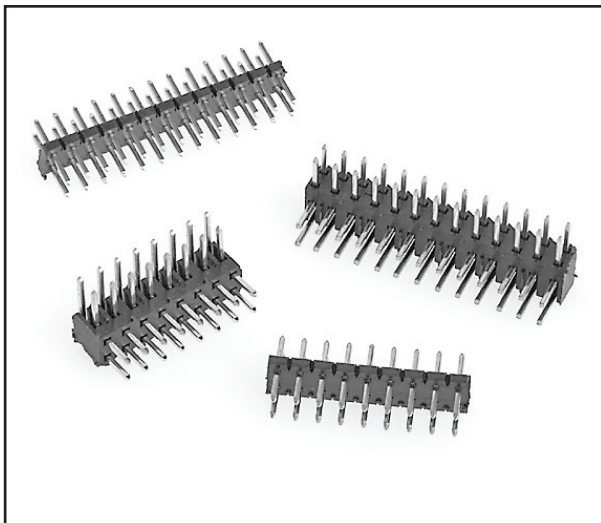


3M™ Pin Strip Header

2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series



- Industry standard compatible
- High temperature dielectric
- "No lead" wave and reflow solder compatible
- Unique lengths available
- Maximizes use of PC board space
- Mates with boardmount and wiremount products
- End stackable feature
- Side stackable feature
- Pin Strip Headers are available in tape and reel with vacuum cap for automatic placement

RoHS Compliant. See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of www.3M.com/Interconnects for compliance information (RIA E1 & C1 apply)

Date Modified: September 29, 2009

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Sheet 1 of 4

Physical

Insulation:

Material: High Temperature Thermoplastic (PCT or LCP)

Flammability: UL 94V-0

Color: Black

Contact:

Material: Copper Alloy

Plating:

Underplating: 100 μ" [2.54 μm] Nickel

Wiping Area: 30 μ" [0.76 μm] Gold

Solder Tails: 300 μ" [7.6 μm] Matte Tin or 200 μ" Tin-Lead

Marking: None

Electrical

Current Rating: 1.5 A

Insulation Resistance: $> 1 \times 10^9 \Omega$ at 250 V_{DC}

Withstanding Voltage: 500 V_{RMS} at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

Process Rating: Maximum 260°C (per J-STD-020C)

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080



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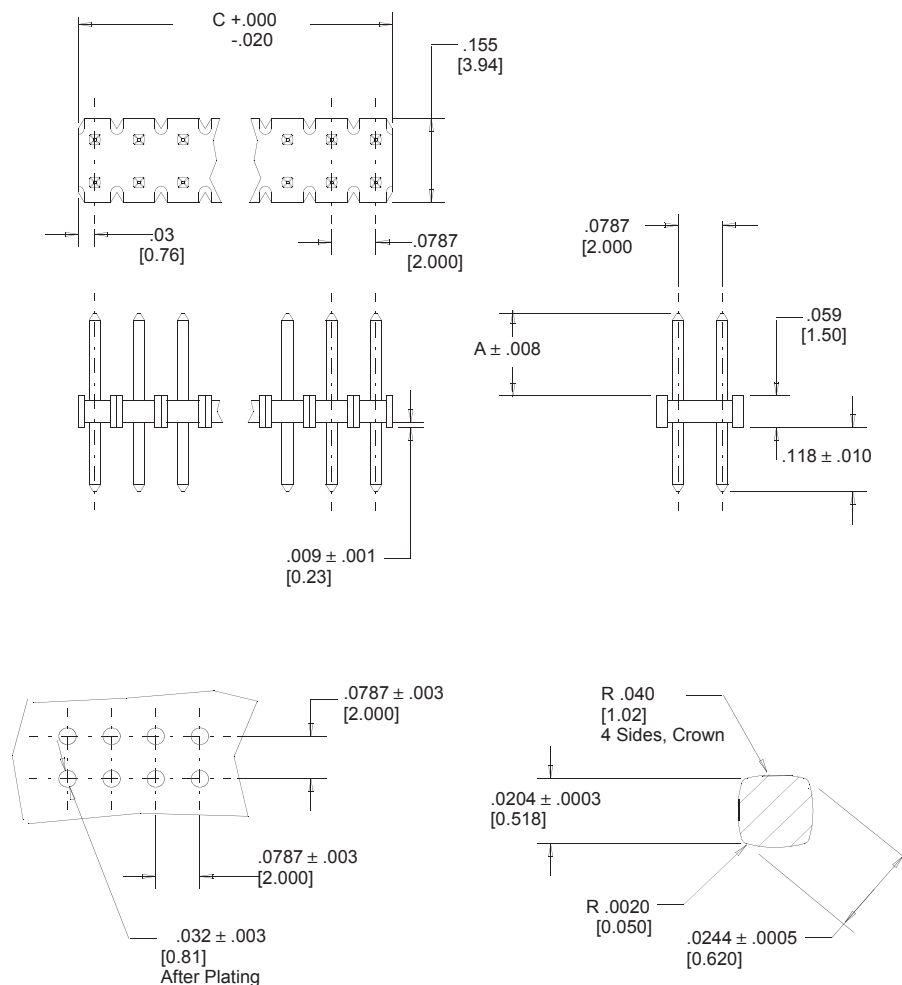
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3M™ Pin Strip Header

2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series

Straight



Recommended Mounting
Hole Pattern

Pin Cross Section

Contact Quantity	Dimension C
04	.157
06	.238
08	.315
10	.394
12	.472
14	.551
16	.630
18	.709
20	.787
22	.866
24	.945
26	1.024
28	1.102
30	1.181
32	1.280
34	1.339
36	1.417
38	1.496
40	1.575
42	1.654
44	1.732
46	1.811
48	1.890
50	1.969
52	2.047
54	2.126
56	2.205
58	2.283
60	2.382

mm
[Inch]

Tolerance Unless Noted			
	.0	.00	.000
mm	±.1	±.01	±.005

[] Dimensions for Reference Only



Ordering Information

1512XX-8X22-XX

Contact Quantity
(See Table 1)

Pin Length
Dim 'A'
3 = .130"
4 = .152"

Plating suffix:

RB = 30 μ [.76 μm] Gold w/Matte Tin solder tails (App. E1 & C1 Apply)
TB = 30 μ [.76 μm] Gold w/Tin-lead solder tails (App. E3 & C2 Apply)

TS-0808-F
Sheet 2 of 4



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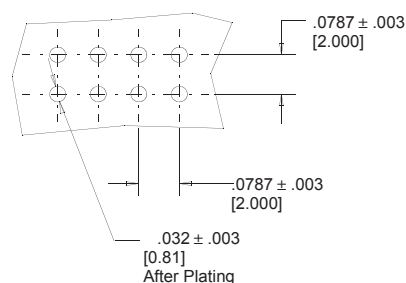
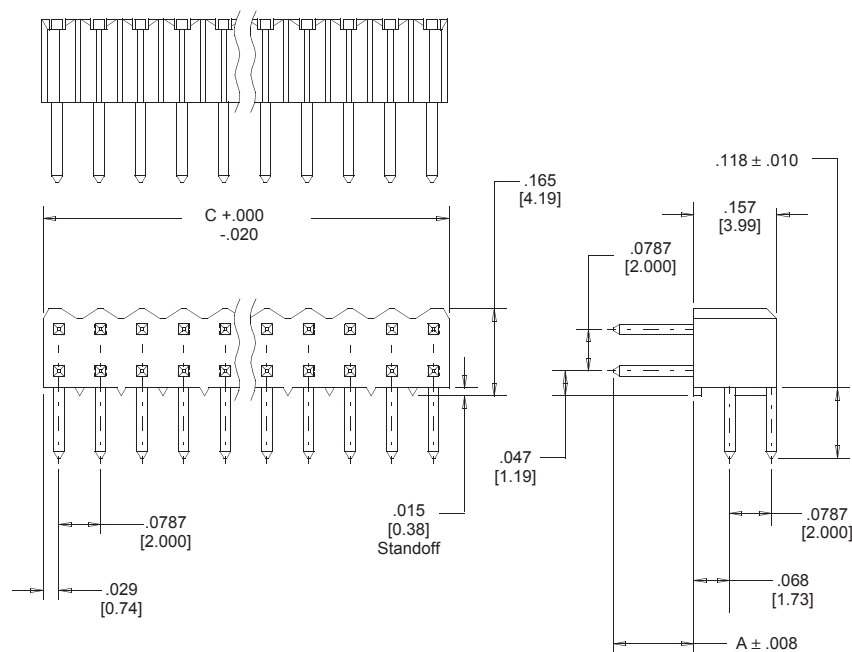
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3M™ Pin Strip Header

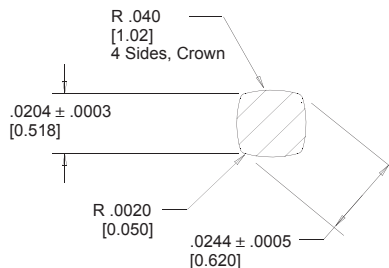
2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series

Right Angle



Recommended
Mounting Hole Pattern



Pin Cross Section

Contact Quantity	Dimension C
04	.157
06	.238
08	.315
10	.394
12	.472
14	.551
16	.630
18	.709
20	.787
22	.866
24	.945
26	1.024
28	1.102
30	1.181
32	1.280
34	1.339
36	1.417
38	1.496
40	1.575
42	1.654
44	1.732
46	1.811
48	1.890
50	1.969
52	2.047
54	2.126
56	2.205
58	2.283
60	2.382

mm
[Inch]

Tolerance Unless Noted			
	.0	.00	.000
mm	±.1	±.01	±.005

[] Dimensions for Reference Only



Ordering Information

1512XX-7X22-XX

Contact Quantity
(See Table 1)

Pin Length
Dim 'A'
3 = .130"
4 = .152"

Plating suffix:

RB = 30 μ" [.76 μm] Gold w/Matte Tin solder tails (App. E1 & C1 Apply)
TB = 30 μ" [.76 μm] Gold w/Tin-lead solder tails (App. E3 & C2 Apply)

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Sheet 3 of 4



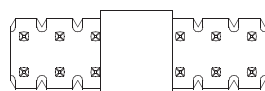
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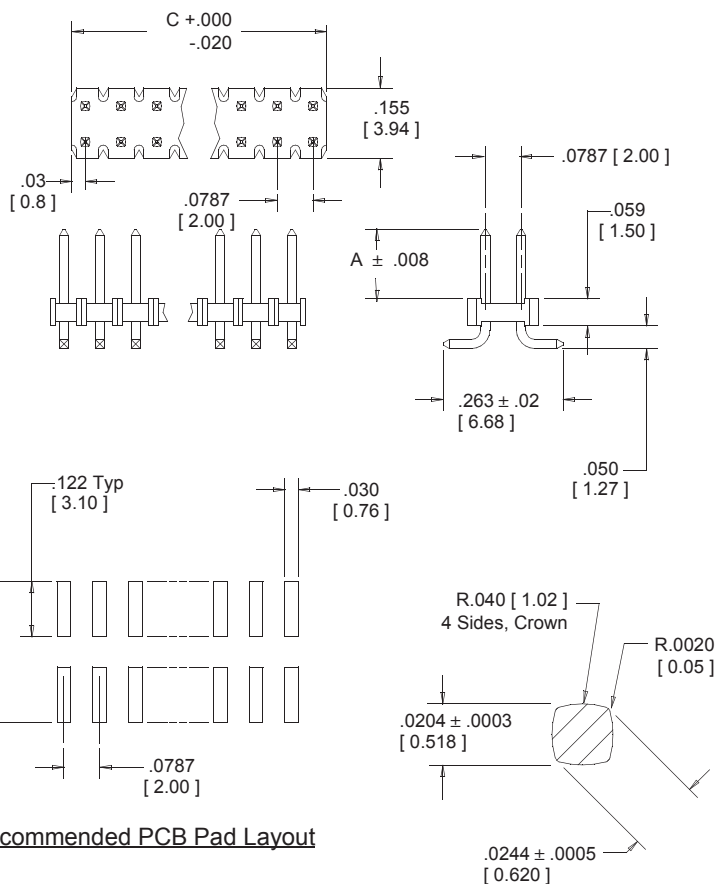
3M™ Pin Strip Header

2 mm × 2 mm Solder Tail Straight & Right Angle, Surface Mount Straight

1512 Series



Example of vacuum cap on part



Recommended PCB Pad Layout

Pin Cross Section

Contact Quantity	Dimension C	Tape Width	Order Code
4	.139 [3.5]	n/a	n/a
6	.217 [5.5]	n/a	n/a
8	.295 [7.5]	24 mm	WB
10	.374 [9.5]	24 mm	WC
12	.453 [11.5]	24 mm	WC
14	.531 [13.5]	24 mm	WC
16	.611 [15.5]	24 mm	WC
18	.689 [17.5]	32 mm	WC
20	.768 [19.5]	32 mm	WC
22	.847 [21.5]	44 mm	WD
24	.925 [23.5]	44 mm	WD
26	1.005 [25.5]	44 mm	WD
28	1.083 [27.5]	44 mm	WD
30	1.162 [29.5]	44 mm	WD
32	1.240 [31.5]	56 mm	WE
34	1.320 [33.5]	56 mm	WE
36	1.398 [35.5]	56 mm	WE
38	1.477 [37.5]	56 mm	WE
40	1.556 [39.5]	56 mm	WE
42	1.634 [41.5]	56 mm	WE
44	1.714 [43.5]	72 mm	WF
46	1.792 [45.5]	72 mm	WF
48	1.870 [47.5]	72 mm	WF
50	1.970 [49.5]	72 mm	WF
52	1.970 [49.5]	72 mm	WF
54	2.107 [53.5]	72 mm	WF
56	2.185 [55.5]	72 mm	WF
58	2.264 [57.5]	88 mm	WG
60	2.344 [59.5]	88 mm	WG

Notes: 1. Tape & reel include vacuum pick-up cap for pick n place handling equipment.
2. Parts in tray packaging are supplied without vacuum cap.



Note: Tape and Reel not available on all sizes, please call.

mm
[Inch]

Tolerance Unless Noted			
	.0	.00	.000
mm	±.1	±.01	±.005

[] Dimensions for Reference Only

Ordering Information

1512XX-2X20-XX-XX

Contact Quantity
(See Table 1)

Pin Length
Dim 'A'
3 = .130"
4 = .152"

Plating suffix:
RB = 30 μ" [.76 μm] Gold w/Matte Tin solder tails (App. E1 & C1 Apply)
TB = 30 μ" [.76 μm] Gold w/Tin-lead solder tails (App. E3 & C2 Apply)

Packaging suffix:
Blank = Tray Packaging
WX = Tape & Reel Packaging
(see table 1)

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Sheet 4 of 4



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