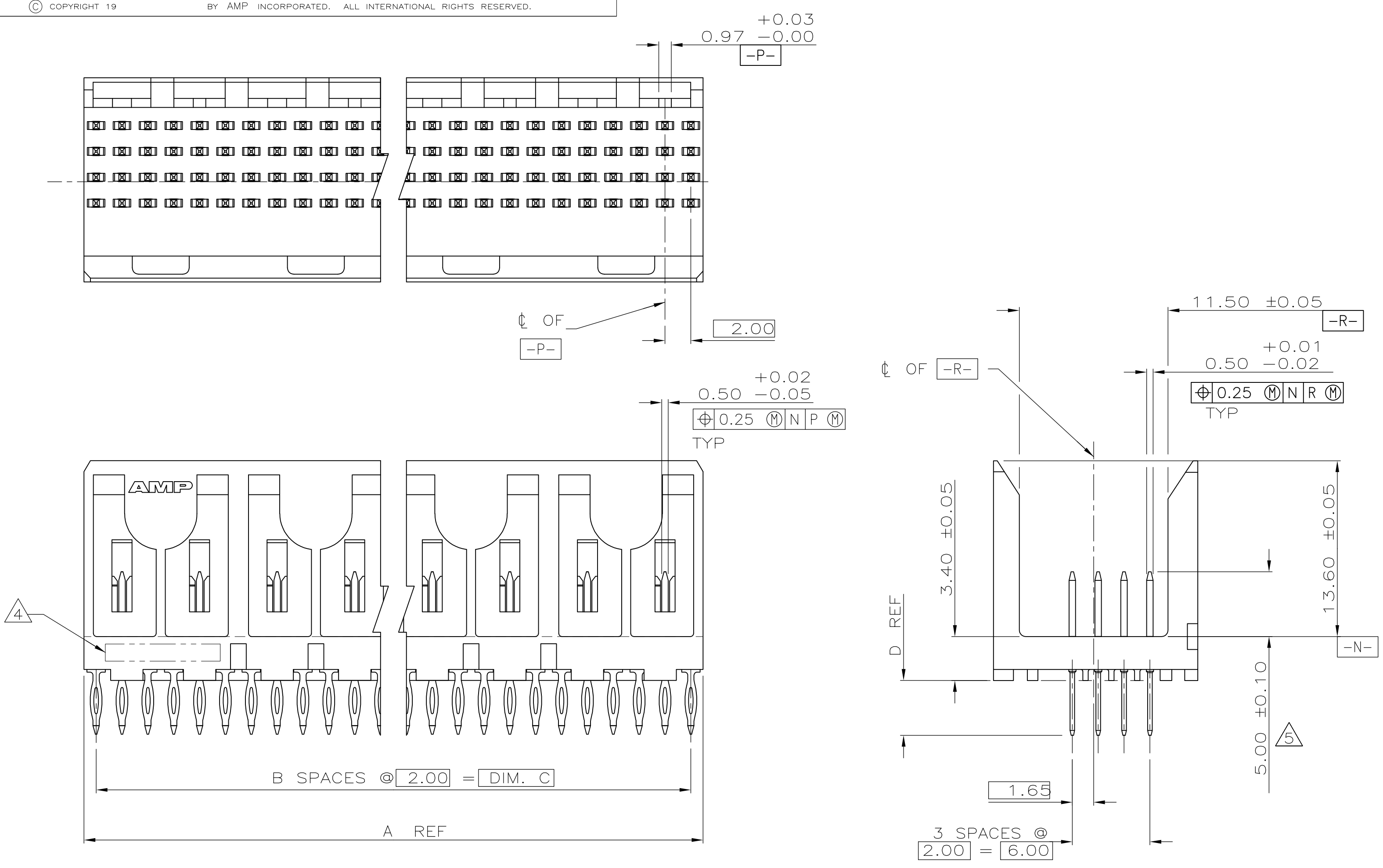
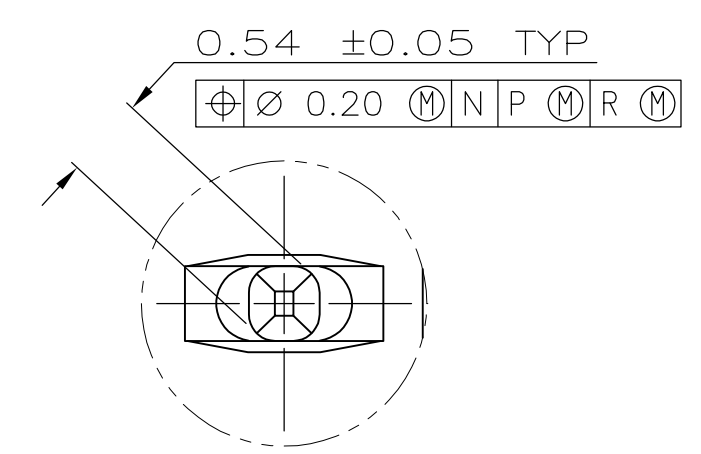
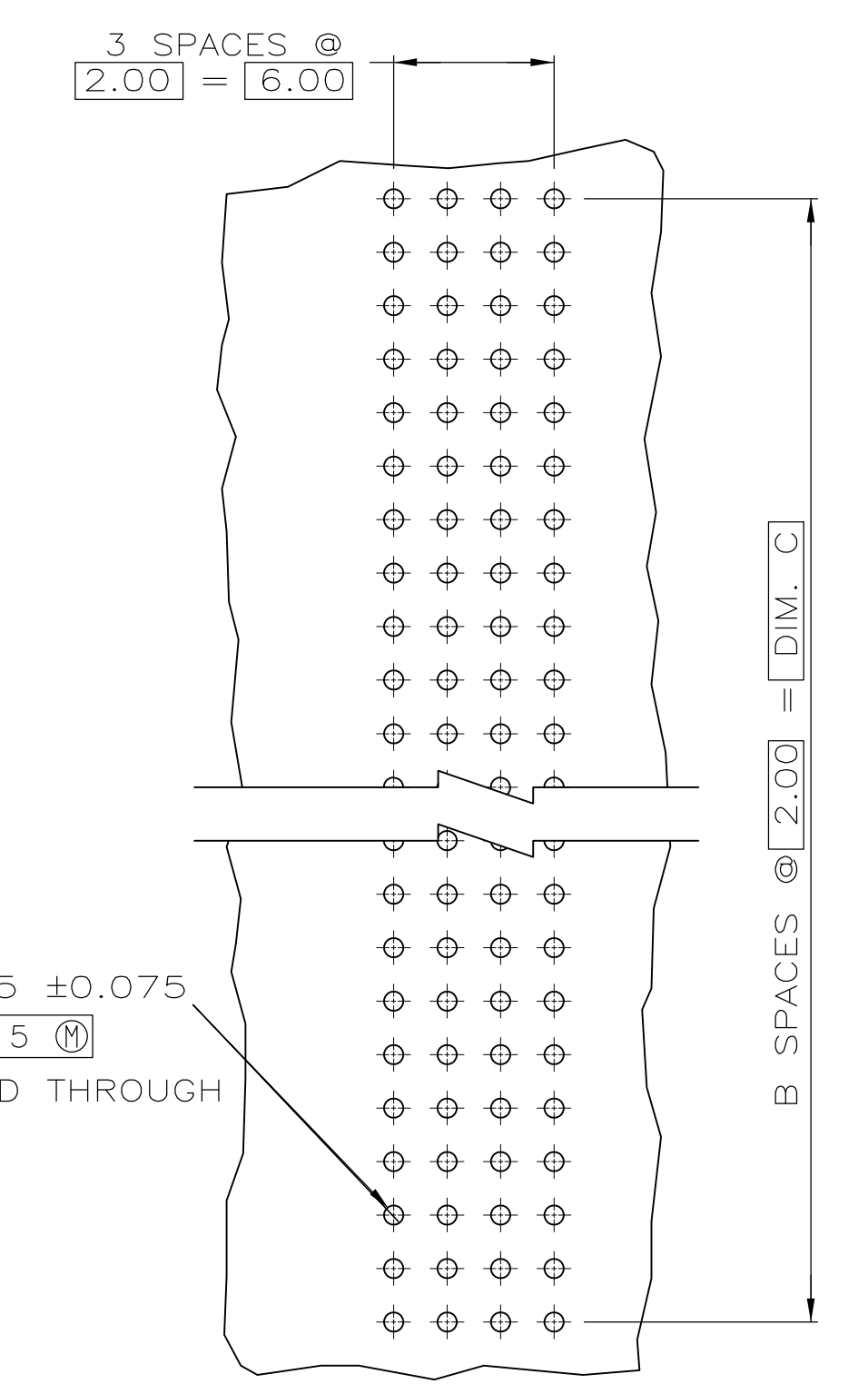
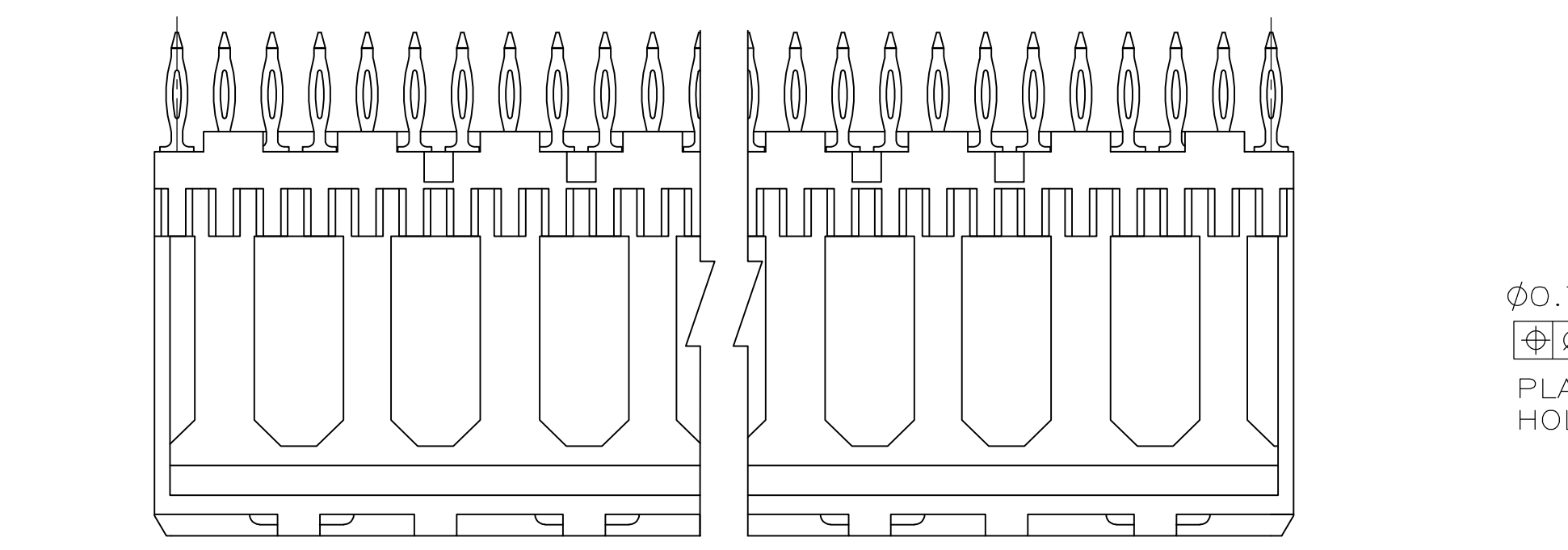
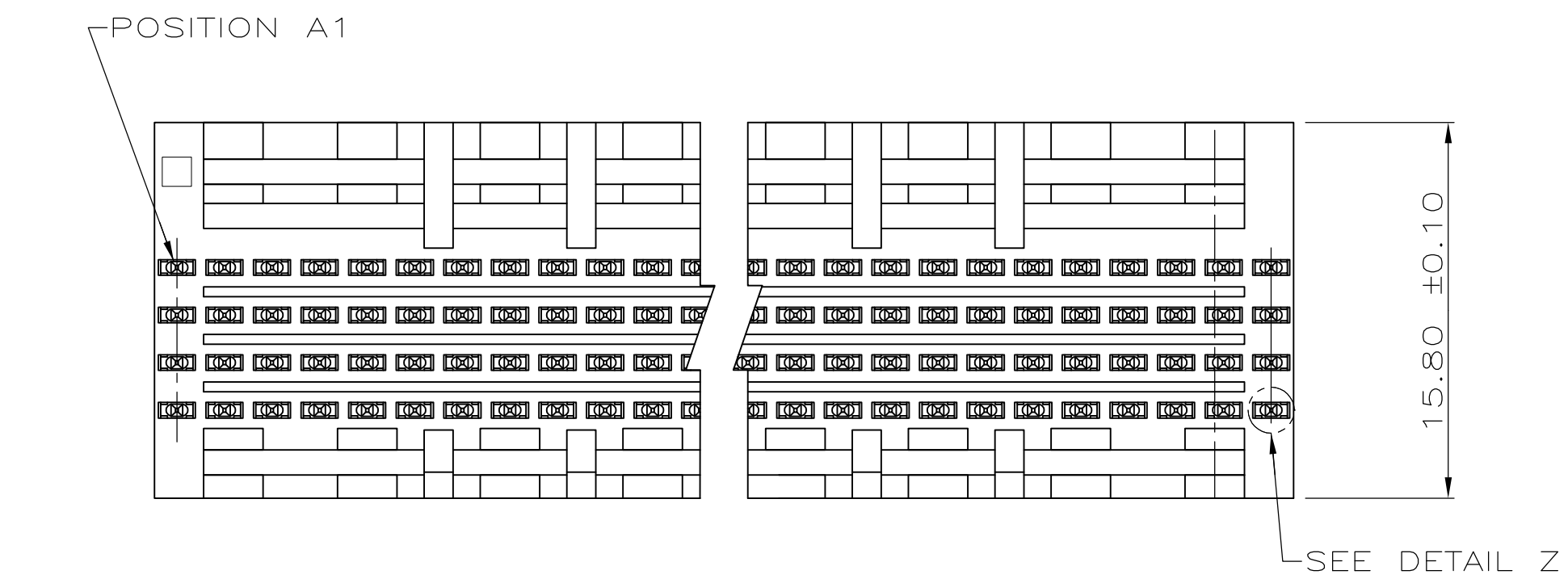


LOC		DIST		REVISIONS			
ES	00	P	F	ZONE	LTR	DESCRIPTION	DATE
					P	REVISED PER ECR-08-032448	19DEC08
					P1	REVISED PER ECO-10-000443	20JAN10



- 1 HOUSING MATERIAL: LIQUID CRYSTAL POLYMER PER ASTM D5138 LCP000 G30A 32250.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE.
- 3 CONTACT FINISH:
 - UNDERPLATE (ENTIRE CONTACT):
 - 0.00127 MIN NICKEL.
 - ON MATING SURFACES:
 - CONFORMS TO ALL TESTING SPECIFIED FOR TELCORDIA UNCONTROLLED ENVIRONMENT.
 - ON LEADS
 - 0.0006 MIN TIN-LEAD OVER UNDERPLATE.
 - LUBRICATION (ENTIRE CONTACT):
 - SURFACE CONDITIONER PER AMP SPEC 112-1002 AFTER PLATING.
- 4 PART MARKING PER AMP INCORPORATED SPECIFICATION 115-9009, LOCATED APPROXIMATELY AS SHOWN.
- 5 DIMENSION APPLIES WHEN SEATED ON PRINTED CIRCUIT BOARD.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



DETAIL Z
SCALE 20:1

6	OBSOLETE	4.25	58.00	29	59.88	3	120	536514-6
	OBSOLETE	4.25	72.00	35	71.88	3	144	536514-5
		4.25	94.00	47	95.88	3	192	536514-4
		4.25	46.00	23	47.88	3	96	536514-3
		4.25	22.00	11	23.88	3	48	536514-2
		4.25	10.00	5	11.88	3	24	536514-1
		D	C	B	A	FINISH	NO OF POSN	PART NUMBER

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN MILLIMETERS				PART NO			
TOLERANCES ON :				Tyco Electronics Tyco Electronics Corporation Shanghai, P.R.China, 200233			
2 PLC DEC ± 0.13				NAME			
3 PLC DEC $\pm -$				PIN ASSEMBLY, SIGNAL MODULE, Z-PACK 2mm FB			
ANGLES $\pm -$				2mm ϕ , 4 ROW, 5.00mm MATING LENGTH			
MATERIAL				PRESS FIT LEAD			
FINISH				SIZE			
WEIGHT				CAGE CODE			
				DRAWING NO			
				SCALE			
				SHEET			

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.