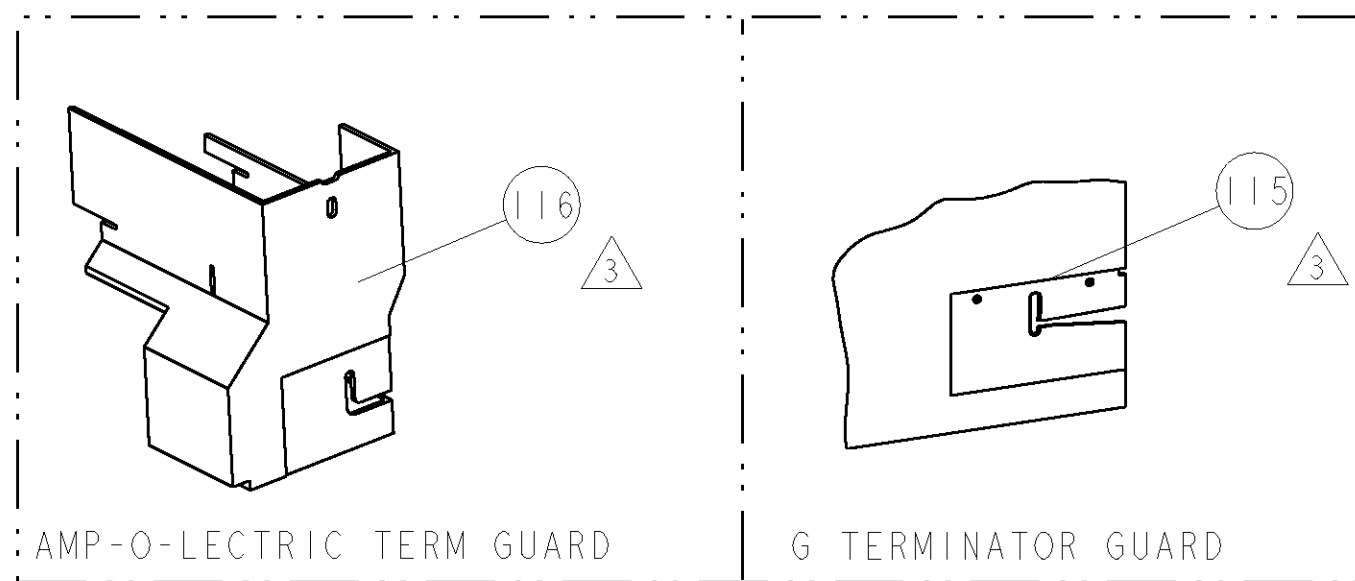
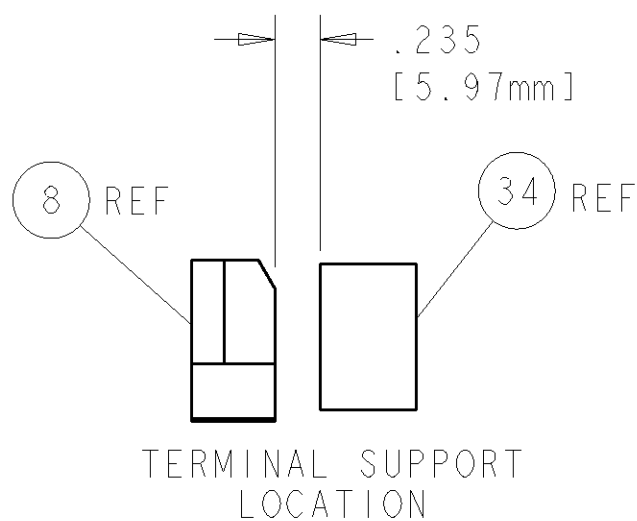
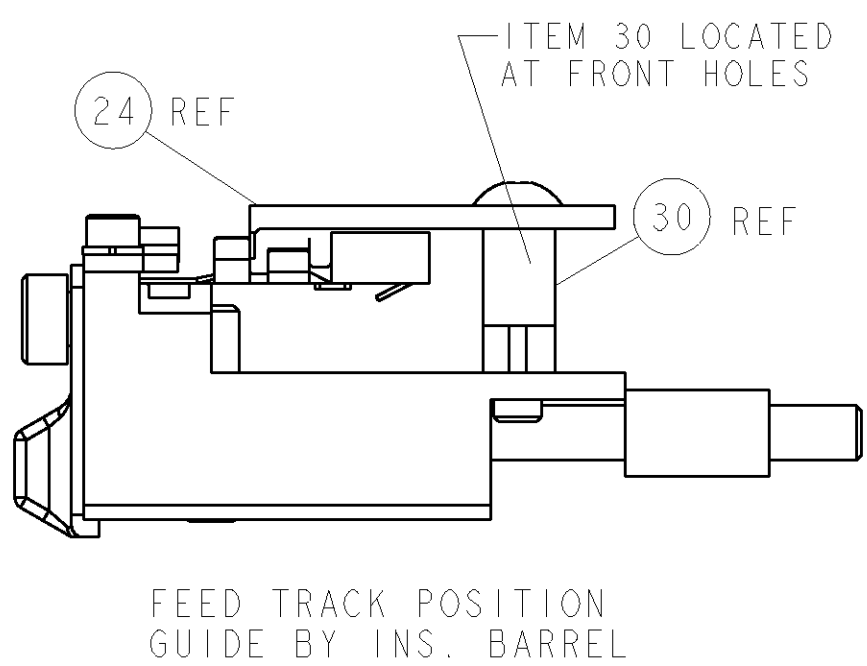
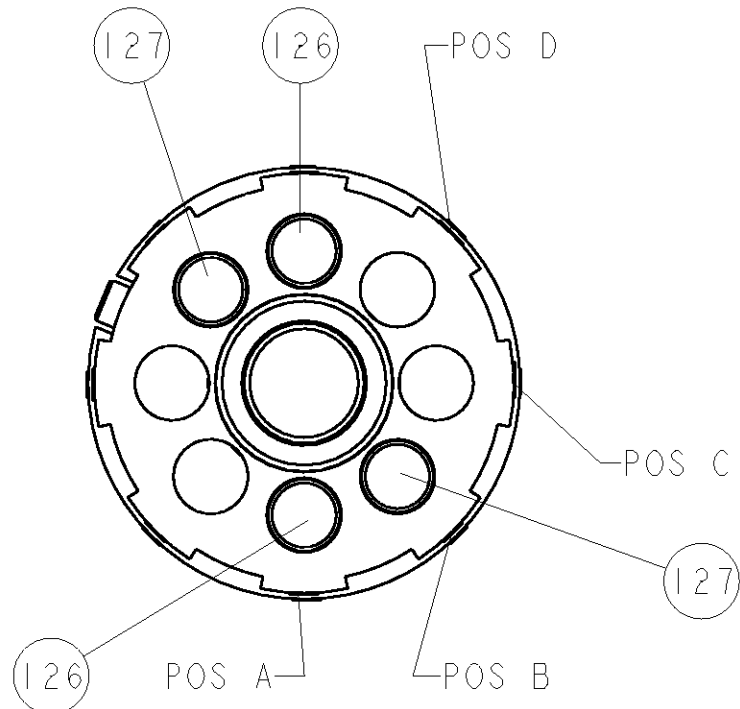


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852771-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852771-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852771-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852771-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852771-7		A	-	-	-	SPARE PARTS	

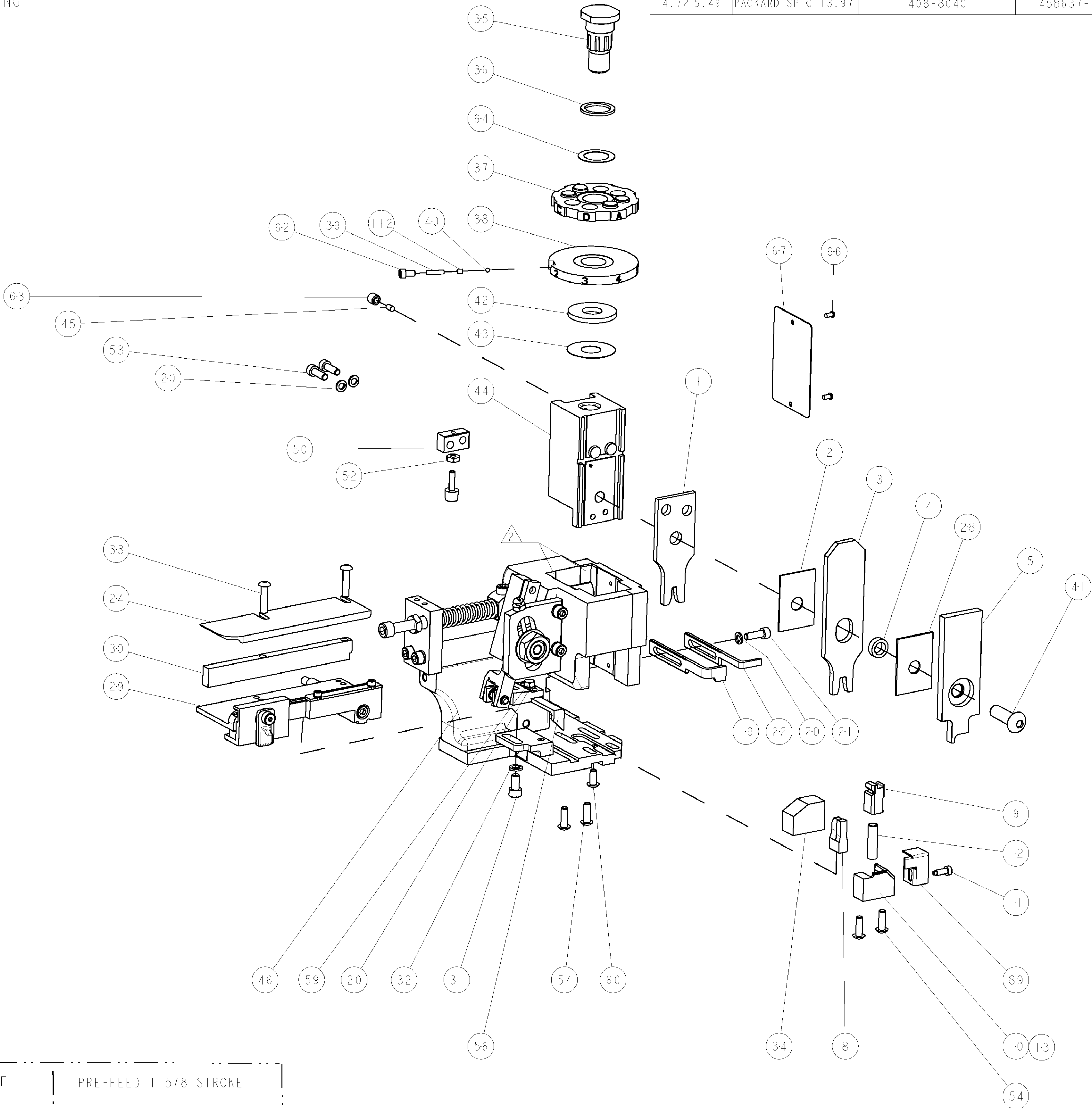
△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TAXI TERM LP SOC WGE BSA					
TE PN	DEL/P/PAK	DEL/P/PAK TERMINAL-DEL/P/PAK CRIMP SPECS			
1949809	12089134				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.65mm+.05/- .05[.065+.002/- .002]	14AWG or 2mm2	
-	-	B	1.65mm+.05/- .05[.065+.002/- .002]	1mm2	
-	-	C			
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.35mm [.132]	F	1.0-2.0mm2
-	-	INSUL	4.95mm [.195]	F	Ø2.030 - 2.400
WIRE STRIP LENGTH 4.72-5.49	TERM APPL SPEC PACKARD SPEC	FEED 13.97	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	9-354778-5	PIN, WIRE DISC, .2970	127
-	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
△	-	1	1	1	1	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-8	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-0	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1-1633566-1	ANVIL, COMBINATION	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-1	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	8-1633471-7	CRIMPER, INSULATION F	3
△	-	1	1	1	-	455888-6	SPACER, CRIMPER	2
△	1	1	1	1	-	2-1633609-3	CRIMPER, WIRE	1

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CHECKED G. BAILEY				APP'D N. DEMING 04NOV2008		NAME SIDE FEED HDM APPLICATOR			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC					
		1 PLC ±.01		1 PLC ±.01					
		2 PLC ±.01		3 PLC ±.01					
		3 PLC ±.01		4 PLC ±.01					
		4 PLC ±.01		5 PLC ±.01					
6 PLC ±.01		7 PLC ±.01		8 PLC ±.01		9 PLC ±.01		10 PLC ±.01	
11 PLC ±.01		12 PLC ±.01		13 PLC ±.01		14 PLC ±.01		15 PLC ±.01	
16 PLC ±.01		17 PLC ±.01		18 PLC ±.01		19 PLC ±.01		20 PLC ±.01	
21 PLC ±.01		22 PLC ±.01		23 PLC ±.01		24 PLC ±.01		25 PLC ±.01	
26 PLC ±.01		27 PLC ±.01		28 PLC ±.01		29 PLC ±.01		30 PLC ±.01	
31 PLC ±.01		32 PLC ±.01		33 PLC ±.01		34 PLC ±.01		35 PLC ±.01	
36 PLC ±.01		37 PLC ±.01		38 PLC ±.01		39 PLC ±.01		40 PLC ±.01	
41 PLC ±.01		42 PLC ±.01		43 PLC ±.01		44 PLC ±.01		45 PLC ±.01	
46 PLC ±.01		47 PLC ±.01		48 PLC ±.01		49 PLC ±.01		50 PLC ±.01	
51 PLC ±.01		52 PLC ±.01		53 PLC ±.01		54 PLC ±.01		55 PLC ±.01	
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516 PLC ±.01		517 PLC ±.01		518 PLC ±.01		519 PLC ±.01		520 PLC ±.01	
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631 PLC ±.01		632 PLC ±.01		633 PLC ±.01		634 PLC ±.01		635 PLC ±.01	
636 PLC ±.01		637 PLC ±.01		638 PLC ±.01		639 PLC ±.01		640 PLC ±.01	
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671 PLC ±.01		672 PLC ±.01		673 PLC ±.01		674 PLC ±.01		675 PLC ±.01	
676 PLC ±.01		677 PLC ±.01		678 PLC ±.01		679 PLC ±.01		680 PLC ±.01	
681 PLC ±.01		682 PLC ±.01		683 PLC ±.01		684 PLC ±.01		685 PLC ±.01	
686 PLC ±.01		687 PLC ±.01		688 PLC ±.01		689 PLC ±.01		690 PLC ±.01	
691 PLC ±.01		692 PLC ±.01		693 PLC ±.01		694 PLC ±.01		695 PLC ±.01	
696 PLC ±.01		697 PLC ±.01		698 PLC ±.01		699 PLC ±.01		700 PLC ±.01	
701 PLC ±.01		702 PLC ±.01		703 PLC ±.01		704 PLC ±.01		705 PLC ±.01	
706 PLC ±.01		707 PLC ±.01		708 PLC ±.01		709 PLC ±.01		710 PLC ±.01	
711 PLC ±.01		712 PLC ±.01		713 PLC ±.01		714 PLC ±.01		715 PLC ±.01	
716 PLC ±.01		717 PLC ±.01		718 PLC ±.01		719 PLC ±.01		720 PLC ±.01	

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