



# Ferrites and Accessories PQ Cores

## **Series/Type: PQ 35/35**

The following products presented in this data sheet are being withdrawn.

Ordering Code	Substitute Product	Date of Withdrawal	Deadline Last Orders	Last Shipments
B65882E0004T001		2010-12-10	2011-03-31	2011-06-30
B65882E0012T001		2010-12-10	2011-03-31	2011-06-30

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## Ferrites and Accessories

PQ35/35 – 4 Pin / 12 Pin – Cores and coil former

B65881A, B65882E

### Cores B65881A series

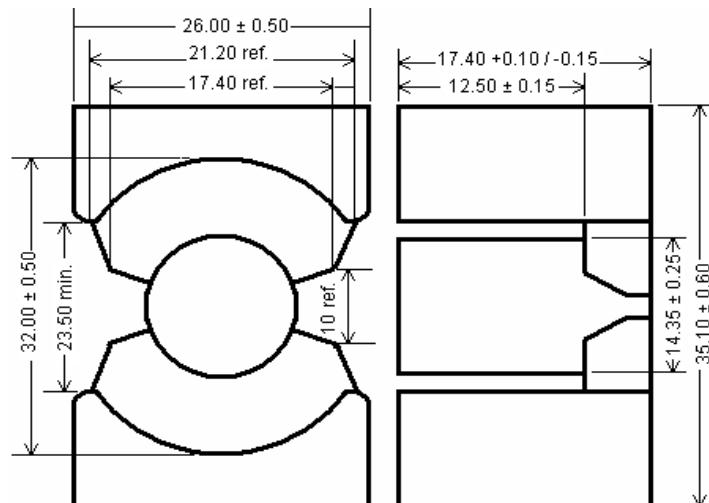
To IEC 62317-13

Delivery mode: sets

#### Magnetic characteristics (per set)

$$\begin{aligned}
 \Sigma I/A &= 0.467 \text{ mm}^{-1} \\
 I_e &= 79.20 \text{ mm} \\
 A_e &= 169.7 \text{ mm}^2 \\
 A_{\min} &= 146.5 \text{ mm}^2 \\
 V_e &= 13440 \text{ mm}^3
 \end{aligned}$$

Approx. weight : 74 g/set



Dimensions in mm

#### Ungapped

Material	$A_L$ value <sup>1)</sup> nH	$\mu_e$	$P_v$ W/Set	Ordering code
N87	4500 +30/-20%	1670	< 8.75 (100 kHz, 200 mT, 100 °C)	B65881A0000R087
N97	4700 +30/-20%	1750	< 7.10 (100 kHz, 200 mT, 100 °C)	B65881A0000R097
N95	5700 +30/-20%	2120	< 7.92 (100 kHz, 200 mT, 25 ... 100 °C) < 9.50 (100 kHz, 200 mT, 120 °C)	B65881A0000R095
N92	3300 +30/-20%	1225	< 10.5 (100 kHz, 200 mT, 100 °C)	B65881A0000R092
N49	3300 +30/-20%	1225	< 3.75 (500 kHz, 50 mT, 100 °C)	B65881A0000R049

1) Measurement parameter: 10 kHz, 0.25 mT, 100 turns, room temperature.

$A_L$  value is measured acc. to IEC62044-2. An appropriate wringing of cores with polished surface is used to improve reproducibility of the measurement. (It is recommended to rub the mating surfaces themselves six times in a circular or elliptic arc that matches the core profile before measuring  $A_L$  value).

**Coil former 4 Pin**

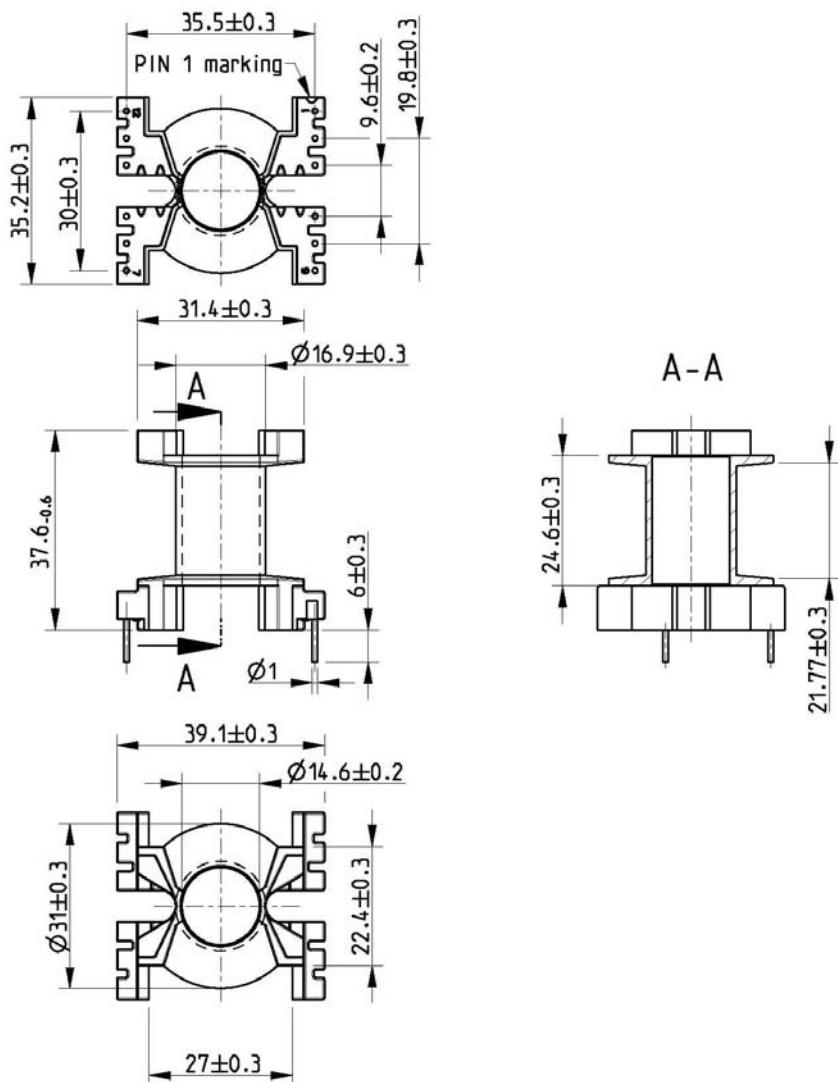
Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:  
 F = max. operating temperature 155 °C), color code black

Rynite FR 530 [E41938 (M)], E I DUPONT DE NEMOURS & CO INC

Solderability: IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s

Sections	$A_N$ mm <sup>2</sup>	$l_N$ mm	$A_R$ value μΩ	Terminals	Ordering code
1	158	76	16,5	4	B65882E0004T001



**Coil former 12 Pin**

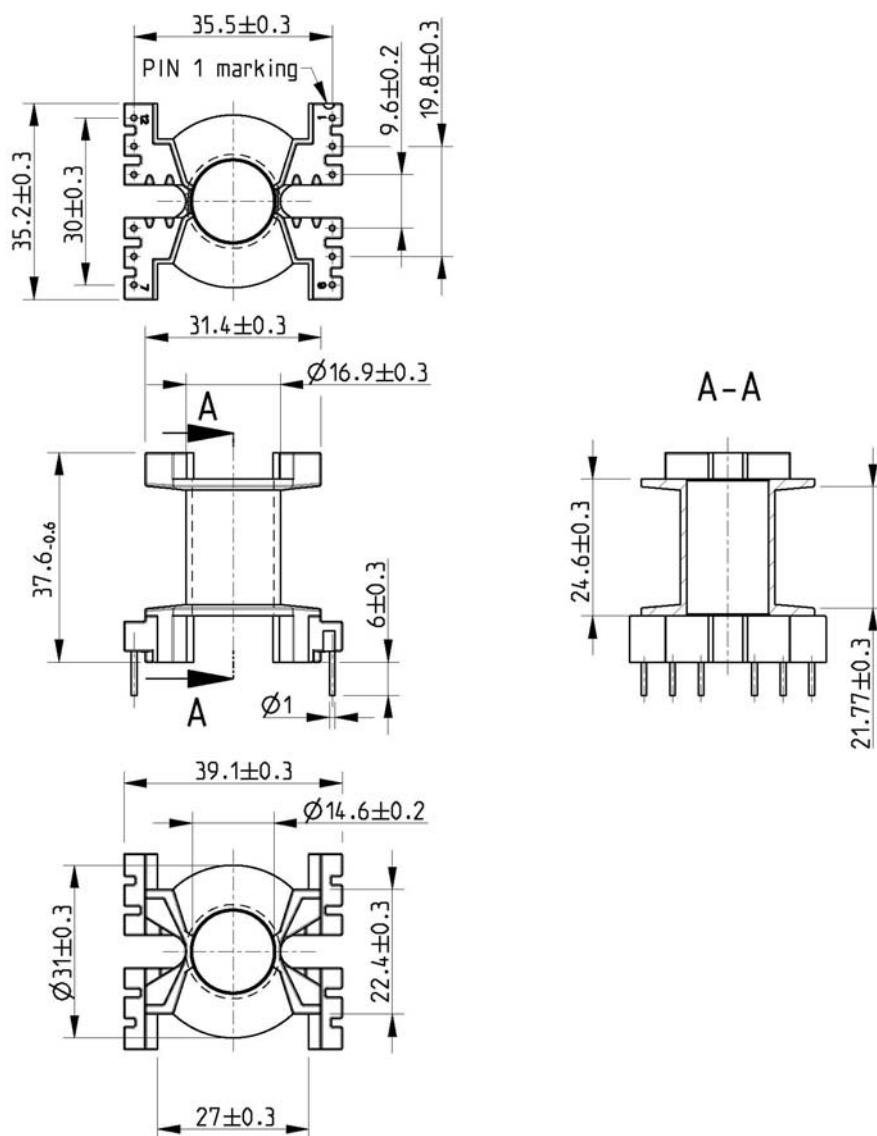
Material: GFR polyterephthalate (UL 94 V-0, insulation class to IEC 60085:  
 F = max. operating temperature 155 °C), color code black

Rynite FR 530 [E41938 (M)], E I DUPONT DE NEMOURS & CO INC

Solderability: IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s

Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s

Sections	$A_N$ mm <sup>2</sup>	$l_N$ mm	$A_R$ value μΩ	Terminals	Ordering code
1	158	76	16.5	12	B65882E0012T001



## Cautions and warnings

### Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembly and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of their special behavior under mechanical load.

Just like any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially fast cooling rates under ultrasonic cleaning, high static and cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see Data Book 2007, chapter “General – Definitions, 8.1”.

### Effects of core combination on AL value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower the value for the initial permeability. Thus, the embedding medium should offer the greatest possible elasticity.

For detailed information see Data Book 2007, chapter “General – Definitions, 8.2”.

### Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

### NiZn-materials

The magnetic properties of NiZn-materials can change irreversibly when exposed to strong magnetic fields.

### Processing notes

- The start of the winding process should be soft. Otherwise, the flanges may be destroyed.
- Excessive winding forces may damage the flanges or squeeze the tube so that the cores can no longer be mounted.
- Excessive soldering time at high temperature (>300 °C) may affect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of contamination with tin oxide (SnO) from the tin bath or burned insulation from the wire. For detailed information see Data Book 2007, chapter “Processing notes, 2.2”.
  - The dimensions of the pin hole arrangement are fixed and should be understood as an ideal recommendation for drilling the printed circuit board. In order to avoid problems when mounting the transformer, customers should make allowances for manufacturing tolerances in the drilling and pick-and-place processes by increasing the diameter of the pin holes.

## Important notes

The following applies to all products named in this publication:

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