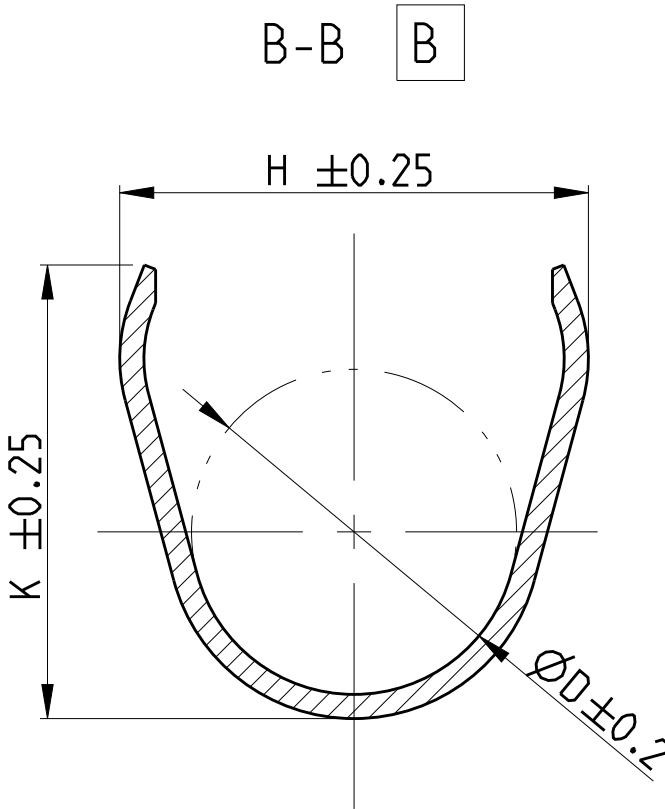
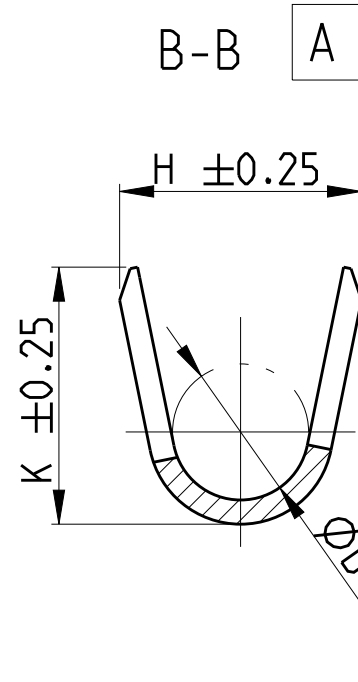
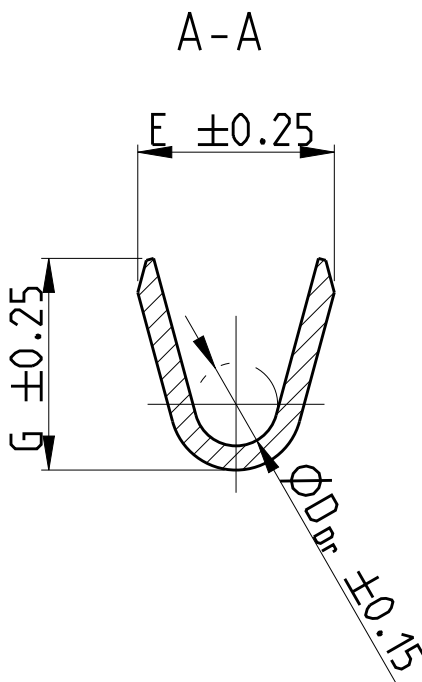


STRIP FORM
Bandware

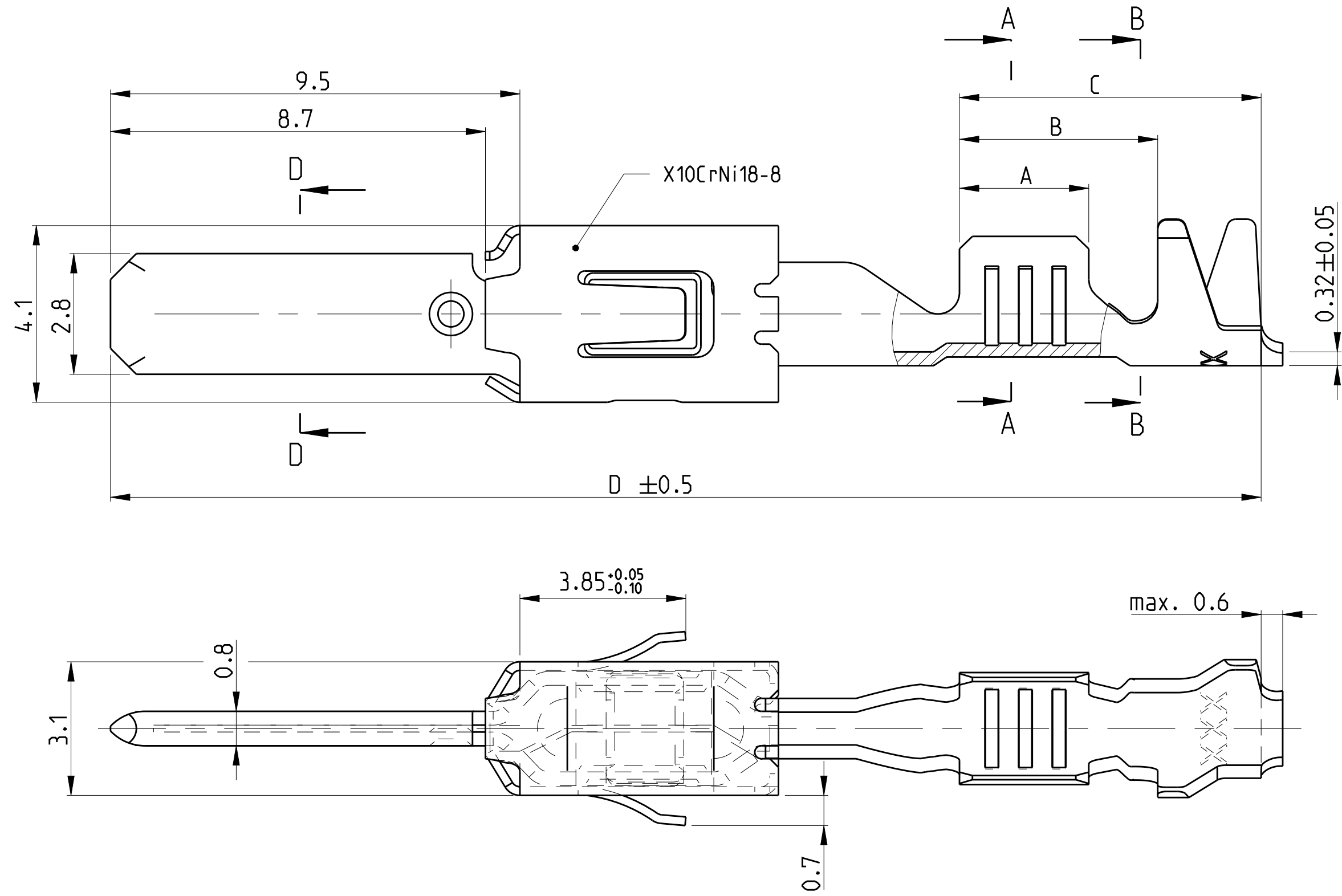
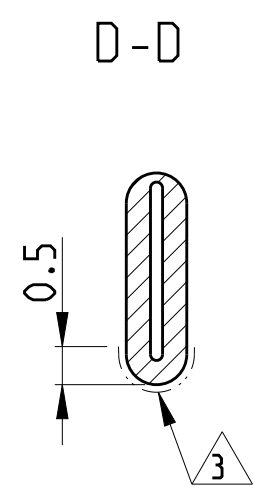


- 1 CONTACT AREA PRE SILVER MIN. 3µm
CANTILEVER SPRING PLAIN
Kontaktzone vorversilbert min. 3µm
Ueberfeder blank
- 2 CONTACT BODY NI-PLATING MIN. 0.5µm; CONTACT AREA PRE-GOLD MIN. 0.6µm
OVER NICKEL; CRIMP AREA PRE-TIN
CANTILEVER SPRING PLAIN
Kontaktkoerper vernickelt min. 0.5µm; Kontaktzone vorvergoldet min. 0.6µm ueber Nickel
Crimpzone vorverzinkt; Ueberfeder blank
- 3 IN THIS AREA CRACK SHAPING AT THE SURFACE PERMISSIBLE
In diesem Bereich Rissbildung in der Oberflaeche zulaessig
- 4 PRE-TIN MIN. 1µm; CANTILEVER SPRING PLAIN
vorverzinkt min. 1µm; Ueberfeder blank

- AWG 12 TXL 828905-1 OR / oder 282536-1
AWG 12 GXL 638865-1
- ATTENTION! CONSTRUCTION OF THE CONTACT CAVITY IN THE AREA
OF THE SINGLE WIRE SEAL IS $\varnothing 6.4^{+0.1}_{-0.05}$
Achtung! Die Kammer ist im Bereich der Einzeldichtung
auf $\varnothing 6.4^{+0.1}_{-0.05}$ auszulegen
- PUNCHED WITH VOLATILIZING STAMPING-OIL
Gestanzl mit verfluechtigendem Stanzoel

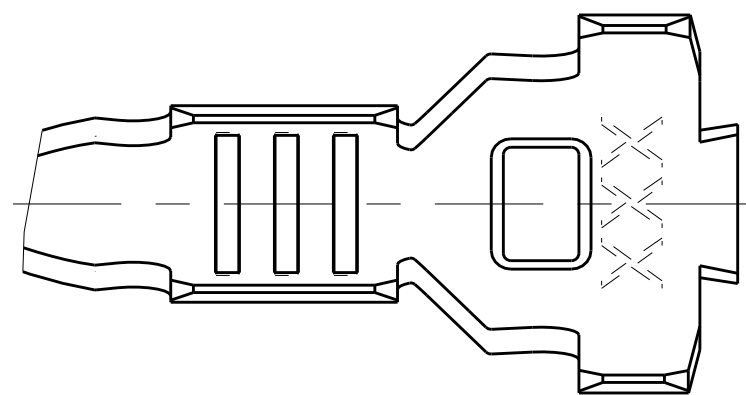
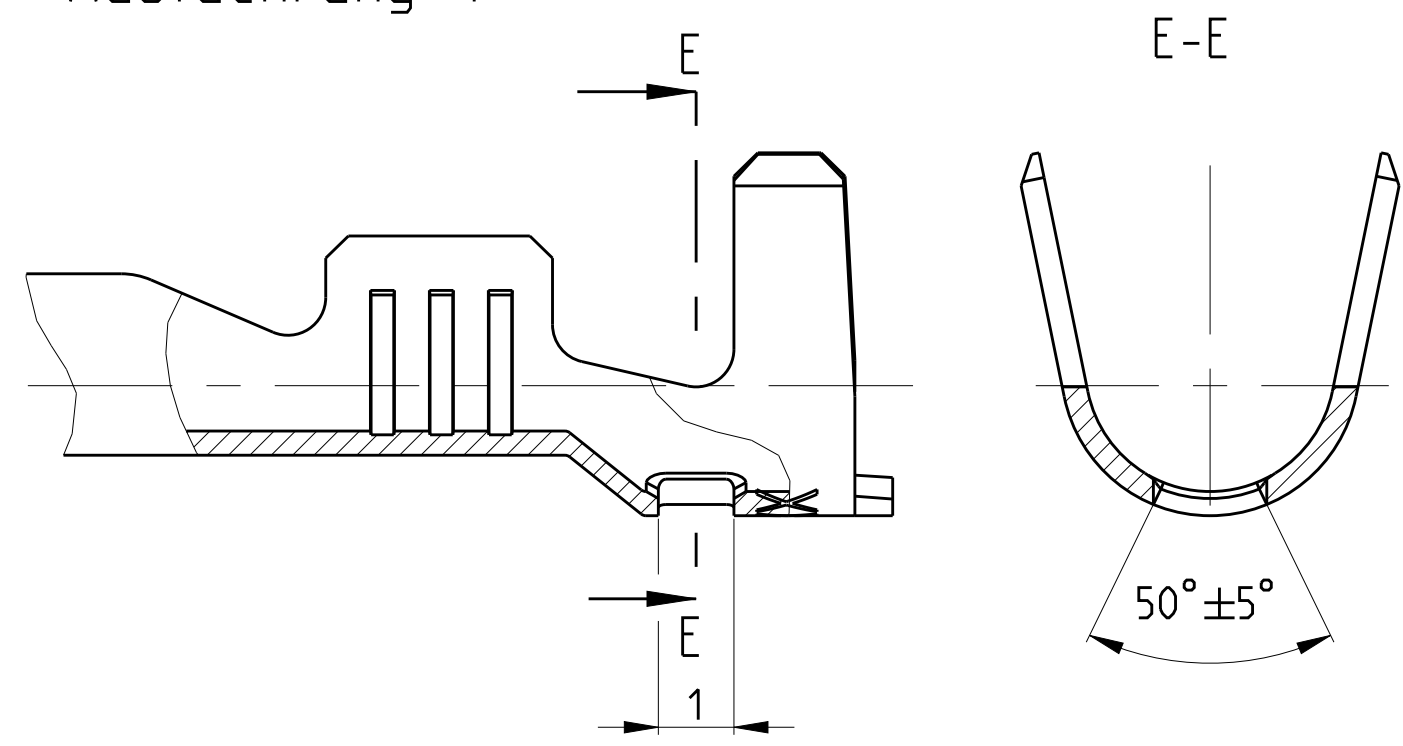
FLR-/FLK-WIRE
FLR-/FLK-Leitung

DESIGN 1
Ausfuehrung 1

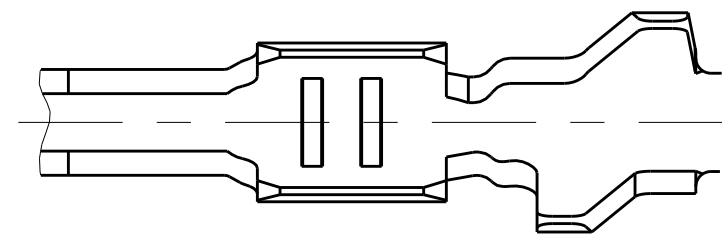
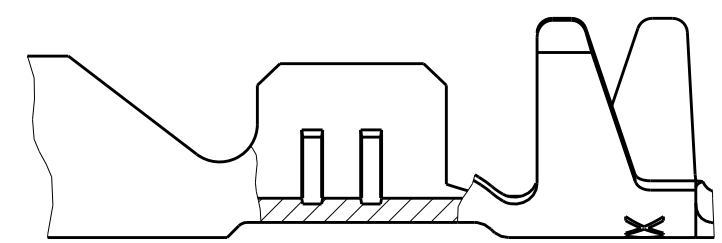


SINGLE WIRE SEAL
Einzeldichtungssystem

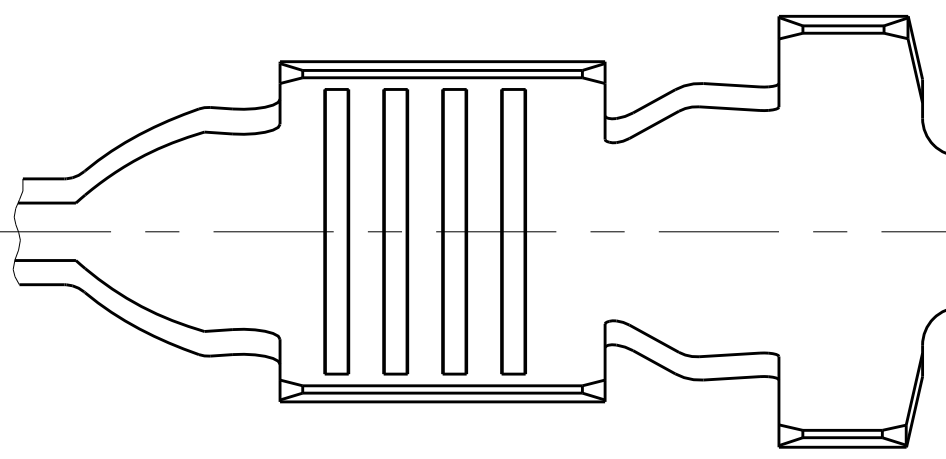
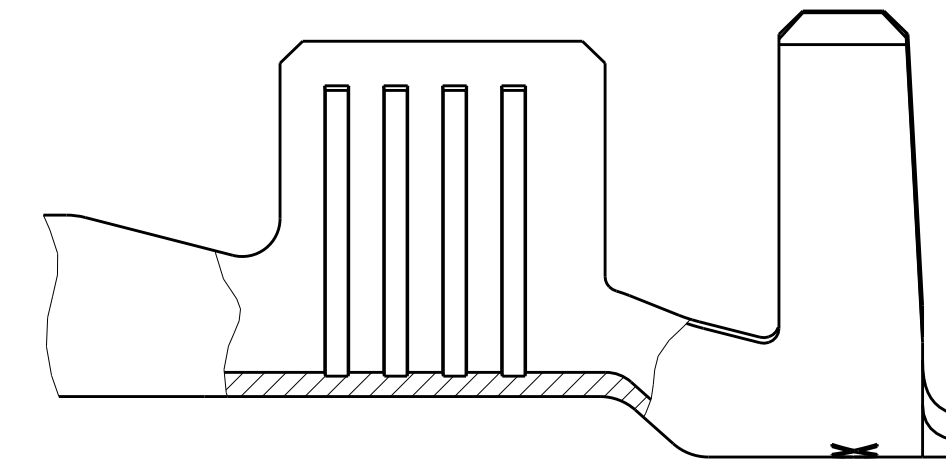
DESIGN 4
Ausfuehrung 4



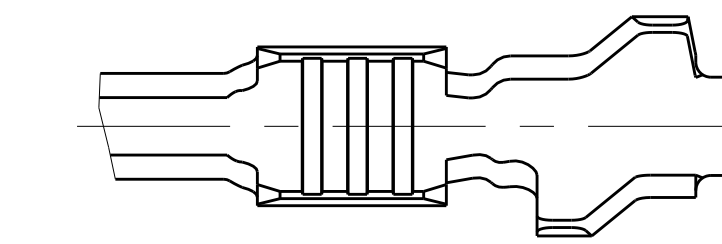
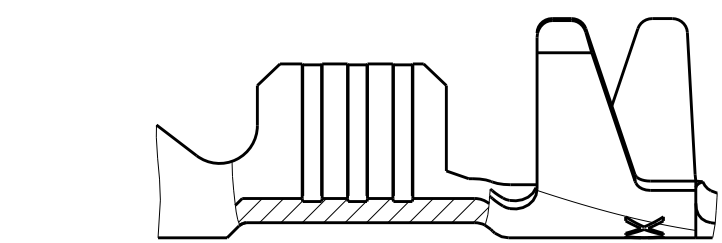
DESIGN 2
Ausfuehrung 2



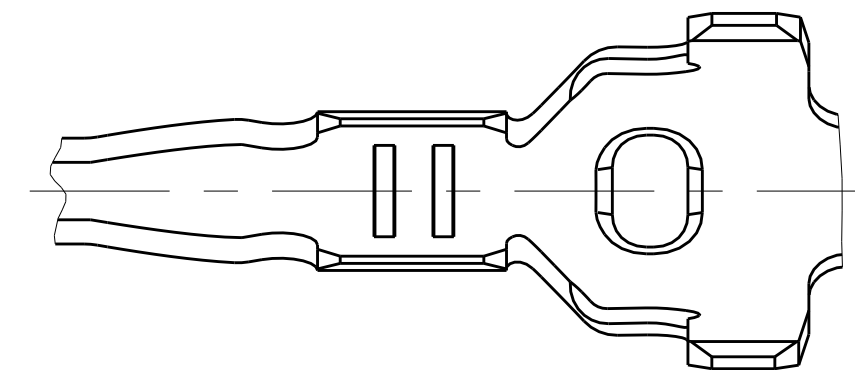
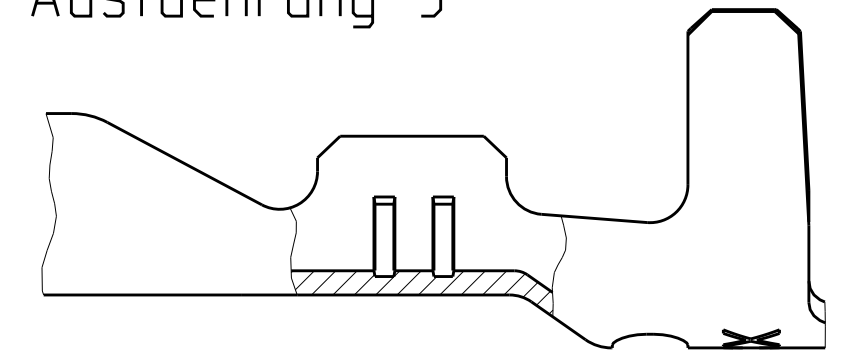
DESIGN 3
Ausfuehrung 3



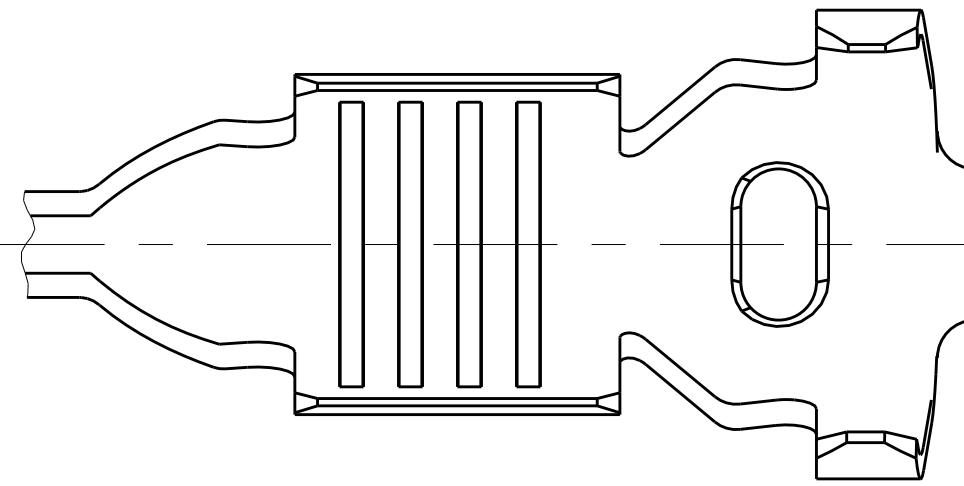
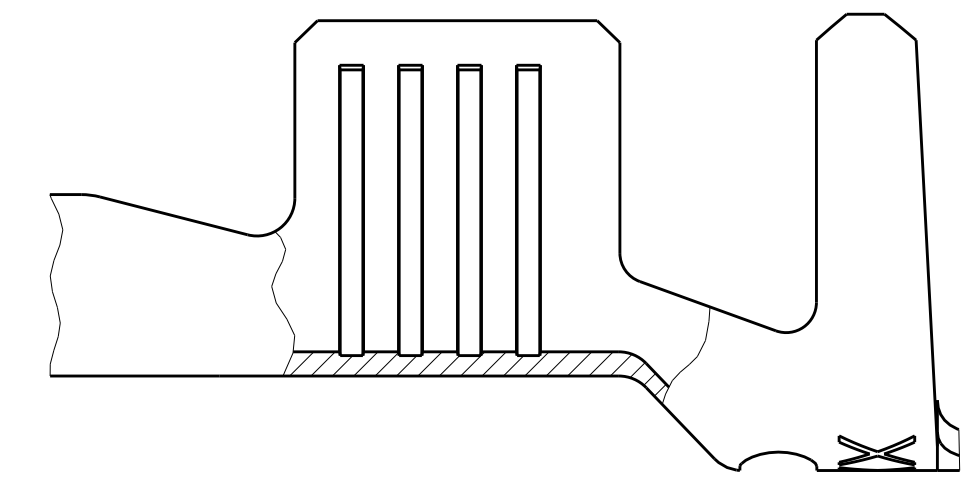
A18 DESIGN 7
Ausfuehrung 7



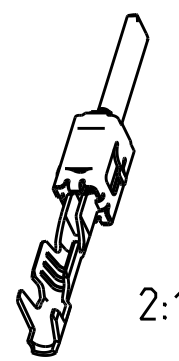
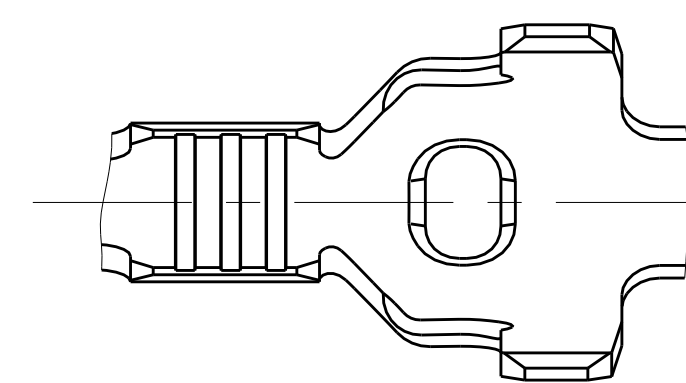
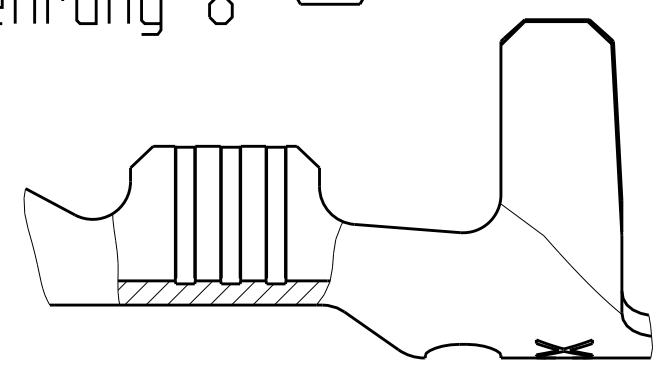
DESIGN 5
Ausfuehrung 5



DESIGN 6
Ausfuehrung 6



A18 DESIGN 8
Ausfuehrung 8



SINGLE WIRE SEAL / Einzeldichtungssystem					SEE / siehe SECTION A-A Schnitt A-A		SEE / siehe SECTION B-B Schnitt B-B												
UNSEALED / ungedichtet	1-1719504-2	A	4	CuSn4		12 AWG	max. 3.0	E = 4.0 G = 4.2 D _{Dr} = 2.0	H = 5.3 K = 5.0 D = 3.6	1852291-3	-	3.5	6.0	7.6	26.8		828922-1		
	1-1719504-1	A	4																
	3-968947-1	A	6	CuSn0.20															
	2-968947-2	A	6	CuFe		>2.5 - 4.0	max. 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	H = 6.2 K = 6.0 D = 4.3	MQC APPLICATOR 2-541537-2	539635-1 MATRIZE : 539727-2	4.3	6.9	8.5	28.5	828985 (Ø6.4)	828986-1		
	2-968947-1	A	6																
	1-968947-2	A	6	CuSn4															
	1-968947-1	A	6																
	2-962916-3	E	4			>1.0 - 2.5	max. 3.0	E = 3.6 G = 3.8 D _{Dr} = 1.7	H = 5.3 K = 5.0 D = 3.6	MQC APPLICATOR 2-878560-2	734440-1	3.5	6.0	7.6	26.8	828905 (Ø5.0)	828922-1		
	2-962916-2	E	4	CuFe															
	2-962916-1	E	4																
2-962916-3	E	4			0.5 - 1.0	max. 2.1	E = 2.6 G = 2.9 D _{Dr} = 1.2	H = 5.0 K = 4.8 D = 3.3	MQC APPLICATOR 2-878559-2	734438-1	3.0	5.4	7.0	26.8	828904 (Ø5.0)				
1-962916-2	E	4	CuSn4																
1-962916-1	E	4																	
2-962915-3	E	4			0.5 - 1.0	max. 2.1	E = 2.6 G = 2.9 D _{Dr} = 1.2	H = 5.0 K = 4.8 D = 3.3	MQC APPLICATOR 2-878559-2	734438-1	3.0	5.4	7.0	26.8	828904 (Ø5.0)				
2-962915-2	E	4	CuFe																
2-962915-1	E	4																	
5-965982-1	A	8			0.2 - 0.5 FLR	max. 2.1	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 4.7 K = 4.5 D = 3.2	MQC APPLICATOR 2-878558-2	539635-1 MATRIZE : 539737-2	2.5	4.9	6.5	26.8	828904 (Ø5.0)				
1-965982-3	A	5	CuSn4																
1-965982-1	A	5																	
UNSEALED / ungedichtet	3-968946-1	A	3	CuSn0.20		>2.5 - 4.0	2.7 - 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	H = 5.7 K = 5.9 D = 3.3	MQC APPLICATOR 2-541534-2	539635-1 MATRIZE : 539723-2	4.3	6.6	8.5	28.5	828922-1			
	2-968946-2	A	3																
	2-968946-1	A	3	CuFe				FLR	2.7 - 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	H = 5.7 K = 5.9 D = 3.3	MQC APPLICATOR 2-541534-2	539635-1 MATRIZE : 539723-2	4.3	6.6		8.5	28.5	
	1-968946-2	A	3																
	1-968946-1	A	3	CuSn4															
	2-962843-3	C	1			>1.0 - 2.5	2.4 - 3.7	E = 3.6 G = 3.8 D _{Dr} = 1.7	H = 5.5 K = 5.7 D = 3.2	MQC APPLICATOR 2-878552-2	734417-3	3.6	5.2	8.9	28.6				
	2-962843-2	C	1	CuFe															
	2-962843-1	C	1																
	1-962843-3	C	1			FLK	2.4 - 3.7	E = 3.6 G = 3.8 D _{Dr} = 1.7	H = 5.5 K = 5.7 D = 3.2	MQC APPLICATOR 2-878552-2	734417-3	3.6	5.2	8.9	28.6				
	1-962843-2	C	1	CuSn4															
	1-962843-1	C	1																
	2-962842-3	E	1			>1.0 - 2.5	2.1 - 2.9	E = 3.6 G = 3.8 D _{Dr} = 1.7	H = 4.3 K = 4.5 D = 2.6	MQC APPLICATOR 2-878551-2	734417-2	3.6	5.2	8.2	27.9				
	2-962842-2	F	1	CuFe															
	2-962842-1	E	1																
	1-962842-3	E	1			FLR	2.1 - 2.9	E = 3.6 G = 3.8 D _{Dr} = 1.7	H = 4.3 K = 4.5 D = 2.6	MQC APPLICATOR 2-878551-2	734417-2	3.6	5.2	8.2	27.9				
	1-962842-2	E	1	CuSn4															
	1-962842-1	E	1																
	2-962841-3	F	1			0.5 - 1.0	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.1	H = 3.2 K = 3.4 D = 1.8	MQC APPLICATOR 2-878550-2	734417-1	3.0	4.6	7.0	26.7				
	2-962841-2	F	1	CuFe															
	2-962841-1	F	1																
1-962841-3	F	1			FLR	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.1	H = 3.2 K = 3.4 D = 1.8	MQC APPLICATOR 2-878550-2	734417-1	3.0	4.6	7.0	26.7					
1-962841-2	F	1	CuSn4																
1-962841-1	F	1																	
2-963860-3	B	2			0.2 - 0.5	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.9 K = 2.9 D = 1.4	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5					
2-963860-2	B	2	CuFe																
2-963860-1	B	2																	
5-963860-2	A	7			FLR	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	H = 2.9 K = 2.9 D = 1.4	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5					
5-963860-1	A	7																	
1-963860-3	B	2	CuSn4																
1-963860-2	B	2																	
1-963860-1	B	2																	
TE	ORDER-NO.	REV	DESIGN	MATERIAL	SURFACE	DGB	INSULATION	WIRE CRIMP	STRIP FORM	APPLICATION TOOL	HAND TOOL	A	B	C	D	TE	TE		
	STRIPFORM		Ausführung	Werkstoff	Oberfläche	mm ²	IsolationsØ	Drahtcrimp	INSUL. CRIMP	Anschlagwerkzeug	Handzange					ORDER-NO.	ORDER-NO.		
	Bandware						mm		Isolationscrimp							(CAVITY DIAMETER)	SEALING PLUG		
									Bandware							(Kammerdurchmesser)	Blindstopfen		
									CRIMP DIMENSION mm										
									Crimpabmessungen mm										
									EXTRACTION TOOL										
									Ausdruckwerkzeug										
									No. 968107-1										