

SURFACE MOUNT CERMET TRIMMERS (SINGLE TURN) **ST-32**

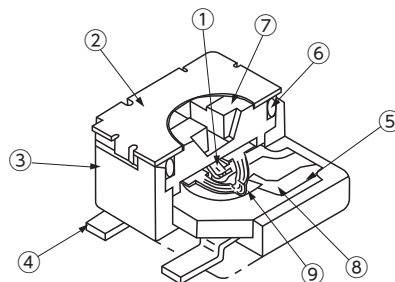
RoHS compliant



FEATURES

- RoHS compliant
- Rotor with a cross slot for ease of adjustment
- Leaded terminals provide strong as adhesive strength against P.C.B. bending
- J-hook, Gull wing and leaded terminal configurations
- Sealed (Washable: Refer to page 628.)
- Resin materials are UL Recognized 94V-0 or 94V-1 equivalent

INTERNAL STRUCTURE



Part name		Material
①	Wiper	Multi metal alloy
②	Cover	Stainless steel (SUS 304)
③	Housing	Epoxy
④	Terminal pin	Copper alloy, Sn-Cu-plated
⑤	Base element	Ceramic
⑥	"O" ring	Silicone rubber
⑦	Rotor	PPS (Polyphenylenesulphide)
⑧	Electrode	Ag-Pd cermet
⑨	Resistive element	RuO ₂ cermet

PART NUMBER DESIGNATION

S T - 3 2 E T A		1 0 0 Ω	(1 2)
Series name		Resistance code	
Terminal pin		Resistance value	
E : Sn-Cu (Lead-free)			
Form of packaging		Product shape (Shape of terminal)	
T : Taping (Reel)		A : J-hook(Top adjustment)	
Blank : Bulk in plastic bag		B : Gull wing(Top adjustment)	
		G : J-hook (Side adjustment)	
		H : Gull wing(Side adjustment)	

Please refer to the LIST OF PART NUMBERS when placing orders.

ST-32

SURFACE MOUNT TRIMMERS

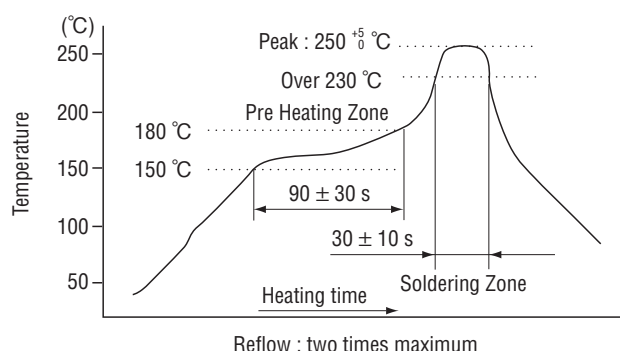
LIST OF PART NUMBERS

Adjustment position	Shape of terminal	Form of packaging	
		Taping (reel)	Plastic bag
Top adjustment	A (J-hook)	ST-32ETA	ST-32EA
	B (Gull wing)	ST-32ETB	ST-32EB
Side adjustment	G (J-hook)	ST-32ETG	ST-32EG
	H (Gull wing)	ST-32ETH	ST-32EH
Pieces in package		500 pcs./reel	100 pcs./pack

ELECTRICAL CHARACTERISTICS

Nominal resistance range	10 Ω ~ 2 M Ω
Resistance tolerance	$\pm 20\%$
Power ratings	0.125 W (70 $^{\circ}$ C) 0 W (125 $^{\circ}$ C)
Resistance law	Linear law (B)
Maximum input voltage	DC200 V or power rating, whichever is smaller
Maximum wiper current	100 mA or power rating, whichever is smaller
Effective electrical angle	210 $^{\circ}$ (1 turn)
End resistance	1 % or 2 Ω , whichever is greater
C.R.V.	1 % or 3 Ω , whichever is greater
Operating temp. range	-55 ~ 125 $^{\circ}$ C
Temp. coefficient	10 Ω ~ 50 Ω : ± 250 10 $^{-6}$ / $^{\circ}$ C maximum 100 Ω ~ 2 M Ω : ± 100 10 $^{-6}$ / $^{\circ}$ C maximum
Insulation resistance	1000 M Ω minimum (DC500 V)
Dielectric strength	AC500 V, 60 s
Net weight	Approx. 0.05 g (ST-32EA, EB) Approx. 0.11 g (ST-32EG, EH)

Reflow profile for soldering heat evaluation



Nominal resistance values

$\ominus$ 10 Ω	$\ominus$ 20 Ω	50 Ω	100 Ω	200 Ω	300 Ω	500 Ω
1 k Ω	2 k Ω	3 k Ω	5 k Ω	10 k Ω	20 k Ω	30 k Ω
50 k Ω	100 k Ω	200 k Ω	500 k Ω	1 M Ω	2 M Ω	

Fig.1

The products indicated by $\ominus$ mark are manufactured upon receipt of order basis.

※ The part numbers on the left are all available with the respective combination of <Nominal resistance values> (Fig. 1).

※ Verify the above part numbers when placing orders.

※ Taping specification is not sold separately and must be purchased in reel units.

MECHANICAL CHARACTERISTICS

Mechanical angle	250 $^{\circ}$ (1 turn)
Operating torque	5 mN·m {51 gf·cm} maximum
Stop strength	20 mN·m {204 gf·cm} minimum
Rotational life	100 cycles [Δ R/R $\leq \pm (2 \Omega + 3 \%)$]
Thrust to rotor	5 N {0.51 kgf} minimum
Solderability	245 $\pm$ 3 $^{\circ}$ C, 2 ~ 3 s
Shear (Adhesion)	5 N {0.51 kgf} 10 s
Substrate bending	Width 90 mm, bend 3 mm, 5 s, 1 time
Pull-off strength	5 N {0.51 kgf} 10 s

{ } : Reference only

ENVIRONMENTAL CHARACTERISTICS

Test item	Test conditions	Specifications
Thermal shock	- 65 ~ 125 $^{\circ}$ C (0.5 h), 5 cycles	[Δ R/R $\leq 2\%$] [S.S. $\leq 1\%$]
Humidity	- 10 ~ 65 $^{\circ}$ C (Relative humidity 80 ~ 98 %), 10 cycles, 240 h	[Δ R/R $\leq 2\%$]
Shock	981 m/s ^{2} , 6 ms 6 directions for 3 times each	[Δ R/R $\leq 1\%$] [S.S. $\leq 1\%$]
Vibration	Amplitude 1.52 mm or Acceleration 196 m/s ^{2} , 10 ~ 2000 Hz, 3 directions, 12 times each	
Load life	70 $^{\circ}$ C, 0.125 W, 1000 h	[Δ R/R $\leq 3\%$] [S.S. $\leq 1\%$]
Low temp. operation	- 55 $^{\circ}$ C, 2 h	[Δ R/R $\leq 2\%$] [S.S. $\leq 2\%$]
High temp. exposure	125 $^{\circ}$ C, 250 h	[Δ R/R $\leq 3\%$] [S.S. $\leq 2\%$]
Immersion seal	85 $^{\circ}$ C, 60 s	No leaks (No continuous bubbles)
Soldering heat	Flow : 260 $\pm$ 3 $^{\circ}$ C as the temperature in a pot of molten solder, immersion from head of terminal to backside of board, 5 ~ 6 s, two times maximum. Reflow : Peak temperature 255 $^{\circ}$ C (Please refer to the profile below.) Manual soldering : 350 $\pm$ 10 $^{\circ}$ C, 3 ~ 4 s	[Δ R/R $\leq 1\%$]

Δ R/R : Change in total resistance
S.S. : Setting stability

ST-32

SURFACE MOUNT TRIMMERS

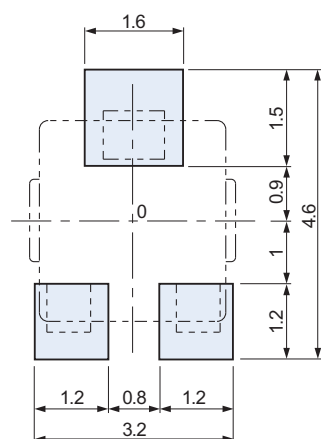
MAXIMUM INPUT RATINGS

Nominal resistance values (Ω)	Resistance code	Maximum input voltage (V)	Maximum wiper current (mA)
$\ominus$ 10	11	1.00	100
$\ominus$ 20	21	1.58	79.1
50	51	2.50	50.0
100	12	3.53	35.4
200	22	5.00	25.0
300	32	6.12	20.4
500	52	7.91	15.8
1 k	13	11.2	11.2
2 k	23	15.8	7.91
3 k	33	19.4	6.45
5 k	53	25.0	5.00
10 k	14	35.4	3.54
20 k	24	50.0	2.50
30 k	34	61.2	2.04
50 k	54	79.1	1.58
100 k	15	112	1.12
200 k	25	158	0.79
500 k	55	200	0.40
1 M	16	200	0.20
2 M	26	200	0.10

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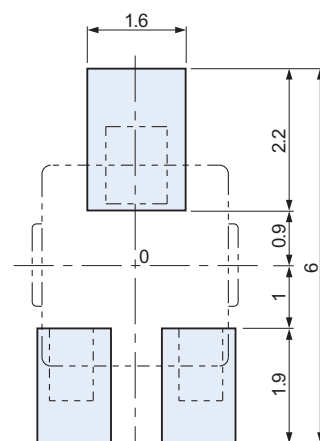
RECOMMENDED P.C.B. PAD OUTLINE DIMENSIONS

ST-32EA, EG



For reflow soldering

ST-32EB, EH



(Unit : mm)

Note) The zero point is the center of mounting.

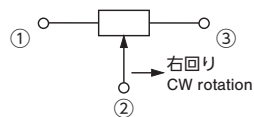
ST-32

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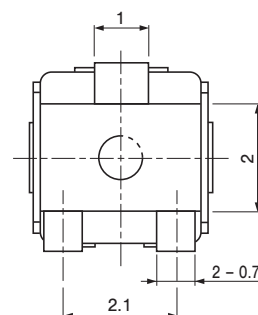
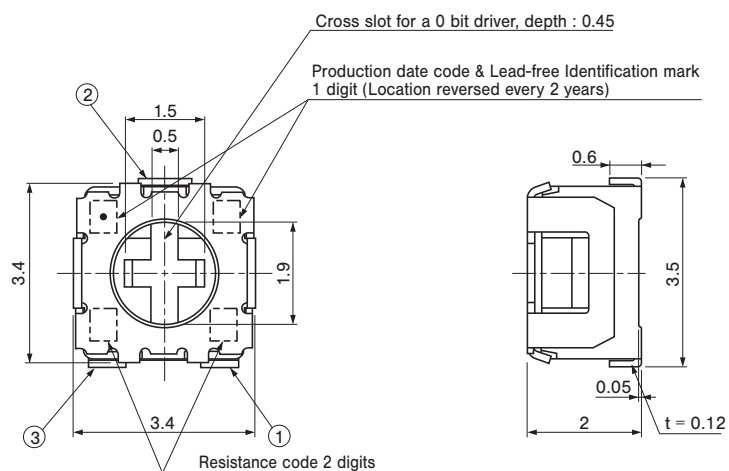
OUTLINE DIMENSIONS

Unless otherwise specified, tolerance : ± 0.3 (Unit : mm)

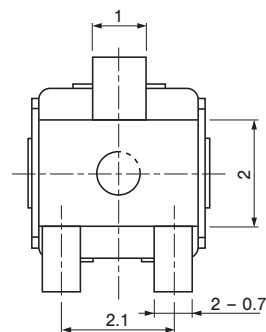
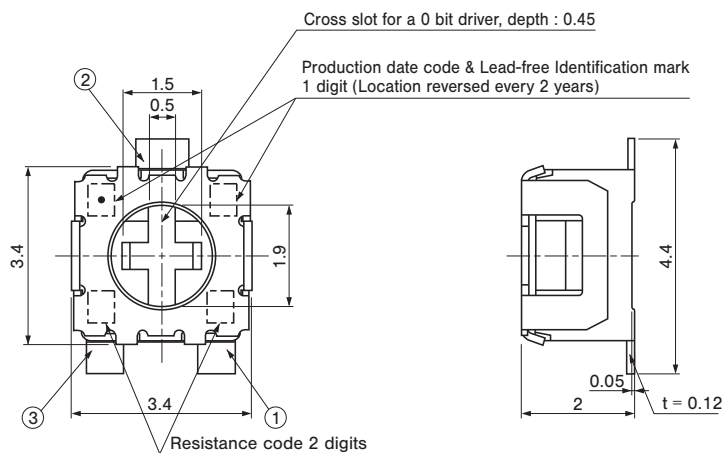
ST-32EA Top adjustment



※ Note the terminal position.



ST-32EB Top adjustment



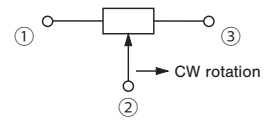
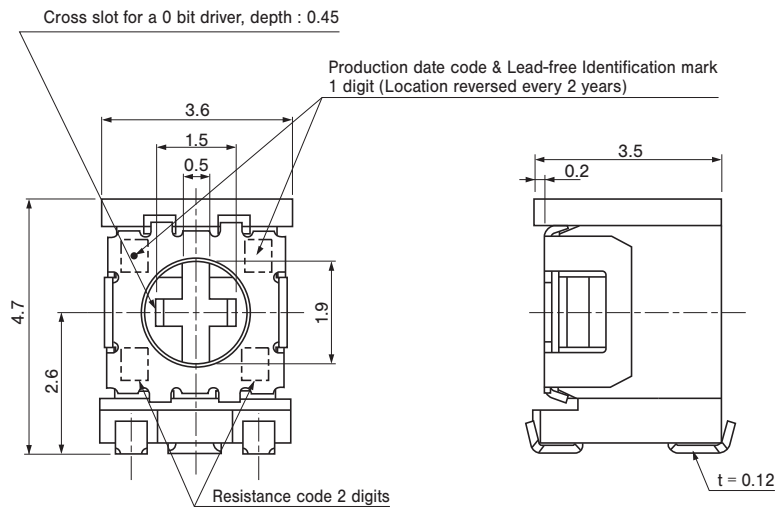
ST-32

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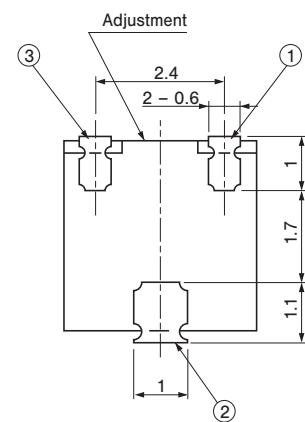
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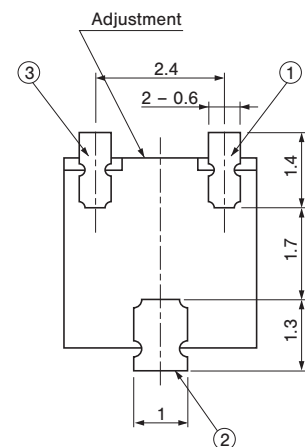
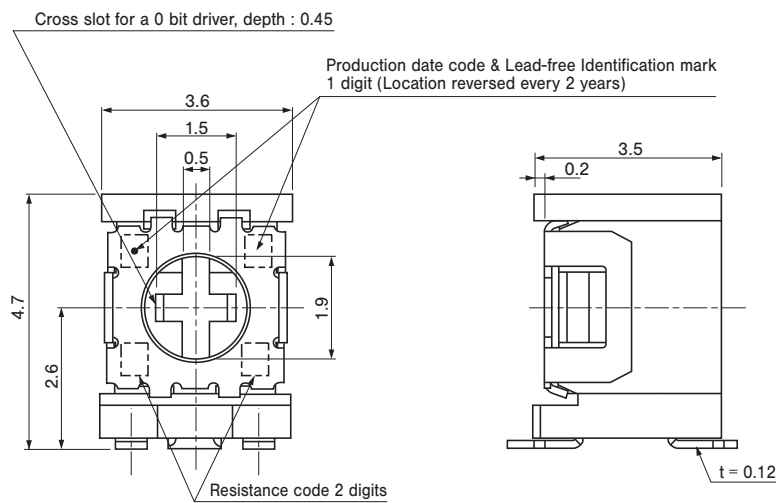
ST-32EG Side adjustment



※ Note the terminal position.



ST-32EH Side adjustment



ST-32

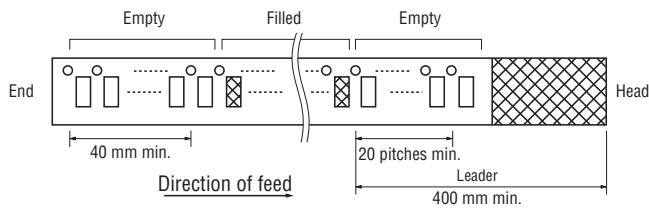
SURFACE MOUNT TRIMMERS

PACKAGING SPECIFICATIONS

<Taping packaging specifications>

- Taping version is packaged in 500 pcs. per reel.
Orders will be accepted for units of 500 pcs., i.e., 500, 1000, 1500 pcs., etc.
- ST-32ETA, ETB versions are boxed with 4 reels (2000 pcs.). ST-32ETG, ETH versions are boxed with one reel (500 pcs.).
Maximum number of consecutive missing pieces = 2
Leader length and reel dimension are shown in the diagrams below.

EMBOSED TAPE DIMENSIONS

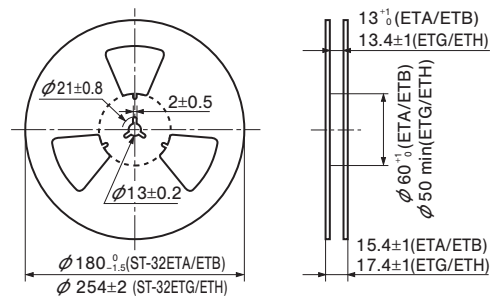


REEL DIMENSIONS

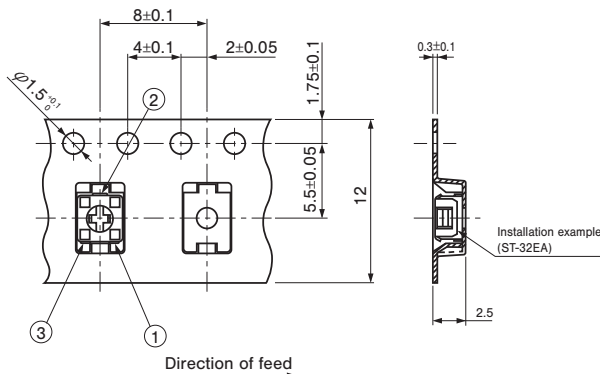
(Conforms to JIS C 0806-3)

(In accordance with EIAJ ET-7200A)

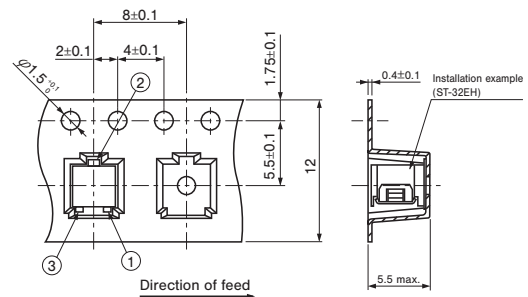
(Unit: mm)



ST-32ETA, ETB



ST-32ETG, ETH



<Bulk pack specifications>

- Unit of bulk in a plastic bag is 100 pcs. per pack.
- Boxing of bulk in a plastic bag is performed with 500 pcs. per box.