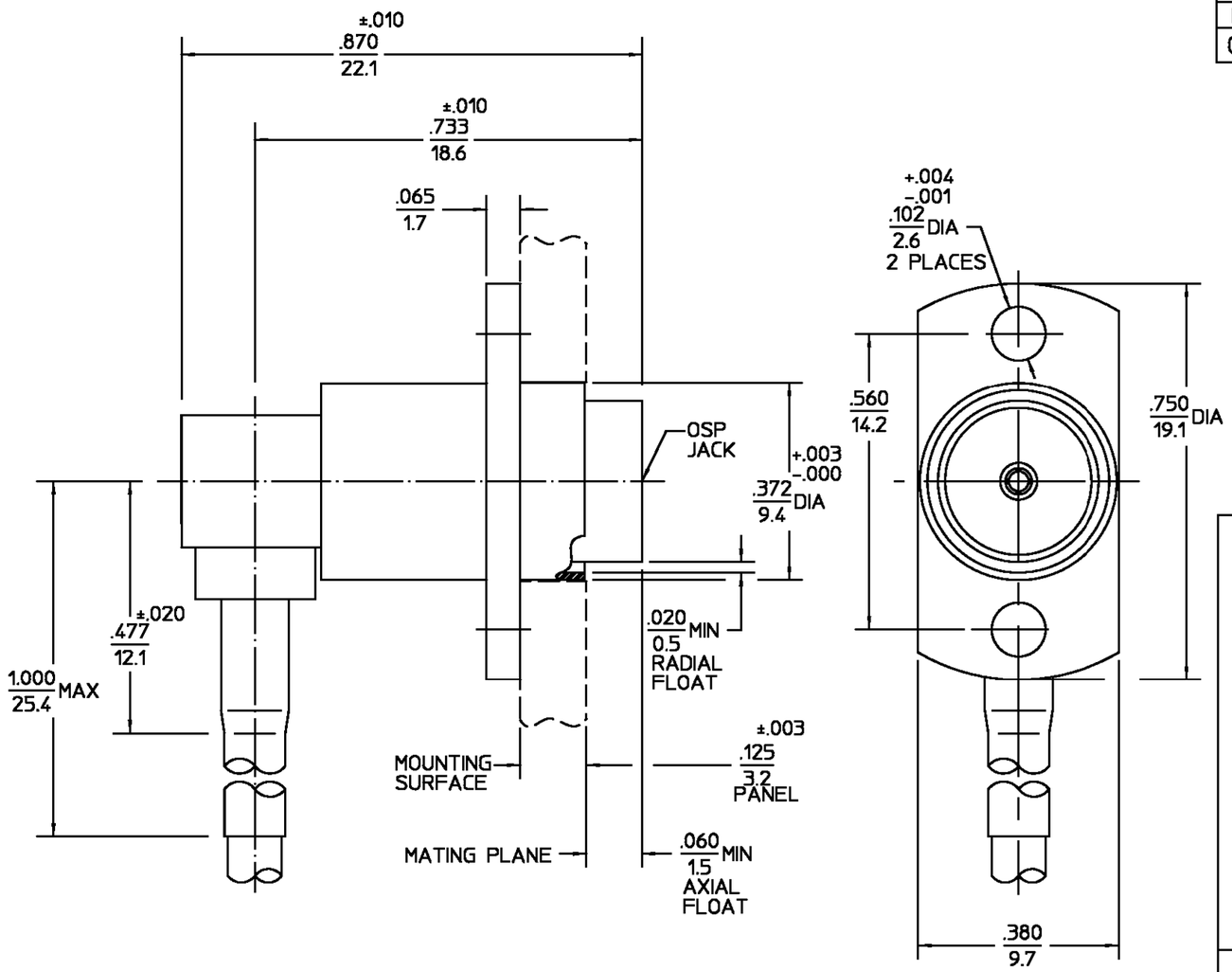
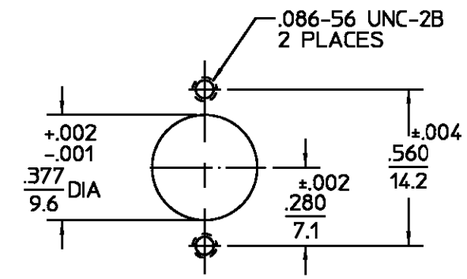
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
02_0	REVISED	3/21/94	M.Y.





RECOMMENDED
MOUNTING HOLE

.XXX = IN
X.X = MM

COMPONENT	MATERIAL	FINISH
HOUSING CAP BUSHING	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER ASTM-A380
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT CONTACT SLEEVE	BERYLLIUM COPPER PER ASTM B 196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
CONTACT RING SHIM	BERYLLIUM COPPER PER ASTM B 194, ALLOY C17200, CONDITION H	GOLD PLATED PER MIL-G-45204
SPRING	STAINLESS STEEL	PASSIVATED
SHRINK TUBING	HEAT SHRINKABLE POLYOLEFIN COMPOUND MIL-I-23053/4	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAX	GOLD PLATE PER MIL-G-45204

NOTES:

1. DESIGNED FOR USE WITH RG178 DOUBLE BRAIDED CABLE
2. CAPTURED CENTER CONTACT

CABLE ENTRY DIAMETER MINIMUM	
HOUSING	.037
CONTACT(SLOT)	.027
FERRULE	.128

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCE ON

FRAC.	DEC.	ANGLES
± 1/64	±.005	± 1°

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DRAWN BY	M.YUEN	DATE 1-8-88
CHECKED BY	MH/M	1-14-88
APP'D BY	BAR	1-14-88

USE ASS'Y PROCEDURE

NO. A.P. 45-092

AMP Incorporated
140 Fourth Avenue
Waltham, MA 02451-7599

TITLE OSP RIGHT ANGLE FLOATING FLANGE MOUNT CABLE JACK - CRIMP ATTACHMENT

SIZE	CODE IDENT NO.		REV
B	26805	4538-5004-02	02_0
SCALE 4:1			SHEET 1 OF 1

CUSTOMER DRAWING

AMP PART # 1058573-1
SHEET 1 OF 1 REV A