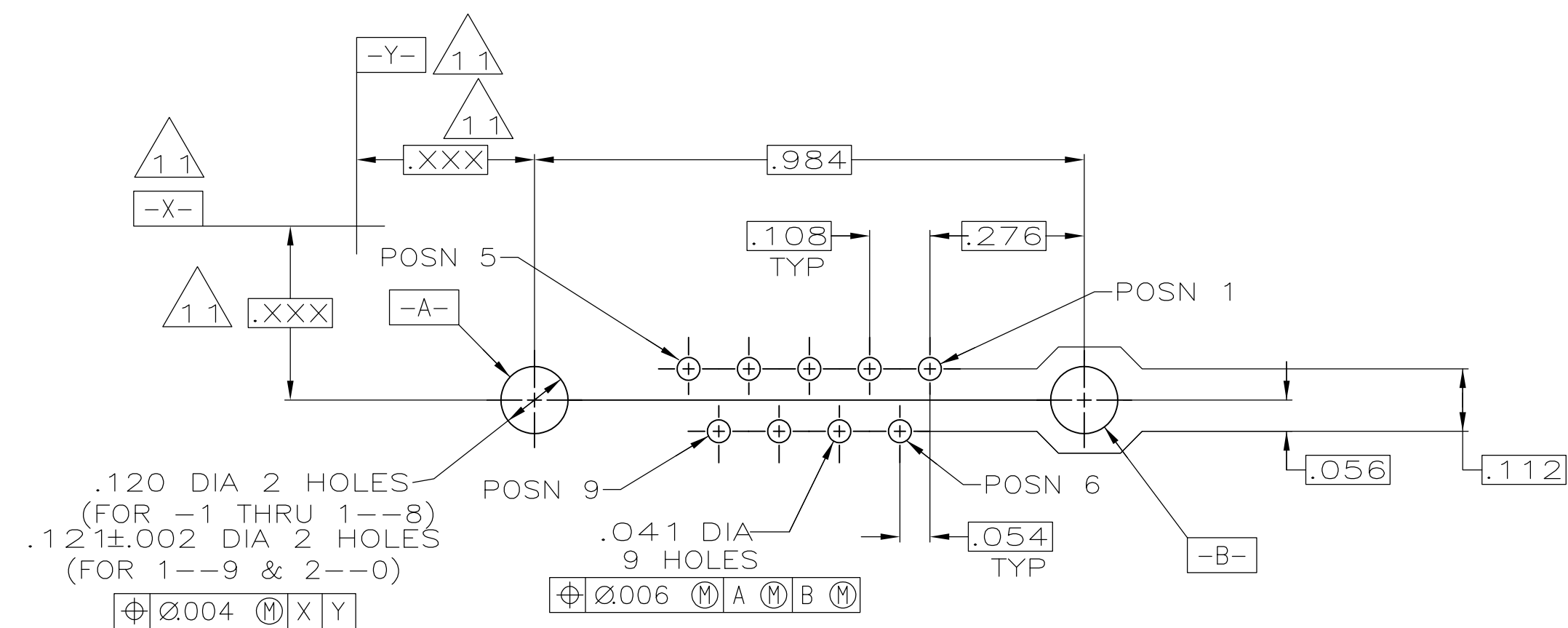
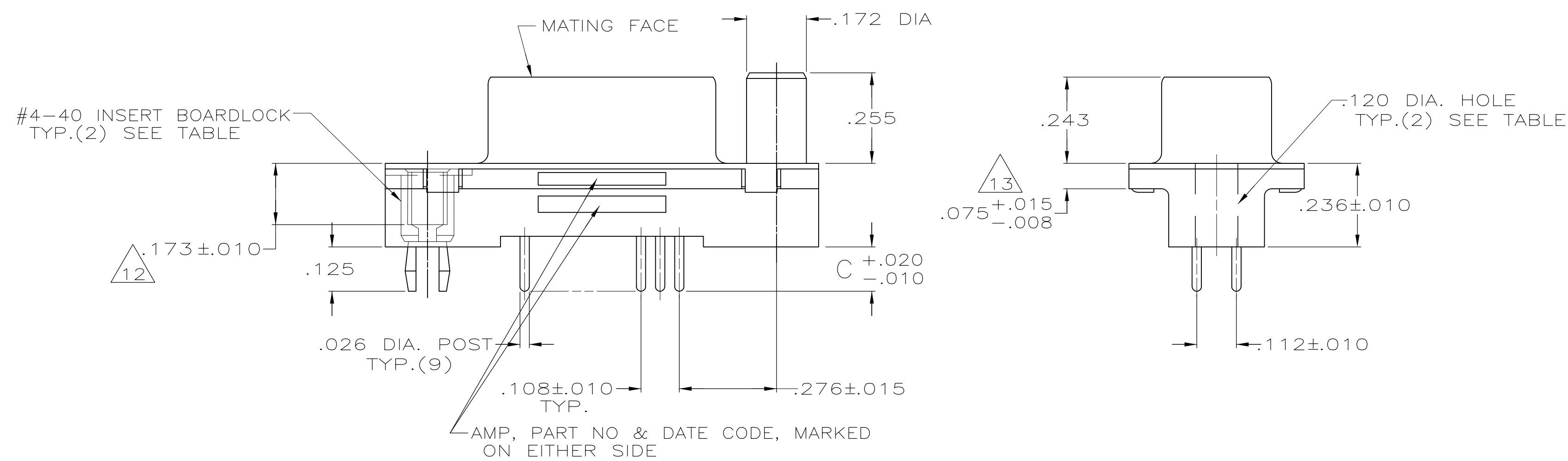
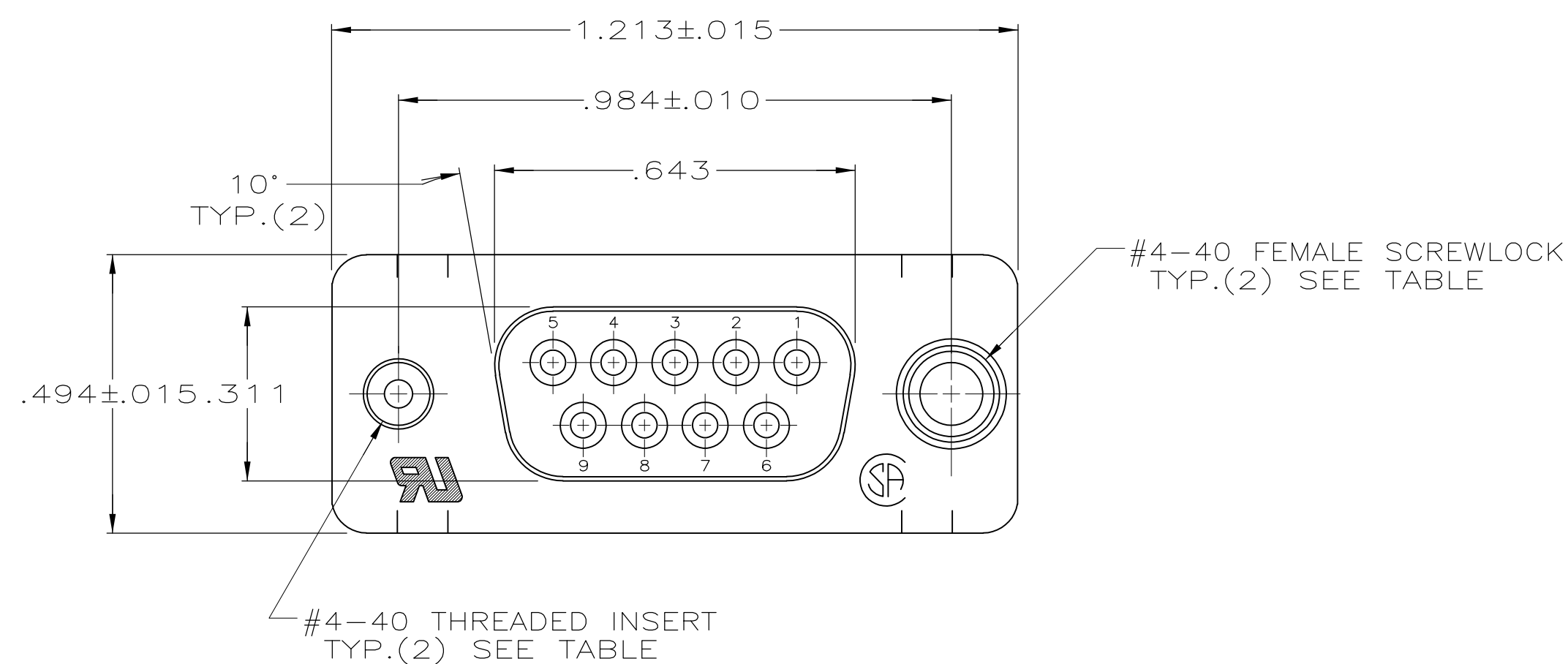


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	K	REVISED PER ECO-16-001548	24FEB2016	AP	DC



PC BOARD MOUNTING DIMENSIONS
CONNECTOR SIDE OF BOARD
.062 PC BOARD THICKNESS

- ① HOUSING: FLAME RETARDANT 94V-0 RATED THERMOPLASTIC;
COLOR: BLACK.
- ② SHELL: CARBON STEEL.
- ③ CONTACTS: PHOS. BRONZE.
- ④ INSERTS & BOARDLOCKS: BRASS,
SCREWLOCKS: ZINC .
5. NOTE DELETED.
- ⑤ SHELL: .000200 MIN TIN OVER .000100 COPPER.
- ⑦ INSERTS & SCREWLOCKS: UNPLATED,
BOARDLOCKS: TIN OVER COPPER.
- ⑧ CONTACTS: GOLD FLASH FOR LENGTH OF .100 MIN FROM MATING
END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN
LEAD ON TERMINATION END, ALL OVER .000050 NICKEL
ON ENTIRE CONTACT.
- ⑨ CONTACTS: .000030 GOLD FOR LENGTH OF .100 MIN FROM MATING
END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN
LEAD ON TERMINATION END, ALL OVER .000050 NICKEL
ON ENTIRE CONTACT.
10. NOTE DELETED.
- ⑪ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- ⑫ RECOMMENDED SCREWLOCK IS 5747877-3 WITH
RETENTION INSERTS.
- ⑬ .110 MAX IN SHELL TAB CLINCH AREAS.

	WITH		9	.125	2-747706-0
OBSOLETE	INSERT	BOARDLOCKS	8	.125	1-747706-9
OBSOLETE			9	.250	1-747706-8
OBSOLETE			8	.250	1-747706-7
OBSOLETE	WITH		9	.170	1-747706-6
OBSOLETE	FEMALE	SCREWLOCKS	8	.170	1-747706-5
OBSOLETE			9	.125	1-747706-4
OBSOLETE			8	.125	1-747706-3
OBSOLETE			9	.250	1-747706-2
OBSOLETE			8	.250	1-747706-1
OBSOLETE	WITH		9	.170	1-747706-0
OBSOLETE	THREADED	INSERTS	8	.170	747706-9
OBSOLETE			9	.125	747706-8
OBSOLETE			8	.125	747706-7
OBSOLETE			9	.250	747706-6
OBSOLETE			8	.250	747706-5
OBSOLETE	WITH		9	.170	747706-4
OBSOLETE	.120 DIA.	HOLE	8	.170	747706-3
OBSOLETE			9	.125	747706-2
OBSOLETE			8	.125	747706-1

THIS DRAWING IS A CONTROLLED DOCUMENT.				DIN 2-27-85 S. WELDON CHK 2-27-85 J. GERACE APD 2-27-85 R. BEAR/R. BRANDT		 TE Connectivity	
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± .010 1 PLC ± .005 2 PLC ± .005 3 PLC ± .005 4 PLC ± .005 ANGLES ± 2°		NAME RECPTACLE ASSEMBLY, SIZE 1, 9 POS., VERTICAL, .026 DIA. DUPLEX PLATED —		SIZE A1	
MATERIAL 		FINISH 		WEIGHT —		CAGE CODE 00779	
CUSTOMER DRAWING				DRAWING NO C-747706		RESTRICTED TO —	
				SCALE NTS		SHEET 1 OF 1 REV K	