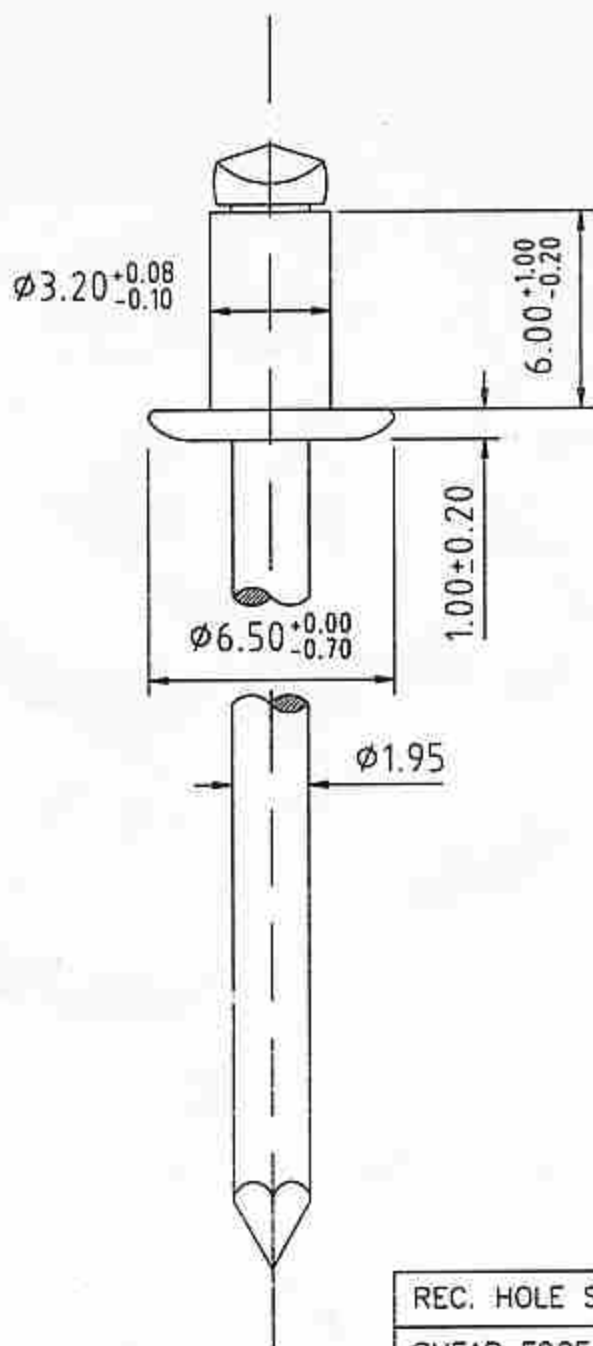




REC. HOLE SIZE (mm):	3.30
SHEAR FORCE (N):	800
TENSILE (N):	950
REC. GRIP RANGE (mm):	1.5-3.5
RIVET BODY:	ALU
MANDREL:	STEEL, ZINC PLATED

Project: RIVETS				Title: Ø3.2x6 ALU/STEEL RIVET	
Machine:					
1998	Date	Name	Scale: 5:1	Material: ALU/STEEL	
DRN.	09.01	FA		Heat Treat.:	
CHK.	12/1/98	FA			
5					
4					This drawing is the property of GESIPA BLIND RIVETING SYSTEMS and should not be copied or reproduced without written consent. Drawing No. 6300316
3					
2					
1					
Mod.	D.O.T.I. Ref.	Date	Name	GESIPA® Blind Riveting Systems Ltd. Tel: (0535) 607844 Fax: (0535) 662580	

$\phi 3.20^{+0.08}_{-0.10}$

$6.00^{+1.00}_{-0.20}$

1.00 ± 0.20

$\phi 6.50^{+0.00}_{-0.70}$

$\phi 2.00$

REC. HOLE SIZE (mm):	$\phi 3.30$
SHEAR FORCE (N):	1300
TENSILE (N):	1650
REC. GRIP RANGE (mm):	0.5-3.0
RIVET BODY:	STEEL, ZINC PLATED
MANDREL:	STEEL, ZINC PLATED
	YELLOW CHROMATE

Project: RIVETS

Machine:

1998 Date Name

DRN. 14.09

CHK.

Scale:

N.T.S

Title: $\phi 3.2 \times 6$ SNY 1 STEEL/STEEL RIVET

Material: STEEL/STEEL

Heat Treat.:

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Drawing No. 6318843

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Mod. D.O.T.I. Ref. Date Name