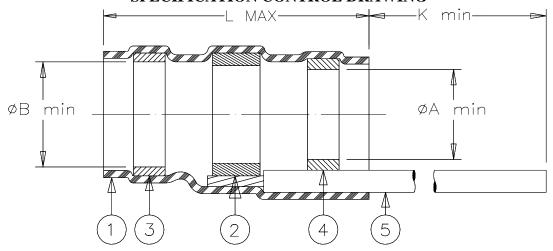
SPECIFICATION CONTROL DRAWING



Product Revisions		Product Dimensions				Cable Dimensions			
Part Names		L	A	В	K	D	Е	F	J±0.5
		max	min	min	min	max	min	min	(J±0.02)
B-900-01	Е	16.5	2.6	3.1	150	2.6	1.6	1.5	7
		(0.650)	(0.100)	(0.120)	(5.9)	(0.100)	(0.630)	(0.060)	(0.275)
B-900-02	F	16.5	4.4	4.9	150	4.4	2.2	2.1	7
		(0.650)	(0.175)	(0.195)	(5.9)	(0.175)	(0.085)	(0.080)	(0.275)
B-900-03	Е	21.5	6.9	7.4	150	6.9	3.4	3.2	7
		(0.845)	(0.270)	(0.290)	(5.9)	(0.270)	(0.135)	(0.125)	(0.275)

MATERIAL

- 1. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

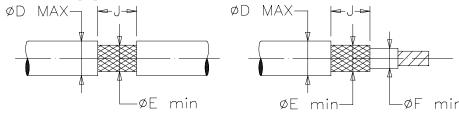
FLUX: TYPE ROL1 per ANSI J-STD-004.

- 3. & 4. MELTABLE RINGS: Thermally stabilized thermoplastic. Color: clear.
- GROUND LEAD: RAYCHEM 55A0111-24 in accordance with MIL-W-22759/32 AWG 24 stranded tin plated copper. Color: white.

APPLICATION

- 1. These parts are designed to provide an environment protected shield termination on cables rated for 125°C minimum, meeting the dimensional criteria listed and having tin or silver plated shields.
- 2. Temperature range: -55°C to +150°C.
- 3. Install using Raychem-approved convection or infrared tools in accordance with Raychem installation procedure RPIP-709-00.

For best results, prepare the cable as shown:



Raychem		HERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	SOLDERSLEEVE* DEVICE WITH PRE-INSTALLED LEAD				
		ED DIMENSIONS A BETWEEN BRACKI	RE IN MILLIMETERS. ETS.	DOCUMENT NO.: B-900-0X				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	/A		reserves the right to amend ing at any time. Users should the suitability of the product application.	DCR NUMBER: D93	81687	REPLACES: B90001X		
DRAWN BY: R. MAPALO		DATE: 09/17/98	REV.: SEE TABLE	DOC ISSUE:	SCALE: NONE	SIZE:	SHEET: 1 of 1	

*A trademark of Raychem Corporation.

Raychem		DEVICES 30		aychem Corporation 00 Constitution Drive Ienlo Park, CA 94025 SA	TITLE:	ITLE: SOLDERSLEEVE* SHIELD TERMINATION WITH BRAID				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE IN BETWEEN BRACKETS.				DOCUMENT NO	DOCUMENT NO.: SAMPLE					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: ROUGHNE MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		Dg	DCR NUMBER: D981066		REPLACES: SO639030		
DRAWN BY: R. MAPALO		DATE	E: 06/05/98	REV.: SEE TABLE	DOC ISSUE:	SCALE: NONE	SIZE:	SHEET: 1 of 1		

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