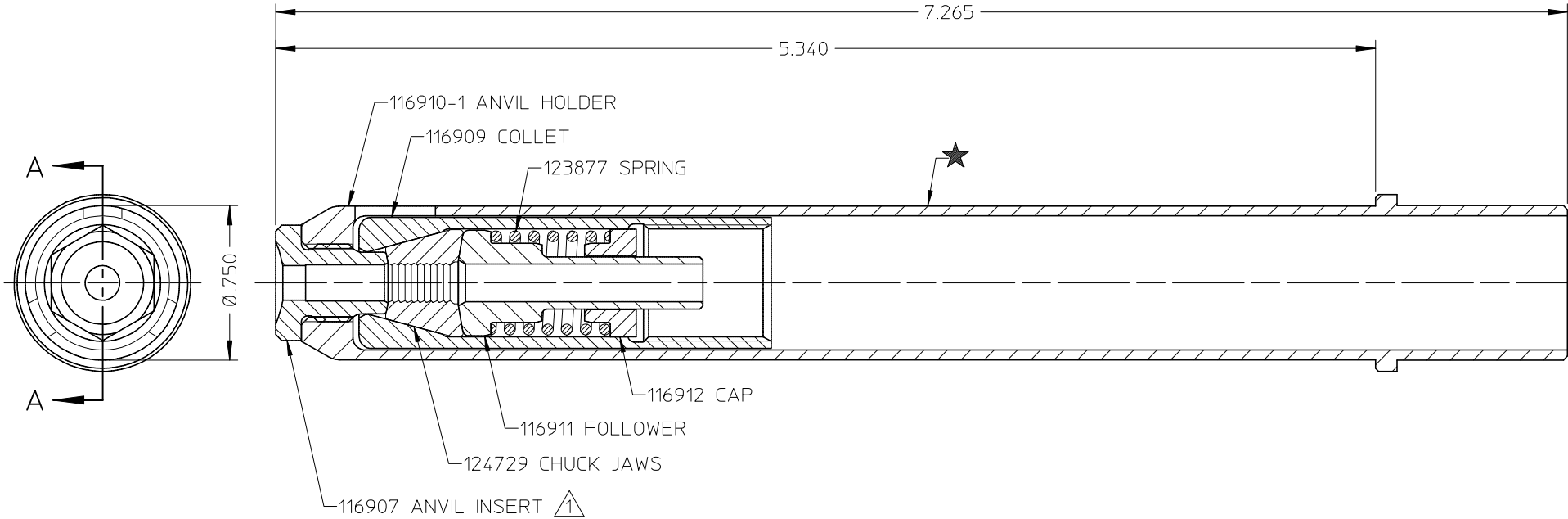


| REV | DESCRIPTION | DATE     |
|-----|-------------|----------|
| A   | RELEASE     | 12/16/96 |

NOTES:

1 FOR COUNTERSUNK MGL FASTENERS, USE ANVIL INSERT 117842.



SECTION A-A

|                                               |   |                                                                                                                                                                                     |                                                                          |   |                                                                                               |                           |
|-----------------------------------------------|---|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|---|-----------------------------------------------------------------------------------------------|---------------------------|
| FORM: KE104 REV C                             |   | By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc. |                                                                          |   |                                                                                               |                           |
| MATERIAL:                                     | - | SPEC:                                                                                                                                                                               | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>(ALL DIMENSIONS ARE IN INCHES) |   | HUCK INTERNATIONAL, INC., I.S.D.<br>85 GRAND STREET P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |                           |
| HARDNESS:                                     | - | (RAW OR STOCKED STATE)                                                                                                                                                              |                                                                          |   |                                                                                               |                           |
| HEAT TREAT TO:                                | - | SPEC:                                                                                                                                                                               | xXX, .XXX ±                                                              | - | NOSE ASSEMBLY                                                                                 |                           |
| SURFACE TREAT:                                | - | SPEC:                                                                                                                                                                               | INT. COR. RADII                                                          | - | -08 MGL LONG                                                                                  |                           |
| SURFACE FINISH NOT TO EXCEED: Ra              |   |                                                                                                                                                                                     | BREAK EDGES                                                              |   | DET: T.L. CK:                                                                                 | DATE: 12/17/96 SCALE: 2/1 |
| IDENTIFICATION PER SPEC 42-311: ★ ETCH        |   |                                                                                                                                                                                     | ANGLES ±                                                                 |   | FOC.                                                                                          |                           |
| SURFACES TO BE ©, //, ⊕, ⊥, & ▽ WITHIN T.I.R. |   |                                                                                                                                                                                     | FINAL ASSY: 2480L-2                                                      |   | FAC.                                                                                          | B 99-3306-2               |