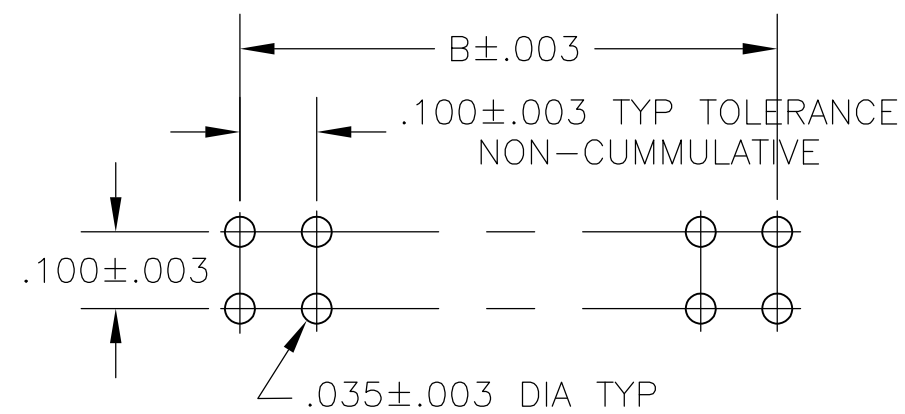




1	POINT OF MEASUREMENT FOR PLATING THICKNESS
2	ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
3	TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
4	.000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
5	OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

[illegible]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.D.RINGLEY 7-25-85		 TE Connectivity	
		CHK R.ELICKER 7-25-85			
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD R.ELICKER 7-25-85		ASSEMBLY, MOD II, HEADER,	
		PRODUCT SPEC		BREAKAWAY, DOUBLE ROW, .100X	
		—		.100 CL, WITH .025 SQUARE POSTS	
		APPLICATION SPEC		—	
		0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ANGLES ± —		SIZE A2	
MATERIAL HOUSING:FLAME RETARDANT THERMOPLASTIC COLOR—BLACK POSTS—BLACK PREFERRED ALLOY		FINISH POSTS 		CAGE CODE 00779	
		WEIGHT —		DRAWING NO C-103783	
		CUSTOMER DRAWING		RESTRICTED TO —	
				SCALE 4:1	
				SHEET 1 OF 1	
				REV H	

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