

4

3

2

1

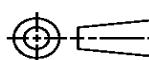
THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	LOC	DIST	REVISIONS			
(C) COPYRIGHT	ALL RIGHTS RESERVED.						
				P	LTR	DESCRIPTION	DATE
						A1 ECR-14-001900	14FEB2014
							GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151619-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855218
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855218

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1855218	
		SCALE		SHEET 1 OF 2	
				REV A1	

THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	20			
© COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.					
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855218-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855218-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855218-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855218-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855218-7	A	-	-	-	SPARE PARTS

 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

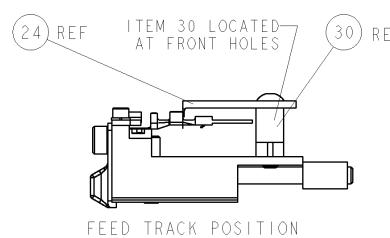
 ③ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

4) APPLY TORQ-SEAL IN ALLEN SOCKET TO
FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED
TO CORRECT HEIGHT AT QUALIFICATION. APPLY
PN 1-23419-5 LOC-TITE TO THREADS.

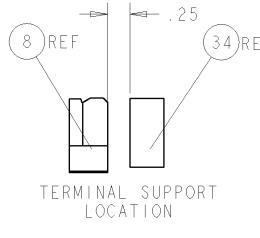
5 SEAL 286822-1 FOR Ø.074-.083 INSULATION
6 SEAL 286822-2 FOR Ø.085-.092 INSULATION

 CUT TO LENGTH AT ASSEMBLY

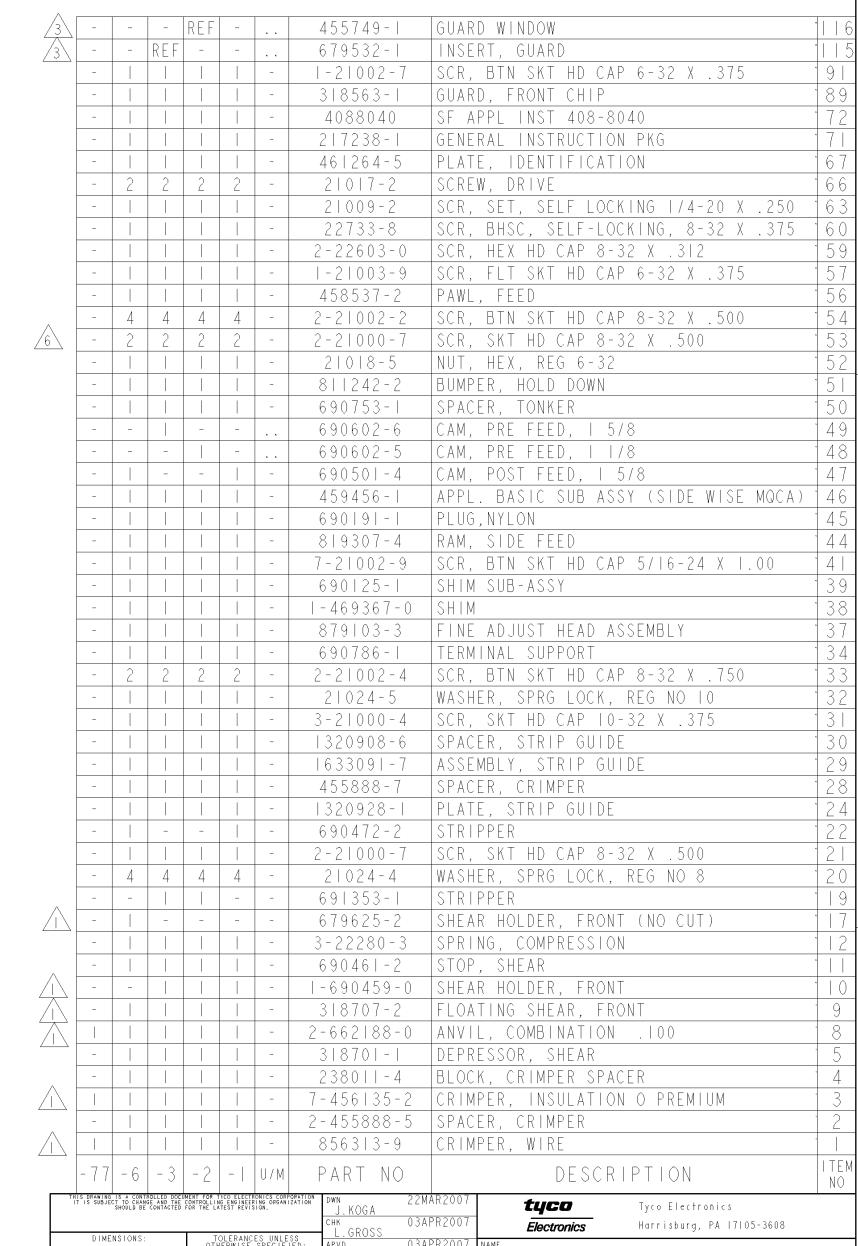
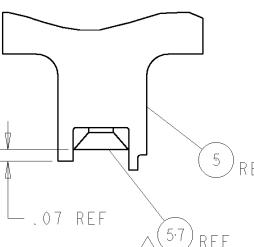
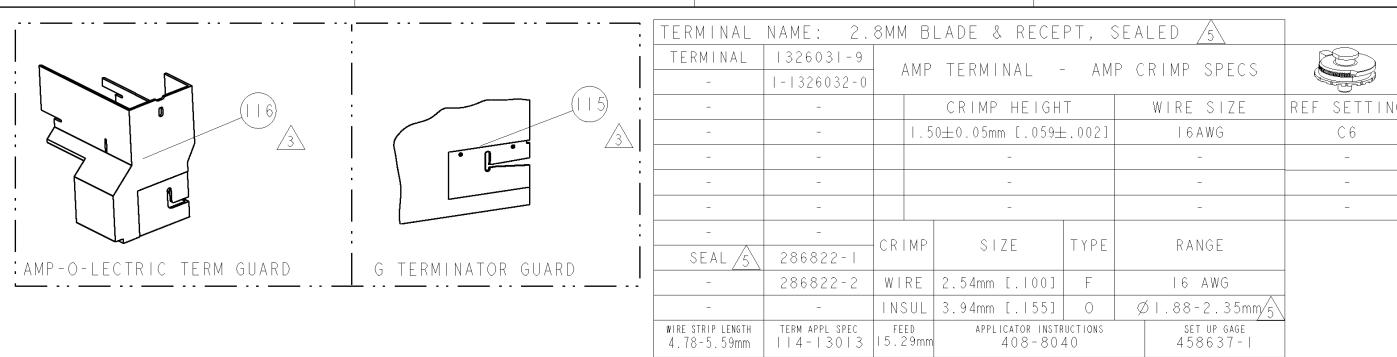
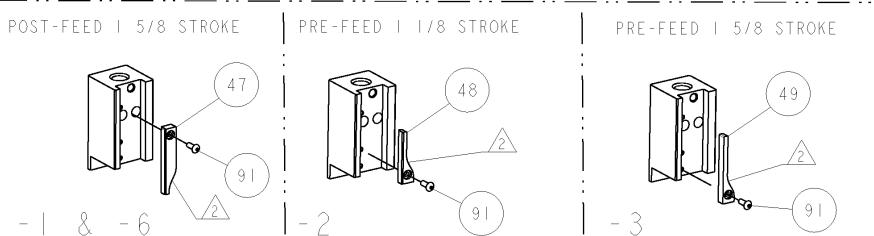
* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



FEED TRACK POSITION



TERMINAL SUPPORT LOCATION



THIS DRAWING IS THE PROPERTY OF THE COMPANY IDENTIFIED ON THE TITLE BLOCK. IT IS FOR INTERNAL USE ONLY. ANY COPIES MADE OF THIS DRAWING SHOULD BE CONTINUED FOR THE LATEST VERSION.		SECURITY INFORMATION		NO	
		DRAWN BY J. KOGA 22MAY2007	tyco	Tyco Electronics	
		CDL GROSS 03APR2007	Electronics	Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		APPROVED BY T. FLINN 03APR2007	NAME		
		FINE ADJUST SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC			
		APPLICATION SPEC			
0 PLC ± 1 PLC ±0.01 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±		SIZE CAGE CODE DRAWING NO RESTRICTED TO			
MATERIAL - FINISH -		WEIGHT -	A 00779	C-1855218	-
		CUSTOMER DRAWING			SCALE 3:5 SHEET 1 OF 1 REV A
					CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855218-1](#)