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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001900	14FEB2014	GK	HMR

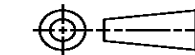
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151619-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855218
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855218

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

TE Connectivity	
NAME	
FINE ADJUST SIDE FEED HDM APPLICATOR	
SIZE	CAGE CODE
DRAWING NO	RESTRICTED TO
A3	©- 1855218



0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±

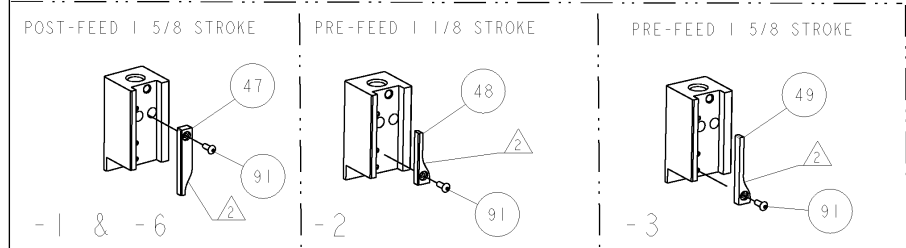
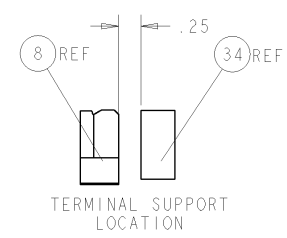
FINISH

MATERIAL


Diagram showing the AMP-O-LECTRIC TERM GUARD (116) and the G TERMINATOR GUARD (115). Both diagrams include a callout '3' indicating a specific feature.

LOC	DIST	REVISIONS					
A	66	P	LYR	DESCRIPTION	DATE	DWN	APRD
			A	RELEASED	03APR2007	LG	TE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
6	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	819307-4	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	1-469367-0	SHIM	38
	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	1	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	2-662188-0	ANVIL, COMBINATION .100	8
	-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	7-456135-2	CRIMPER, INSULATION O PREMIUM	3
	-	1	1	1	1	-	2-455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	-	856313-9	CRIMPER, WIRE	1

1-77-6-13-2-1-0/UM <small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONICS INDUSTRY. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE KEPT IN CONFIDENTIALITY AND NO REPRODUCTION SHOULD BE CONSIDERED FOR THE LATEST DESIGN.</small>		PART NO J. KOGA 22MAR2007		DESCRIPTION tyco Tyco Electronics Harrisburg, PA 17105-3608 Electronics		NO
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 P/LC ± 1 P/LC ±0.1 2 P/LC ±0.01 3 P/LC ±0.001 4 P/LC ±0.0001		DWN J. KOGA 22MAR2007 CHK 03APR2007 APUD 03APR2007 LBL LIN PRODUCT SPEC APPLICATION SPEC		NAME FINE ADJUST SIDE FEED HDM APPLICATOR -
		MATERIAL -		SIZE CASE CODE DRAWING NO A1 00779 C-1855218		
WEIGHT -		CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A		RESTRICTED TO -
CUSTOMER VIEWABLE ASSEMBLY						

Mouser Electronics

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