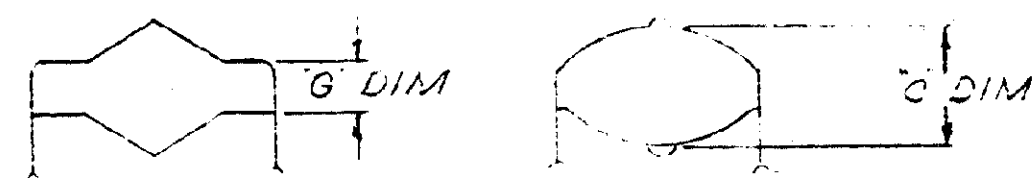


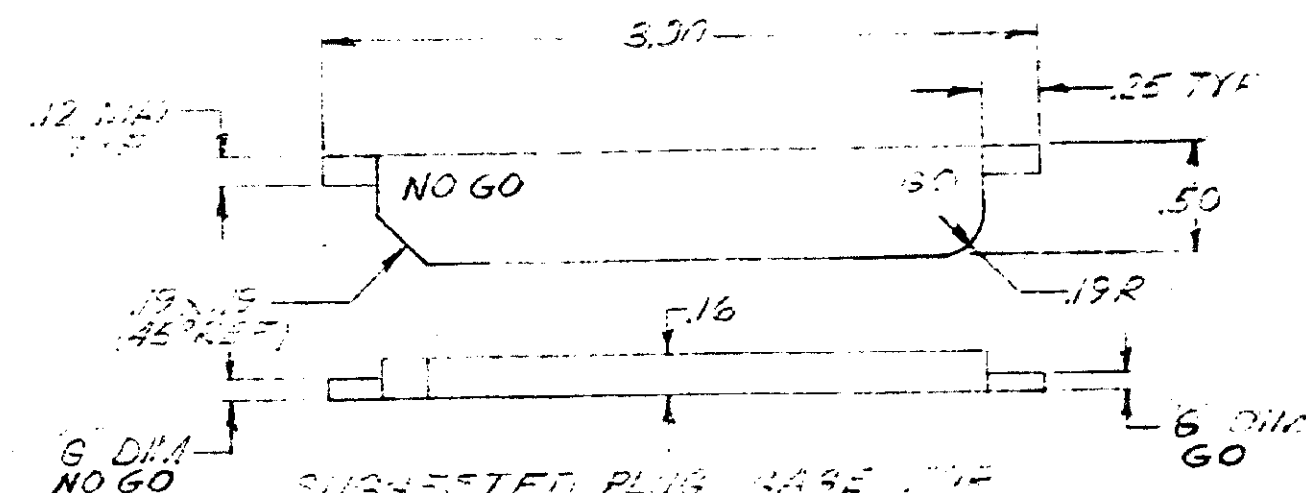
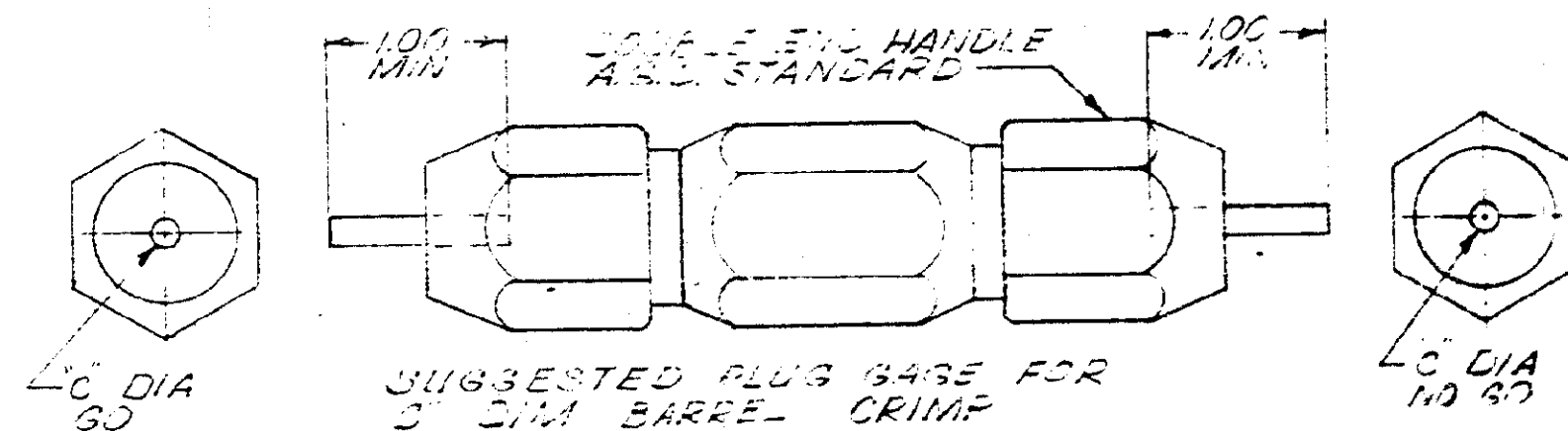
NUMBER 69893

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
- BOTTOMED BUT NOT UNDER PRESSURE.



INSULATION CRIMP BARREL CRIMP
ENLARGED VIEW OF CRIMPS

3.0 DIA AT P.D. #1	C DIM
GO	NO GO
.089	.050
.104	.100



1	307275-4	SADDLE	8
1	2-21007-1	SCREW (10-32 UNF-3A X .500 LONG)	8
1	1-59781-0	SCREW - SPECIAL	8
1	1-59613-3	WIRE - INSULATION	8
1	1-59615-3	WIRE -	8
2	1-21046-3	RING - RETAINING	8
1	307079-3	INDENTER	8
1	301285-1	INDENTER - INSULATION	8
1	59781-2	SCREW - SPECIAL	8

SUPERSEDED BY 69893 MOD C

I.S. 2243

NUMBER	NAME	REMARKS	ITEM NO.
REQUIRED PER ASSEMBLY © 1969 BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING. DESIGNED BY B. Shenfield 12-9-69 CHECKED BY J. J. J. 12-15-69 DATE 12-15-69 NAME J. J. J.			
MATERIAL AND FINISH		AMP INCORPORATED HARRISBURG, PENNA. USED ON 69875 WIRE - RANGE - INSULATION TYPE C TOLERANCE EXCEPT AS NOTED = 1" 0" SCALE 4-1 LOC NO 69893 REV 51	
DESCRIPTION		DIE ASSEMBLY MOD B	

COLOR CODED:
RED

TAPE

MADE IN U.S.A.

22-18
PIDG

MOD B

PRINTED DIMENSIONS IN INCHES DO NOT SCALE PRINT

BI SUP BY I.S. 2243	12-15-69
REVISION	12-15-69
REVISION RECORD	12-15-69
ECN	12-15-69