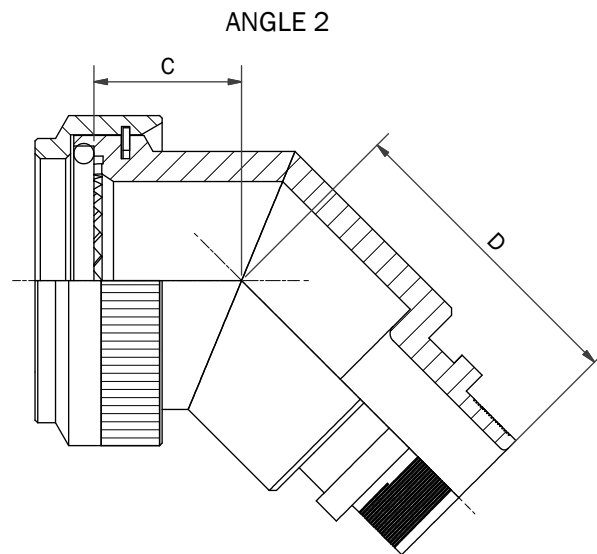
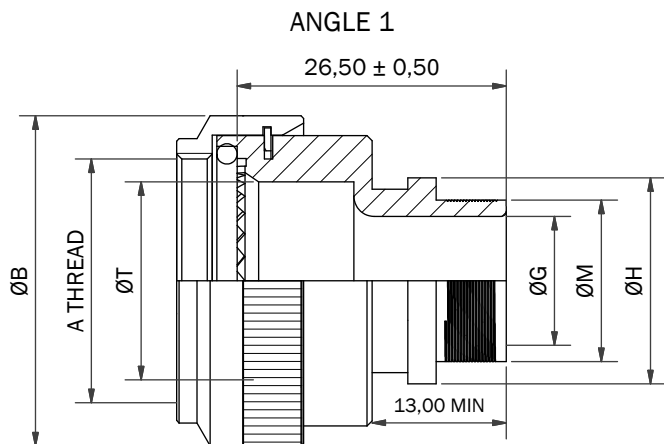
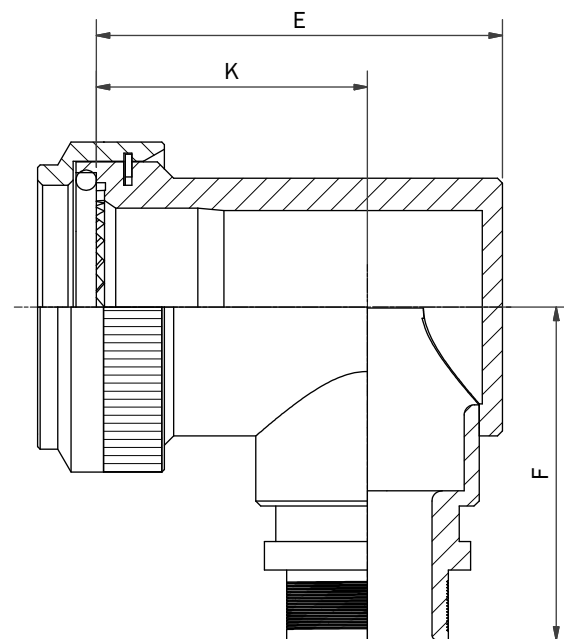
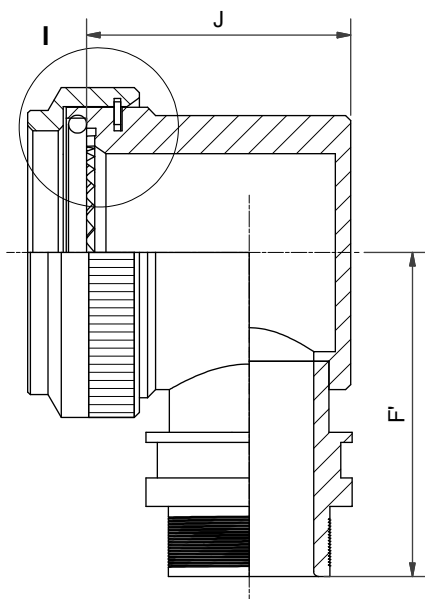
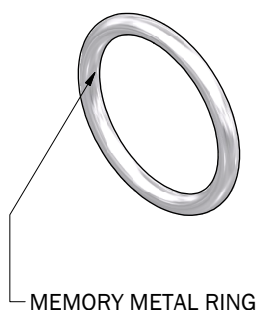
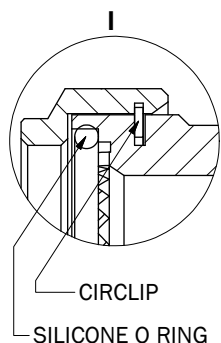




ANGLE 3
LOW PROFILE OPTION



ANGLE 3



DRAWN	J.CLARK	DATE 07/09/2011	 3RD ANGLE PROJECTION NOT TO SCALE	 POLAMCO WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP	PAGE 1 OF 2	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES		
SALES APPR								
DESIGN APPR	K.SHEPPARD	14/12/2009			THIS DRAWING IS COPYRIGHTANDTHE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	ASSY USED ON: MIL-DTL-38999 SERIES III & IV		MATERIAL ALUMINIUM ALLOY 6262
QUAL APPR						TITLE: MEMORY METAL RING ADAPTOR		
ISSUE 6	DCR 4417			PART NUMBER: 60H SERIES	NCAGE CODE U5792			
WEIGHT		GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1°			DRAWING NO: P10745			

EXAMPLE PART NUMBER: 60H1-17-08-1-C-A	
60 =	POLAMCO SERIES
H =	CONNECTOR INTERFACE (MIL-DTL-38999 SERIES III & IV)
1 =	ANGLE - 1 = STRAIGHT 2 = 45° 3 = 90°
17 =	SHELL SIZE (TABLE 1)
08 =	ENTRY SIZE (TABLE 2)
1 =	MATERIAL (ALUMINIUM ALLOY)
C =	PLATING: SEE PAGE
LP =	LOW PROFILE OPTION (90° ONLY) OMIT IF STANDARD REQUIRED
A =	RING OPTION: A - RING TO SUIT SINGLE BRAID, B - RING TO SUIT DOUBLE BRAID, OMIT IF NO RING IS REQUIRED

TABLE 1											
SHELL SIZE	A THREAD	B MAX	T MIN	C MAX	D MAX	E MAX	F MAX	K +/- 0,5	J MAX	F' MAX	MAX ENTRY FOR LOW PROFILE OPTION
09	M12 x 1.0	18,0	6,7	13,1	26,8	25,7	26,4	17,5	18,0	27,4	04
11	M15 x 1.0	21,0	10,2	13,9	27,6	26,7	28,2	17,5	22,0	29,2	05
13	M18 x 1.0	24,5	13,5	14,5	28,0	31,2	29,7	20,0	22,0	30,7	06
15	M22 x 1.0	29,0	16,2	15,5	29,0	37,2	31,2	24,5	25,0	32,2	07
17	M25 x 1.0	32,5	19,4	16,1	29,8	40,2	32,9	26,7	27,0	33,9	08
19	M28 x 1.0	35,5	21,8	16,8	30,6	44,7	34,5	27,0	28,0	35,7	10
21	M31 x 1.0	37,0	25,1	17,1	30,9	49,2	36,1	30,5	29,0	37,1	10
23	M34 x 1.0	40,0	28,2	17,7	31,2	51,7	37,6	31,5	31,7	38,6	10
25	M37 x 1.0	43,5	31,4	18,4	32,1	53,2	39,1	28,5	31,7	40,1	10

TABLE 2			
ENTRY SIZE	G MIN	H MAX	M MAX
04	6,3	14,3	9,5
05	7,9	15,8	11,1
06	9,5	17,4	12,7
07	11,1	19,0	14,3
08	12,7	20,6	15,9
10	15,8	23,8	19,0
12	19,0	27,0	22,2
14	22,2	30,1	25,4
16	25,4	33,3	28,6
18	28,5	36,5	31,8
20	31,7	39,7	34,9
22	34,9	42,8	38,1
24	38,1	46,0	41,3

DRAWN	J.CLARK	DATE 07/09/2011	 3RD ANGLE PROJECTION NOT TO SCALE	 POLAMCO WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP	PAGE 2 OF 2	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES		
SALES APPR								
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QUAL APPR						TITLE: MEMORY METAL RING ADAPTOR		
ISSUE 6	DCR 4417					PART NUMBER: 60H SERIES		NCAGE CODE U5792
WEIGHT		GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1°				DRAWING NO: P10745		