

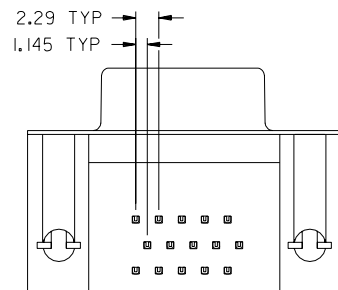
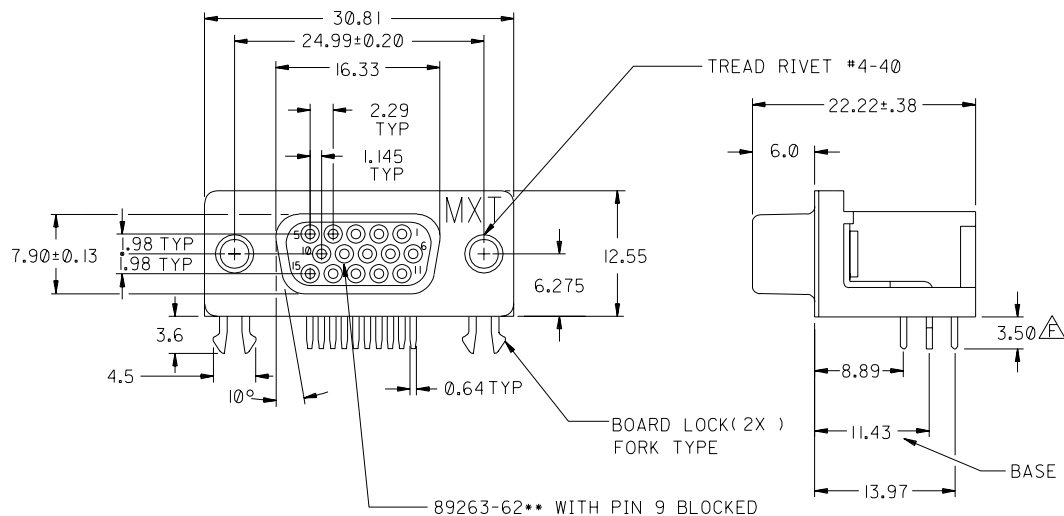
DO NOT SCALE DRAWING

CAD FILE : S8926360.DGN

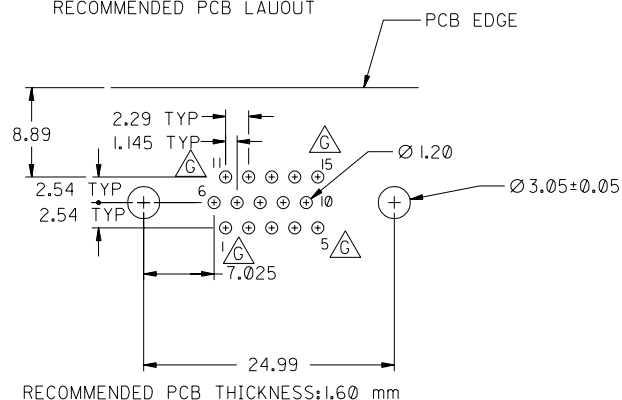
SIMILAR ITEM

EDP NO.

ENG. NO SDA-89263-60**



RECOMMENDED PCB LAUOUT



NOTES:

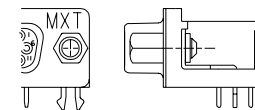
1.MATERIALS:

INSULATOR - POLYESTER GLASS FIBER FILLED,UL-94V-0,COLOR:BLACK
CONTACT - PHOSPHOR BRONZE

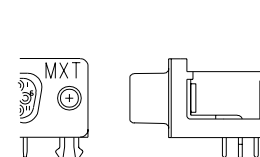
△ BOARD LOCK:BRASS

2. THIS PART CONFORMS TO PRODUCT SPECIFICSTION :PS-89263

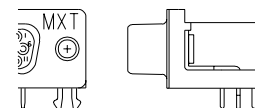
SCREWS BE ASSEMBLED



SCREWS BE ATTACHED



FLUSH INSERT ONLY



PART NUMBER LEGEND

89263-6

PLATING

SCREW OPTION

△ 0: FOR FULL 15 PIN
△ 2: FOR PIN 9 BLOCKED

- 4 : 30 MICROINCH MINIMUM GOLD IN CONTACT AREA
NICKEL ALL OVER AND 100 MICROINCH
TIN/LEAD ON TAILS
- 5 : 15 MICROINCH MINIMUM GOLD IN CONTACT AREA
NICKEL ALL OVER AND 100 MICROINCH
TIN/LEAD ON TAILS
- 6 : GOLD FLASH ALL OVER
- △ 7 : GOLD FLASH ALL OVER,BOARD LOCK TIN PLATED.

- 2: Flush insert only
- 3: 2 pcs #4-40 inner thread screw assembled
- 4: 2 pcs M2.6 inner thread screw assembled
- 5: 2 pcs M3 inner thread screw assembled
- 6: 2 pcs #4-40 inner thread screw attached
- 7: 2 pcs M2.6 inner thread screw attached
- 8: 2 pcs M3 inner thread screw attached
- △ 9: 2 pcs #4-40 inner thread screw assembled
with epoxy fixed
(epoxy bondage strength spec.:2.5
kg-cm Min.,measured at broken point.)

G	ADD OPTION AND ALTER THE PIN ASSIGNMENT	T2004-0002	TWJU	03/2002	MATERIAL : SEE NOTES		MOLEX TAIWAN LTD. SHEET 1 OF 1	
F	PER PDR 27667 AND OPTIMAL RISING PIN 3 BLOCKED ALTER THE DIM TO MEET ACTUAL DIMAS TO SOWERS	T2003-0297	TWJU	0305/15				
E	PER PDR 2766	T2002-0193	Vlin	0202/19	FINISH :			
E	PER PDR 2766	T2002-0193	Vlin	0202/19				
D	ADD BOARD LOCK: BRASS	T2001-0096	EMILY	00/12/04	WIRE RANGE :	GENERAL TOLERANCES ANGLE : ± 3° DIM : ± .25/.010		
C	MODIFY PCB DIM.	T2000-0132	G.Wang	99/12/30				
B	RELEASE TO MANUFACTURING	T97-381	NEIL	9705/20	INS. RANGE :	ENG. NO.: SDA-89263-60**	REV G	
A2	CORRECT THE SHAPE OF TERMINAL	T97-016	NEIL	9608/07				
A1	REMOVE THE "X"	T96-179	NEIL	95/11/20				
LTR	REVISION RECORD	ECN	DR	DATE	DRAWN BY 941102 R.YANG	CHK'D BY		TITLE : PCB RECEPTACLE, HI-DENSITY D-SUB
REVISE ONLY ON CAD SYSTEM					APPR'D BY	SCALE 2 : 1		