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NOTES:

1. $\textcircled{C}$ REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: .5 LB.
3. COPLANARITY: .004[0.10] = POS 05 THRU 26
.006[0.15] = POS 27 THRU 50
4. TUBE ALL POSITIONS. PARTS TO BE TUBED WITH NOTCH GOING WITH ARROW.
5. PINS CAN BE ORIENTED IN ANY DIRECTION; BOTH ROWS MUST FACE SAME WAY.
6. SEE NOTCH FOR PROPER ORIENTATION.
7. MAXIMUM PIN HEIGHT VARIATION: .003[0.08].
8. DUE TO HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

*: DIMENSIONS N/A FOR -N OPTION

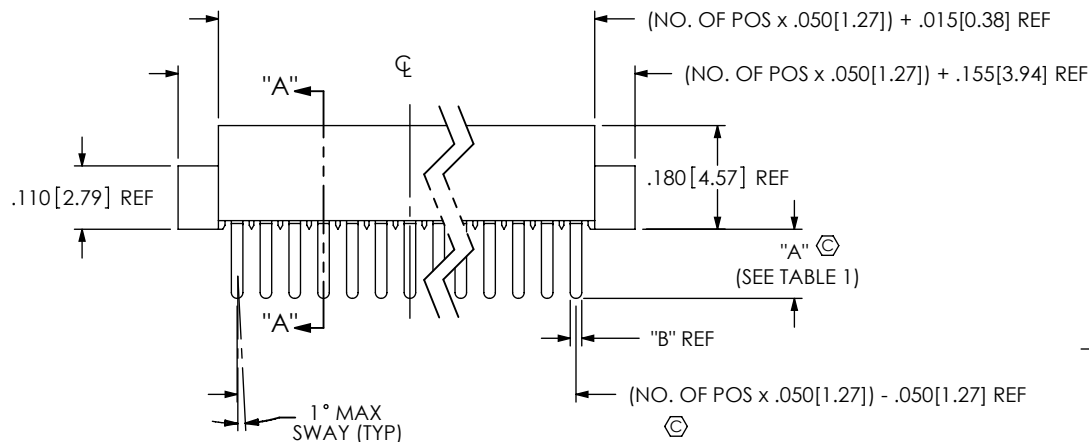
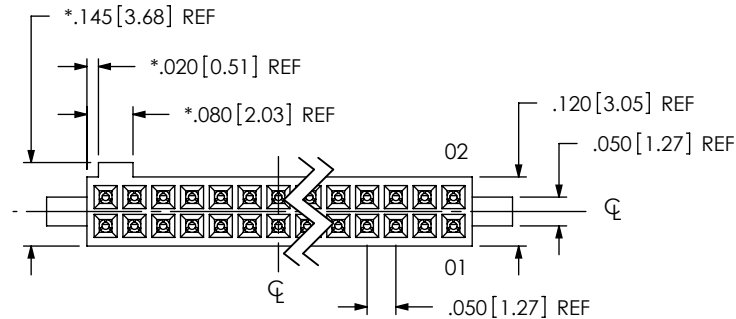
FIG 1
THROUGH HOLE/STRAIGHT MODIFIED

TABLE 1		
SUFFIX	TAIL LENGTH "A"	TAIL WIDTH "B"
-X1	.120[3.05]	.020[0.51]
-X3	.075[1.91]	.016[0.41]

SFM-1XX-XX-XXX-D-XXX

No OF POSITIONS
ALL POSITIONS AVAILABLE
-02 THRU -50
(USE BODY: SFM-XX-D-XX-X)

LEAD STYLE

- 01: THROUGH HOLE
(USE CONTACT: C-44-01-XXX)
(SEE FIG 1, SHT 1)
- 02: SURFACE MOUNT
(USE CONTACT: C-44-02-XXX)
(SEE FIG 2, SHT 2)
- 03: STRAIGHT MODIFIED
(USE CONTACT: C-44-03-XXX)
(SEE FIG 1, SHT 1)
- L1: THROUGH HOLE (LOW INSERTION)
(USE CONTACT: C-61-01-XXX)
(SEE FIG 1, SHT 1)
- L2: SURFACE MOUNT (LOW INSERTION)
(USE CONTACT: C-61-02-XXX)
(SEE FIG 2, SHT 2)
- L3: STRAIGHT MODIFIED (LOW INSERTION)
(USE CONTACT: C-61-03-XXX)
(SEE FIG 1, SHT 1)
- T1: THROUGH HOLE (PHOS BRONZE)
(USE CONTACT: C-119-01-XXX)
(SEE FIG 1, SHT 1)
- T2: SURFACE MOUNT (PHOS BRONZE)
(USE CONTACT: C-119-02-XXX)
(SEE FIG 2, SHT 2)

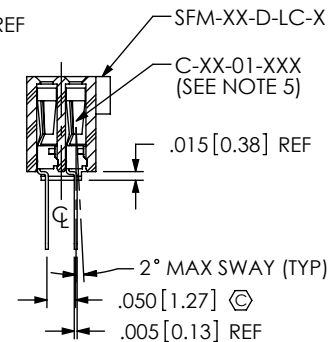
OPTIONS

- (LEAVE BLANK FOR STANDARD AND USE SFM-XX-D)
- N: NO POLARIZATION NOTCH
(USE SFM-XX-D-XX-N)
- A: ALIGNMENT PIN (USE SFM-XX-D-A-X)
(SEE FIG 4, SHT 2)
- LC: LOCKING CLIP (SEE FIG 6, SHT 3 & NOTE 8)
(AVAILABLE ON ALL LEADS)
- P: PICK AND PLACE PAD
(SEE FIG 5, SHT 2)
(AVAILABLE ON 5 THRU 50 POSITION ONLY)
- TR: TAPE & REEL (SEE SHT 4)
(NOT AVAILABLE WITH -DS OPTION)
- K: POLYIMIDE FILM PAD (.005[0.13] THICKNESS)
(SEE FIG 3, SHT 2) (USE K-DOT-.157-.250-.005)
- SN: SOLDER NAIL FOR .062 BOARD
(SFM-XX-D-SN AND WT-27-01-T)
(AVAILABLE WITH LEAD STYLE -02, -L2 & -T2)
(NOT AVAILABLE WITH -A & -LC)
- SN2: SOLDER NAIL FOR .093 BOARD
(SFM-XX-D-SN AND WT-27-02-T)
(AVAILABLE WITH LEAD STYLE -02, -L2 & -T2)
(NOT AVAILABLE WITH -A & -LC)
- DS: DUAL SCREW DOWN FOR .062 BOARD
(SEE FIG 8, SHT 3)
(ONLY AVAILABLE WITH -01, -02 AND -03 LEAD STYLE, 02 THRU 40 POSITIONS)
(NOT AVAILABLE WITH OPTIONS -N, -A, -LC, -P, -TR, -K, -SN AND SN2). (USES SFM-XX-D-DS, CPS-RR-XX-XX-X, ACCRT-01 AND WT-27-XX-T ALWAYS FILLED)

BODY SPECIFICATION
-D: DOUBLE ROW

PLATING SPECIFICATION

- S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- H: 30μ" HEAVY GOLD IN CONTACT AREA, 3μ" GOLD ON TAIL
- L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- STL: 30μ" SELECTIVE GOLD IN CONTACT AREA, TIN/LEAD (90/10+/-5%) TAIL
(ONLY AVAILABLE ON -02 OR -L2 LEADSTYLES)
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- FM: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL
- LM: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL



SECTION "A"-"A"

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3]
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]
2°

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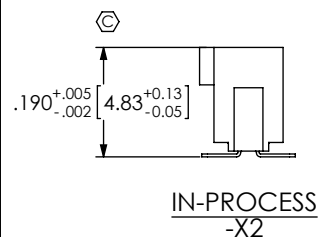
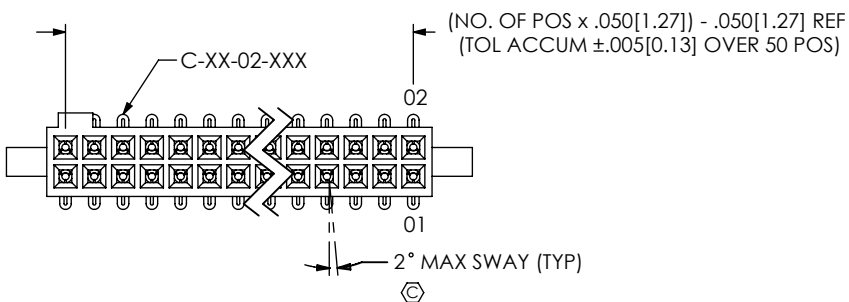
MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1
INSULATOR: LCP, COLOR: BLACK
CONTACT: TIGER EYE = BeCu
TIGER EYE LITE = PHOSPHOR BRONZE

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samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.050 x .050 SOCKET STRIP DOUBLE ROW ASSEMBLYDWG. NO.
SFM-1XX-XX-XXX-D-XXX

BY: JORDAN 12/11/89 SHEET 1 OF 4



FOR HAND FILL ONLY
NOTE: DIMENSION APPLIES PRIOR TO RE-PRESS, SEE SECTION "B-B" FOR FINISHED DIMENSION

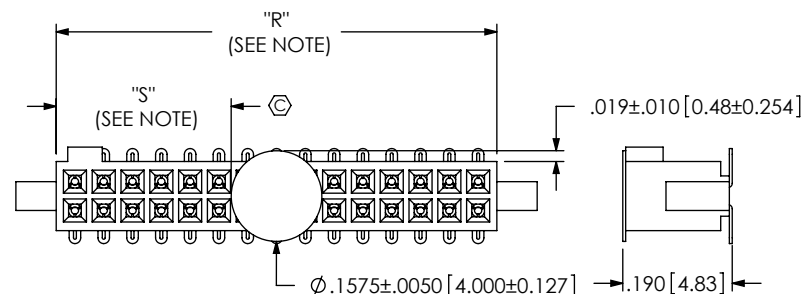


FIG 3
-K: POLYIMIDE FILM PAD
(SAME AS FIG 1, DIFFERENT AS SHOWN)
NOTE: "R" = USED MEASURED DIMENSION REF
"S" = {"R" - .1575[4.000]}/2±.020[0.51]

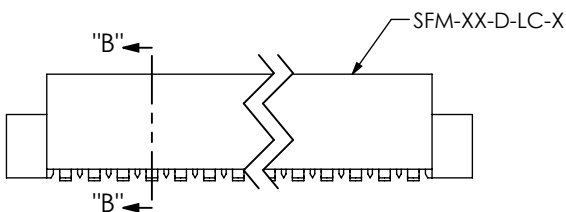


FIG 2
-X2: SURFACE MOUNT
(SAME AS FIG 1, DIFFERENT AS SHOWN)

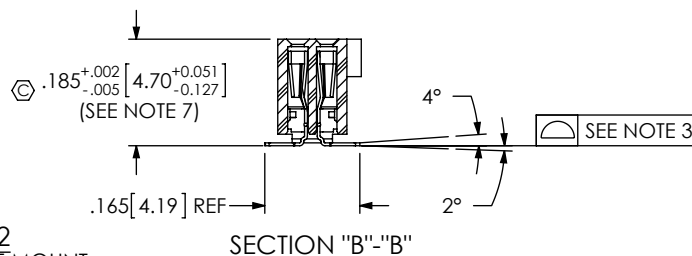


TABLE 2	
POS.	"A"
ODD	{(No. OF POS x .050[1.27])/2} - .1895[4.813]
EVEN	{(No. OF POS x .050[1.27])/2} - .2145[5.448]

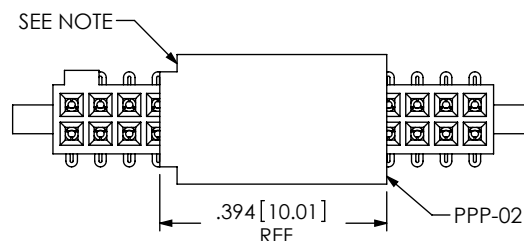


FIG 5
-P: PICK AND PLACE PAD
(PAD TO BE ORIENTED AS SHOWN FOR 5-12 POSITION PARTS)
(FOR 13-50 POSITION PARTS, PAD MAY BE ORIENTED IN EITHER DIRECTION)
(SAME AS FIG 1, DIFFERENT AS SHOWN)

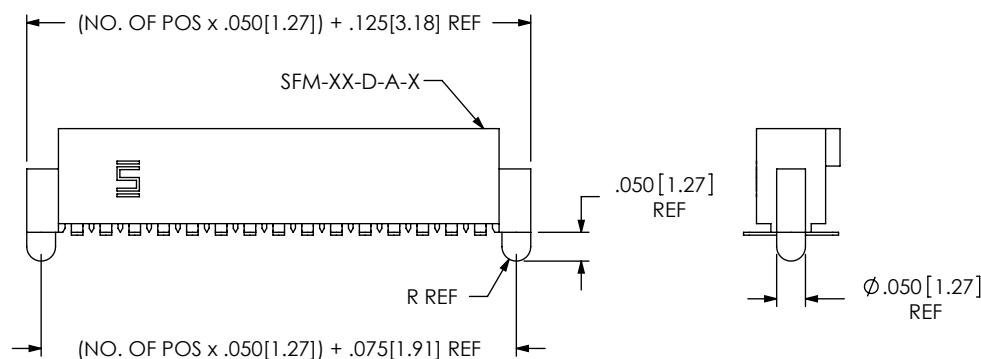
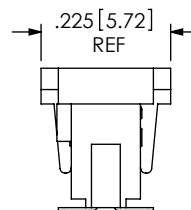


FIG 4
-A: ALIGNMENT PIN
(SAME AS FIG 1, DIFFERENT AS SHOWN)



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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
.050 x .050 SOCKET STRIP DOUBLE ROW ASSEMBLY

DWG. NO.
SFM-1XX-XX-XXX-D-XXX

BY: JORDAN 12/11/89 SHEET 2 OF 4

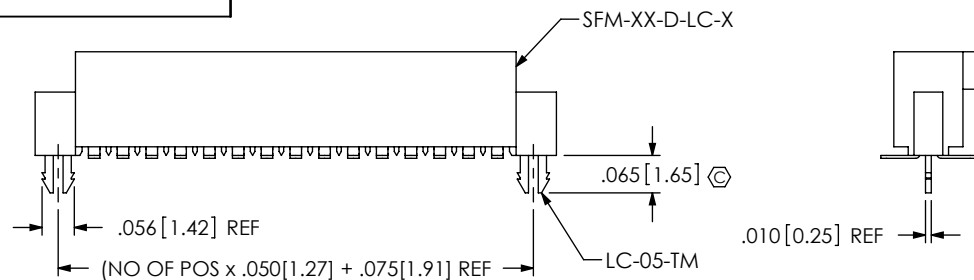


FIG 6
-LC: LOCKING CLIP
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(AVAILABLE IN ALL LEADS)

TABLE 4		
LEAD STYLE	"D"	WT-27
-01	.081	-01
-02	.081	-01
-03	.115	-02

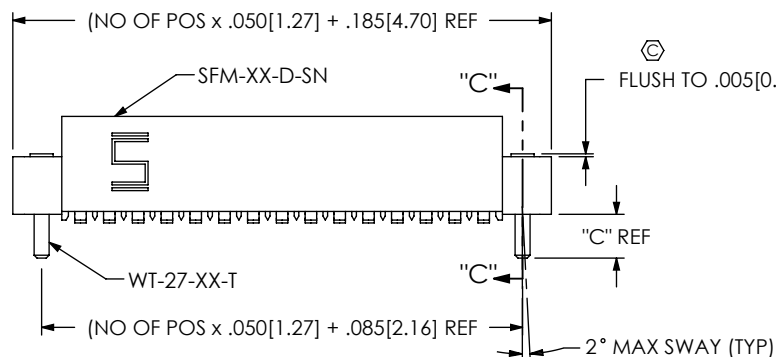
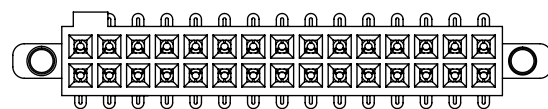
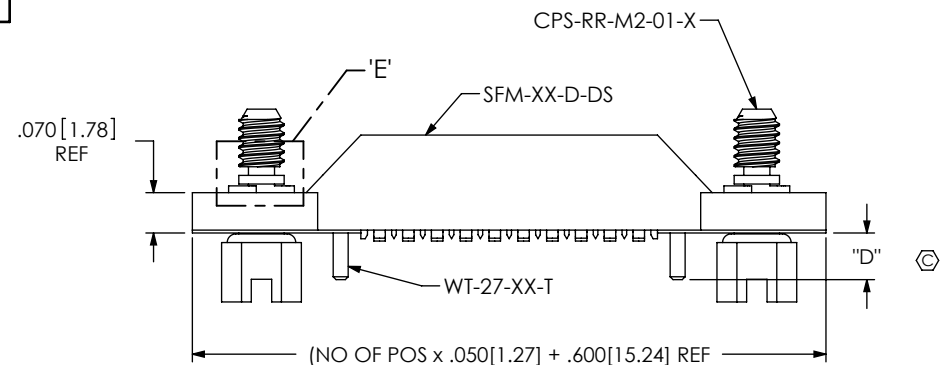
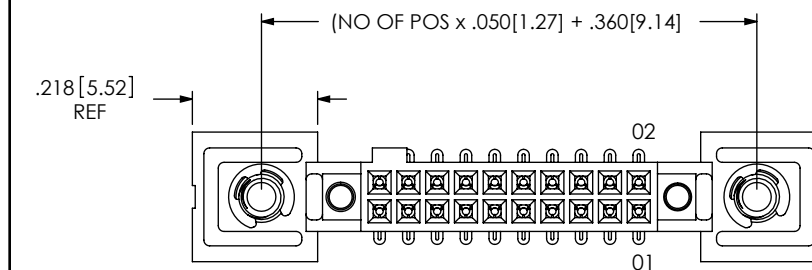
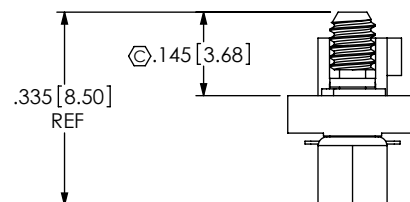
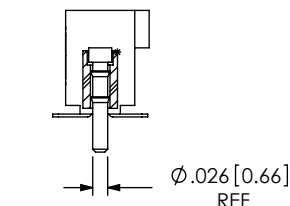


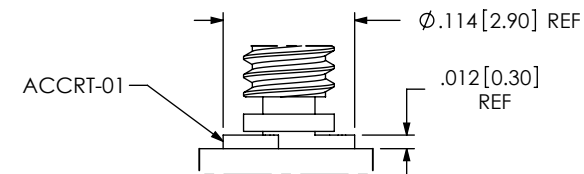
FIG 7
-SNX: SOLDER NAIL
(SAME AS FIG 1, DIFFERENT AS SHOWN)

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TABLE 3	
OPTION	"C"
-SN	.076 [1.93]
-SN2	.110 [2.79]



SECTION "C"-"C"



DETAIL 'E'
SCALE 6:1

FIG 8
-DS: DUAL SCREW DOWN
(SAME AS FIG 2, DIFFERENT AS SHOWN)

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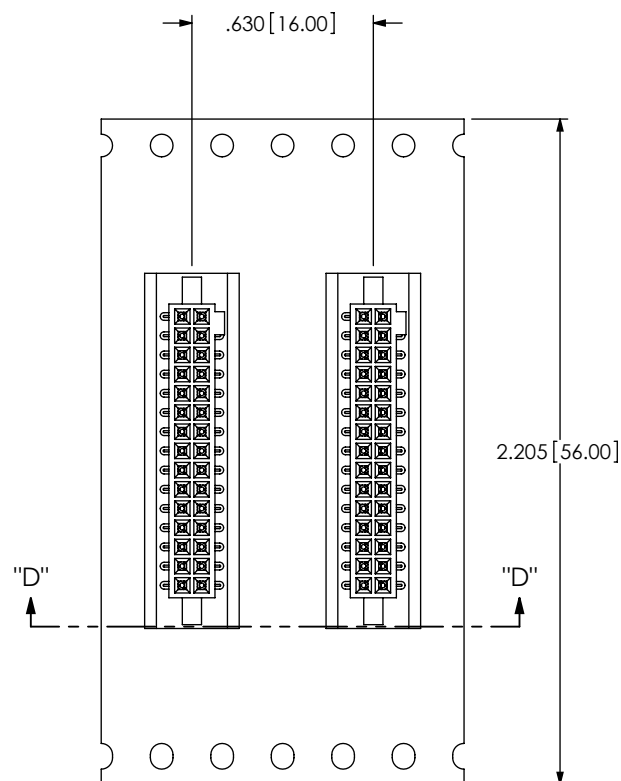
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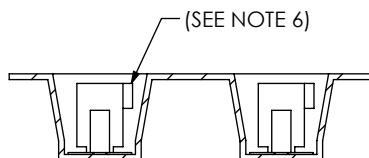
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SHEET 3 OF 4

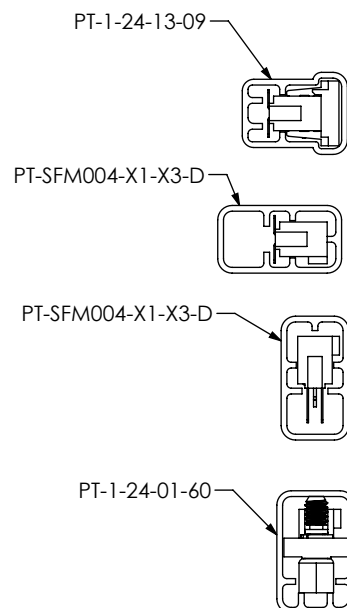


UNWINDING DIRECTION →

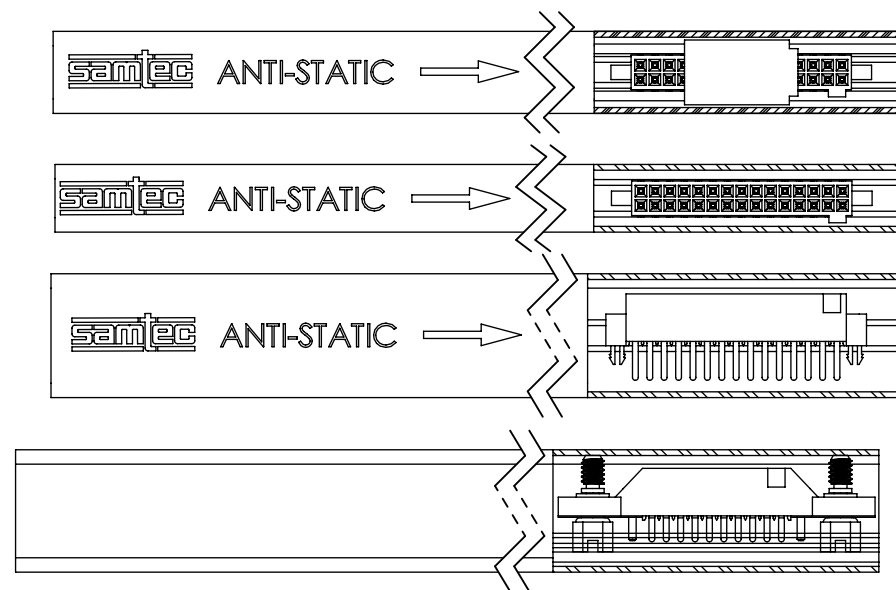


SECTION "D"-"D"
SCALE 2 : 1

PACKAGING VIEW
-TR: TAPE AND REEL



PACKAGING VIEW
PACKAGE PARTS IN TUBES AS SHOWN (SEE NOTE 4)



LEAD STYLE	PACKAGING TUBE	PLUG
-105-X2-X-D, -105X2-X-D-LC, -105-X2-D-A, -105-X2-D-K-LC	PT-1-24-14-09	TP-24-02
-X1-D, -X3-D, -X1-D-LC, -X3-D-LC, (NO P&P PAD), X1-D-A, -X3-D-A, -X1-D-K, -X3-D-K	PT-SFM004-X1-X3-D	TP-24-02
-X1-D-P, -X1-D-LC-P (WITH P&P PAD), X1-D-A-P	PT-1-24-02-17	TP-09
-X2-D, -X2-D-K, -X2-D-LC (NO P&P PAD), -X2-D-A, -X2-D-K-A, -X2-D-LC-K, -X2-D-SNX	PT-SFM004-X1-X3-D	TP-24-02
-X2-D-P, -X3-D-P, -X2-D-LC-P (WITH P&P PAD), -X2-D-A-P, -X3-D-A-P, -X2-D-P-SNX	PT-1-24-13-09	TP-24
-01-DS, -02-DS, -03-DS	PT-1-24-01-60	TP-03

***FOR MACHINE LOADING OF TUBES FOR PARTS W/O PADS USE PT-1-24-14-09, W/PADS USE PT-1-24-13-09**

5 POS -01 AND -03 LEAD STYLES MAY BE TUBED USING PT-1-24-15-09, TP-24-02

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