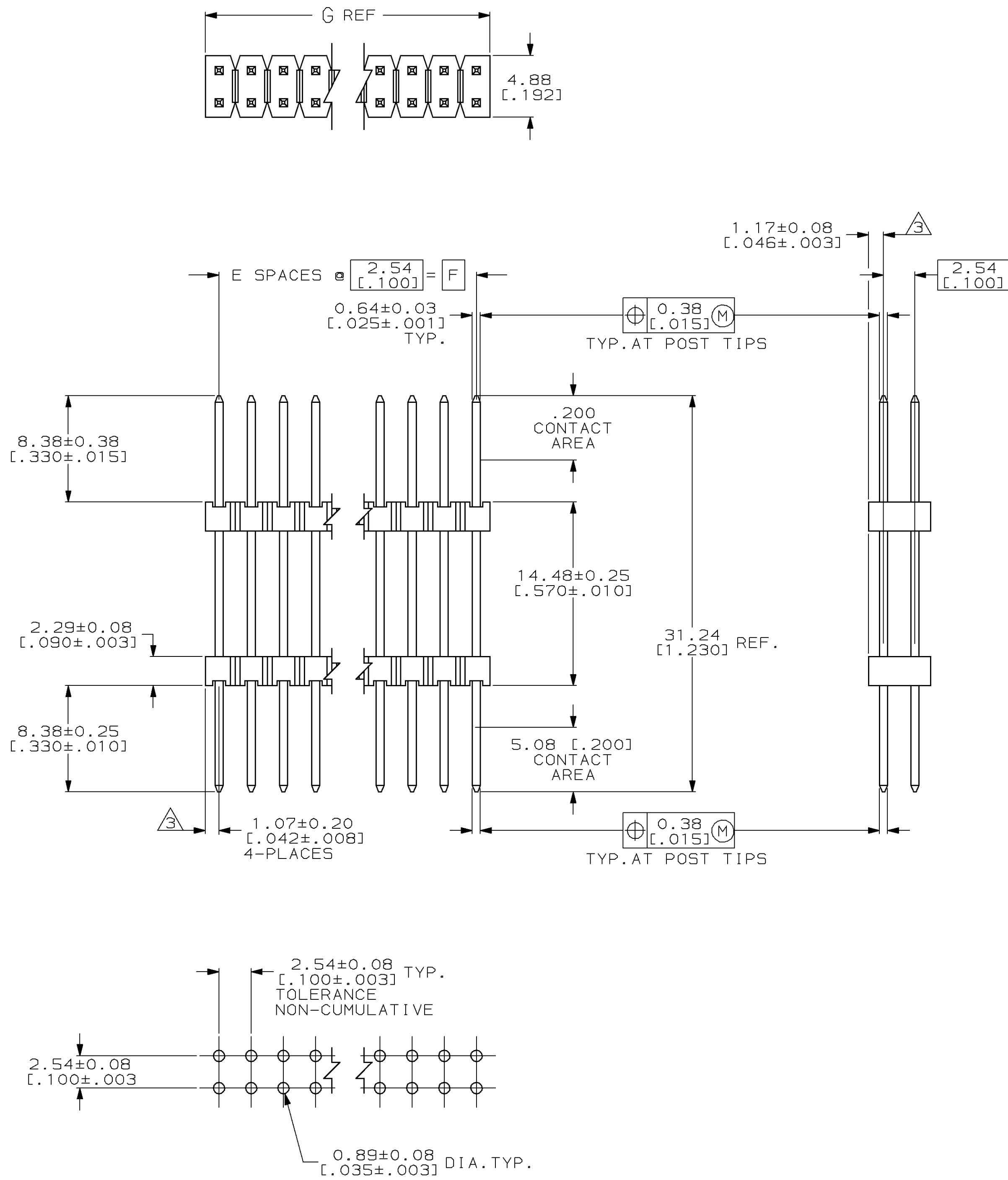


LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
			0	RELEASED	11-NOV-96	EB	GD

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA, OVER 0.00127 [0.000050] NICKEL, ENTIRE POST.



01.19	99.06	39	80	4-146504-0
[3.984]	[3.900]			
98.65	96.52	38	78	3-146504-9
[3.884]	[3.800]			
96.11	93.98	37	76	3-146504-8
[3.784]	[3.700]			
93.57	91.44	36	74	3-146504-7
[3.684]	[3.600]			
91.03	88.90	35	72	3-146504-6
[3.584]	[3.500]			
88.49	86.36	34	70	3-146504-5
[3.484]	[3.400]			
85.95	83.82	33	68	3-146504-4
[3.384]	[3.300]			
83.41	81.28	32	66	3-146504-3
[3.284]	[3.200]			
80.87	78.74	31	64	3-146504-2
[3.184]	[3.100]			
78.33	76.20	30	62	3-146504-1
[3.084]	[3.000]			
75.79	73.66	29	60	3-146504-0
[2.984]	[2.900]			
73.25	71.12	28	58	2-146504-9
[2.884]	[2.800]			
70.71	68.58	27	56	2-146504-8
[2.784]	[2.700]			
68.17	66.04	26	54	2-146504-7
[2.684]	[2.600]			
65.63	63.50	25	52	2-146504-6
[2.584]	[2.500]			
63.09	60.96	24	50	2-146504-5
[2.484]	[2.400]			
60.55	58.42	23	48	2-146504-4
[2.384]	[2.300]			
58.01	55.88	22	46	2-146504-3
[2.284]	[2.200]			
55.47	53.34	21	44	2-146504-2
[2.184]	[2.100]			
52.93	50.80	20	42	2-146504-1
[2.084]	[2.000]			
50.39	48.26	19	40	2-146504-0
[1.984]	[1.900]			
47.85	45.72	18	38	1-146504-9
[1.884]	[1.800]			
45.31	43.18	17	36	1-146504-8
[1.784]	[1.700]			
42.77	40.64	16	34	1-146504-7
[1.684]	[1.600]			
40.23	38.10	15	32	1-146504-6
[1.584]	[1.500]			
37.69	35.56	14	30	1-146504-5
[1.484]	[1.400]			
35.15	33.02	13	28	1-146504-4
[1.384]	[1.300]			
32.61	30.48	12	26	1-146504-3
[1.284]	[1.200]			
30.07	27.94	11	24	1-146504-2
[1.184]	[1.100]			
27.53	25.40	10	22	1-146504-1
[1.084]	[1.000]			
24.99	22.86	9	20	1-146504-0
[.984]	[.900]			
22.45	20.32	8	18	146504-9
[.884]	[.800]			
19.91	17.78	7	16	146504-8
[.784]	[.700]			
17.37	15.24	6	14	146504-7
[.684]	[.600]			
14.83	12.70	5	12	146504-6
[.584]	[.500]			
12.29	10.16	4	10	146504-5
[.484]	[.400]			
9.75	7.62	3	8	146504-4
[.384]	[.300]			
7.21	5.08	2	6	146504-3
[.284]	[.200]			
4.67	2.54	1	4	146504-2
[.184]	[.100]			
2.13	-	-	2	146504-1
[.084]	-			
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTINUATION OF DRAWING FOR AMP INFORMATION: ALL DIMENSIONS ARE GIVEN UNLESS OTHERWISE SPECIFIED. DIMENSIONS SHOULD BE OBTAINED FOR THE LATEST REVISION.		DWN E. BRANDBERG DATE G. DUBINICZKI DATE G. DUBINICZKI		11-NOV-56 11-NOV-56		AMP Incorporated Harrisburg, PA 17105-3608	
DIMENSIONS: mm (INCH)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED		PRODUCT SPEC	
		0 P/LC ±.005 1 P/LC ±.005 2 P/LC ±.01 3 P/LC ±.01 4 P/LC ±.01 ANGLES FINISH		APPLICATION SPEC		SIZE A1	
MATERIAL 		WEIGHT —		CASE CODE 00779		DRAWING NO C146504	
CUSTOMER DRAWING				SCALE 4:1 SHEET 1 OF 1 REV 0			