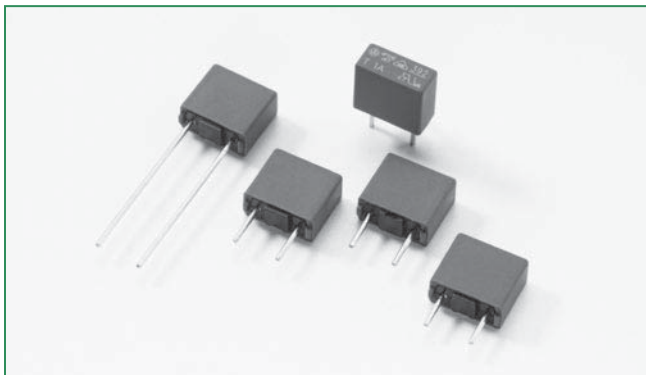


RoHS **392 Series, TE5®, Time-Lag Fuse**



Description

TE5®, time-Lag type, 250V rated, designed in accordance to IEC 60127-3.

Features

- Lead-free
- Reduced PCB space requirements
- Direct solderable or plug-in versions
- Internationally approved
- Low internal resistance
- Shock safe casing
- Vibration resistant
- Halogen free

Applications

- Battery Charges
- Consumer Electronics
- Power supplies
- Industrial Controllers

Electrical Characteristics for Series

% of Ampere Rating	Opening Time
150%	1 Hour, Min.
210%	120 s, Max.
275%	400 ms Min. ; 10 Sec. Max.
400%	150 ms Min. ; 3 Sec. Max.
1000%	20 ms Min. ; 150 ms Max.

Agency Approvals

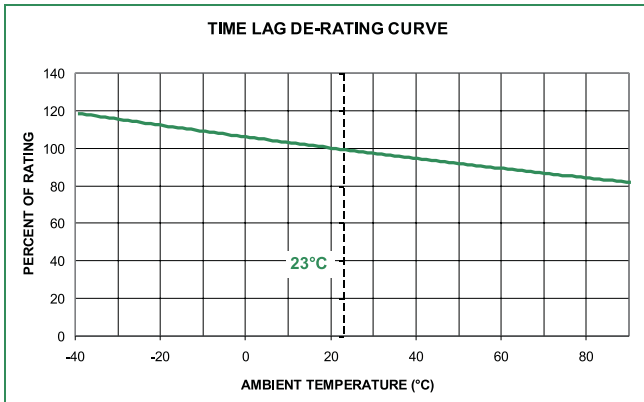
Agency	Agency File Number	Ampere Range
	5007679-1170-0007/82577	800mA - 6.3A
	709069, 710076	800mA - 6.3A
	E67006	800mA - 6.3A
	JET1896-31007-2002	1A - 5A
	CQC07012021162	800mA - 6.3A
	SU05024-7013 SU05024-7014 SU05024-7015 SU05024-7016 SU05024-7017 SU05024-7018	800mA - 6.3A

Electrical Characteristic Specifications by Item

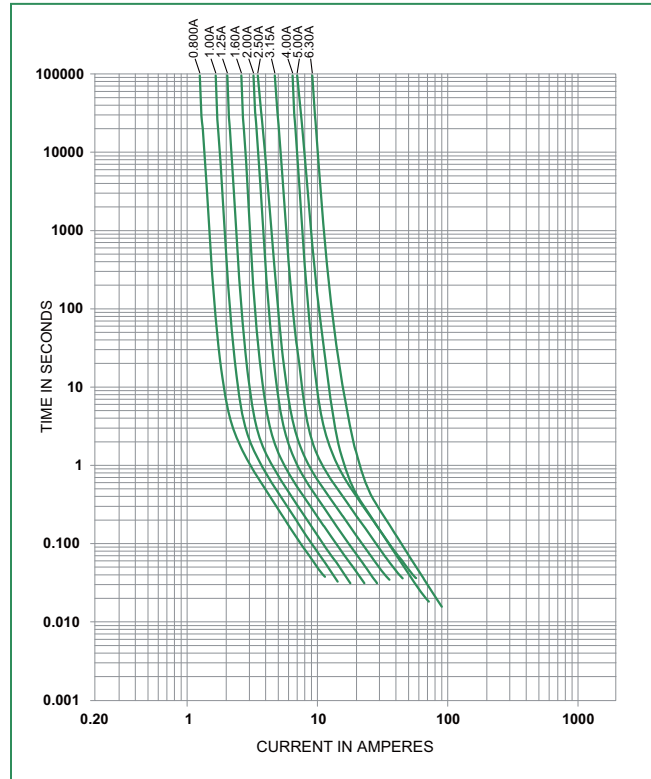
Amp Code	Rated Current	Voltage Rating	Breaking Capacity	Voltage Drop 1.0 x I _N max. (mV)	Power Dissipation 1.5 x I _N max. (mW)	Melting Integral 10 x I _N min. (A²s)	Agency Approvals					
												
0800	800 mA	250V	25A/250 VAC	110	280	3.80	x	x	x		x	x
1100	1.00 A	250V	25A/250 VAC	115	400	5.80	x	x	x	x	x	x
1125	1.25 A	250V	25A/250 VAC	100	500	9.75	x	x	x	x	x	x
1160	1.60 A	250V	25A/250 VAC	95	600	13.50	x	x	x	x	x	x
1200	2.00 A	250V	25A/250 VAC	90	700	21.00	x	x	x	x	x	x
1250	2.50 A	250V	25A/250 VAC	85	750	32.00	x	x	x	x	x	x
1315	3.15 A	250V	32A/250 VAC	80	1100	55.00	x	x	x	x	x	x
1400	4.00 A	250V	40A/250 VAC	75	1200	100.00	x	x	x	x	x	x
1500	5.00 A	250V	50A/250 VAC	70	1000	90.00	x	x	x	x	x	x
1630	6.30 A	250V	63A/250 VAC	65	1200	126.00	x	x	x		x	x

Note: 1.00 means the number one with two decimal places. 1,000 means the number one thousand.

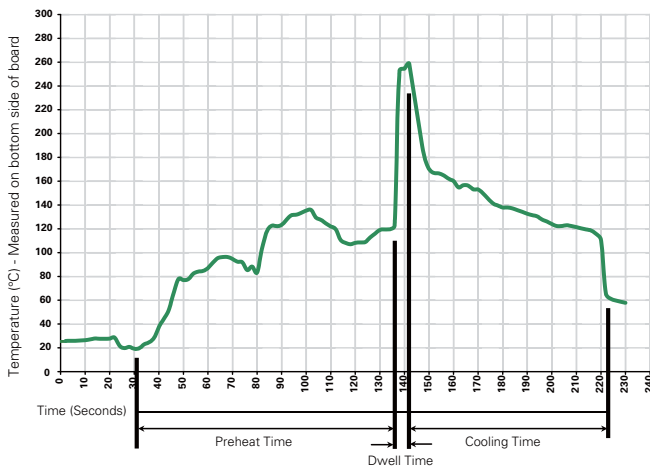
Temperature Derating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260° C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C
Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

Materials	Base/Cap: Brown Thermoplastic Polyamide PA 6.6, UL 94 V-0 Round Pins: Copper, Tin-plated
Lead Pull Strength	10 N (IEC 60068-2-21)
Solderability	260°C, ≤ 3 sec. (Wave) 350°C, ≤ 3 sec. (Soldering iron)
Soldering Heat Resistance	260°C, 10 sec. (IEC 60068-2-20) 350°C, ≤ 3 sec. (Soldering iron)

Operating Temperature	*-40°C to +125°C (consider de-rating)
Climatic Category	-40°C to +85°C/21 days (EN 60068-1,-2-1,-2-2,-2-78)
Stock Conditions	+10 °C to +60 °C RH ≤ 75% yearly average, without dew, maximum value for 30 days-95%
Vibration Resistance	24 cycles at 15 min. each (EN 60068-2-6) 10 - 60 Hz at 0.75 mm amplitude 60 - 2000 Hz at 10 g acceleration

Technical drawing of the 1000 Series Plug-in Mounting Bracket showing three views: front, side, and top. Dimensions include 8.5, max. 8, max. 4, 1.5, 0.6, 0.5 min, 5.08, and 1 +0.1.

Holes in PCB
Long Leads ($L=18.8\text{mm}$)
Short Leads ($L=4.3\text{mm}$)

392 xxxx 0000

Series _____

Amp Code _____

Refer to Amp Code column of
Electrical Characteristics Table

Packaging Code _____

0000 Tape/Ammopack (1,400 pcs.)
0440 Short Leads - Bulk (1,400 pcs.)

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
392 Series				
Tape & Ammopack	N/A	1,400	0000	N/A
Short Leads	N/A	1,400	0440	N/A

