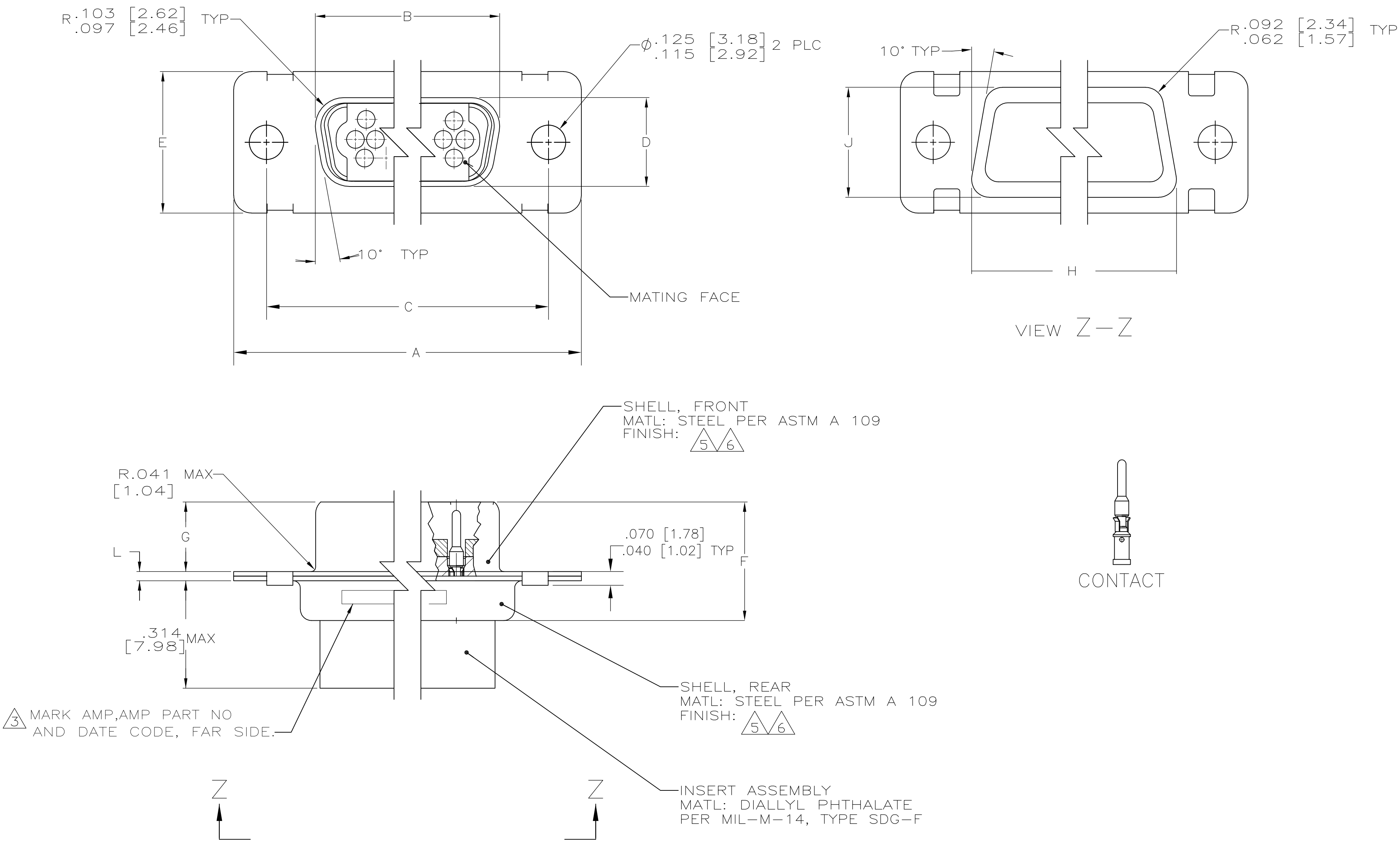


D

C

B

A



1. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.
2. SEE SHEET 2 FOR INSERT ARRANGEMENTS.
3. MARK WITH .047 [1.19]-.062 [1.57] HIGH CHARACTERS. FAR SIDE REFERS TO THE WIDE SIDE OF THE KEYSTONE. NEAR SIDE REFERS TO THE NARROW SIDE OF THE KEYSTONE. SIZE 1 AND 2 SHALL BE MARKED AS FOLLOWS:
- A. "AMP" AND DATE CODE ON REAR SHELL, NEAR SIDE.
B. AMP PART NUMBER ON REAR SHELL, FAR SIDE.
4. CONTACTS NOT INSTALLED IN CONNECTOR, SHOWN FOR REFERENCE ONLY.
5. FINISH: CADMIUM PER QQ-P-416 OVER COPPER PER MIL-C-14550.
6. FINISH: ZINC PLATED PER ASTM-B-633 .000200-.000400 THK WITH SUPPLEMENTARY CHROMATE (Cr3+).

	.040 .020	[1.02 [0.51]	.432 .412	[10.97 [10.46]	.769 .749	[19.53 [19.02]			.509 .479	[12.93 [12.17]	.316 .306	[8.03 [7.77]	.989 .979	[25.12 [24.87]	.648 .638	[16.46 [16.21]	1.228 1.198	[31.19 [30.43]	19	1	6	5-593210-1
OBSOLETE			.544 .524	[13.82 [13.31]	2.188 2.168	[55.58 [55.07]			.620 .590	[15.75 [14.99]	.428 .418	[10.87 [10.62]	2.411 2.401	[61.24 [60.99]	2.069 2.059	[52.55 [52.30]	2.650 2.620	[67.31 [66.55]	100	5	5	593210-5
OBSOLETE	.049 .029	[1.24 [0.74]			2.282 2.262	[57.96 [57.45]							2.505 2.495	[63.63 [63.37]	2.164 2.154	[54.97 [54.71]	2.744 2.714	[69.70 [68.94]	79	4	5	593210-4
OBSOLETE			.432 .412	[10.97 [10.46]	1.635 1.615	[41.53 [41.02]	.248 .238	[6.30 [6.05]	.439 .419	[11.15 [10.64]			1.857 1.847	[47.17 [46.91]	1.516 1.506	[38.51 [38.25]	2.103 2.073	[53.42 [52.65]	52	3	5	593210-3
	.040 .020	[1.02 [0.51]			1.093 1.073	[27.76 [27.25]					.509 .479	[12.93 [12.17]	.316 .306	[8.03 [7.77]					31	2	5	593210-2
					.769 .749	[19.53 [19.02]									.976 .966	[24.79 [24.54]	1.556 1.526	[39.52 [38.76]	19	1	5	593210-1
	L		J		H		G		F		E		D		C		B		A	NO OF POS	SHELL SIZE	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES

MATERIAL
SEE CALLOUTS

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -

FINISH
SEE CALLOUTS

DWN
J.A.Baker
03-27-95

CHK
D.MANTIONE
03-27-95

APVD
-

PRODUCT SPEC
MIL-C-24308

APPLICATION SPEC
-

WEIGHT
-

CUSTOMER DRAWING

NAME
-

SIZE
A1

CAGE CODE
00779

DRAWING NO
593210

RESTRICTED TO
-

SCALE
4:1

SHEET
1

OF
2

REV
E

Tyco Electronics

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

DOUBLE DENSITY PLUG ASSY
WITH SIZE 22 CRIMP TYPE
SOCKET CONTACTS.

A

B

C

D

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

±
+
+
+
+
±

±
+
+
+
+
±

mm

MATERIAL

FINISH

03-27-95
03-27-95
03-27-95

DW
CHK
APVD

A.Baker
D.MANTIONE
D.MANTIONE

03-27-95
03-27-95

NAME

INSERT ARRANGEMENTS FOR
DOUBLE DENSITY PLUG ASSY.
SHELL SIZES 1 THRU 5

SIZE
CAGE CODE
DRAWING NO

RESTRICTED TO

A1
00779
593210

—

CUSTOMER DRAWING

SCALE

4:1

SHEET

2

OF

2

REV

E

Tyco Electronics Corporation
Harrisburg, PA 17105-3608

LOC
DF

DIST
DO

REVISIONS

DATE

DWN

APVD

DESCRIPTION

DATE

DWN

APVD

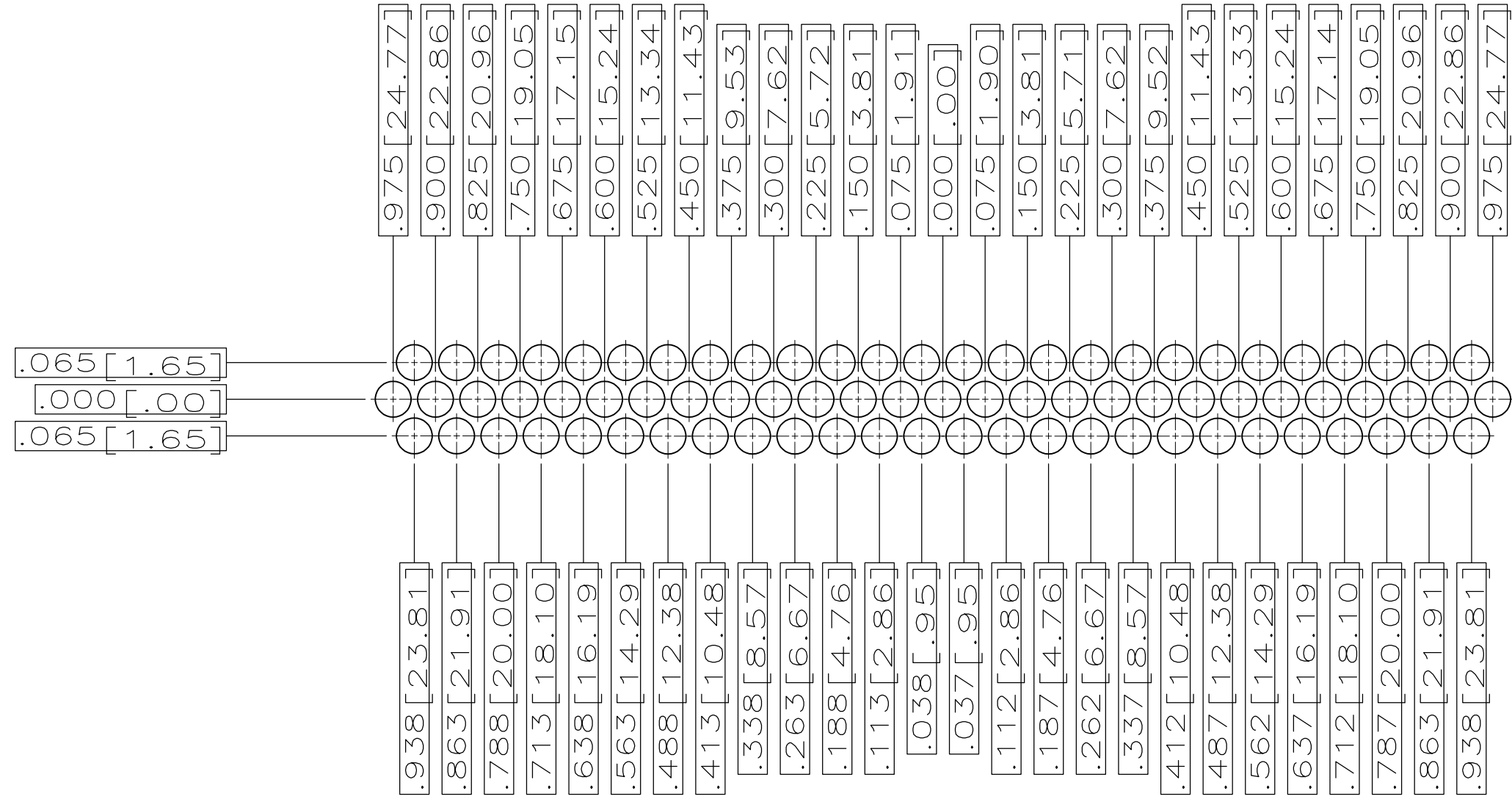
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SEE SHEET 1

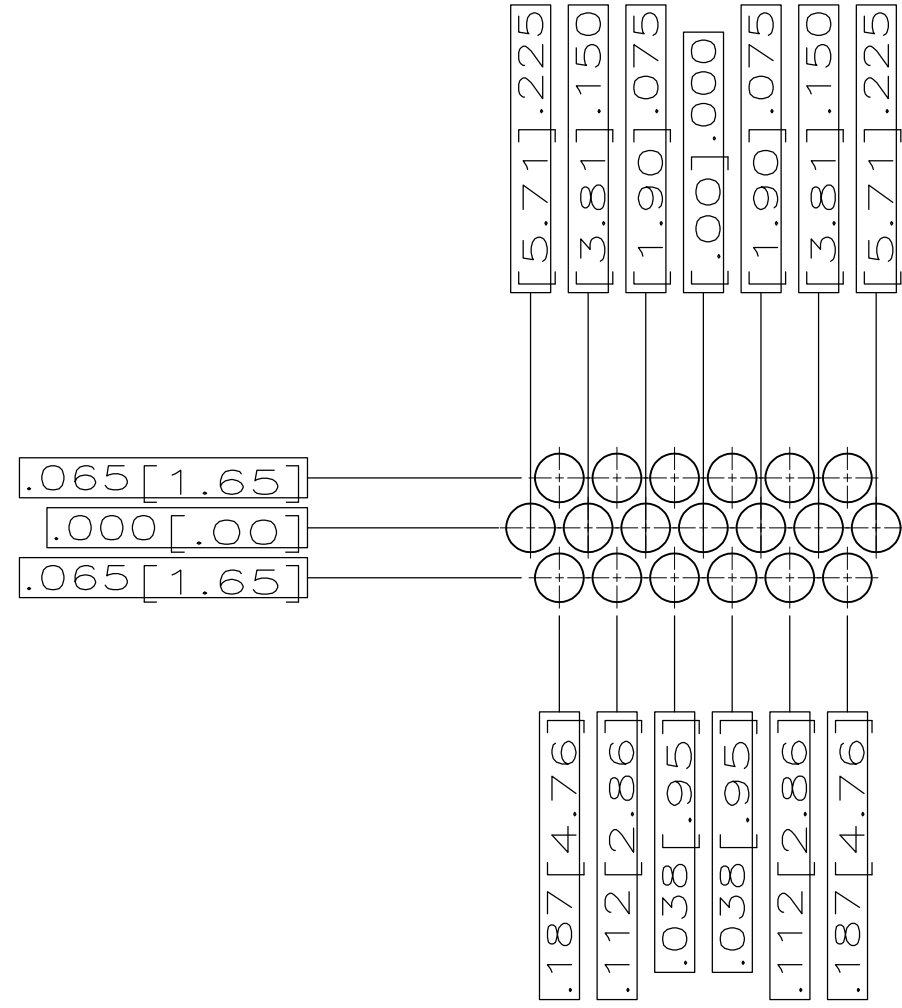
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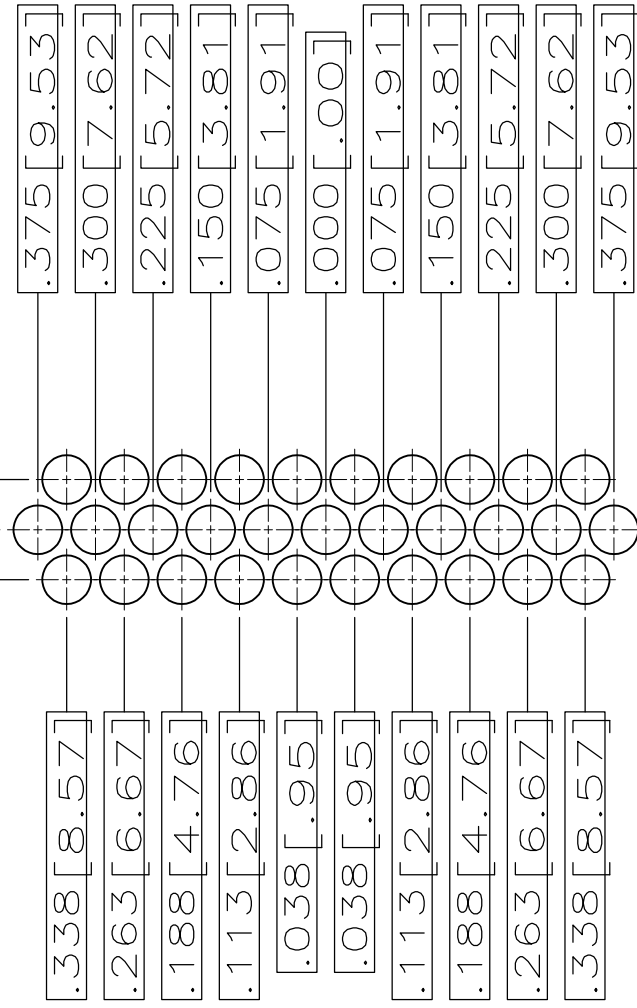


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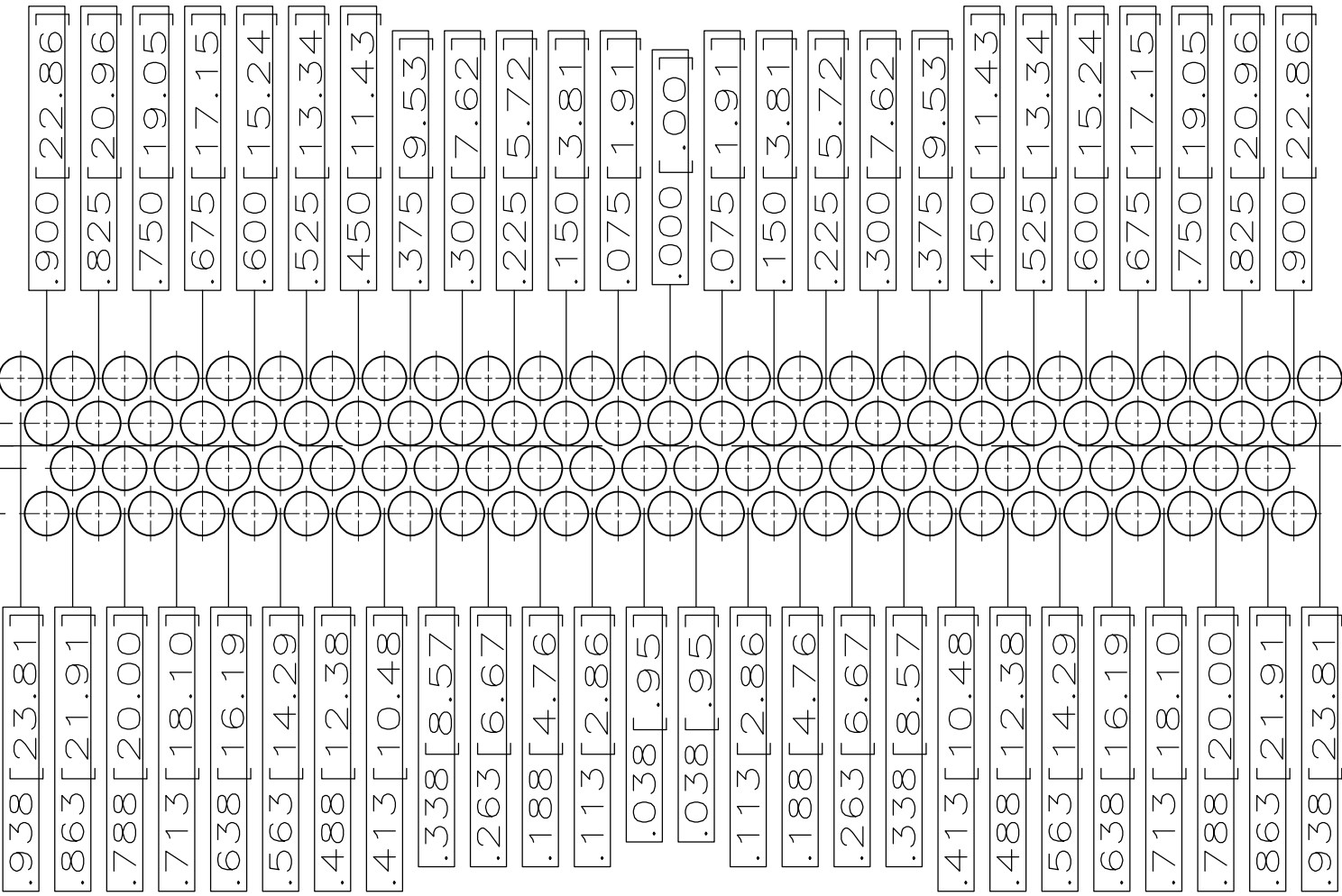


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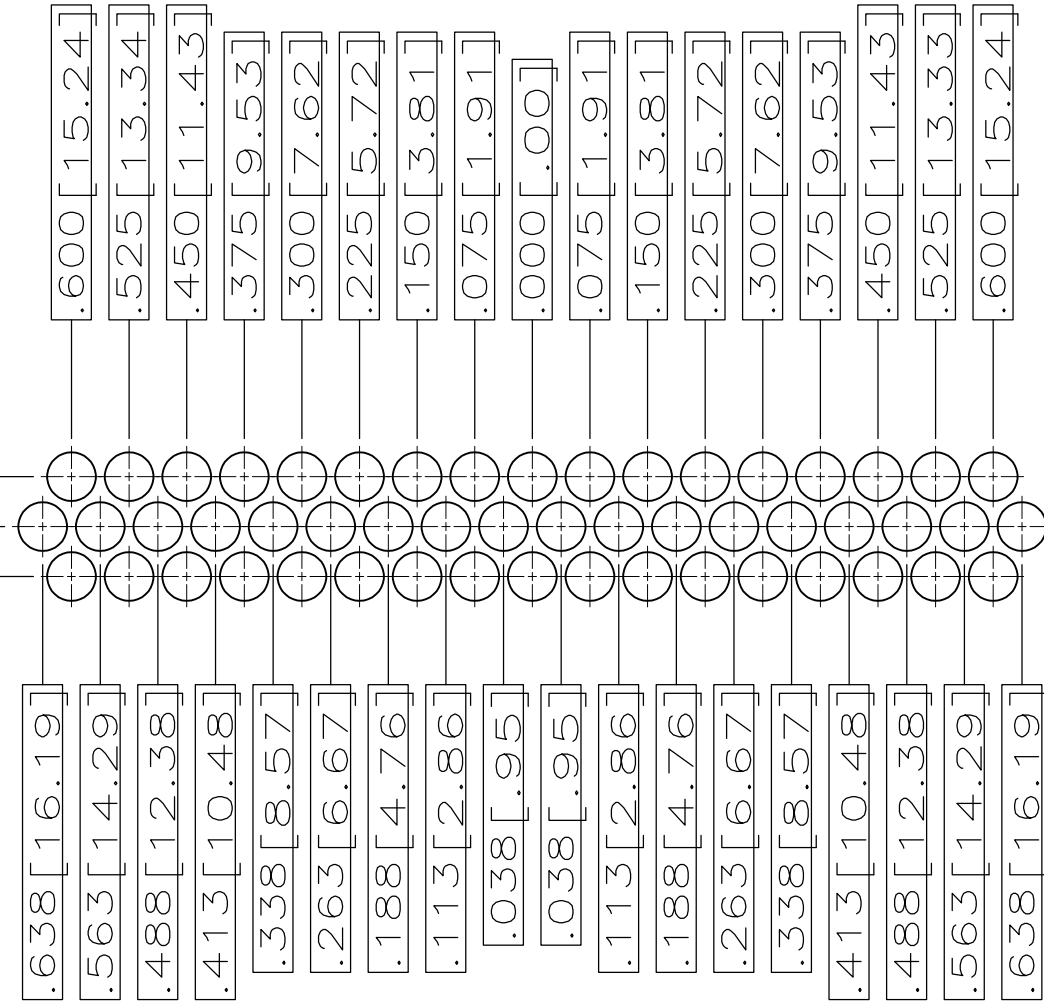
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.098 [2.48]



.065 [1.65]
.000 [.00]
.065 [1.65]



LOC	DIST	REVISIONS					
DF	DO	P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—

A

B

C

D