

# General Specifications

## Electrical Capacity (Resistive Load)

**Logic Level (gold):** 0.4VA maximum @ 28V AC/DC maximum  
(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)  
Note: Find additional explanation of operating range in Supplement section.

## Other Ratings

**Contact Resistance:** 80 milliohms maximum  
**Insulation Resistance:** 500 megohms minimum @ 500V DC  
**Dielectric Strength:** 500V AC minimum for 1 minute minimum  
**Mechanical Life:** 100,000 operations minimum for momentary;  
**Electrical Life:** 100,000 operations minimum  
**Nominal Operating Force:** 1.8N  
**Travel:** Pretravel .051" (1.3mm); Overtravel .020" (0.5mm); Total Travel .071" (1.8mm)

## Materials & Finishes

**Housing:** Glass fiber reinforced polyamide  
**Base:** Glass fiber reinforced polyamide  
**Movable Contact:** Phosphor bronze with gold plating  
**Switch Terminals:** Phosphor bronze with gold plating  
**Lamp Terminals:** Steel with silver plating

## Environmental Data

**Operating Temperature Range:** -25°C through +50°C (-13°F through +122°F)  
**Humidity:** 90 ~ 95% humidity for 240 hours @ 40°C (104°F)  
**Vibration:** 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 2 hours  
**Shock:** 50G (490m/s<sup>2</sup>) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)

## Installation

**Cap Installation Force:** 15.0N (3.37 lbf) maximum downward force on cap

## PCB Processing

**Soldering:** Wave Soldering: See Profile A in Supplement section.  
Manual Soldering: See Profile B in Supplement section.  
**Cleaning:** These devices are not process sealed. Hand clean locally using alcohol based solution.

## Standards & Certifications

The HB2 pushbuttons have not been tested for UL recognition or CSA certification.  
These switches are designed for use in a low-voltage, low-current, logic-level circuit.  
When used as intended in a logic-level circuit, the results do not produce hazardous energy.

# Distinctive Characteristics

Quiet actuation combined with crisp tactile feedback suited for broadcast equipment.

Full face illumination with choice of red/green or red/yellow bicolor LEDs, as well as simultaneous bicolor illumination which produces amber.

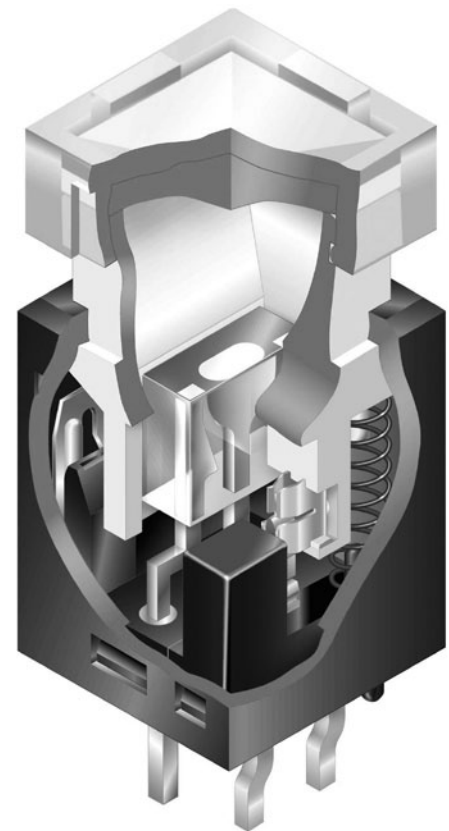
Option of legends on caps or film insert.

Compact design with short body .669" (17.0mm) from PCB to top of cap and .295" (7.5mm) square cap.

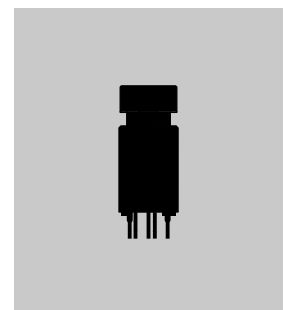
Sliding Twin Crossbar (STC) mechanism provides unequalled logic-level reliability, contact stability, smooth positive detent actuation, and long life.

Crimped power terminals ensure secure PCB mounting and prevent dislodging during soldering.

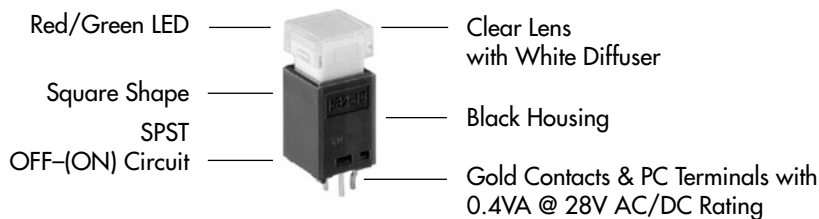
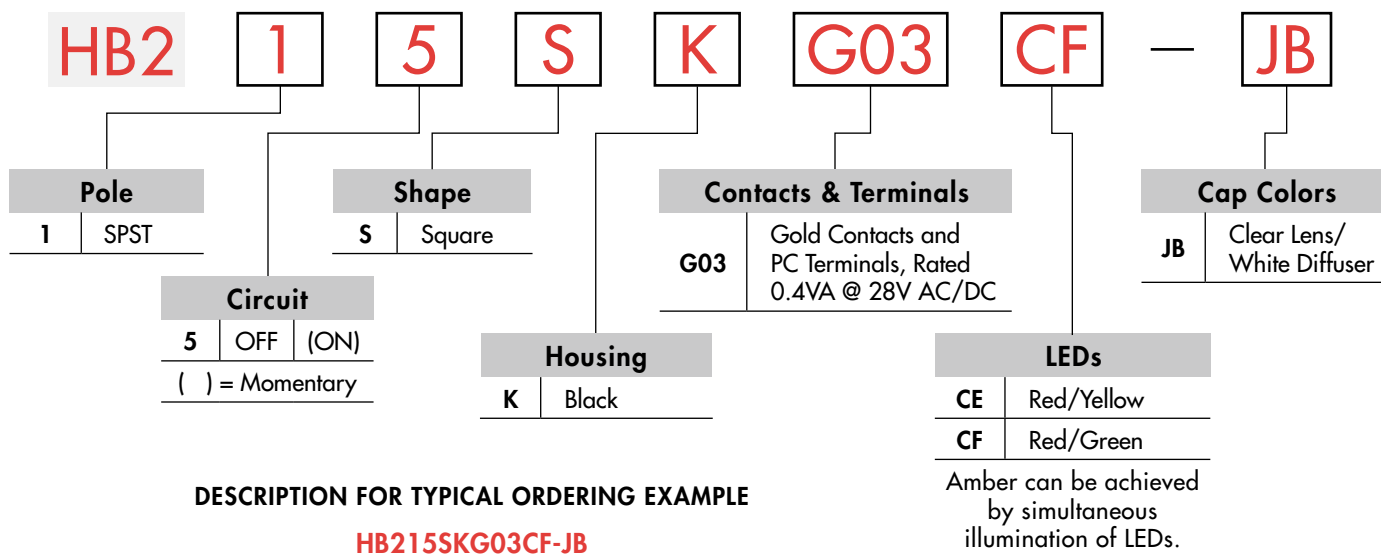
Suitable applications include broadcast, telecommunication, and medical equipment, as well as measuring instruments, etc.



Actual Size



### TYPICAL SWITCH ORDERING EXAMPLE



### POLE & CIRCUIT

Pole	Model	Plunger Position ( ) = Momentary		Connected Terminals		Throw & Switch/Lamp Schematics
		Normal	Down	Normal	Down	
SP	HB215	OFF	(ON)	OPEN	1-2	SPST

Notes: Switch terminals are not marked on the switch. Red LED terminal is marked with "R". Lamp circuit is isolated and requires external power source.

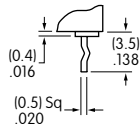
### HOUSING SHAPE & COLOR



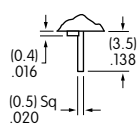
### CONTACT MATERIALS, RATINGS & TERMINALS



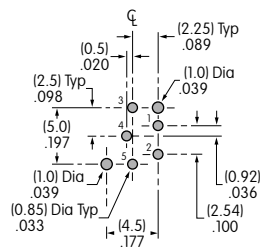
Switch Terminal



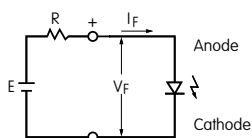
Lamp Terminal



PCB Footprint



## BICOLOR LEDS &amp; SPECIFICATIONS



$$R = \frac{E - V_F}{I_F}$$

Where: R = Resistor Value (Ohms)  
 E = Source Voltage (V)  
 V<sub>F</sub> = Forward Voltage (V)  
 I<sub>F</sub> = Forward Current (A)

LED is an integral part of the switch.

	Color	<b>CE</b> Red/Yellow	<b>CF</b> Red/Green	Unit
Forward Peak Current	I <sub>FM</sub>	30/30	30/30	mA
Typical Forward Current	I <sub>F</sub>	20/20	20/20	mA
Forward Voltage	V <sub>F</sub>	2.0/2.1	2.0/2.1	V
Reverse Peak Voltage	V <sub>RM</sub>	4/4	4/4	V
Current Reduction Rate Above 25°C	ΔI <sub>F</sub>	0.33/0.33	0.33/0.33	mA/°C
Ambient Temperature Range		-25° ~ +50°C		

The electrical specifications shown are determined at a basic temperature of 25°C.

LED circuit is isolated and requires external power source.

If the source voltage exceeds the rated voltage, a ballast resistor is required.

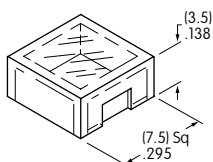
The resistor value can be calculated by using the formula in the Supplement section.

## CAP COLORS



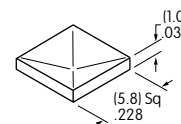
**Clear Transparent Lens**

**AT3081**  
Square Lens



**White Translucent Diffuser**

**AT3082**  
Square Diffuser



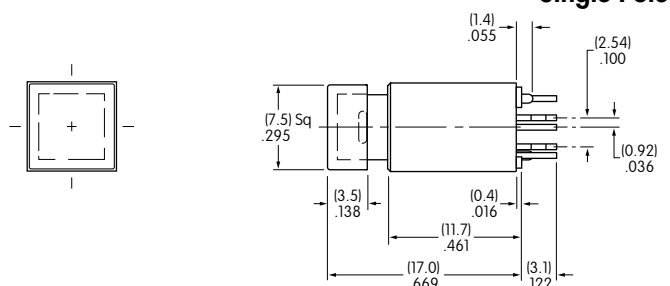
Lens & Diffuser Material: Polycarbonate

Lens Finish: Glossy

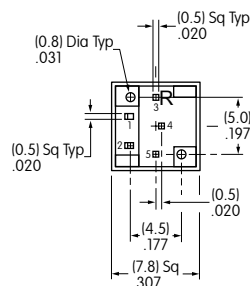
Diffuser Finish: Frosted

## TYPICAL SWITCH DIMENSIONS

## Single Pole



## Square



**HB215SKG03CF-JB**

## LEGENDS

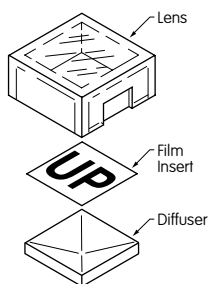
NKK Switches can provide custom legends for caps. Contact factory for more information.

## Suggested Printable Area for HB2 Lens &amp; Film Insert

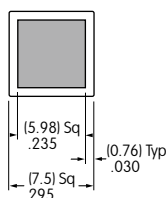
**Recommended Methods:** Screen Print or Pad Print on Lens; Laser Print on Film Insert.

Epoxy based ink is recommended.

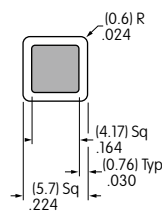
Film Insert: Clear Polyester, 4 mil max. thickness



Lens



Film Insert



Shaded areas are printable areas.