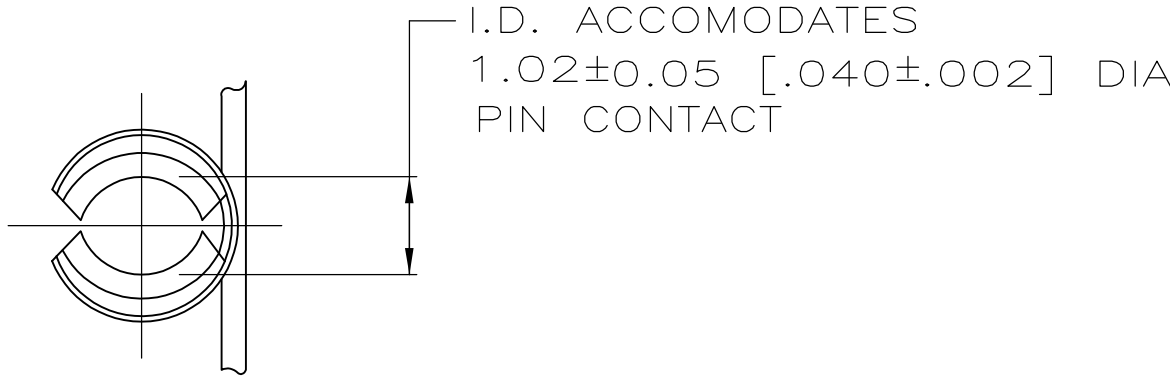
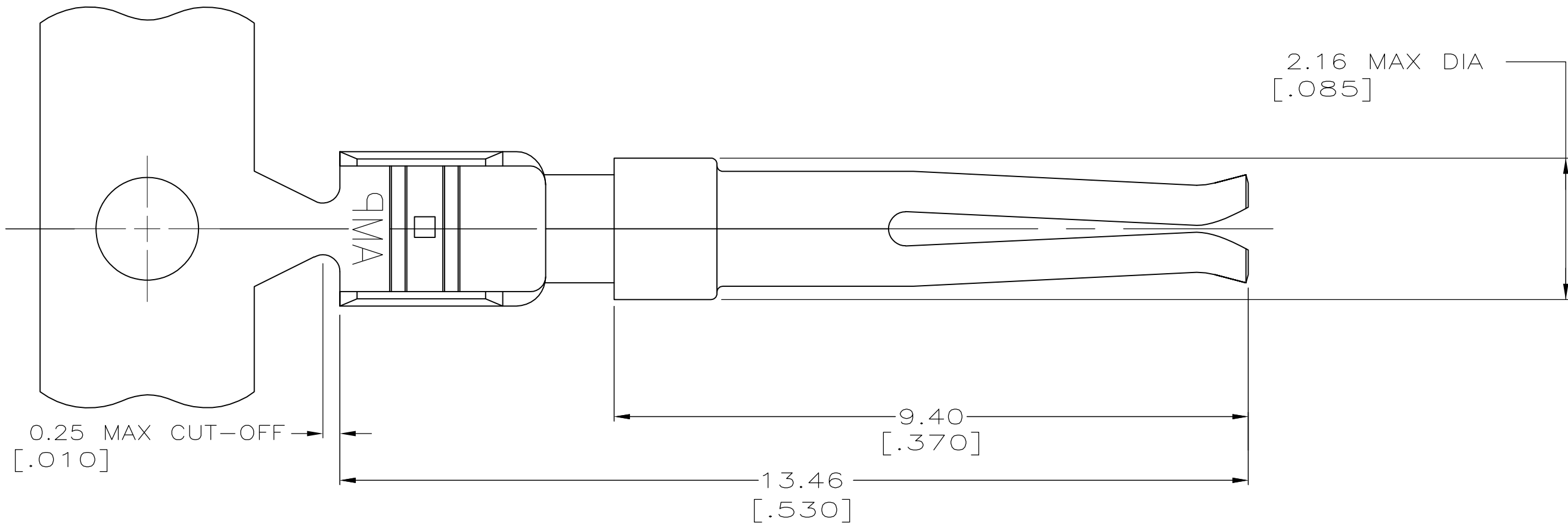
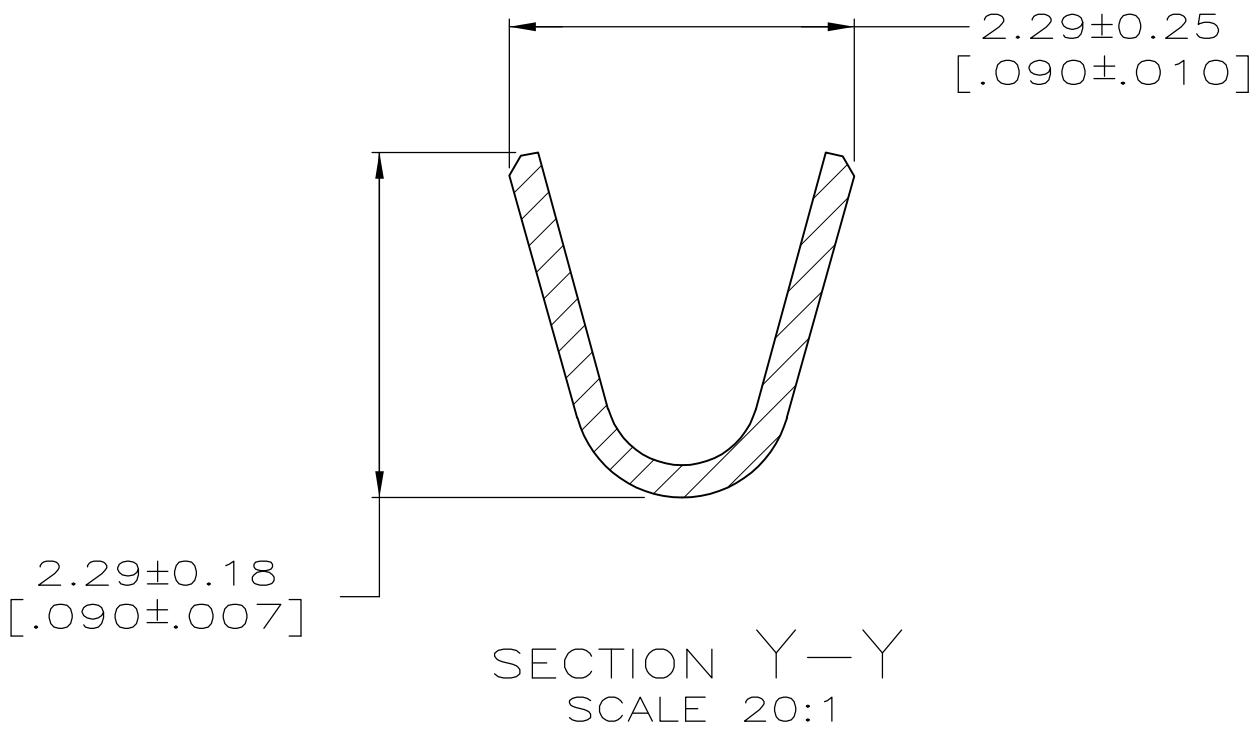
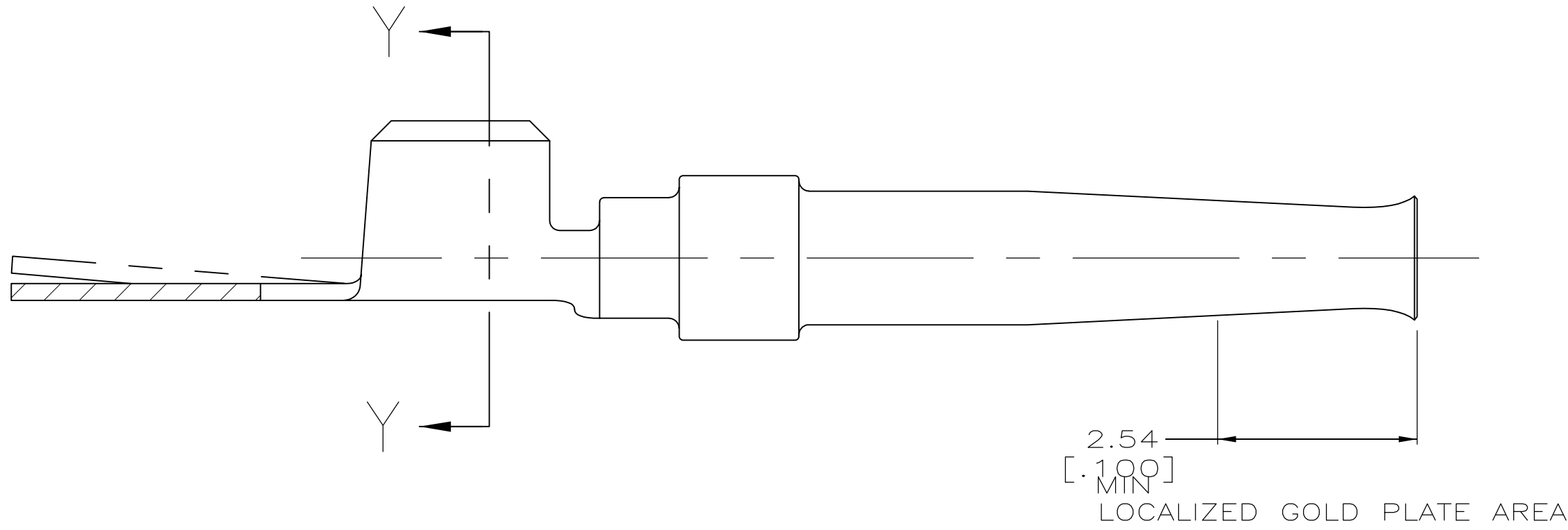


LOC	DIST	REVISIONS				
GP	00	F	LTR	DESCRIPTION	DATE	DWN APVD
		D		REVISED PER ECO-08-019103	18AUG2008	ZMR CWR



- △1 FOR MINI-APPLICATOR.
2. MAX. INSULATION DIAMETER ALLOWABLE FOR EXTRACTING CONTACT FROM CONNECTOR WITH 91067-2 TOOL IS 1.73 [.068].
- △3 GOLD FLASH ON INSIDE OF LOCALIZED GOLD PLATE AREA, 2.54μm [.000100] TIN PLATED ON CRIMP BARRELS, ALL OVER 0.76μm [.000030] NICKEL UNDERPLATE.
- △4 PLATED WITH 0.76μm [.000030] GOLD ON INSIDE OF LOCALIZED GOLD PLATE AREA, 2.54μm [.000100] TIN ON CRIMP BARRELS, ALL OVER 1.27μm [.000050] NICKEL UNDERPLATE.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL 0.76μm [.000030] TOTAL ON INSIDE OF LOCALIZED GOLD PLATE AREA, 2.54μm [.000100] TIN ON CRIMP BARRELS, ALL OVER 1.27μm [.000050] NICKEL UNDERPLATE.



△4	1658542-2
△3	1658542-1
FINISH	PART NUMBER △1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. SAMICK 14AUG03	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK S. BOLASH 14AUG03		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY 14AUG03	NAME
	0 PLC ± -		PRODUCT SPEC	CONTACT, SOCKET,
	1 PLC ± -		108-40005	20 DF, 18-22 AWG, AMPLIMITE
	2 PLC ± 0.13 [.005]		APPLICATION SPEC	
	3 PLC ± -		114-10000	SIZE
	4 PLC ± -		WEIGHT	CAGE CODE
MATERIAL PHOS BRONZE		FINISH SEE TABLE	00779	DRAWING NO
			1658542	RESTRICTED TO
			CUSTOMER DRAWING	SCALE 15:1
				SHEET 1 OF 1
				REV D