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| | | | | P | LTR | DESCRIPTION | DATE |
| | | | | | | A1 ECR-14-001902 | 15FEB2014 |
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REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151779-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528892
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528892

| | | | | | |
|---|--|----------------------|---------------------------|--|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN GOPALAKRISHNA HV | TE Connectivity | | |
| DIMENSIONS: | | CHK RAGHAVENDRA | | | |
|  | | APVD RAGHAVENDRA | NAME | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | PRODUCT SPEC | FINE ADJUST SIDE FEED HDI | | |
| 0 PLC ± | | APPLICATION SPEC | APPLICATOR | | |
| 1 PLC ± | | | | | |
| 2 PLC ± | | | | | |
| 3 PLC ± | | | | | |
| 4 PLC ± | | | | | |
| ANGLES ± | | | | | |
| MATERIAL | | WEIGHT | SIZE A3 CAGE CODE | | |
| FINISH | | | DRAWING NO C- 1528892 | | |
| | | | SCALE | | |
| | | | SHEET 1 OF 2 REV A1 | | |
| CUSTOMER DRAWING | | | | | |

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| PART NUMBER | REV | TERMINATOR | FEED TYPE | DESCRIPTION |
| 1528892-1 | A | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1528892-2 | A | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1528892-6 | A | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1528892-1 | A | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1528892-2 | A | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1528892-6 | A | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1528892-7 | A | - | - | SPARE PARTS KIT |

| CRIMP DATA | | DELPHI TERMINAL | | TE CRIMP SPEC | 6 |
|---|----------------|---|---|---------------|---------------------|
| TERMINAL NAME: DELPHI GT280 RECEPTACLE SEALED | | | | | |
| CRIMP | SIZE | TYPE | RANGE | | |
| WIRE | 2.54 [.100 IN] | F | 1.50 | - | 2.50mm ² |
| INSUL | 5.08 [.200 IN] | O | 4.25 | MAX | [.167 IN MAX] |
| WIRE STRIP LENGTH 4.90-5.70 [.193-.224 IN] | |  | APPL INSTRUCTIONS 408-8322 & 408-8490 | | |
| TERMINAL APPL SPEC | NONE - | - |  | FEED | 14.00 [.551 IN] |

TERMINALS APPLIED

TE TERM PN TE SEAL PN MANUF TERM PN MANUF SEAL PN

1572923-1 1572759-1 15396902 15366067
15396902 15366067

| 1991-1992 | 1992-1993 |
|-----------|-----------|
| - | - |

WIRE L. CRIMP HEIGHT REE. SETTING

| | | |
|----------------------|---|-----|
| 2.50 mm | 1.00 ± 0.05 [0.074 ± 0.002 IN] | D 9 |
| 2.00 mm ² | 1.73 ± 0.05 [0.068 ± 0.002 IN] | D 0 |

| | | |
|----------------------|---------------------------------|---|
| 1.50 mm ² | 1.58 ± 0.05 [0.062 ± .002 IN] | E |
| | | |

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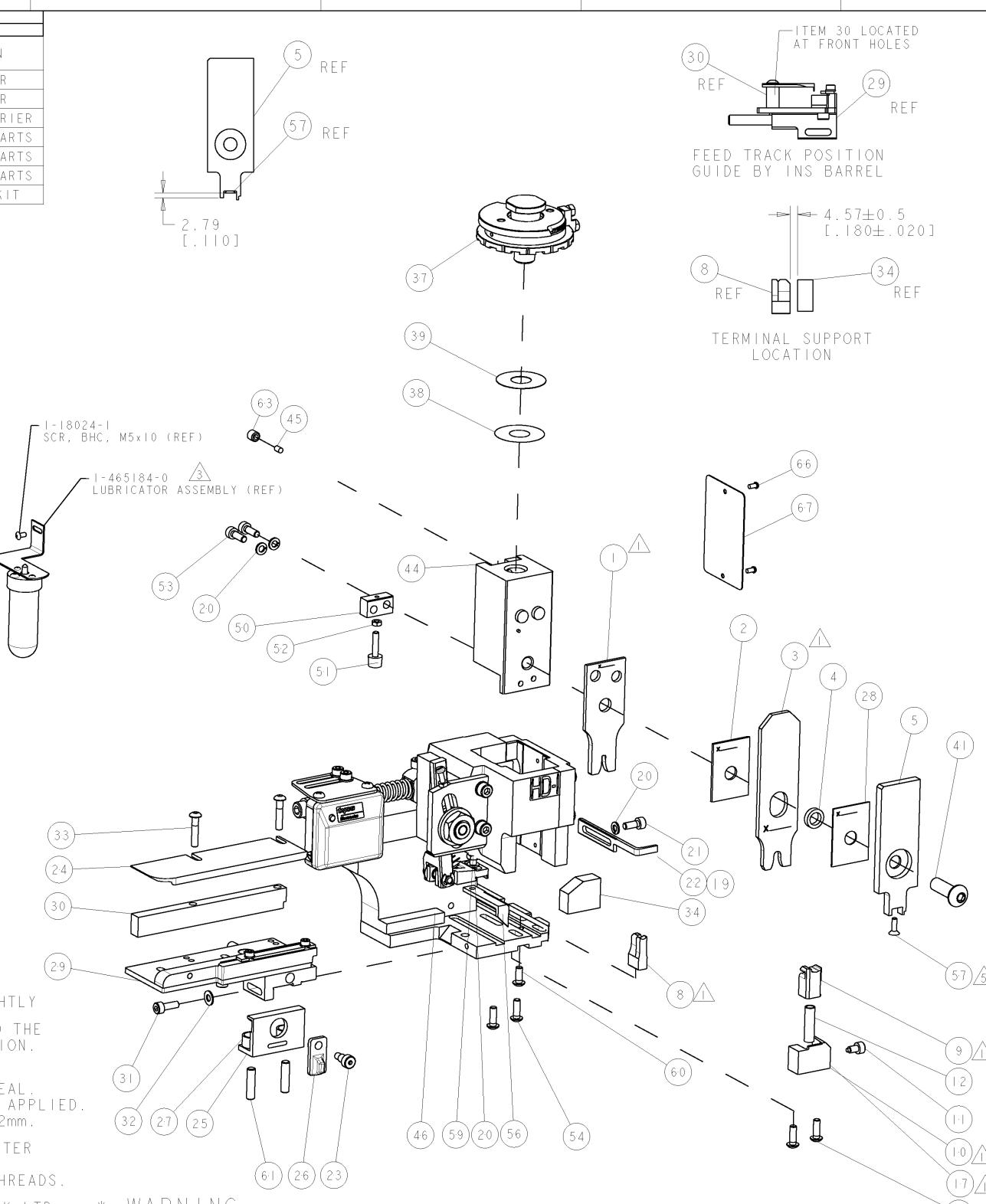
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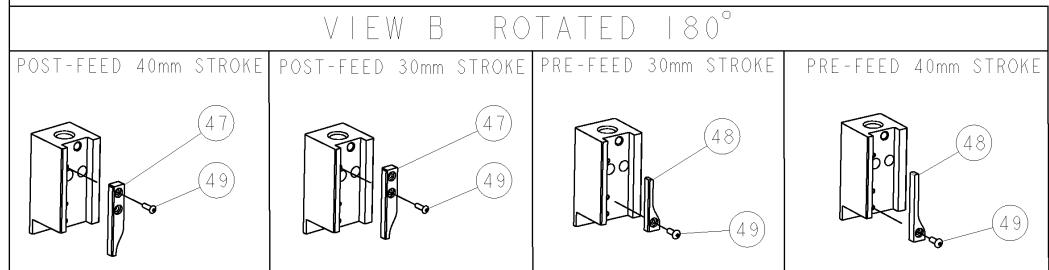
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RECOMMENDED SPARE PARTS



* WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



| | | | | | | | | | |
|-------------|--|----------|------------|-----------|---------------|-------------|---------|-----|------|
| SET UP GAGE | | LOC A | DIST 66 | REVISIONS | | | | | |
| 458637-3 | | | | P | LTR | DESCRIPTION | DATE | DNW | APVD |
| | | | | A | FIRST RELEASE | | FEB2008 | LJL | MC |
| | | | | | | | | | |
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