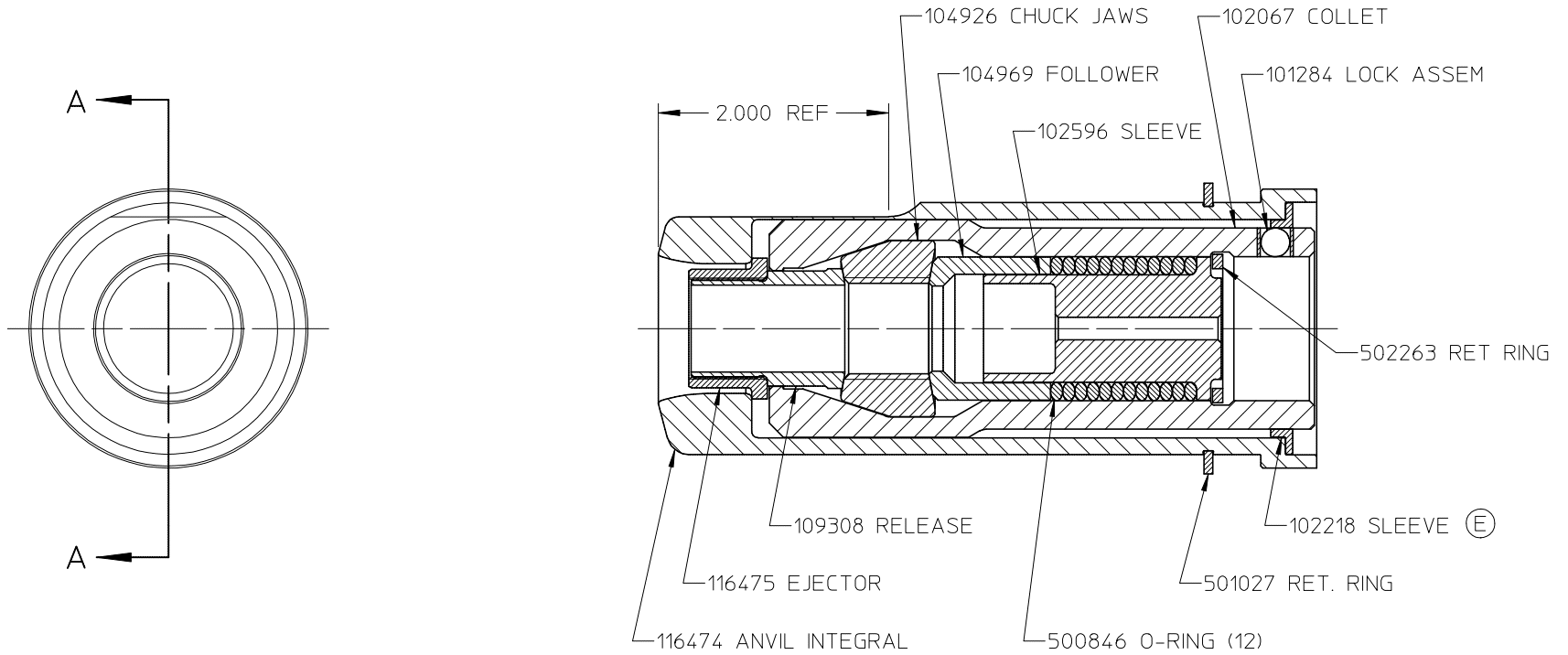


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REV	DESCRIPTION	DATE
A	RELEASE	9-5-85
B	102218 WAS 102213	5-14-87
C	ADDED 502263 RET. RING	12-14-87
D	REDRAWN ON NEW BORDER	7-21-92
E	P/N 102218 WAS 102213	



NOTES

- COLLET & LOCK ASSEM.-116476
CONSISTS OFF:
102067-COLLET (NOT AVAILABLE SEPARATELY)
101284-LOCK ASSEM.
109308-RELEASE
116475-EJECTOR
- RELEASE & EJECTOR KIT-116477
CONSISTS OFF:
109308-RELEASE
116475-EJECTOR

SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	.010	NOSE ASSEMBLY -24 HP-8		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII		.005-.015			
SURFACE FINISH NOT TO EXCEED		125	Ra	BREAK EDGES	.005-.015	DET:SRN	CK:	DATE: 8/17/85
IDENTIFICATION PER SPEC 42-311: ★				ANGLES	±	3°	FOC.	
SURFACES TO BE		◎, //, ⊕, ⊥, & ▽	WITHIN .005	T.I.R.	FINAL ASSY: -	FAC.	B	99-1482

THIS DRAWING IS NOT NECESSARILY DRAWN TO THE MEAN OF THE TOLERANCES