

## CHIP COIL (CHIP INDUCTORS) LQH43NN□□□□03L REFERENCE SPECIFICATION

**1.Scope**

This reference specification applies to LQH43NN Series, Chip coil (Chip Inductors).

**2.Part Numbering**

(ex)	LQ	H	43	N	N	1R0	M	0	3	L
Product ID	Structure	Dimension (L×W)	Applications and Characteristics		Category	Inductance	Tolerance	Features	Electrode	Packaging L:Taping

**3.Rating**

- Operating Temperature Range -40 to +105°C
- Storage Temperature Range -40 to +105°C

Customer's Part Number	MURATA Part Number	Inductance		Q (min.)	DC Resistance (Ω max)	Self Resonant Frequency (MHz min)	*Rated Current (mA)		
		(μH)	Tolerance (%)						
	LQH43NN1R0M03L	1.0	M:±20	20	0.20	120	500		
	LQH43NN1R2M03L	1.2				100			
	LQH43NN1R5M03L	1.5			0.30	85			
	LQH43NN1R8M03L	1.8				75			
	LQH43NN2R2M03L	2.2			0.32	62			
	LQH43NN2R7M03L	2.7				53			
	LQH43NN3R3M03L	3.3			0.35	47			
	LQH43NN3R9M03L	3.9				41			
	LQH43NN4R7M03L	4.7	M:±20 K:±10	30	0.40	38	450		
	LQH43NN4R7K03L				0.47	33			
	LQH43NN5R6M03L	5.6			0.50	31	400		
	LQH43NN5R6K03L					27			
	LQH43NN6R8M03L	6.8			0.56	23			
	LQH43NN6R8K03L					21			
	LQH43NN8R2M03L	8.2			0.73	19			
	LQH43NN8R2K03L					17			
	LQH43NN100K03L	10	K:±10 J:± 5	35	0.82	17	360		
	LQH43NN100J03L					15			
	LQH43NN120K03L	12			0.94	15			
	LQH43NN120J03L					14			
	LQH43NN150K03L	15			1.1	12	320		
	LQH43NN150J03L					12			
	LQH43NN180K03L	18			1.2	12	300		
	LQH43NN180J03L					12			
	LQH43NN220K03L	22			1.2	12	270		
	LQH43NN220J03L					12			
	LQH43NN270K03L	27			1.2	12	270		
	LQH43NN270J03L					12			
	LQH43NN330K03L	33			1.2	12	270		
	LQH43NN330J03L					12			

Customer's Part Number	MURATA Part Number	Inductance		Q (min.)	DC Resistance (Ω max)	Self Resonant Frequency (MHz min)	*Rated Current (mA)		
		(μH)	Tolerance (%)						
	LQH43NN390K03L	39	K:±10 J:± 5	35	1.4	11	240		
	LQH43NN390J03L				1.5	10	220		
	LQH43NN470K03L	47			1.7	9.3	200		
	LQH43NN470J03L				1.9	8.4	180		
	LQH43NN560K03L	56			2.2	7.5	170		
	LQH43NN560J03L				2.5	6.8	160		
	LQH43NN680K03L	68			3.0	6.2	150		
	LQH43NN680J03L				3.7	5.5	130		
	LQH43NN820K03L	82			4.5	5.0	120		
	LQH43NN820J03L				5.4	4.5	110		
	LQH43NN101K03L	100			6.8	4.0	100		
	LQH43NN101J03L				8.2	3.6	95		
	LQH43NN121K03L	120			9.7	3.3	90		
	LQH43NN121J03L				11.8	3.0	80		
	LQH43NN151K03L	150			14.5	2.7	70		
	LQH43NN151J03L				17.0	2.5	65		
	LQH43NN181K03L	180			20.5	2.2	60		
	LQH43NN181J03L				25.0	2.0	50		
	LQH43NN221K03L	220			30.0	1.8	45		
	LQH43NN221J03L				37.0	1.6	40		
	LQH43NN271K03L	270			45.0	1.5	35		
	LQH43NN271J03L								
	LQH43NN331K03L	330							
	LQH43NN331J03L								
	LQH43NN391K03L	390							
	LQH43NN391J03L								
	LQH43NN471K03L	470							
	LQH43NN471J03L								
	LQH43NN561K03L	560							
	LQH43NN561J03L								
	LQH43NN681K03L	680							
	LQH43NN681J03L								
	LQH43NN821K03L	820							
	LQH43NN821J03L								
	LQH43NN102K03L	1000							
	LQH43NN102J03L								
	LQH43NN122K03L	1200							
	LQH43NN122J03L								
	LQH43NN152K03L	1500							
	LQH43NN152J03L								
	LQH43NN182K03L	1800							
	LQH43NN182J03L								

Customer's Part Number	MURATA Part Number	Inductance		Q (min.)	DC Resistance (Ω max)	Self Resonant Frequency (MHz min)	*Rated Current (mA)
		(μH)	Tolerance (%)				
	LQH43NN222K03L	2200	K:±10 J:± 5	40	50.0	1.3	30
	LQH43NN222J03L				53.0	1.2	25
	LQH43NN242K03L	2400					
	LQH43NN242J03L						

\*When applied Rated current to the Products , self temperature rise shall be limited to 20°C max and Inductance will be within ±10% of initial Inductance value.

#### 4. Testing Conditions

<Unless otherwise specified>

Temperature : Ordinary Temperature (15 to 35°C)

Humidity : Ordinary Humidity (25 to 85 % (RH))

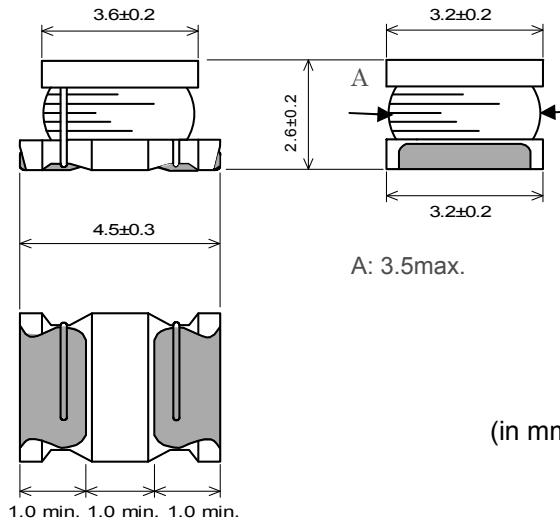
<In case of doubt>

Temperature : 20 ± 2°C

Humidity : 60 to 70 % (RH)

Atmospheric Pressure : 86 to 106 kPa

#### 5. Appearance and Dimensions (No marking)

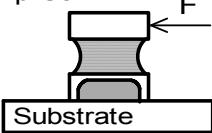
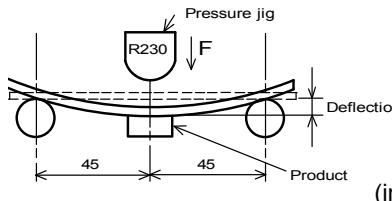


■Unit Mass (Typical value)  
0.13g

#### 6. Electrical Performance

No.	Item	Specification	Test Method
6.1	Inductance	Inductance shall meet item 3.	Measuring Equipment: Agilent 4192A or equivalent Measuring Frequency: 1MHz / 1.0 to 390μH 1kHz / 470 to 2400μH
6.2	Q		Measuring Equipment: Agilent 4192A or equivalent Measuring Frequency: 1MHz / 1.0 to 82μH 796kHz / 100 to 820μH 252kHz / 1000 to 2400 μH
6.3	DC Resistance	DC Resistance shall meet item 3.	Measuring Equipment: Digital multi meter
6.4	Self Resonant Frequency(S.R.F)	S.R.F shall meet item 3.	Measuring Equipment: Agilent 4991A or equivalent
6.5	Rated Current	Self temperature rise shall be limited to 20°C max. Inductance Change : within ± 10%	The rated current is applied.

## 7. Mechanical Performance

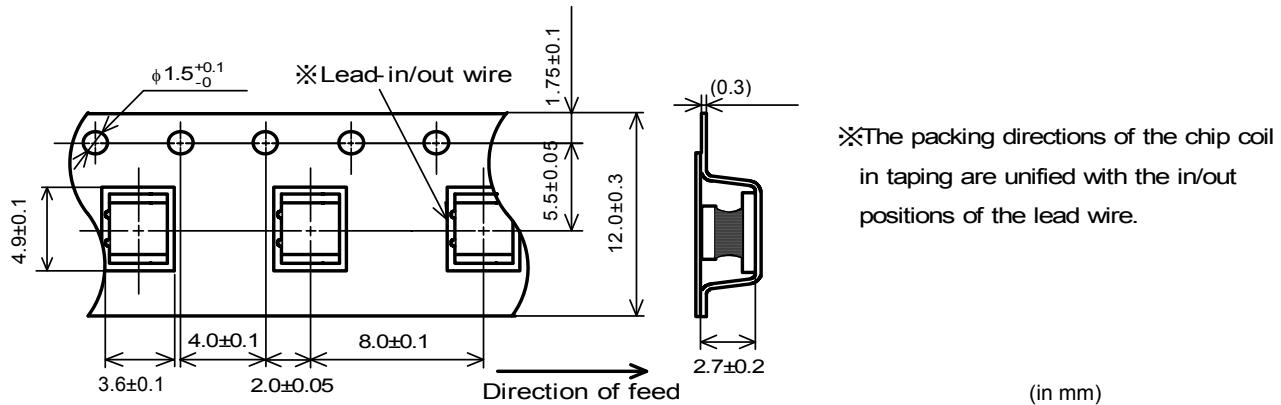
No.	Item	Specification	Test Method
7.1	Shear Test	Chip coil shall not be damaged.	Substrate: Glass-epoxy substrate Applied Direction : Chip Coil  Force : 5N Hold Duration: 5±1 s
7.2	Bending Test		Substrate: Glass-epoxy substrate (100 × 40 × 1.6mm) Speed of Applying Force: 1mm / s Deflection: 2mm Hold Duration: 5 s  (in mm)
7.3	Vibration		Oscillation Frequency: 10 to 55 to 10Hz for 1 minute Total Amplitude: 1.5mm Testing Time: A period of 2 hours in each of 3 mutually perpendicular directions. (Total 6 hours)
7.4	Solderability	The wetting area of the electrode shall be at least 90% covered with new solder coating.	Flux: Ethanol solution of rosin,25(wt)% (Immersed for 5s to 10s) Solder: Sn-3.0Ag-0.5Cu Pre-Heating: 150±10°C / 60 to 90seconds Solder Temperature: 240±5°C Immersion Time: 3±1 s

## 8. Environmental Performance (It shall be soldered on the substrate.)

No.	Item	Specification	Test Method
8.1	Heat Resistance	Appearance:No damage Inductance Change : within ±5% Q-factor Change : within ±20%	Temperature: 105±2°C Time: 1000± <sup>48</sup> hours Then measured after exposure in the room condition for 24±2 hours.
8.2	Cold Resistance		Temperature: -40±2°C Time: 1000± <sup>48</sup> hours Then measured after exposure in the room condition for 24±2 hours.
8.3	Humidity		Temperature: 85±2°C Humidity: 80 to 85%(RH) Time: 1000± <sup>48</sup> hours Then measured after exposure in the room condition for 24±2 hours.
8.4	Temperature Cycle		1 cycle: step 1 : -40±2°C / 30±3 min step 2 : Ordinary temp. / 10 to 15 min step 3 : +105±2°C / 30±3 min step 4 : Ordinary temp. / 10 to 15 min Total of 10 cycles Then measured after exposure in the room condition for 24±2 hours.

## 9. Specification of Packaging

### 9.1 Appearance and Dimensions of plastic tape



Dimension of the Cavity is measured at the bottom side.

### 9.2 Specification of Taping

#### (1) Packing quantity (standard quantity)

500 pcs / reel

#### (2) Packing Method

Products shall be packed in the each embossed cavity of plastic tape and sealed by cover tape.

#### (3) Sprocket hole

The sprocket holes are to the right as the tape is pulled toward the user.

#### (4) Spliced point

Plastic tape and Cover tape has no spliced point.

#### (5) Missing components number

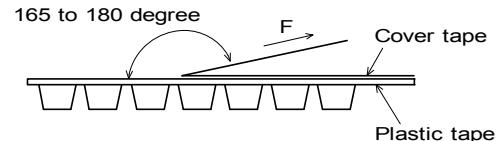
Missing components number within 0.1 % of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel is kept.

### 9.3 Pull Strength

Embossed carrier tape	10N min.
Cover tape	5N min.

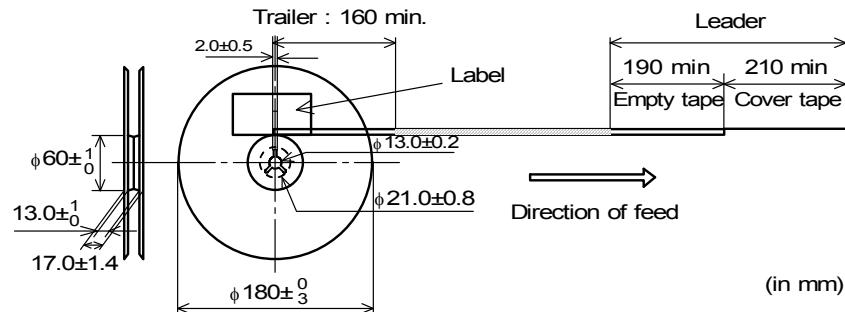
### 9.4 Peeling off force of cover tape

Speed of Peeling off	300mm/min
Peeling off force	0.2 to 0.7N (minimum value is typical)



### 9.5 Dimensions of Leader-tape, Trailer and Reel

There shall be leader-tape (cover tape) and trailer-tape (empty tape) as follows.





**11.2 Flux, Solder**

Flux	<ul style="list-style-type: none"> <li>Use rosin-based flux.</li> <li>Don't use highly acidic flux with halide content exceeding 0.2(wt)% (chlorine conversion value).</li> <li>Don't use water-soluble flux.</li> </ul>
Solder	<ul style="list-style-type: none"> <li>Use Sn-3.0Ag-0.5Cu solder</li> <li>Standard thickness of solder paste : 200<math>\mu</math>m to 300<math>\mu</math>m</li> </ul>

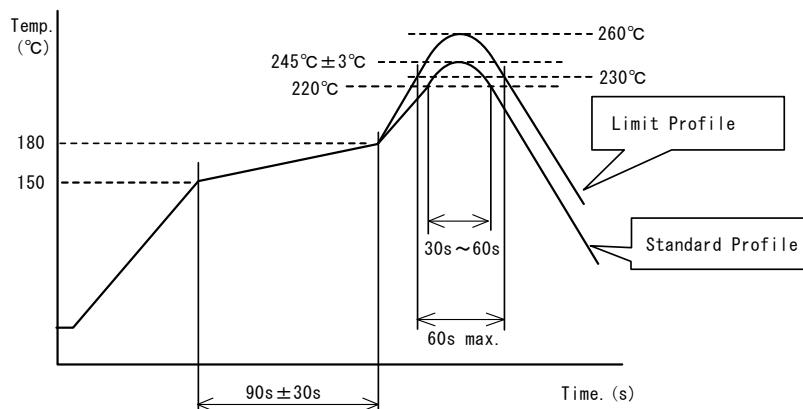
Other flux (except above) Please contact us for details, then use.

**11.3 Soldering conditions (Reflow)**

- Pre-heating should be in such a way that the temperature difference between solder and product surface is limited to 150°C max. Cooling into solvent after soldering also should be in such a way that the temperature difference is limited to 100°C max.
- Insufficient pre-heating may cause cracks on the product, resulting in the deterioration of product quality.
- Standard soldering profile and the limit soldering profile is as follows.
- The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

Soldering profile

Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150~180°C , 90s±30s	
Heating	above 220°C, 30s~60s	above 230°C, 60s max.
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 time

**11.4 Reworking with soldering iron.**

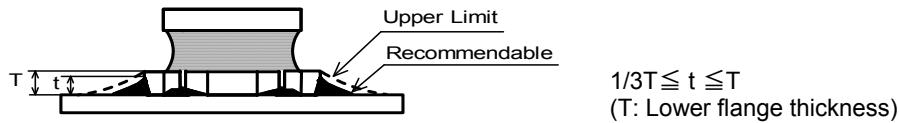
The following conditions must be strictly followed when using a soldering iron.

Pre-heating	150°C, 1 min
Tip temperature	350°C max.
Soldering iron output	80W max.
Tip diameter	• 3mm max.
Soldering time	3(+1,-0)s
Times	2 times

Note : Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the products due to the thermal shock.

### 11.5 Solder Volume

- Solder shall be used not to be exceeded the upper limits as shown below.
- Accordingly increasing the solder volume, the mechanical stress to Chip is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

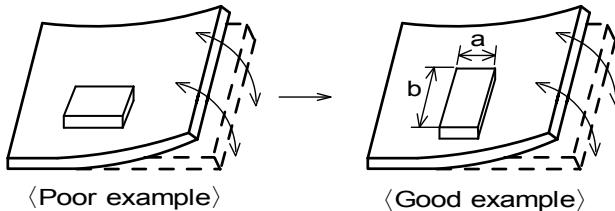


### 11.6 Product's location

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress due to warping the board.

[Products direction]

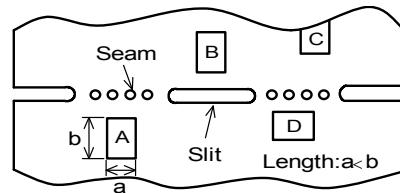


Products shall be located in the sideways direction (Length:  $a \times b$ ) to the mechanical stress.

(2) Products location on P.C.B. separation

Products (A,B,C,D) shall be located carefully so that products are not subject to the mechanical stress due to warping the board.

Because they may be subjected the mechanical stress in order of  $A \times C \times B \approx D$ .



### 11.7 Cleaning Conditions

Products shall be cleaned on the following conditions.

(1) Cleaning temperature shall be limited to 60°C max.(40°C max for IPA.)  
 (2) Ultrasonic cleaning shall comply with the following conditions with avoiding the resonance phenomenon at the mounted products and P.C.B.

Power : 20 W/l max. Frequency : 28kHz to 40kHz Time : 5 minutes max.

(3) Cleaner

1. Alternative cleaner
  - Isopropyl alcohol (IPA)
2. Aqueous agent
  - PINE ALPHA ST-100S

(4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5) Other cleaning

Please contact us.

### 11.8 Resin coating

The inductance value may change due to high cure-stress of resin to be used for coating/molding products. An open circuit issue may occur by mechanical stress caused by the resin, amount/cured shape of resin, or operating condition etc. Some resin contains some impurities or chloride possible to generate chlorine by hydrolysis under some operating condition may cause corrosion of wire or coil, leading to open circuit. So, please pay your careful attention when you select resin in case of coating/molding the products with the resin. Prior to use the coating resin, please make sure no reliability issue is observed by evaluating products mounted on your board.

### 11.9 Caution for use

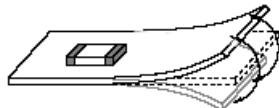
- Sharp material such as a pair of tweezers or other material such as bristles of cleaning brush, shall not be touched to the winding portion to prevent the breaking of wire.
- Mechanical shock should not be applied to the products mounted on the board to prevent the breaking of the core.

### 11.10 Handling of a substrate

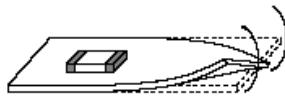
After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.

Bending



Twisting



### 11.11 Storage and Handling Requirements

#### (1) Storage period

Use the products within 12 months after delivered.

Solderability should be checked if this period is exceeded.

#### (2) Storage conditions

- Products should be stored in the warehouse on the following conditions.
  - Temperature : -10 ~ 40°C
  - Humidity : 15 to 85% relative humidity No rapid change on temperature and humidity
  - The electrode of the products is coated with solder. Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- Products should not be stored on bulk packaging condition to prevent the chipping of the core and the breaking of winding wire caused by the collision between the products.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.

#### (3) Handling Condition

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

## 12. Note

- (1) Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2) You are requested not to use our product deviating from the agreed specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.