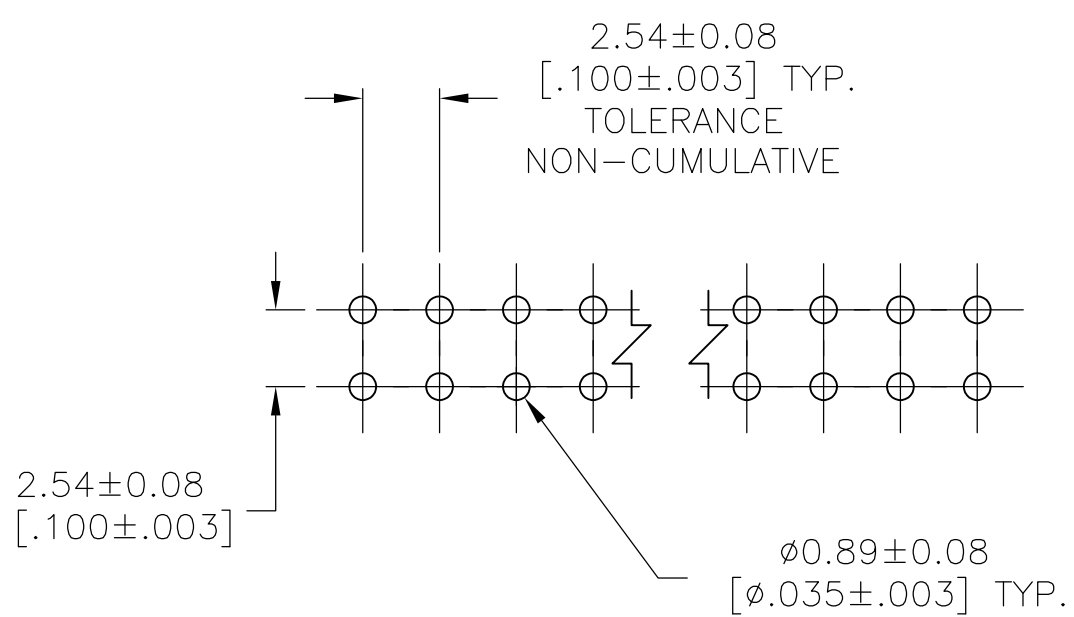
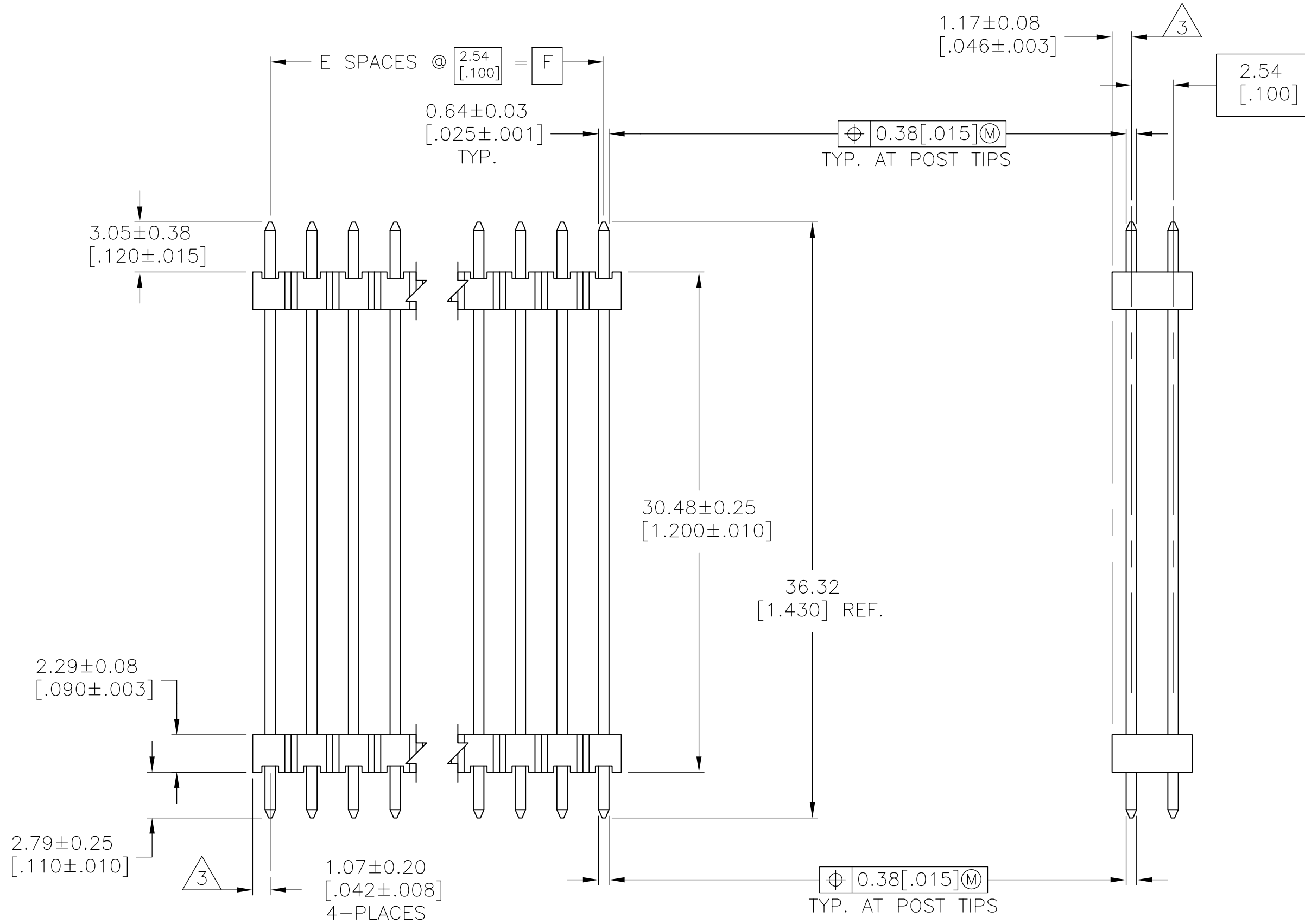
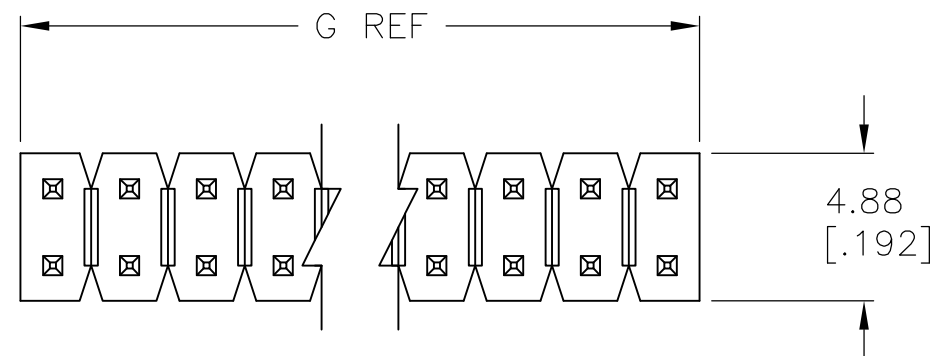


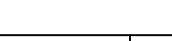


RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
4. HOUSING, FLAME RETARDANT THERMOPLASTIC, COLOR, BLACK.
5. FINISH: 0.00254-0.00508 [0.00100-0.00200] BRIGHT TIN-LEAD OVER 0.00127[0.00050] NICKEL ENTIRE POST.
6. FINISH: 0.00254-0.00508 [0.00100-0.00200] MATTE TIN OVER 0.00127[0.00050] NICKEL ENTIRE POST.

6	101.19 [3.984]	99.06 [3.900]	39	80	9-146508-0
6	98.65 [3.884]	96.52 [3.800]	38	78	8-146508-9
6	96.11 [3.784]	93.98 [3.700]	37	76	8-146508-8
6	93.57 [3.684]	91.44 [3.600]	36	74	8-146508-7
6	91.03 [3.584]	88.90 [3.500]	35	72	8-146508-6
6	88.49 [3.484]	86.36 [3.400]	34	70	8-146508-5
6	85.95 [3.384]	83.82 [3.300]	33	68	8-146508-4
6	83.41 [3.284]	81.28 [3.200]	32	66	8-146508-3
6	80.87 [3.184]	78.74 [3.100]	31	64	8-146508-2
6	78.33 [3.084]	76.20 [3.000]	30	62	8-146508-1
6	75.79 [2.984]	73.66 [2.900]	29	60	8-146508-0
6	73.25 [2.884]	71.12 [2.800]	28	58	7-146508-9
6	70.71 [2.784]	68.58 [2.700]	27	56	7-146508-8
6	68.17 [2.684]	66.04 [2.600]	26	54	7-146508-7
6	65.63 [2.584]	63.50 [2.500]	25	52	7-146508-6
6	63.09 [2.484]	60.96 [2.400]	24	50	7-146508-5
6	60.55 [2.384]	58.42 [2.300]	23	48	7-146508-4
6	58.01 [2.284]	55.88 [2.200]	22	46	7-146508-3
6	55.47 [2.184]	53.34 [2.100]	21	44	7-146508-2
6	52.93 [2.084]	50.80 [2.000]	20	42	7-146508-1
6	50.39 [1.984]	48.26 [1.900]	19	40	7-146508-0
6	47.85 [1.884]	45.72 [1.800]	18	38	6-146508-9
6	45.31 [1.784]	43.18 [1.700]	17	36	6-146508-8
6	42.77 [1.684]	40.64 [1.600]	16	34	6-146508-7
6	40.23 [1.584]	38.10 [1.500]	15	32	6-146508-6
6	37.69 [1.484]	35.56 [1.400]	14	30	6-146508-5
6	35.15 [1.384]	33.02 [1.300]	13	28	6-146508-4
6	32.61 [1.284]	30.48 [1.200]	12	26	6-146508-3
6	30.07 [1.184]	27.94 [1.100]	11	24	6-146508-2
6	27.53 [1.084]	25.40 [1.000]	10	22	6-146508-1
6	24.99 [.984]	22.86 [.900]	9	20	6-146508-0
6	22.45 [.884]	20.32 [.800]	8	18	5-146508-9
6	19.91 [.784]	17.78 [.700]	7	16	5-146508-8
6	17.37 [.684]	15.24 [.600]	6	14	5-146508-7
6	14.83 [.584]	12.70 [.500]	5	12	5-146508-6
6	12.29 [.484]	10.16 [.400]	4	10	5-146508-5
6	9.75 [.384]	7.62 [.300]	3	8	5-146508-4
6	7.21 [.284]	5.08 [.200]	2	6	5-146508-3
6	4.67 [.184]	2.54 [.100]	1	4	5-146508-2
6	2.13 [.084]	-	-	2	5-146508-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

5	101.19 [3.984]	99.06 [3.900]	39	80	4-146508-0
5	98.65 [3.884]	96.52 [3.800]	38	78	3-146508-9
5	96.11 [3.784]	93.98 [3.700]	37	76	3-146508-8
5	93.57 [3.684]	91.44 [3.600]	36	74	3-146508-7
5	91.03 [3.584]	88.90 [3.500]	35	72	3-146508-6
5	88.49 [3.484]	86.36 [3.400]	34	70	3-146508-5
5	85.95 [3.384]	83.82 [3.300]	33	68	3-146508-4
5	83.41 [3.284]	81.28 [3.200]	32	66	3-146508-3
5	80.87 [3.184]	78.74 [3.100]	31	64	3-146508-2
5	78.33 [3.084]	76.20 [3.000]	30	62	3-146508-1
5	75.79 [2.984]	73.66 [2.900]	29	60	3-146508-0
5	73.25 [2.884]	71.12 [2.800]	28	58	2-146508-9
5	70.71 [2.784]	68.58 [2.700]	27	56	2-146508-8
5	68.17 [2.684]	66.04 [2.600]	26	54	2-146508-7
5	65.63 [2.584]	63.50 [2.500]	25	52	2-146508-6
5	63.09 [2.484]	60.96 [2.400]	24	50	2-146508-5
5	60.55 [2.384]	58.42 [2.300]	23	48	2-146508-4
5	58.01 [2.284]	55.88 [2.200]	22	46	2-146508-3
5	55.47 [2.184]	53.34 [2.100]	21	44	2-146508-2
5	52.93 [2.084]	50.80 [2.000]	20	42	2-146508-1
5	50.39 [1.984]	48.26 [1.900]	19	40	2-146508-0
5	47.85 [1.884]	45.72 [1.800]	18	38	1-146508-9
5	45.31 [1.784]	43.18 [1.700]	17	36	1-146508-8
5	42.77 [1.684]	40.64 [1.600]	16	34	1-146508-7
5	40.23 [1.584]	38.10 [1.500]	15	32	1-146508-6
5	37.69 [1.484]	35.56 [1.400]	14	30	1-146508-5
5	35.15 [1.384]	33.02 [1.300]	13	28	1-146508-4
5	32.61 [1.284]	30.48 [1.200]	12	26	1-146508-3
5	30.07 [1.184]	27.94 [1.100]	11	24	1-146508-2
5	27.53 [1.084]	25.40 [1.000]	10	22	1-146508-1
5	24.99 [.984]	22.86 [.900]	9	20	1-146508-0
5	22.45 [.884]	20.32 [.800]	8	18	146508-9
5	19.91 [.784]	17.78 [.700]	7	16	146508-8
5	17.37 [.684]	15.24 [.600]	6	14	146508-7
5	14.83 [.584]	12.70 [.500]	5	12	146508-6
5	12.29 [.484]	10.16 [.400]	4	10	146508-5
5	9.75 [.384]	7.62 [.300]	3	8	146508-4
5	7.21 [.284]	5.08 [.200]	2	6	146508-3
5	4.67 [.184]	2.54 [.100]	1	4	146508-2
5	2.13 [.084]	-	-	2	146508-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO. BRANDBERG 12-NOV-96		 TE Connectivity	
		CHG. NO. G. DUBNICZKI 12-NOV-96			
DIMENSIONS: mm (INCHES)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
MATERIAL		APPLICATION SPEC		SIZE CASE CODE DRAWING NO	
		FINISH		RESTRICTED TO	
SEE TABLE		WEIGHT		A1 00779 C 146508	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV A1	