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				P	LTR	DESCRIPTION	DATE
						B1 ECR-14-008934	14JUN2014
							GK HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2266212-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852388  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 FÌ Í GHÌ

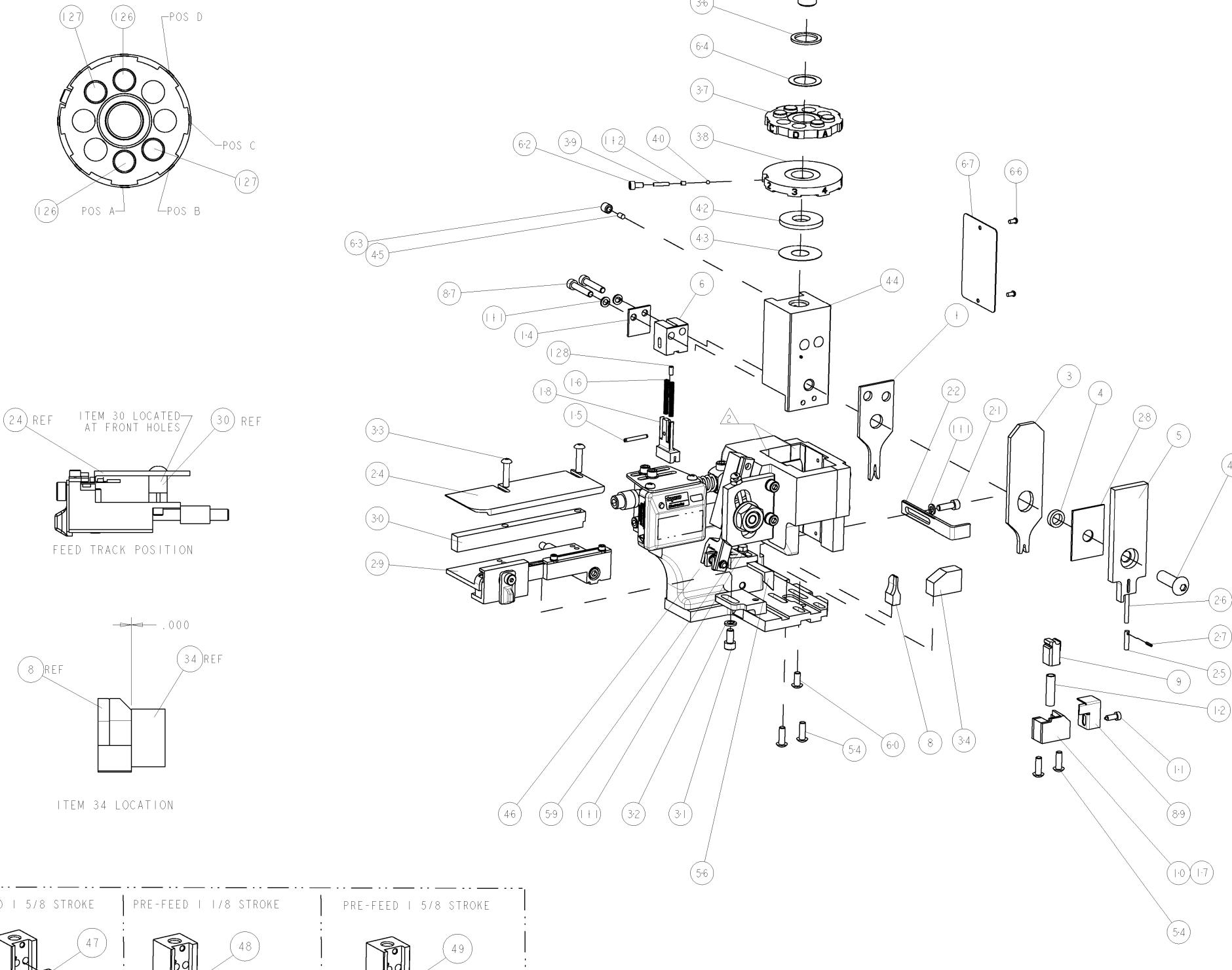
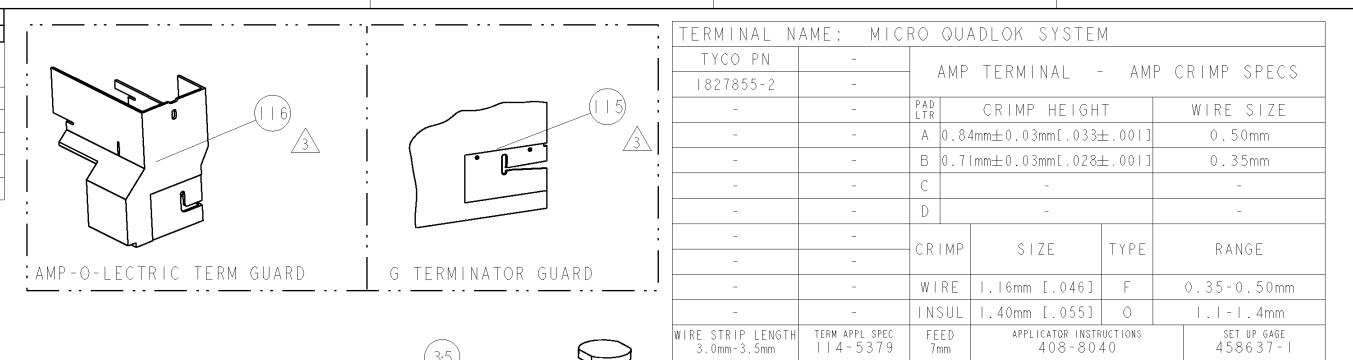
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
FINISH		A 3		C- 1852388	
		CUSTOMER DRAWING		SCALE	
		SHEET 1 OF 2		REV B1	

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852388-1	A	122500-1	LEADMAKER	POST FEED
1852388-2	B	565435-5	BENCH MODEL K	PRE FEED
1852388-3	B	354500-1	BENCH MODEL G	PRE FEED
1852388-6	A	122500-1	LEADMAKER	POST FEED
7-1852388-7	A	-	-	CONTINUOUS CARRIER SPARE PARTS

1 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



LOC	QSTN	A	REVISIONS			
			P	LTR	DATE	
		A	RELEASED		03JAN2007	BH BH
		B	ECR-07-012228		24MAY2007	MY GB

1	1	1	1	-	2-21008-1	SCR, SET, SELF LOCKING 1/4-20 X .250	128
2	2	2	2	-	7-354779-4	PIN, WIRE DISC, .3360	127
2	2	2	2	-	6-354779-2	PIN, WIRE DISC, .3300	126
-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	2	2	2	-	3-21000-0	SCR, SKT HD CAP 8-32 X .875	87
-	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	-	9886950-1	WASHER, FLAT PRECISION	64
-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	-	-	-	690602-6	CAM, PRE FEED, 1 1/8	49
-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	690501-4	CAM, POST FEED, 1 1/8	47
-	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	1-455673-6	RAM, SIDE FEED	44
-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	-	354779-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	-	690786-7	TERMINAL SUPPORT	34
-	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	-	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	-	1-633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
-	1	1	1	-	854769-1	HOLDER, INS	25
-	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	1	-	690472-9	STRIPPER	22
-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	1	1	1	-	1762987-5	TERMINAL HOLDER	18
-	-	-	-	-	679625-1	SHARP HOLDER, FRONT (NO CUT)	17
-	2	2	2	-	4-22278-6	SPRING, COMPRESSION	16
-	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	15
-	1	1	1	-	455053-1	PLATE, RETAINING	14
-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	-	1-690461-7	STOP, SHEAR	11
-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
-	1	1	1	-	8-1633116-8	ANVIL, COMBINATION	8
-	1	1	1	-	455052-1	CARRIER, HOLD DOWN	6
-	1	1	1	-	854772-9	DEPRESSOR, SHEAR	5
-	1	1	1	-	3-238011-8	BLOCK, CRIMPER SPACER	4
-	1	1	1	-	1596888-5	CRIMPER, INSULATION	3
-	1	1	1	-	2-937157-1	WIRE CRIMPER	1
-	77	6	-3	-2	-1	U/M	PART NO
							DESCRIPTION
							ITEM NO

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:
0	PLC	± .01
1	PLC	± .01
2	PLC	± .01
3	PLC	± .01
4	PLC	± .0001
ANGLES:		
MATERIAL:		FINISH:
PART NO:		WEIGHT:
CUSTOMER DRAWING:		RESTRICTED TO:
A   00779   C   1852388		
SCALE: 3:5		REV: B

CUSTOMER VIEWABLE ASSEMBLY