

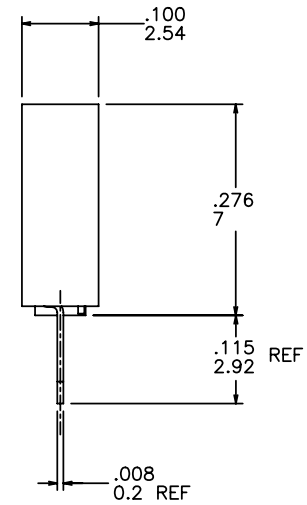
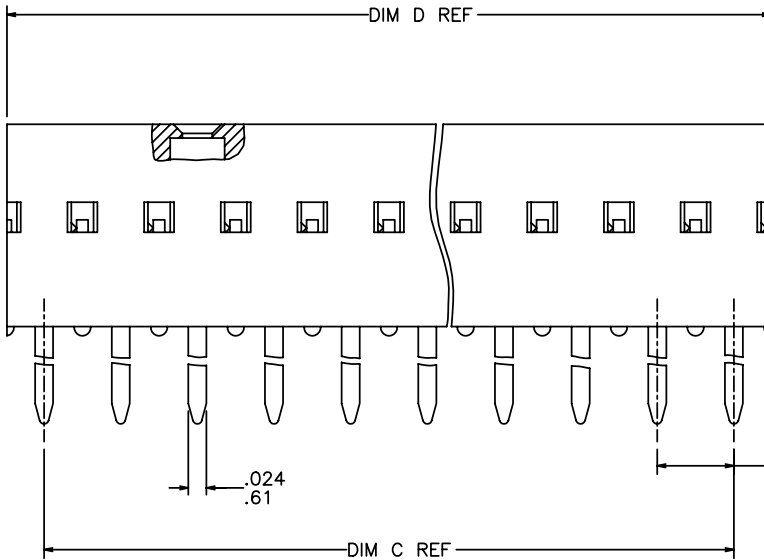
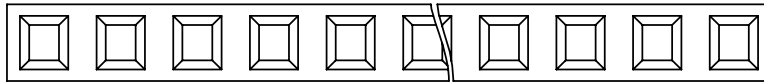


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PRODUCT NO.
SEE TABLE

68685 - XXX - LF
LEAD FREE OPTION
PACKAGING OPTIONS OMIT IF NOT REQUIRED.
NO. OF POSITIONS PER ROW
PLATING CODE
BASE PART NUMBER



mat'l. code				surface		tolerance		projection		product family					
				ISO 1302 ✓		ISO 406 ISO 1101				DUBOX					
ltr		ecn		nodr		date		tolerances unless otherwise specified				title			
W	N-005262		SH	2011-8-22		angles		.XX ±.01/.3		INCH/MM		DUBOX SING. ROW VERT. CARD CONN. ASSEMBLY			
P	V03-0309		HTB	04/30/03		linea		.XXX ±.005/.13							
R	V04-0002		HTB	01/06/04		0'±2'		.XXXX ±.0020/.051		scale 4:1					
S	V05-0463		DPU	06/27/05		dr	S. RAMP		02/25/91		dwg no		sheet 1 of 3	size	
T	M06-0237		MN	06/19/06		engr	M. HAHN		02/25/91				68685		A3
U	M06-0433		AGS	10/31/06		chr	M. HAHN		02/25/91						
V	M07-0203		MHT	5/01/07		appd	M. HAHN		02/25/91						
sheet		revision		W	W	W					type		Product	Customer	Drawing
Index		sheet		1	2	3									

PRODUCT NO NOTE 8	PLATING CONTACT AREA MIN	PLATING SOLDER TAIL
68685-2XX	15u"/.38u Au OR GXT, OVER 50u"/1.27uNI	100u"/160u" SN 2.54u/4.06u
68685-3XX	30u"/.76u Au OR GXT, OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u
68685-4XX	100u"/160u" SN 2.54u/4.06u	100u"/160u" SN 2.54u/4.06u
68685-5XX	50u"/1.27u Au OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u
68685-6XX	30u"/.76u Au OR GXT, OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u
68685-8XX	30u"/.76u Au OVER 50u"/1.27u NI	100u"/160u" SN 2.54u/4.06u

OBSOLETE

OBSOLETE

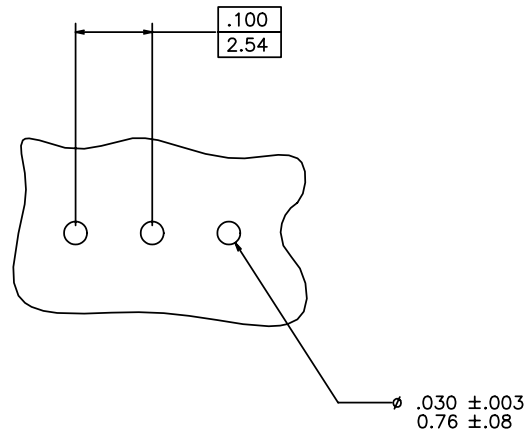


FIGURE A

NOTES:

- ① MATERIAL HOUSING: PPS, COLOR - BLACK, FLAME RETARDANT PER UL-94V-0.
THIS PART WILL WITHSTAND EXPOSURES TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.
2. MATERIAL TERMINAL: PHOSPHOR BRONZE.
3. RECOMMENDED APPLICATION DATA:
 - A. RECOMMENDED HOLE PATTERN IS SHOWN IN FIGURE A.
 - B. ALL MATING PINS TO BE .025/.64 SQUARE ON TRUE CENTER OF GIVEN TERMINAL SPACINGS WITHIN .015/.38 DIA
 - C. SUGGESTED MATING PIN LENGTH .210±.020/5.33±.51
 - D. RECOMMENDED PC BOARD THICKNESS: .062/1.58
4. FCI, FCI FINAL PART NUMBER AND DATE CODE TO BE MARKED ON TUBE LABEL.
5. PREPLATED STAMPED TERMINALS.
6. STANDARD TUBE PACKAGE PER BUS-14-097/3.
- ⑦ PART NUMBER WITH SUFFIX "U" FOR SAWING ONLY.
- ⑧ ADD LF SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
9. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
10. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENT.

mat'l. code		surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection ISO 1101		product family DUBOX	
ltr ecn nodr date		tolerances unless otherwise specified		title		INCH/MM		DUBOX SING. ROW VERT. CARD CONN. ASSEMBLY	
W		angles	line	.XX ±.01/3		scale 4:1		dwg no	
		0°±2'		.XXX ±.005/.13				sheet 2 of 3	
				.XXXX ±.0020/.051				size	
		dr	S. RAMP	02/25/91				68685	
		enr	M. HAHN	02/25/91				A3	
		chr	M. HAHN	02/25/91				type	
		appd	M. HAHN	02/25/91				Product Customer Drawing	
sheet	revision								
index	sheet								

