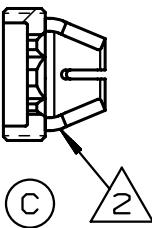
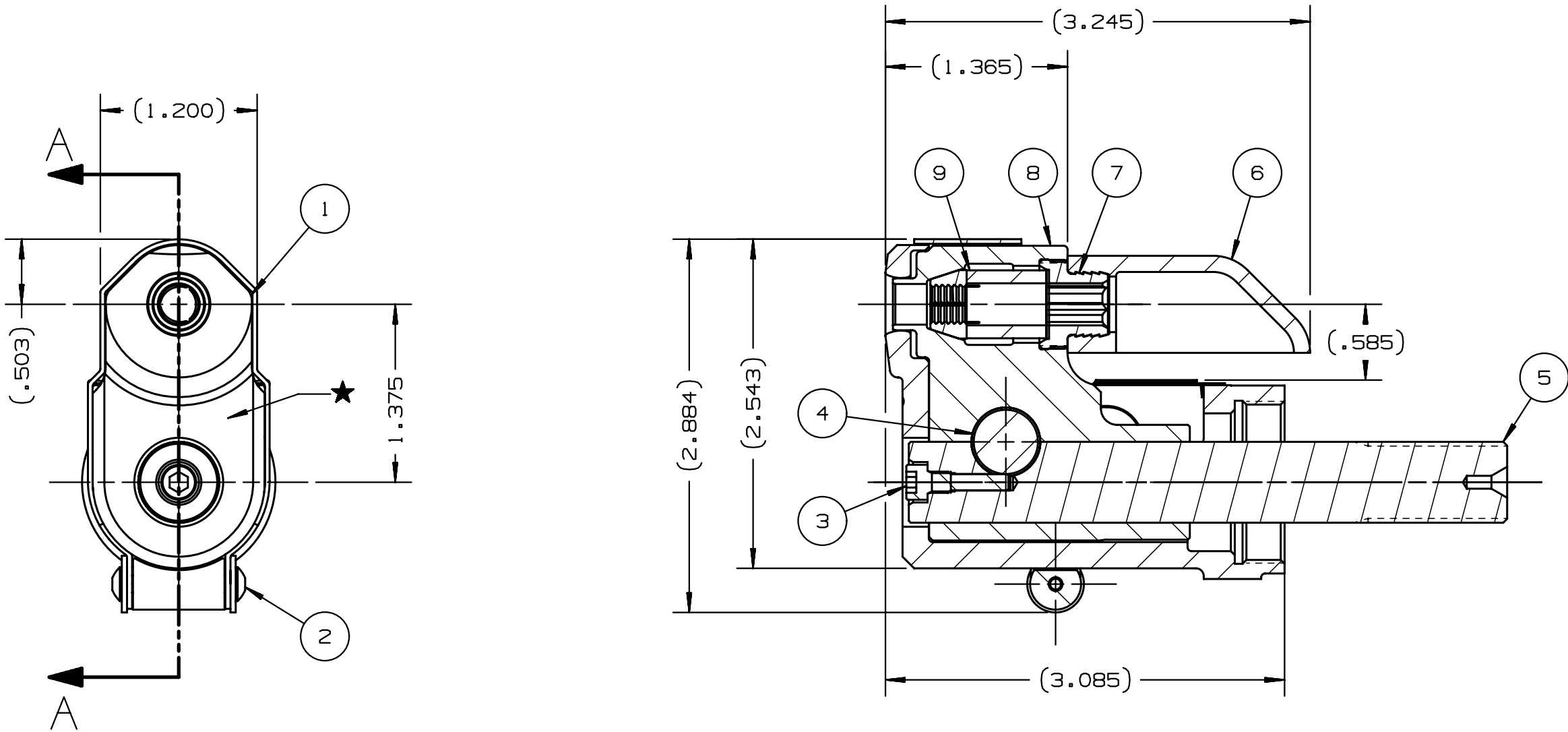


REV	DESCRIPTION	DET	DATE
B	MODELED IN UG	NDG	3/30/07
C	ADDED RETAINING NUT 128715 & UNITIZED DEFLECTOR 128728	MJK	11/08/10



SECTION A - A

NOTES:

1. MAXIMUM RECOMENDED STROKE: .750

② SHIP WITH RETAINING NUT 128715 & UNITIZED DEFLECTOR 128728

120045	1	UNITIZED CHUCK JAWS	9
121682	1	COLLET	8
121678	1	RETAINING NUT	7
121677	1	DEFLECTOR	6
120042	1	DRAW BAR	5
120040	1	CROSS PIN	4
120041	1	LOCK SCREW	3
125669	1	GUARD KIT	2
120048	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ ETCH		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE ASSEMBLY -10 DG	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: NDG	CK: DATE: 11/08/10 SCALE: 1:1
		B	99-1719DG