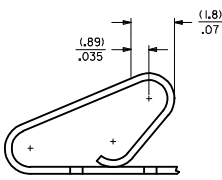
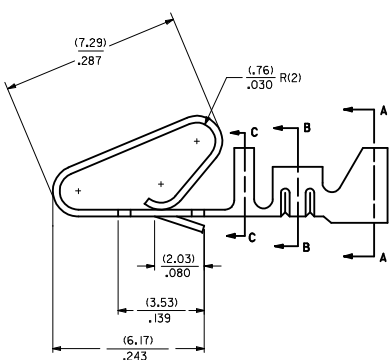
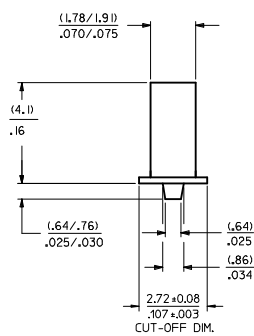
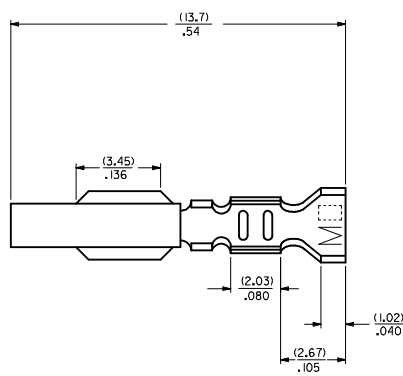
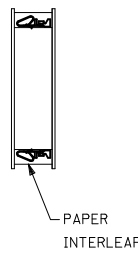
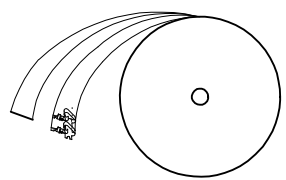


CHAIN FORM
SCALE 5:1



POST-PLATED SELECT GOLD LOCATION



WINDING DETAIL "B"

LEGEND

8818--*-(*)*

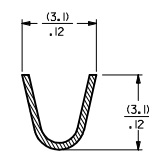
MATERIAL
(.27)/.0106 THK.
BLANK= BRASS
A= PHOS BRONZE

OPTION CODE
BLANK=AS SHOWN

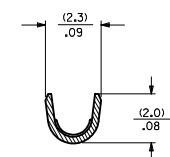
WINDING SPEC
BLANK=CHAIN, PER WINDING DETAIL "B"
L=L00SE

PLATING
SEE NOTE 2

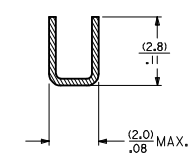
- NOTES:
1. MATERIAL: SEE LEGEND
 2. FINISH:
(P909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
(550) SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL GOLD FLASH: (0.000051)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.000761)/.000030 MIN.
(555) SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.000761)/.000030 MIN.
 3. PRODUCT SPECIFICATION: PS-08-50
 4. PACKAGING SPECIFICATION:
LOOSE TERMINALS: PER PK-2759-001
CHAIN FORM TERMINALS: NONE
 5. CRIMP ACCEPTS 18-22 GA. WIRE WITH (2.791)/.110 MAX. INSULATION DIA.
 6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 7. TERMINAL FOR USE IN 41695 SERIES HOUSINGS.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.



SECTION A-A



SECTION B-B



SECTION C-C

ADD WINDING DETAIL IEC NO: UCP2014-4151 DRAWN BY: CHYONGKUN CHECKED BY: CHYONGKUN APPROVED BY: CHYONGKUN DATE: 2014/04/07 APP:FSM TH	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
					MM/IN		---	INCH				
		▽=0	4 PLACES ±	mm	INCH	DRAWN BY	DATE	TITLE				
		▽=0	3 PLACES ±	---	---	CHECKED BY	DATE	CRIMP STYLE				
H1	REV	▽=0	2 PLACES ±	0.25	.014	PATEL	DATE	KK TYPE, .156 CENTERS				
		1 PLACE ±	0.36	---	APPROVED BY	DATE	W/ANTIFISHOOKING FEATURE					
		0 PLACE ±	---	---	LENZ	DATE	molex					
		ANGULAR ±1/2°		MATERIAL NO.		DOCUMENT NO.		SD-8818				
		DRAFT WHERE APPLICABLE		SEE CHART		SIZE		SHEET NO.				
		MUST REMAIN WITHIN DIMENSIONS				D		1 OF 1				
						THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						