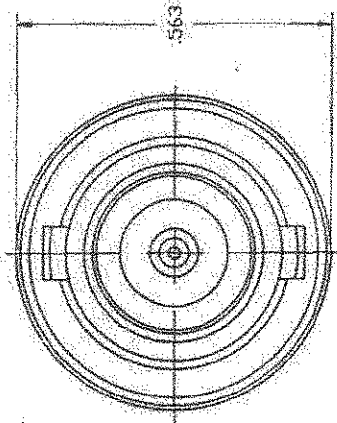


DO NOT SCALE THIS DRAWING

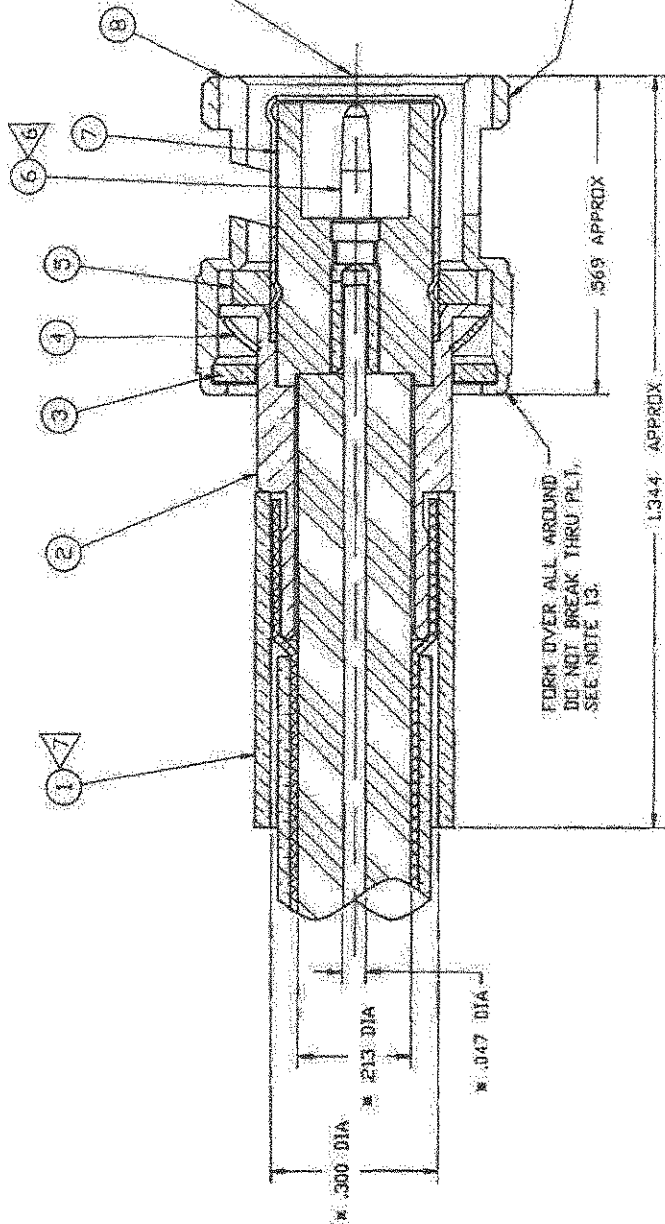
REVISIONS

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPL
S	REMOVED P/N'S 60356 & 31-104; ADDED BODY/OUTER CONTACT S/A 31-12253	4-5-91	37994	DR
T	REVISED CABLE STRIPPING DIMENSIONS	5/6/91	38088	DR
U	ADDED NOTES 12 & 13	7/6/92	39033	CPM
V	CHG'D PLATE NOTE & REMOVED PLATE NOTES 2 & 3 ADDED PLATE LETTERS	7/6/93	39297	DN

SEE NOTE 13.

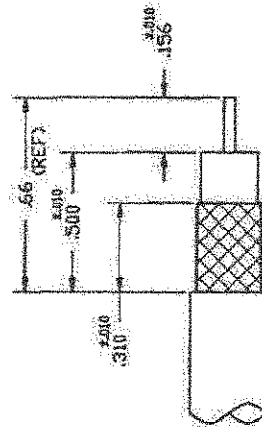


STAMP "AMPHENOL 31-321-1002" IN 3/64" HIGH DEPRESSED CHARACTERS



NOTES

1. PLATING MUST CONFORM TO AMPHENOL SPEC. 349-50360. CONTACT IS SILVER PLATED, ALL OTHER METAL PARTS ARE ASTROPLATED (REF A).
2. HANDLE ALL ITEMS CAREFULLY TO AVOID DAMAGING THIN SECTIONS.
3. CUSTOMER NOTE: WHEN SOLDERING CONTACT TO CABLE, RUSIN CORE SUFF. SOLDER PER QQ-S-571, Sm60 IS RECOMMENDED.
4. WHEN CRIMPING USE AMPHENOL TOOL 227-944 (W22520/5-01) AND DIE SET 227-1221-32, CAVITY 'B'. CRIMP WITH AMPHENOL TOOL 227-944 (W22520/5-01) AND DIE SET 227-1221-32, CAVITY 'A'.
5. ITEM 8 SHALL WITHSTAND A PULL OF 100 LBS. WHEN MATED WITH A RIGIDLY HELD JACK.
6. ASTERISK (*) INDICATES CABLE ENTRY DIMENSIONS.
7. PACKAGE THIS CONNECTOR IN BAG 999-225.
8. THIS CONNECTOR IS COVERED BY U.S. PATENT 3,439,294.
9. ITEMS 1 & 6 WILL BE PACKAGED LOOSE.
10. MUST CONFORM TO AMPHENOL SPEC. 349-50551, SEC. 301.



RECOMMENDED CABLE STRIPPING

IN DEPT 611 BNC 031NASSV3211002

REMOVED ALL BUREAU AND COMPANY LOGO AND ALL LOGO AND COMPANY LOGO

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DATE	BY	CHKD BY	DATE	BY	CHKD BY
9-22-89	TERRELL ALBERO	9-22-89	7-9-82	H. HUTTER	7-9-82
7-9-82	H. HUTTER	7-9-82	7-9-82	H. HUTTER	7-9-82
7-9-82	N.J.S.	7-9-82	7-14-82	D. FUSARD	7-14-82

TITLE		BNC PLUG		Amphenol Corporation	
MIL-CRIMP FOR AMPHENOL		CANADA P/N 621-4460-79S		87 Microwave Operations	
(CABLE TC)				Danbury, Conn. U.S.A.	
74868	C	31-321-1002	SCALE	6:1	DR

31-321-1002
DRAWING NUMBER ISSUE
V