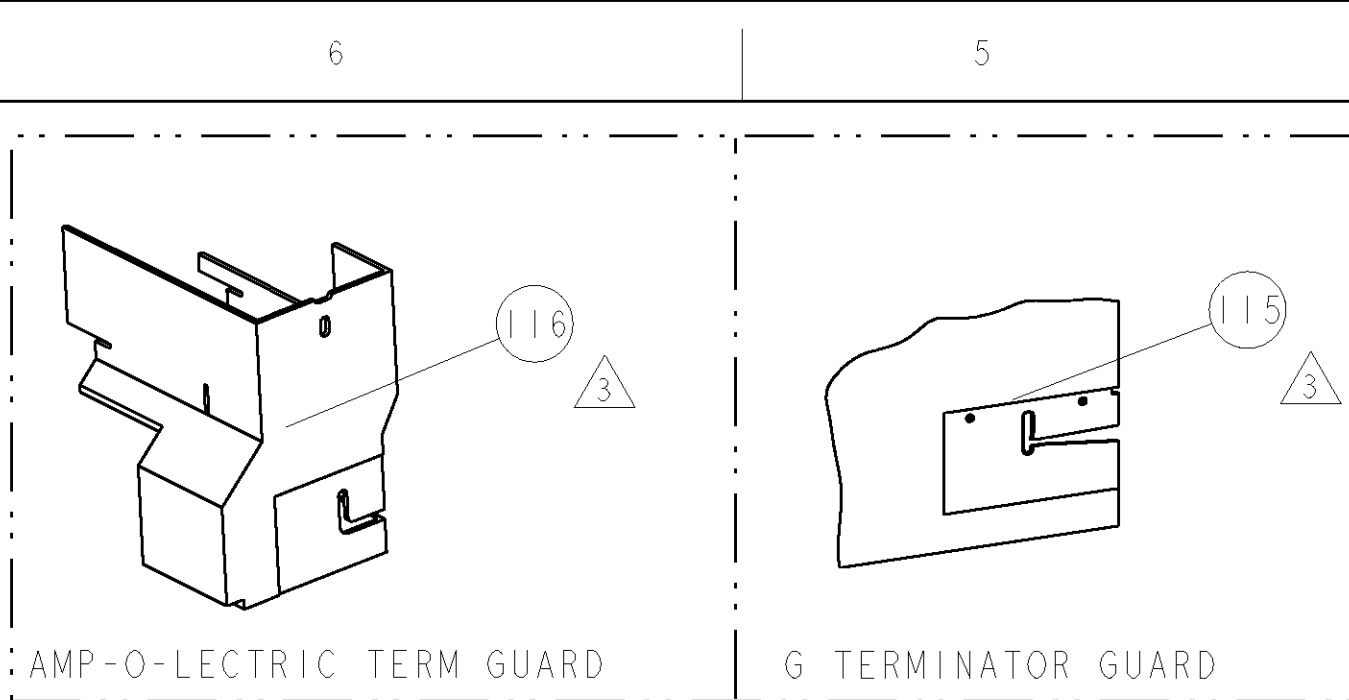
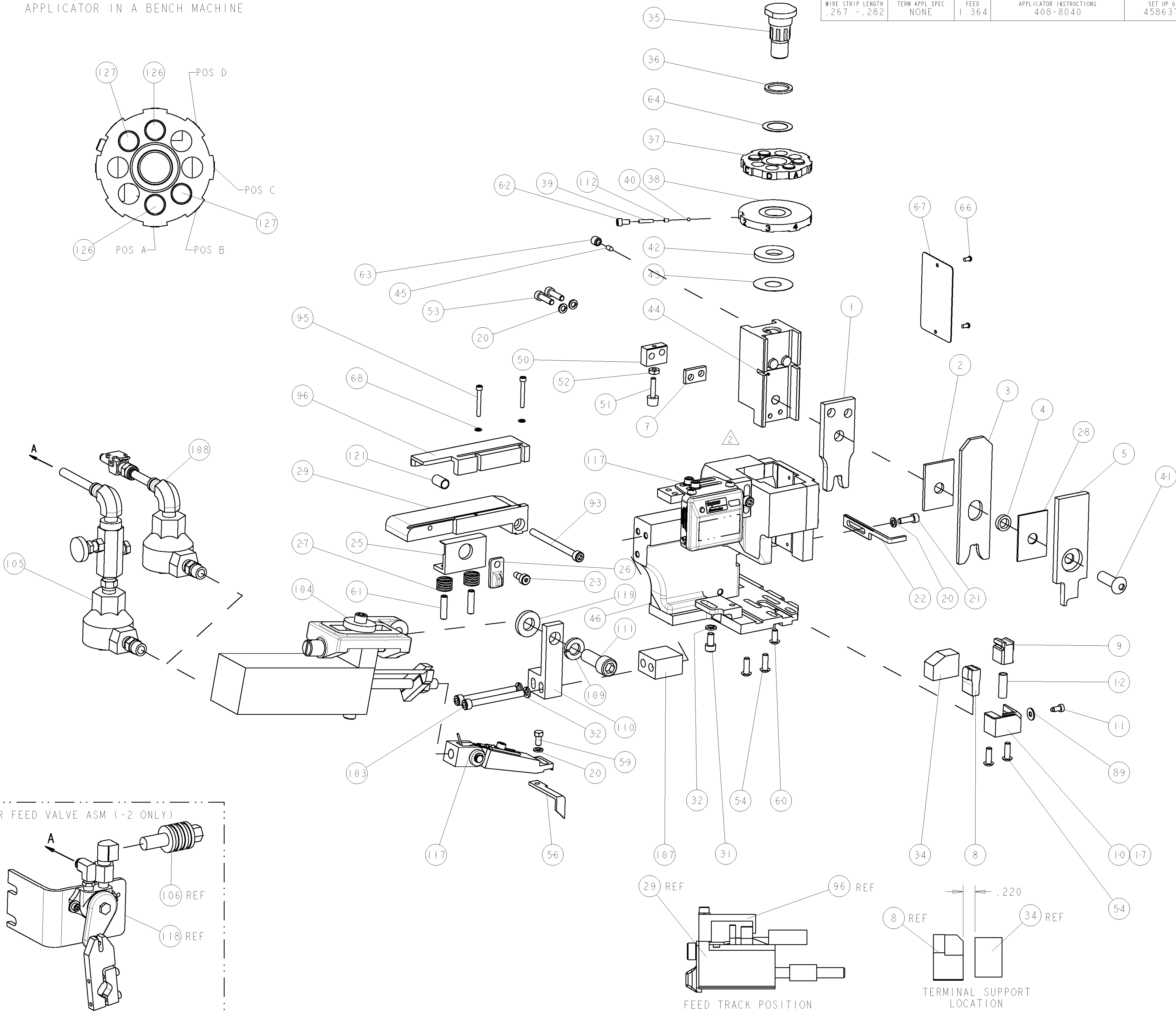
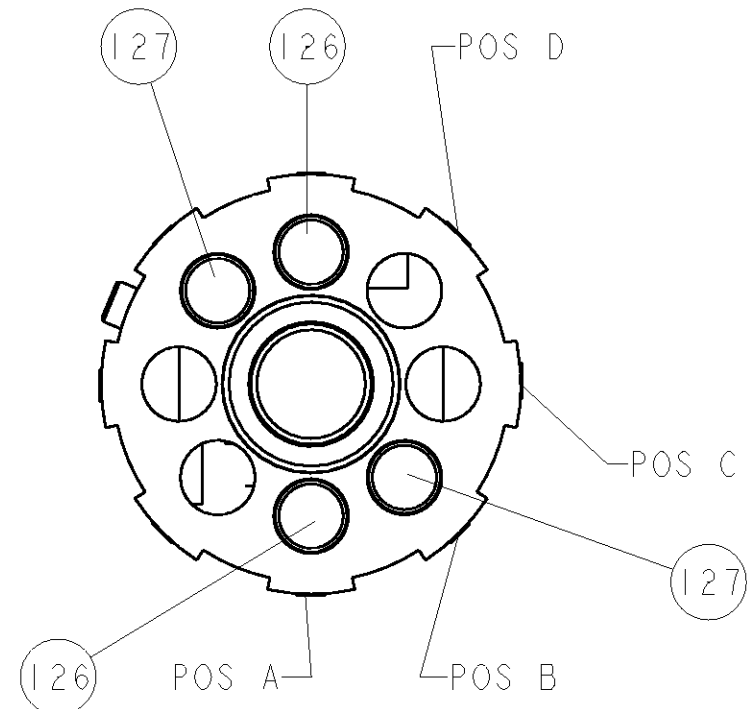


8			7					
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION
1852461-1		A	122500-1	LEADMAKER		AIR FEED		CUTS CARRIER
1852461-2		A	565435-5	BENCH MODEL K		AIR FEED		CUTS CARRIER
1852461-3		A	354500-1	BENCH MODEL G		AIR FEED		CUTS CARRIER
1852461-6		A	122500-1	LEADMAKER		AIR FEED		CONTINUOUS CARRIER
7-1852461-7		A	-	-		-		SPARE PARTS



TERMINAL NAME: 9.5 TYPE FEMALE				
TYCO PN	SUMITOMO PN	SUMITOMO TERMINAL - TYCO CRIMP SPECS		
1949345	8240-0134	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	.172±.002[4.37±0.05mm]	8AWG or 8mm2
-	-	B	.158±.002[4.01±0.05mm]	10AWG or 5mm2
-	-	C	-	-
-	-	D	-	-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	.280 [7.11mm]	F
-	-	INSUL	.310 [7.87mm]	F
-	-	FEED	1.364	Ø.173-.228[4.4-5.8mm]
WIRE STRIP LENGTH	TERM APPL SPEC	APPLICATOR INSTRUCTIONS		SET UP GAGE
.267 -.282	NONE	408-8040		458637-1

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



LOC		DIST		REV		DATE		DWN		APVD	
A	66	P	LTR	DESCRIPTION		DATE		DWN		APVD	
A	RELEASED					08MAY2007		RK		TE	

-	2	2	2	2	-	7-354778-5	PIN, WIRE DISC, .2870	127
-	2	2	2	2	-	4-354778-9	PIN, WIRE DISC, .2740	126
-	1	1	1	1	-	1-22281-8	SPRING, COMPRESSION	121
-	1	1	1	1	-	371178	WASHER	119
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-3	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
-	1	1	1	1	-	1490899-7	GUIDE, FRONT STRIP	96
-	2	2	2	2	-	6-21000-8	SCR, SKT HD CAP 4-40 X .875	95
-	1	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	93
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	61
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	3-694433-1	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	2-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1633562-1	PLATE, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-7	DRAG, TERMINAL	25
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	-	-	1	-	2-690472-0	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	-	-	-	-	1-679625-3	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	5-22280-0	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	1	1	1	-	2-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	2-454276-4	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633561-1	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	1	1	1	1	-	4-455889-2	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	1213077-8	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	2-455888-2	SPACER, CRIMPER	2
1	1	1	1	1	-	6-1673600-6	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TYP		DATE		REV	
INCHES		9 PLC ±.01		R. KNEPPER		17APR2007		08MAY2007		A	
		2 PLC ±.01		T. ELBIN		17APR2007					
		3 PLC ±.01		T. BENCHOFF							
		4 PLC ±.001									
		ANGLES ±.0001									
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO	
						A1		00779		C=1852461	
CUSTOMER DRAWING						SCALE		3:5		SHEET 1 OF 1	
										REV A	

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