



μP Supervisory Circuits with Windowed (Min/Max) Watchdog and Manual Reset

General Description

The MAX6323/MAX6324 microprocessor (μP) supervisory circuits monitor power supplies and μP activity in digital systems. A watchdog timer looks for activity outside an expected window of operation. Six laser-trimmed reset thresholds are available with $\pm 2.5\%$ accuracy from +2.32V to +4.63V. Valid RESET output is guaranteed down to $V_{CC} = +1.2V$.

The RESET output is either push-pull (MAX6323) or open-drain (MAX6324). RESET is asserted low when V_{CC} falls below the reset threshold, or when the manual reset input (MR) is asserted low. RESET remains asserted for at least 100ms after V_{CC} rises above the reset threshold and MR is deasserted.

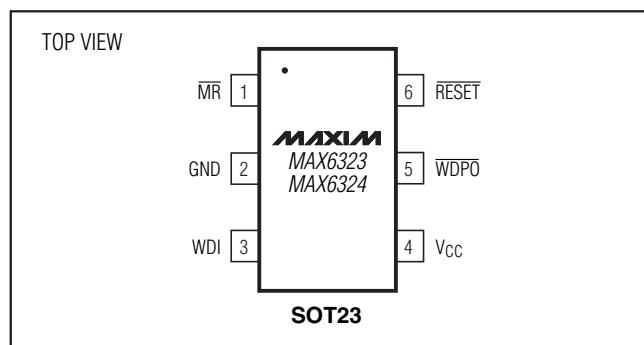
The watchdog pulse output (WDPO) utilizes an open-drain configuration. It can be triggered either by a fast timeout fault (watchdog input pulses are too close to each other) or a slow timeout fault (no watchdog input pulse is observed within the timeout period). The watchdog timeout is measured from the last falling edge of watchdog input (WDI) with a minimum pulse width of 300ns. WDPO is asserted for 1ms when a fault is observed. Eight laser-trimmed timeout periods are available.

The MAX6323/MAX6324 are offered in a 6-pin SOT23 package and operate over the extended temperature range ($-40^{\circ}C$ to $+125^{\circ}C$).

Applications

Automotive
Industrial
Medical
Embedded Control Systems

Pin Configuration



Typical Operating Circuit appears at end of data sheet.

Features

- ◆ Min/Max (Windowed) Watchdog, 8 Factory-Trimmed Timing Options
- ◆ Pulsed Open-Drain, Active-Low Watchdog Output
- ◆ Power-On Reset
- ◆ Precision Monitoring of +2.5V, +3.0V, +3.3V, and +5.0V Power Supplies
- ◆ Open-Drain or Push-Pull RESET Outputs
- ◆ Low-Power Operation (23μA typ)
- ◆ Debounced Manual Reset Input
- ◆ Guaranteed Reset Valid to $V_{CC} = +1.2V$

Ordering Information

PART*	TEMP RANGE	PIN-PACKAGE	RESET OUTPUT
MAX6323_UT__-T	$-40^{\circ}C$ to $+125^{\circ}C$	6 SOT23-6	Push-Pull
MAX6324_UT__-T	$-40^{\circ}C$ to $+125^{\circ}C$	6 SOT23-6	Open Drain

*These devices are factory trimmed to one of eight watchdog-timeout windows and one of six reset voltage thresholds. Insert the letter corresponding to the desired watchdog-timeout window (A, B, C, D, E, F, G, or H) into the blank following the number 6323 or 6324 (see Watchdog Timeout table). Insert the two-digit code (46, 44, 31, 29, 26, or 23) after the letters UT for the desired nominal reset threshold (see Reset Threshold Range table at end of data sheet).

Devices are available in both leaded and lead-free packaging. Specify lead-free by replacing "-T" with "+T" when ordering.

Note: There are eight standard versions of each device available (see Standard Versions table). Sample stock is generally held on standard versions only. Standard versions have an order increment requirement of 2500 pieces. Nonstandard versions have an order increment requirement of 10,000 pieces. Contact factory for availability of nonstandard versions.

Watchdog Timeout

WATCHDOG TIMEOUT*				
SUFFIX	FAST		SLOW	
	MAX	UNITS	MIN	UNITS
A	1.5	ms	10	ms
B	15	ms	100	
C	15	ms	300	
D	15	ms	10	s
E	15	ms	60	
F	23	ms	47	ms
G	39	ms	82	
H	719	ms	1.3	s

*See Figure 1 for operation.



Maxim Integrated Products 1

For pricing, delivery, and ordering information, please contact Maxim/Dallas Direct! at 1-888-629-4642, or visit Maxim's website at www.maxim-ic.com.

MAX6323/MAX6324

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ABSOLUTE MAXIMUM RATINGS

Terminal Voltage (with respect to GND)

V_{CC} -0.3V to +6.0V
 $\overline{MR}$, $\overline{RESET}$ (MAX6323), $\overline{WDI}$ -0.3V to (V_{CC} + +0.3V)
 $\overline{WDPO}$, $\overline{RESET}$ (MAX6324) -0.3V to +6.0V
 Input Current, V_{CC} , $\overline{WDI}$, $\overline{MR}$ 20mA
 Output Current, $\overline{RESET}$, $\overline{WDPO}$ 20mA
 Rate of Rise, V_{CC} 100V/μs

Continuous Power Dissipation (T_A = +70°C)

6-Pin SOT23 (derate 8.7mW/°C above +70°C) 696mW
 Operating Temperature Range -40°C to +125°C
 Junction Temperature +150°C
 Storage Temperature Range -65°C to +150°C
 Lead Temperature (soldering, 10s) +300°C

Stresses beyond those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated in the operational sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

ELECTRICAL CHARACTERISTICS

(V_{CC} = full range, T_A = -40°C to +125°C, unless otherwise noted. Typical values are at V_{CC} = 3V, T_A = +25°C.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
Operating Voltage Range	V_{CC}		1.2		5.5	V
Supply Current	I_{CC}	No load, $\overline{RESET}$ deasserted	V_{CC} = 2.5V or 3.3V		23	μA
			V_{CC} = 5.5V		27	
Reset Threshold Voltage	V_{TH}	MAX632_ _UT46	4.50	4.63	4.75	V
		MAX632_ _UT44	4.25	4.38	4.50	
		MAX632_ _UT31	3.00	3.08	3.15	
		MAX632_ _UT29	2.85	2.93	3.00	
		MAX632_ _UT26	2.55	2.63	2.70	
		MAX632_ _UT23	2.25	2.32	2.38	
Reset Timeout Delay	t_{RP}	$\overline{RESET}$ deasserted	100	180	280	ms
V_{CC} to $\overline{RESET}$ Delay		10mV/ms, V_{TH} +100mV to V_{TH} -100mV	20			μs
$\overline{WDPO}$, $\overline{RESET}$ Output Voltage	V_{OL}	I_{SINK} = 1.2mA, V_{CC} = 2.25V (MAX632_ _UT23, MAX632_ _UT26, MAX632_ _UT29, MAX632_ _UT31)			0.4	V
		I_{SINK} = 3.2mA, V_{CC} = 4.25V (MAX632_ _UT44, MAX632_ _UT46)			0.4	
		I_{SINK} = 100μA, V_{CC} > 1.2V, $\overline{RESET}$ asserted			0.4	
$\overline{RESET}$ Output Voltage (MAX6323)	V_{OH}	I_{SOURCE} = 500μA, V_{CC} = 3.15V, $\overline{RESET}$ deasserted (MAX632_ _UT23, MAX632_ _UT26, MAX632_ _UT29, MAX632_ _UT31)	0.8 × V_{CC}			V
		I_{SOURCE} = 800μA, V_{CC} = 4.75V, $\overline{RESET}$ deasserted, (MAX632_ _UT44, MAX632_ _UT46)	V_{CC} - 1.5			
$\overline{WDPO}$, $\overline{RESET}$ Output Leakage	I_{LKG}	$V_{\overline{RESET}} = V_{\overline{WDPO}} = +5.5V$, $\overline{RESET}$, $\overline{WDPO}$ deasserted			1	μA

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MAX6323/MAX6324

ELECTRICAL CHARACTERISTICS (continued)

(V_{CC} = full range, T_A = -40°C to +125°C, unless otherwise noted. Typical values are at V_{CC} = 3V, T_A = +25°C.) (Note 1)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS
WATCHDOG INPUT AND OUTPUT						
Watchdog Timeout (Fast) (Notes 2, 3)	tWD1	MAX632_AUT_ _	1		1.5	ms
		MAX632_BUT_ _	10		15	
		MAX632_CUT_ _	10		15	
		MAX632_DUT_ _	10		15	
		MAX632_EUT_ _	10		15	
		MAX632_FUT_ _	17		23	
		MAX632_GUT_ _	29		39	
		MAX632_HUT_ _	543		719	
Watchdog Timeout (Slow) (Note 4)	tWD2	MAX632_AUT_ _	10		15	ms
		MAX632_BUT_ _	100		150	
		MAX632_CUT_ _	300		450	
		MAX632_DUT_ _	10		15	s
		MAX632_EUT_ _	60		90	
		MAX632_FUT_ _	47		63	ms
		MAX632_GUT_ _	82		108	
		MAX632_HUT_ _	1.3		1.8	s
Minimum Watchdog Input Pulse Width			300			ns
WDI Glitch Immunity		VCC = 5.5V		100		ns
WDI Input Voltage	VIH		0.75 x VCC			V
	VIL		0.8			
WDI Input Current		WDI = 0	-1.5	-1		μA
		WDI = VCC		1	1.5	
WDPO Pulse Width		VIL = 0.8V, VIH = 0.75V x VCC	0.5	1	3	ms
MANUAL RESET INPUT						
MR Input Voltage	VIH		0.7 x VCC			V
	VIL		0.3 x VCC			
MR Minimum Pulse Width			1			μs
MR Glitch Immunity		VCC = 2.5V		100		ns
MR to Reset Delay		VCC = 2.5V		120		ns
MR Pullup Resistance			50	85		kΩ

Note 1: Devices are tested at T_A = +25°C and guaranteed by design for T_A = T_{MIN} to T_{MAX}, as specified.

Note 2: WDPO will pulse low if a falling edge is detected on WDI before this timeout period expires.

Note 3: To avoid a potential fake fault, the first WDI pulse after the rising edge of RESET or WDPO will not create a fast watchdog timeout fault.

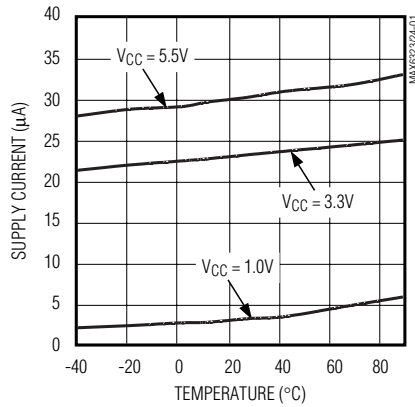
Note 4: WDPO will pulse low if no falling edge is detected on WDI after this timeout period expires.

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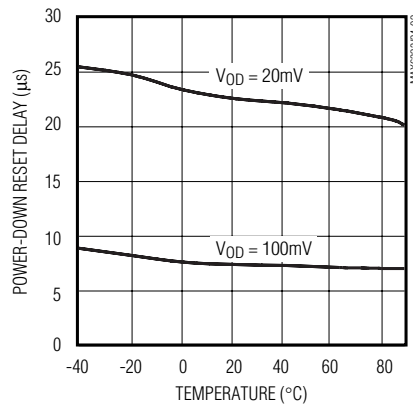
Typical Operating Characteristics

(V_{CC} = full range, T_A = +25°C, unless otherwise noted.)

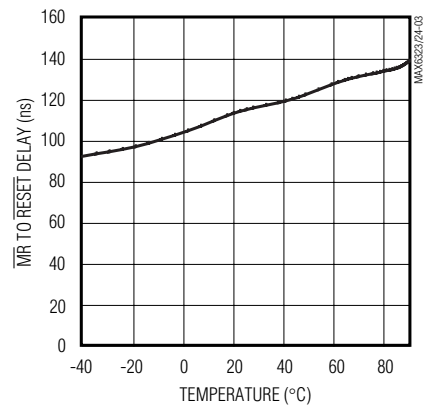
SUPPLY CURRENT vs. TEMPERATURE



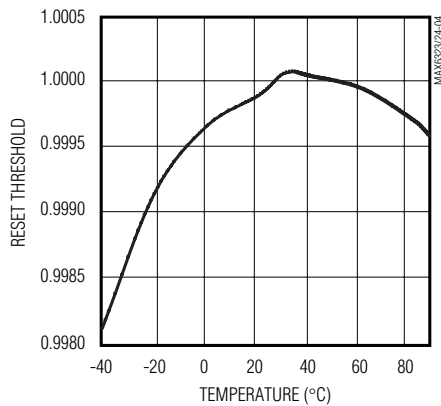
POWER-DOWN RESET DELAY vs. TEMPERATURE



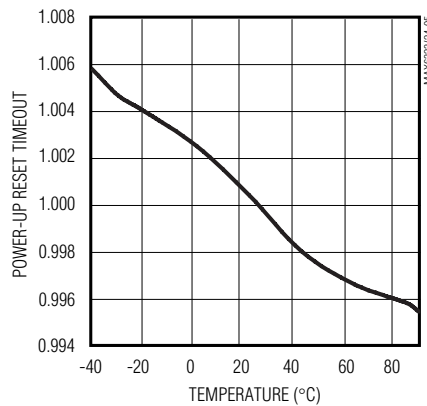
MR TO RESET DELAY vs. TEMPERATURE



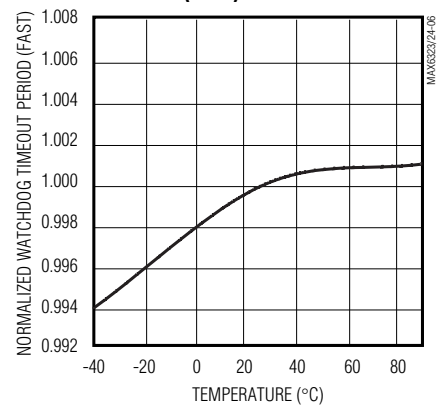
NORMALIZED RESET THRESHOLD vs. TEMPERATURE



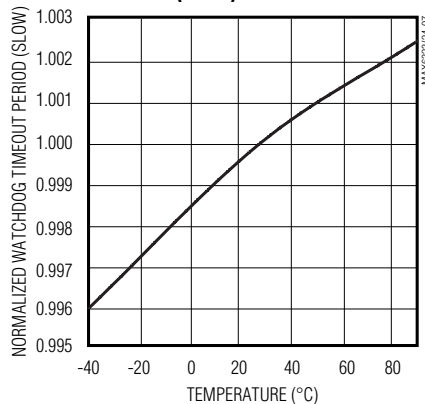
NORMALIZED POWER-UP RESET TIMEOUT vs. TEMPERATURE



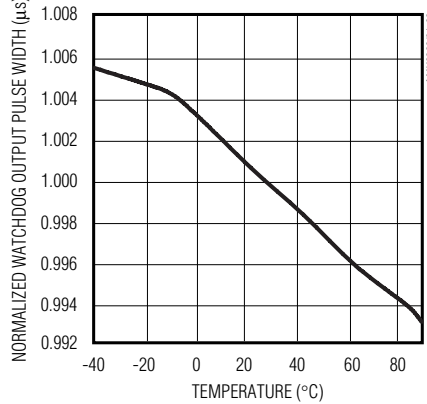
NORMALIZED WATCHDOG TIMEOUT PERIOD (FAST) vs. TEMPERATURE



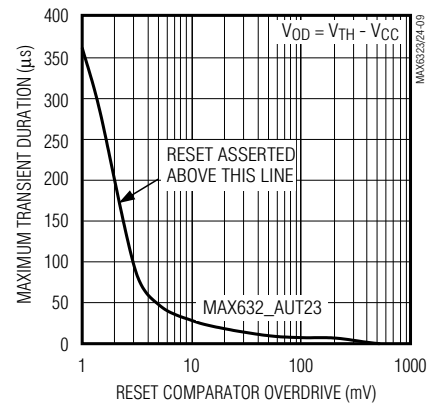
NORMALIZED WATCHDOG TIMEOUT PERIOD (SLOW) vs. TEMPERATURE



NORMALIZED WATCHDOG OUTPUT PULSE WIDTH vs. TEMPERATURE



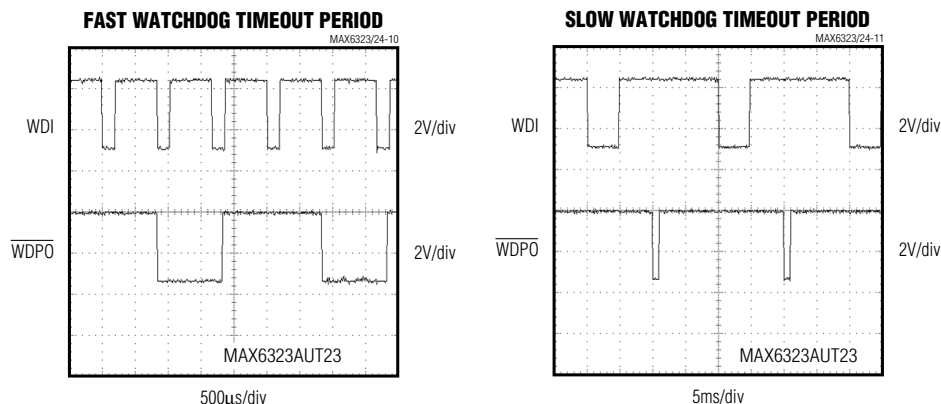
MAXIMUM TRANSIENT DURATION vs. RESET THRESHOLD OVERDRIVE



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Typical Operating Characteristics (continued)

(V_{CC} = full range, T_A = +25°C, unless otherwise noted.)



Pin Description

PIN	NAME	FUNCTION
1	$\overline{\text{MR}}$	Active-Low, Manual Reset Input. When $\overline{\text{MR}}$ is asserted low, $\overline{\text{RESET}}$ is asserted low, the internal watchdog timer is reset to zero, and $\overline{\text{WDPO}}$ is reset to high impedance (open drain). After the rising edge of $\overline{\text{MR}}$, $\overline{\text{RESET}}$ is asserted for at least 100ms. Leave $\overline{\text{MR}}$ unconnected or connect to V _{CC} if unused.
2	GND	Ground
3	WDI	Watchdog Input. The internal watchdog timer clears to zero on the falling edge of WDI or when $\overline{\text{RESET}}$ goes high. If WDI sees another falling edge within the factory-trimmed watchdog window, $\overline{\text{WDPO}}$ will remain unasserted. Transitions outside this window, either faster or slower, will cause $\overline{\text{WDPO}}$ to pulse low for 1ms (typ).
4	V _{CC}	Supply Voltage for the Device. Input for V _{CC} reset monitor. For noisy systems, bypass V _{CC} with a 500pF (min) capacitor.
5	$\overline{\text{WDPO}}$	Watchdog Pulse Output. The open-drain $\overline{\text{WDPO}}$ output is pulsed low for 1ms (typ) upon detection of a fast or slow watchdog fault. $\overline{\text{WDPO}}$ is only active when $\overline{\text{RESET}}$ is high.
6	$\overline{\text{RESET}}$	Active-Low. Reset is asserted when V _{CC} drops below V _{TH} and remains asserted until V _{CC} rises above V _{TH} for the duration of the reset timeout period. The MAX6323 has a push-pull output and the MAX6324 has an open-drain output. Connect a pullup resistor from $\overline{\text{RESET}}$ to any supply voltage up to +6V.

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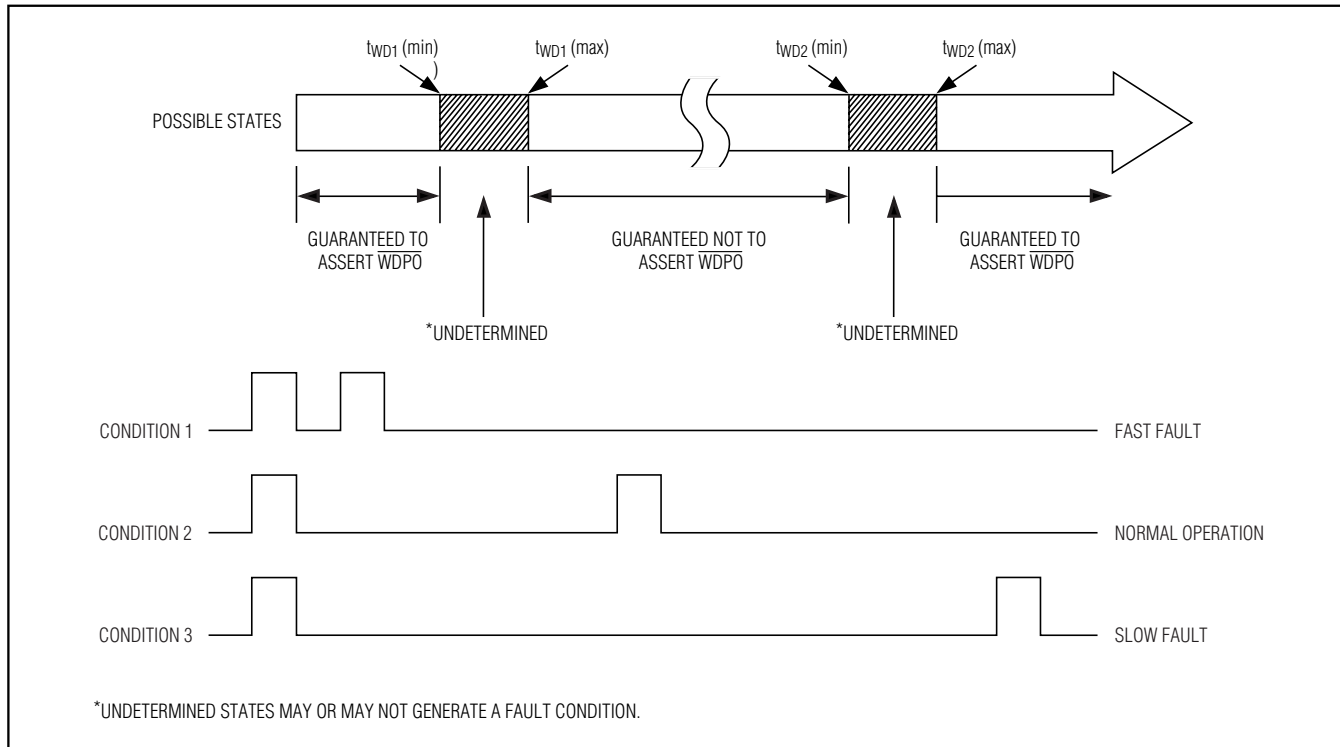


Figure 1. Detailed Watchdog Input Timing Relationship

Detailed Description

The MAX6323/MAX6324 μ P supervisory circuits maintain system integrity by alerting the μ P to fault conditions. In addition to a standard V_{CC} monitor (for power-on reset, brownout detect, and power-down reset), the devices include a sophisticated watchdog timer that detects when the processor is running outside an expected window of operation for a specific application. The watchdog signals a fault when the input pulses arrive too early (faster than the selected t_{WD1} timeout period) or too late (slower than the selected t_{WD2} timeout period) (Figure 1). Incorrect timing can lead to poor or dangerous system performance in tightly controlled operating environments. Incorrect timing could be the result of improper μ P clocking or code execution errors. If a timing error occurs, the MAX6323/MAX6324 issue a watchdog pulse output, independent from the reset output, indicating that system maintenance may be required.

Watchdog Function

A pulse on the watchdog output WDPO can be triggered by a fast fault or a slow fault. If the watchdog input (WDI) has two falling edges too close to each

other (faster than t_{WD1}) (Figure 2) or falling edges that are too far apart (slower than t_{WD2}) (Figure 3), $\overline{WDPO}$ is pulsed low. Normal watchdog operation is displayed in Figure 4 ($\overline{WDPO}$ is not asserted). The internal watchdog timer is cleared when a WDI falling edge is detected within the valid watchdog window or when the device's $\overline{RESET}$ or $\overline{WDPO}$ outputs are deasserted. All WDI input pulses are ignored while either $\overline{RESET}$ or $\overline{WDPO}$ is asserted. Figure 1 identifies the input timing regions where $\overline{WDPO}$ fault outputs will be observed with respect to t_{WD1} and t_{WD2} . After $\overline{RESET}$ or $\overline{WDPO}$ deasserts, the first WDI falling edge is ignored for the fast fault condition (Figure 2).

Upon detecting a watchdog fault, the $\overline{WDPO}$ output will pulse low for 1ms. $\overline{WDPO}$ is an open-drain output. Connect a pullup resistor on $\overline{WDPO}$ to any supply up to +6V.

VCC Reset

The MAX6323/MAX6324 also include a standard V_{CC} reset monitor to ensure that the μ P is started in a known state and to prevent code execution errors during power-up, power-down, or brownout conditions. $\overline{RESET}$ is asserted whenever the V_{CC} supply voltage

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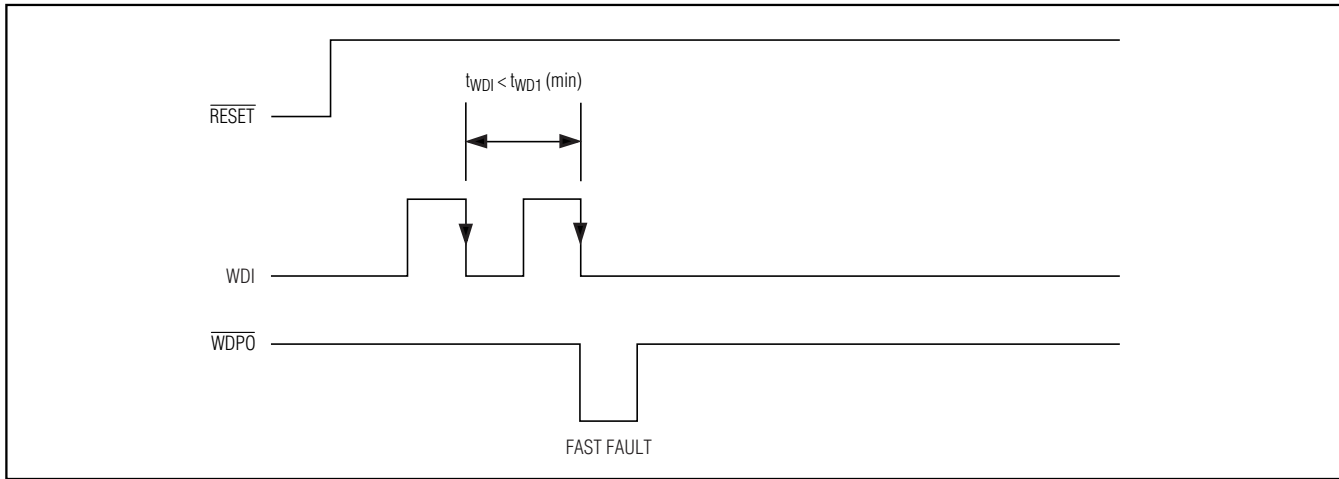


Figure 2. Fast Fault Timing

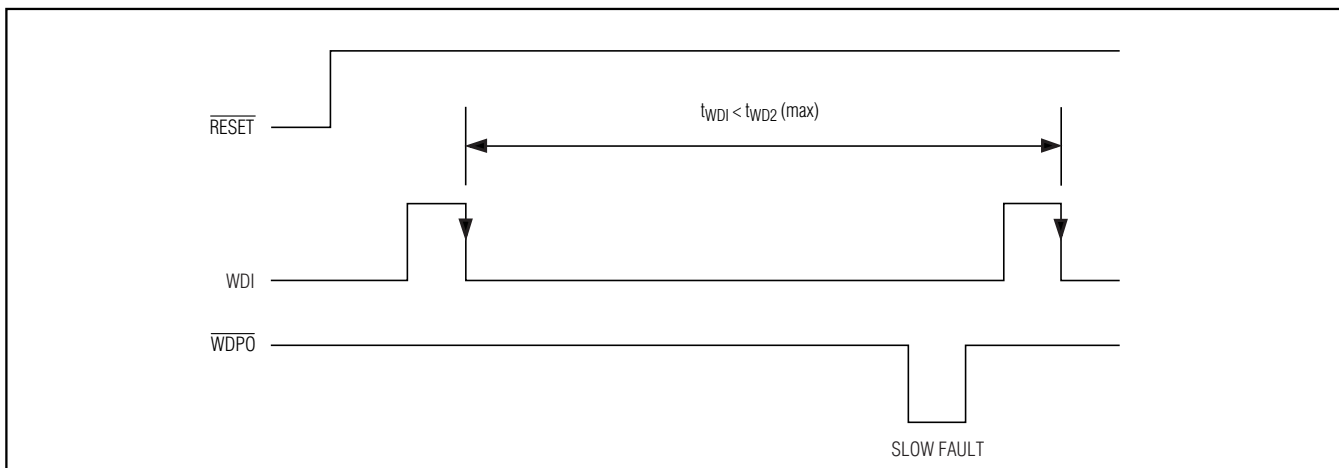
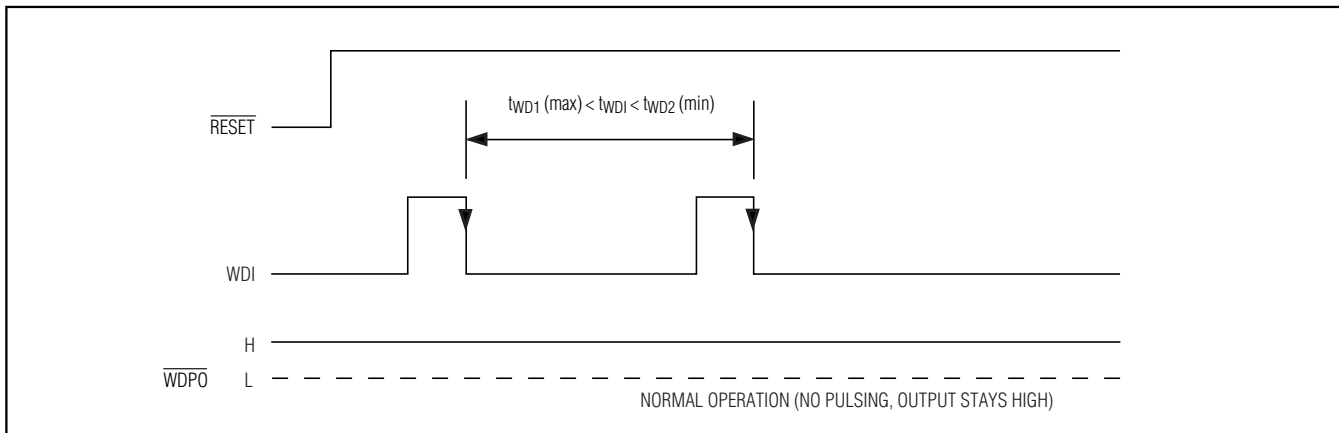


Figure 3. Slow Fault Timing

Figure 4. Normal Operation, WDPO Not Asserted

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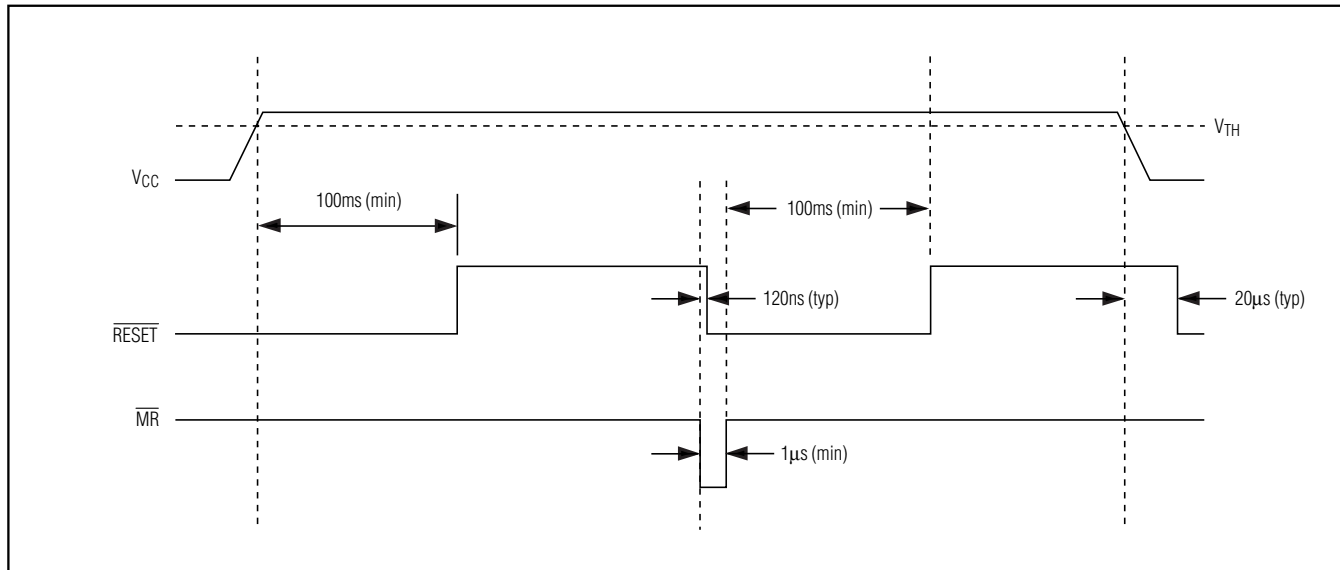


Figure 5. $\overline{\text{RESET}}$ Timing Relationship

falls below the preset threshold or when the manual reset input ($\overline{\text{MR}}$) is asserted. The $\overline{\text{RESET}}$ output remains asserted for at least 100ms after V_{CC} has risen above the reset threshold and $\overline{\text{MR}}$ is deasserted (Figure 5). For noisy environments, bypass V_{CC} with a 500pF (min) capacitor to ensure correct operation.

The MAX6323 has a push-pull output stage, and the MAX6324 utilizes an open-drain output. Connect a pull-up resistor on the $\overline{\text{RESET}}$ output of the MAX6324 to any supply up to +6V. Select a resistor value large enough to register a logic low (see *Electrical Characteristics*) and small enough to register a logic high while supplying all input leakage currents and leakage paths connected to the $\overline{\text{RESET}}$ line. A 10k Ω pullup is sufficient in most applications.

Manual Reset Input

Many μ P-based products require manual reset capability to allow an operator or external logic circuitry to initiate a reset. The manual reset input ($\overline{\text{MR}}$) can connect directly to a switch without an external pullup resistor or debouncing network. $\overline{\text{MR}}$ is internally pulled up to V_{CC} and, therefore, can be left unconnected if unused. $\overline{\text{MR}}$ is designed to reject fast, negative-going transients (typically 100ns pulses), and it must be held low for a minimum of 1 μ s to assert the reset output (Figure 5). A 0.1 μ F capacitor from $\overline{\text{MR}}$ to ground provides additional noise immunity. After $\overline{\text{MR}}$ transitions from low to high, reset will remain asserted for the duration of the reset timeout period, at least 100ms.

Applications Information

Negative-Going V_{CC} Transients

The MAX6323/MAX6324 are relatively immune to short-duration negative-going V_{CC} transients (glitches), which usually do not require the entire system to shut down. Typically, 200ns large-amplitude pulses (from ground to V_{CC}) on the supply will not cause a reset. Lower amplitude pulses result in greater immunity. Typically, a V_{CC} transient that falls 100mV below the reset threshold and lasts less than 20 μ s will not trigger a reset (see *Typical Operating Characteristics*). An optional 0.1 μ F bypass capacitor mounted close to V_{CC} provides additional transient immunity.

Ensuring a Valid Reset Output Down to $V_{CC} = 0$

When V_{CC} falls below +1.2V, the MAX6323 $\overline{\text{RESET}}$ output no longer sinks current; it becomes an open circuit. Therefore, high-impedance CMOS logic inputs connected to $\overline{\text{RESET}}$ can drift to undetermined voltages. This does not present a problem in most applications, since most μ Ps and other circuitry are inoperative with V_{CC} below +1.2V. However, in applications where $\overline{\text{RESET}}$ must be valid down to 0, adding a pulldown resistor to $\overline{\text{RESET}}$ causes any stray leakage currents to flow to ground, holding $\overline{\text{RESET}}$ low (Figure 6). R1's value is not critical; 100k Ω is large enough not to load $\overline{\text{RESET}}$ and small enough to pull $\overline{\text{RESET}}$ to ground. This scheme does not work with the open-drain output of the MAX6324.

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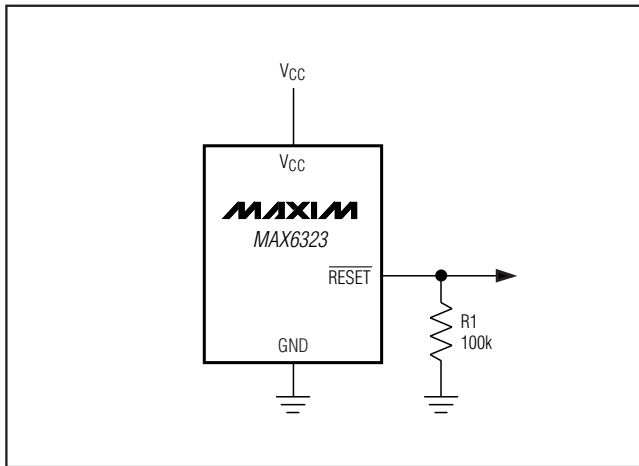


Figure 6. $\overline{\text{RESET}}$ Valid to V_{CC} = Ground Circuit

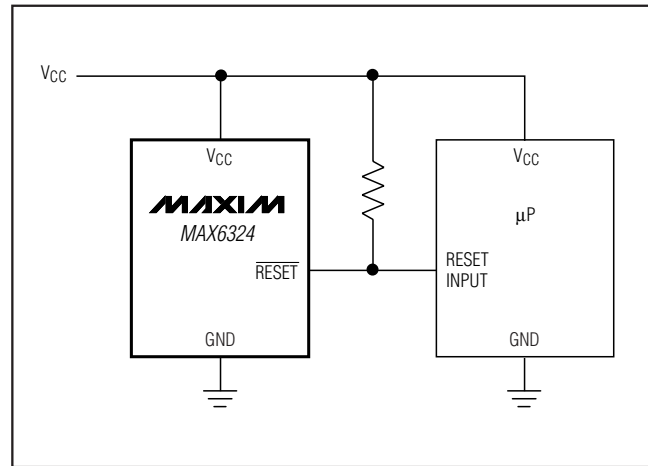


Figure 7. Interfacing to μPs with Bidirectional Reset Pins

Interfacing to μPs with Bidirectional Reset Pins

Since the $\overline{\text{RESET}}$ output on the MAX6324 is open-drain, this device easily interfaces with μPs that have bidirectional reset pins, such as the Motorola 68HC11. Connecting the μP supervisor's $\overline{\text{RESET}}$ output directly to the microcontroller's (μC 's) $\overline{\text{RESET}}$ pin with a single pullup resistor allows either device to assert reset (Figure 7).

MAX6324 Open-Drain $\overline{\text{RESET}}$ Output Allows Use with Multiple Supplies

Generally, the pullup resistor connected to the MAX6324 will connect to the supply voltage that is being monitored at the IC's V_{CC} pin. However, some systems may use the open-drain output to level-shift from the monitored supply to reset circuitry powered by some other supply (Figure 8). Keep in mind that as the MAX6324's V_{CC} decreases below +1.2V, so does the IC's ability to sink current at $\overline{\text{RESET}}$. Also, with any pull-up resistor, $\overline{\text{RESET}}$ will be pulled high as V_{CC} decays toward 0. The voltage where this occurs depends on the pullup resistor value and the voltage to which it is connected.

Watchdog Software Considerations

To help the watchdog timer monitor software execution more closely, set and reset the watchdog input at different points in the program, rather than "pulsing" the watchdog input high-low-high or low-high-low. This

technique avoids a "stuck" loop in which the watchdog time would continue to be reset within the loop, keeping the watchdog from timing out.

Figure 9 shows an example of a flow diagram where the I/O driving the watchdog input is set high at the beginning of the program, set low at the beginning of every subroutine or loop, then set high again when the program returns to the beginning. If the program should "hang" in any subroutine, the problem would be quickly corrected, since the I/O is continually set low and the watchdog time is allowed to time out, causing a reset or interrupt to be issued.

$\overline{\text{WDPO}}$ to $\overline{\text{MR}}$ Loopback

An error detected by the watchdog often indicates that a problem has occurred in the μP code execution. This could be a stalled instruction or a loop from which the processor cannot free itself. If the μP will still respond to a nonmaskable input (NMI), the processor can be redirected to the proper code sequence by connecting the $\overline{\text{WDPO}}$ output to an NMI input. Internal RAM data should not be lost, but it may have been contaminated by the same error that caused the watchdog to time out.

If the processor will not recognize NMI inputs, or if the internal data is considered potentially corrupted when a watchdog error occurs, the processor should be restarted with a reset function. To obtain proper reset timing characteristics, the $\overline{\text{WDPO}}$ output should be connected to the $\overline{\text{MR}}$ input, and the $\overline{\text{RESET}}$ output should

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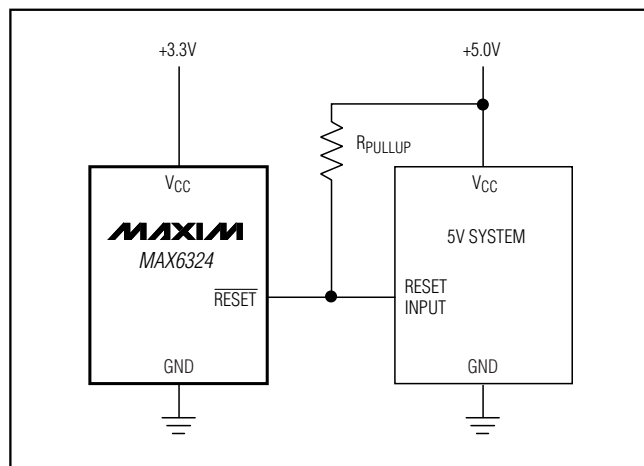


Figure 8. MAX6324 Open-Drain $\overline{\text{RESET}}$ Output Allows Use with Multiple Supplies

drive the μP $\overline{\text{RESET}}$ input (Figure 10). The short 1ms $\overline{\text{WDPO}}$ pulse output will assert the manual reset input and force the $\overline{\text{RESET}}$ output to assert for the full reset timeout period (100ms min). All internal RAM data is lost during the reset period, but the processor is guaranteed to begin in the proper operating state.

Standard Versions

MAX6323AUT29	MAX6324AUT29
MAX6323AUT46	MAX6324AUT46
MAX6323CUT29	MAX6324BUT29
MAX6323CUT46	MAX6324BUT46
MAX6323DUT29	MAX6324EUT29
MAX6323DUT46	MAX6324EUT46
MAX6323HUT29	MAX6324HUT29
MAX6323HUT46	MAX6324HUT46

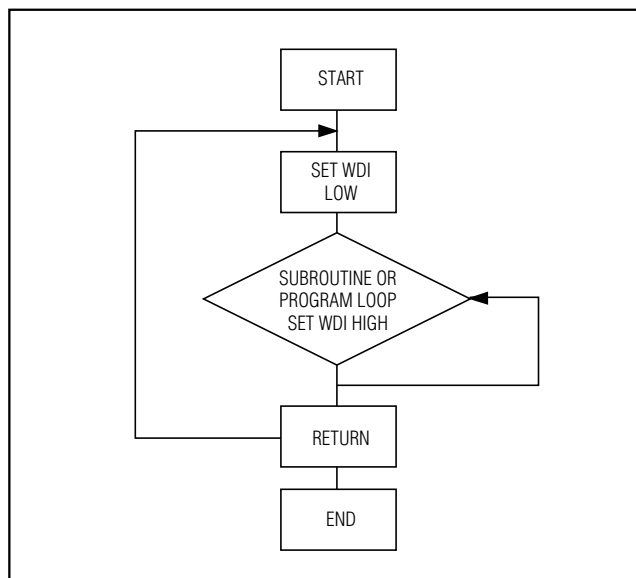


Figure 9. Watchdog Flow Diagram

Reset Threshold Range (-40°C to +125°C)

SUFFIX	MIN	TYP	MAX	UNITS
46	4.50	4.63	4.75	V
44	4.25	4.38	4.50	
31	3.00	3.08	3.15	
29	2.85	2.93	3.00	
26	2.55	2.63	2.70	
23	2.25	2.32	2.38	

Chip Information

TRANSISTOR COUNT: 1371

PROCESS: BiCMOS

μP Supervisory Circuits with Windowed (Min/Max) Watchdog and Manual Reset

MAX6323/MAX6324

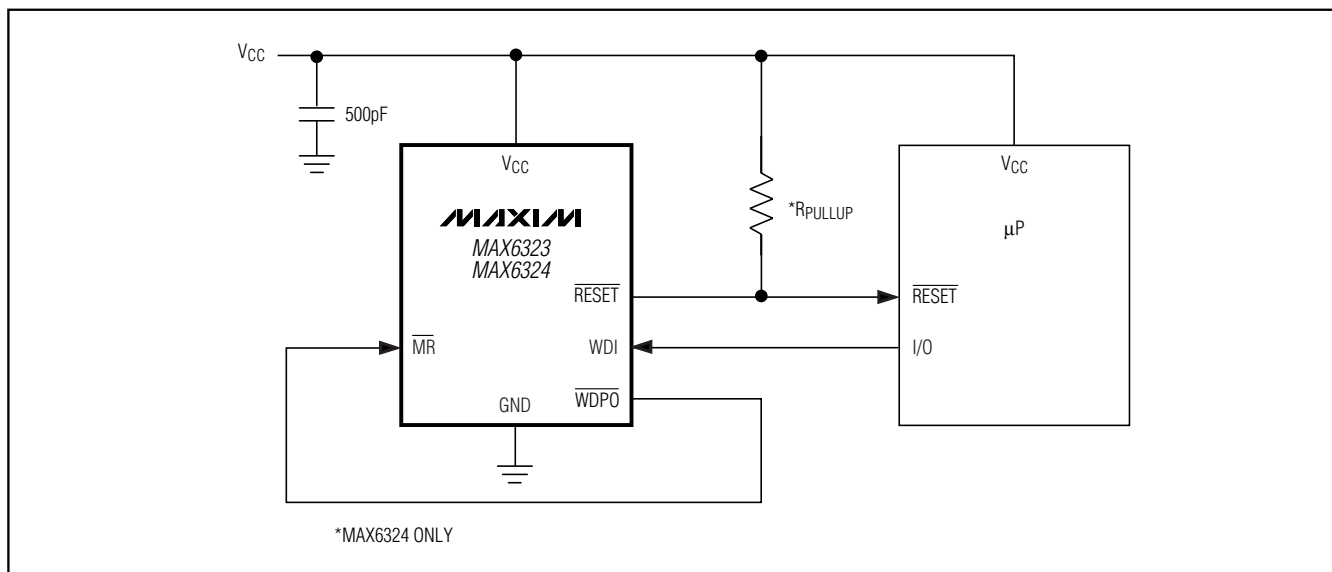
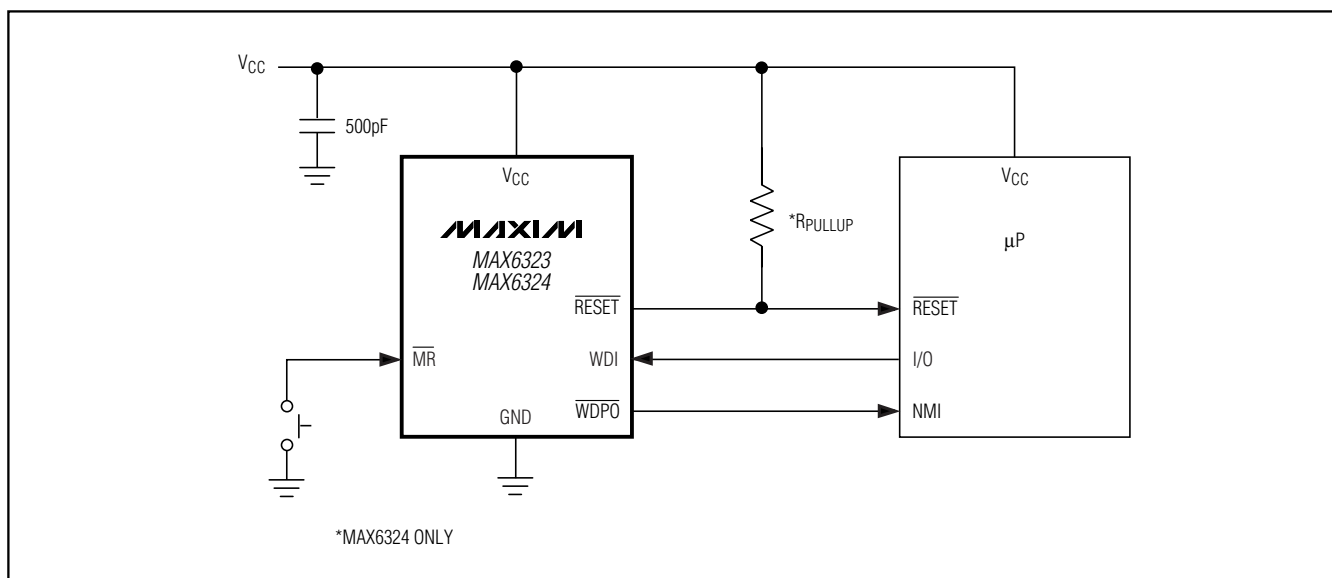
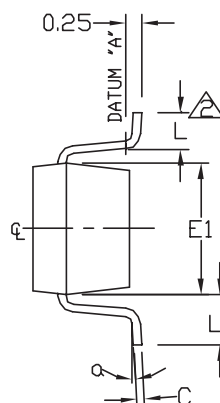
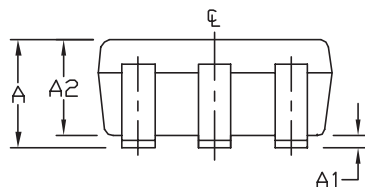


Figure 10. $\overline{WDPO}$ to $\overline{MR}$ Loopback Circuit

Typical Operating Circuit



(The package drawing(s) in this data sheet may not reflect the most current specifications. For the latest package outline information, go to www.maxim-ic.com/packages.)



SYMBOL	MIN	MAX
A	0.90	1.45
A1	0.00	0.15
A2	0.90	1.30
b	0.35	0.50
C	0.08	0.20
D	2.80	3.00
E	2.60	3.00
E1	1.50	1.75
L	0.35	0.60
L1	0.60	REF.
e1	1.90	BSC.
e	0.95	BSC.
α	0°	10°

1. ALL DIMENSIONS ARE IN MILLIMETERS.
2. FOOT LENGTH MEASURED AT INTERCEPT POINT BETWEEN DATUM A & LEAD SURFACE.
3. PACKAGE OUTLINE EXCLUSIVE OF MOLD FLASH & METAL BURR. MOLD FLASH, PROTRUSION OR METAL BURR SHOULD NOT EXCEED 0.25 MM.
4. PACKAGE OUTLINE INCLUSIVE OF SOLDER PLATING.
5. PIN 1 IS LOWER LEFT PIN WHEN READING TOP MARK FROM LEFT TO RIGHT. (SEE EXAMPLE TOP MARK)
6. PIN 1 I.D. DOT IS 0.3 MM Ø MIN. LOCATED ABOVE PIN 1.
7. MEETS JEDEC MOL7B, VARIATION AB.
8. SOLDER THICKNESS MEASURED AT FLAT SECTION OF LEAD BETWEEN 0.08mm AND 0.15mm FROM LEAD TIP.
9. LEAD TO BE COPLANAR WITHIN 0.1 MM.

-DRAWING NOT TO SCALE-



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