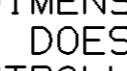


12 11 10 9 8 7 6 5 4 3 2 1

SYMBOL DEFINITION

A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

MISSING SYMBOLS

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APV01
DATE	STG	REV	N/P	CHG					
25MY04	R	O1	-	-		RELEASED	255795	JBD	FRG MGR
26AP05	R	O1	AA	-		REMOVED LABEL FOR ASSEMBLY PART NUMBER CALLOUT	266520	JTV	FKV MGR

15492534 #10-24 BOLT

12034403 CONN. BODY (NATURAL)

15492535 RETAINER

CONTINUOUS SHROUD WALL THIS END ONLY

3X 16 ±0.2

3X 16 ±0.2

3X 16 ±0.2

3X 14

8X 13

8X 4

12 25.1 ±0.2

10X 7

10X 4.5 ±0.1

10X 8

10X 9 ±0.1

2X R 5.85 ±0.1

4X 11

4X R 1 ±0.1

2X THIS SURFACE OF SEAL MUST NOT BE OUTSIDE OF SHROUD

12040879 CABLE SEAL-2 REQ'D

8X 15

8X R 4.3 ±0.1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT: CAVITIES TO ACCEPT 12047680 TERMINAL.
3. REFERENCE MATING COMPONENTS OR EQUIVALENT: CONNECTOR 12034401
4. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
5. BOLT TO BE RETAINED IN ASSEMBLY TO A MIN. 400 N.
6. RECOMMENDED MATING TORQUE: 0.8 N-M TO 1.5 N-M.
7. BOLT MUST ROTATE IN CONNECTOR AT A TORQUE OF LESS THAN 0.6 N-M AFTER RETAINER IS ASSEMBLED.
8. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC WHEN MATED TO MATING PART OR EQUIVALENT

DELPHI

DELPHI PACKARD ELECTRIC SYSTEMS
WARREN, OH

DWG TYPE		PART DRAWING		DATE
STYLE				
VOLUME (CM ³)	DISTR CODE	D		
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM 2001. SEPARATE PATTERNS OF FEATURES MAY BE GAUGED SEPARATELY REGARDLESS OF DATUM REFERENCES.				
ALL DIMENSIONS ARE IN MILLIMETERS				
REFERENCE				
DRAWING NAME				
DRAWING NUMBER				

15492544

PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN  INDICATE
REFERENCE DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

FROM	>0	>20	>30	>70	>100	>150	>200	>250	>300
TO	20	30	70	100	150	200	250	300	400
TOLERANCE UNLESS OTHERWISE SPECIFIED									
±0.15 ±0.2 ±0.3 ±0.4 ±0.5 ±0.6 ±0.8 ±1 ±1.2									
ANGULAR TOLERANCE ±2°									

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD UNIGRAPHICS

SIZE

SCALE

FRAME NO

Sheet No

STG

REV

N/P

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Delphi Connection Systems:](#)

[15492544-B](#)