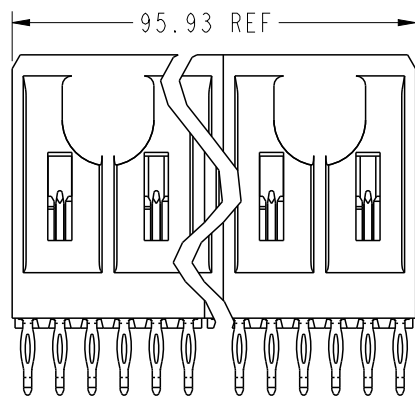
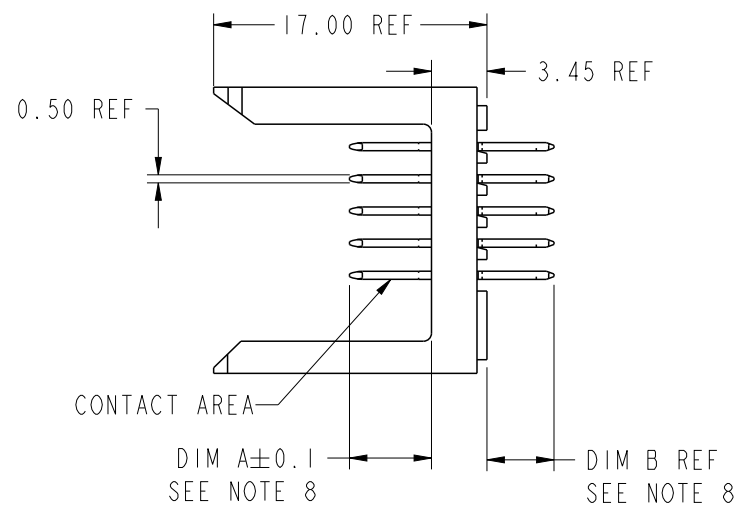
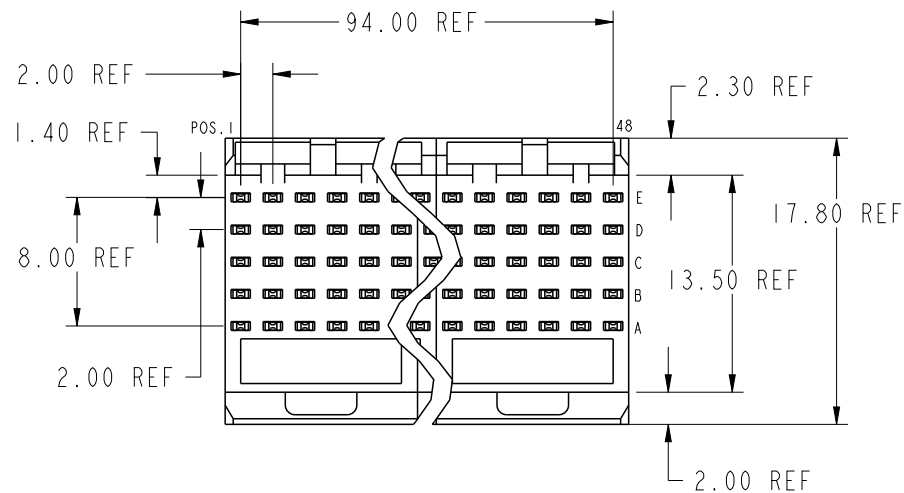
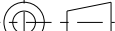


PRODUCT NUMBER

89009-XYX

89009-XYXLF



spec ref *				dr	Terran Huang	2010/07/08	projection 	MM 	size	A4	scale	11:10
tolerance std ASME Y14.5				eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
TOLERANCES UNLESS OTHERWISE SPECIFIED				chr	-	-			rel level			
				appr	Pei-Ming Zheng	2012/08/30	product family			METRAL		
surface ✓ ASME Y14.5	linear	0.X	±0.3		title	METRAL SIGNAL HEADER 8 MOD, 5 ROW PRESS-FIT			dwg no	89009		rev
		0.XX	±0.13									
		0.XXX	±0.051									
angular				0°	±2°	www.fci.com	cat. no.	-	Product - Customer Drw			sheet 1 of 25
Released												

Print File - REV C - 2009-06-09

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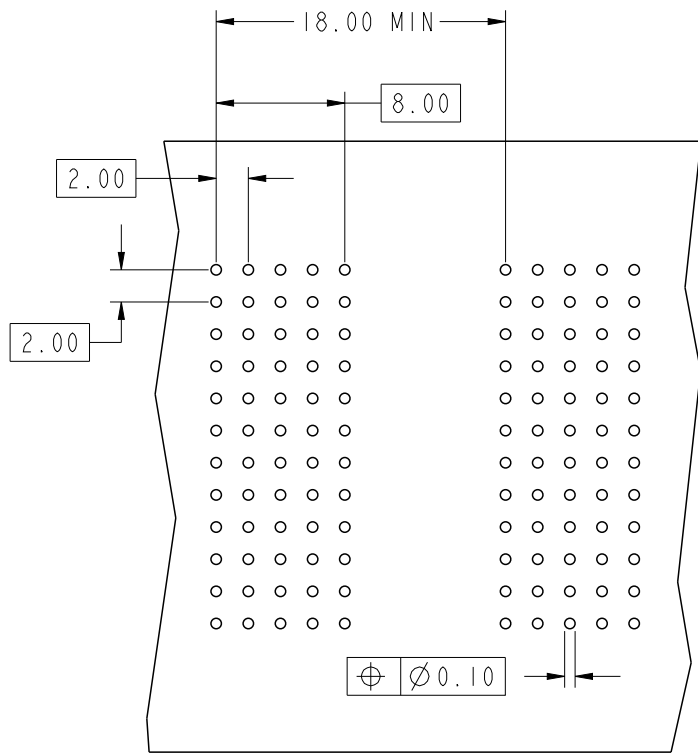
PDS: Rev :U

STATUS:Released

Printed: Aug 30, 2012



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KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	21:10
eng	Julia Wang	2012/08/29			ecn no		ELX-DG-012703-1	
chr	-	-			rel level		Released	
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
		8 MOD, 5 ROW PRESS-FIT			dwg no		89009	
www.fci.com		cat. no.			-		Product - Customer Drw	
							sheet 2 of 25	

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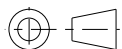
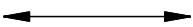
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dr	Terran Huang	2010/07/08			size	A4	scale	1:10
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
					8 MOD, 5 ROW PRESS-FIT		U	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
89009-X45 SEE NOTE 10 LEAD FREE OPTION	E	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	D	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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89009-X46 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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89009-X47 SEE NOTE 10 LEAD FREE OPTION	E	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
89009-X48 SEE NOTE 10 LEAD FREE OPTION	E	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
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	C	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	
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	A	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19

dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	11:10	
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL				
		title			METRAL SIGNAL HEADER			rev	
		8 MOD, 5 ROW PRESS-FIT			dwg no			89009	
								U	
www.fci.com		cat. no.			-			Product - Customer Drw	
								sheet 11 of 25	

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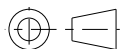
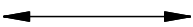
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dr	Terran Huang	2010/07/08			size	A4	scale	1:10
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
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www.fci.com		cat. no.		-		Product - Customer Drw		sheet 13 of 25

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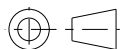
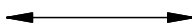
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dr	Terran Huang	2010/07/08			size	A4	scale	1:10
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL			
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			8 MOD, 5 ROW PRESS-FIT		dwg no		89009	
www.fci.com			cat. no.		-		Product - Customer Drw	
							sheet 14 of 25	

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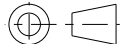
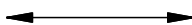
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dr	Terran Huang	2010/07/08			size	A4	scale	1:10
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
					8 MOD, 5 ROW PRESS-FIT		U	
www.fci.com		cat. no.		-		Product - Customer Drw		sheet 15 of 25

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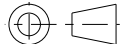
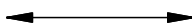
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dr	Terran Huang	2010/07/08			size	A4	scale	1:10
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
chr	-	-			rel level	Released		
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL			
		title			METRAL SIGNAL HEADER		rev	
					8 MOD, 5 ROW PRESS-FIT		U	
www.fci.com		cat. no.		-		Product - Customer Drw		sheet 18 of 25

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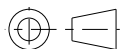
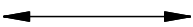
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dr	Terran Huang	2010/07/08			size	A4	scale	1:10
eng	Julia Wang	2012/08/29			ecn no	ELX-DG-012703-1		
chr	-	-						
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL	rel level	Released	
		title			METRAL SIGNAL HEADER		rev	
					8 MOD, 5 ROW PRESS-FIT		U	
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PRODUCT NUMBER

89009-XYX

89009-XYXLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.

2. BODY MATERIAL: LIQUID CRYSTAL

POLYMER 30 % GLASS.

FLAME RETARDANT ACC. UL 94-V0.

3. PIN MATERIAL:
PHOSPHOR BRONZE.

4. PLATING ON PRESS-FIT TAIL:
89009-XYX IS SnPb
89009-XYXLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE BELOW.

5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.

6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP

7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073

8. AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.

9. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

10. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 89008-X01LF

11. -AYY PLATIN HAS Au FLASH IN PRESS-FIT AREA (LEAD FREE).

12. PLATING SPEC REFER TO THE DRAWING 10110324.



PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYY	TELCORDIA CO	SEE NOTE 11
-N1YY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-1YY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YYLF	TELECOM CLASS	SEE NOTE 9
-5YYLF	TELCORDIA UE	SEE NOTE 9

dr	Terran Huang	2010/07/08	projection	MM	size	A4	scale	11:10	
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chr	-	-			rel level				Released
appr	Pei-Ming Zheng	2012/08/30	product family		METRAL				
		title			METRAL SIGNAL HEADER			rev	
		8 MOD, 5 ROW PRESS-FIT			dwg no			89009	
www.fci.com		cat. no.		-		Product - Customer Drw		sheet 25 of 25	