

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

AUG ,2006.

© COPYRIGHT

BY TYCO ELECTRONICS CORPORATION.

ALL RIGHTS RESERVED.

LOC
DW

DIST

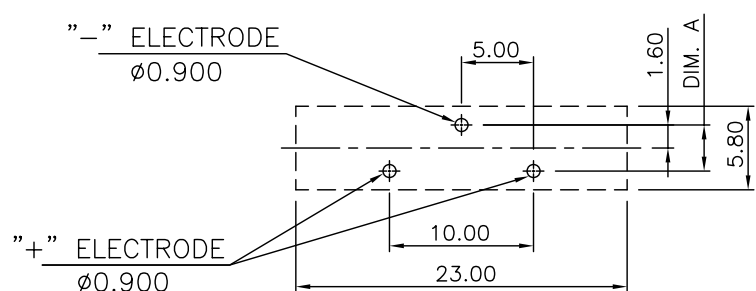
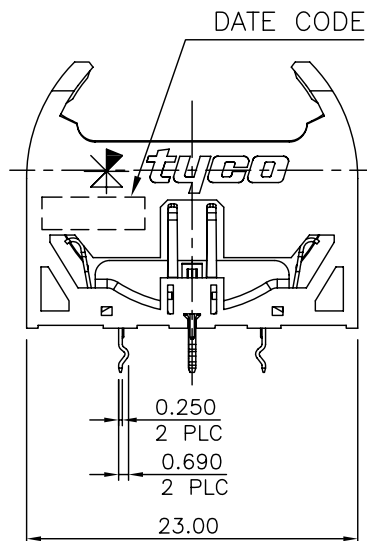
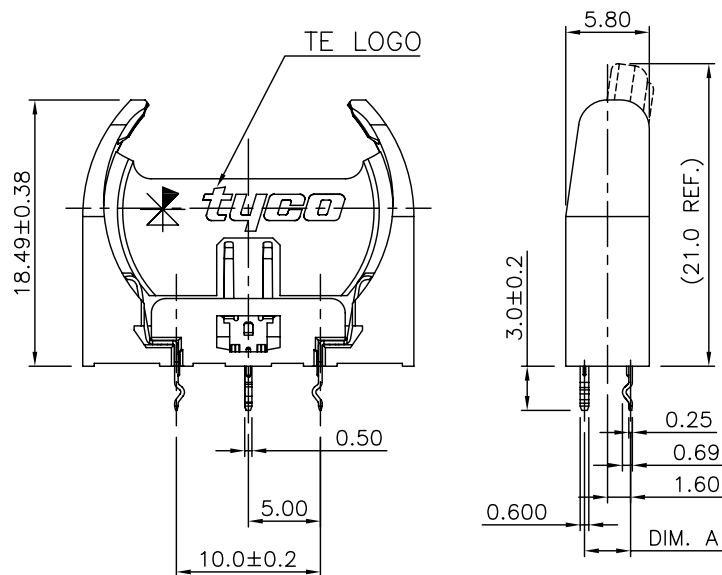
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A3	REVISED (ECR-09-019916)	07SEP09	JL	WK

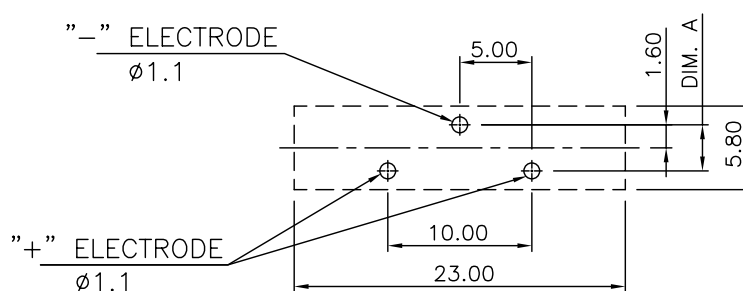
NOTES:

- MATERIAL:
 - HOUSING: NY66 WITH 30% GF. UL 94V-0 RATED
COLOR: SEE TABLE
 - CONTACTS: STAINLESS STEEL
- FINISH:
CONTACT:
GOLD FLASH ON CONTACT AREA.
2.54um[100u"] MIN. MATTE-TIN ON SOLDER TAIL OVER
0.76um[30u"] MIN. NICKEL UNDERPLATED ON ENTIRE CONTACT.
- RECOMMENDED PCB THICKNESS: 1.6 mm
- WAVE SOLDER CAPABLE TO 265°C
PER TE SPEC. 109-202, CONDITION B.
- SUITABLE FOR BATTERY NO.: CR2032

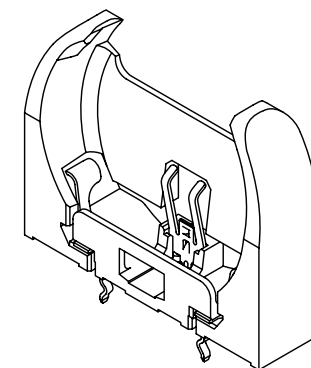
⚠ LOW PCB RETENTION FORCE.



RECOMMENDED PCB HOLE LAYOUT
PCB TOLERANCE ±0.05



RECOMMENDED PCB HOLE LAYOUT
PCB TOLERANCE ±0.05



3.2 mm	2718C BLUE	1-1775485-2
	BLACK	1-1775485-1
3.6 mm	2718C BLUE	1775485-2
	BLACK	1775485-1
DIM A	HOUSING COLOR	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. CHIEN 03JUN2008	Tyco Electronics Corporation Taipei, Taiwan	
DIMENSIONS: MM		CHK S. CHIEN 03JUN2008	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. KODAMA 03JUN2008	BATTERY HOLDER, H=18.5mm, V/T	
0 PLC ± -		PRODUCT SPEC	SIZE	
1 PLC ± 0.38		108-57542	CAGE CODE	
2 PLC ± 0.25		QUALIFICATION TEST REPORT	DRAWING NO	
3 PLC ± 0.15		501-57624	RESTRICTED TO	
4 PLC ± -		WEIGHT	A3 00779 C=1775485	
ANGLES ± 2°		1.0 GRAMS	SCALE	
MATERIAL SEE NOTE		CUSTOMER DRAWING	SHEET 1 OF 2	
FINISH SEE NOTE			REV A3	

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

AUG ,2006.



COPYRIGHT

BY TYCO ELECTRONICS CORPORATION.

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P

LTR

DESCRIPTION

DATE

DWN

APVD

SEE SHEET 1.

BLADDER BAG
SHEET

TAPE

ADD COVER (EMPTY TRAY)

FIFTY BOX

CARTON

NOTES:

1. MATERIAL:

1.1 TRAY: PVC

1.2 SHIPPING CARTON: CORRUGATED FIBERBOARD

2. DIMENSION:

2.1 TRAY: L=345, W=250, H=7.4

2.2 SHIPPING CARTON: L=365, W=270, H=325

3. QUANTITY:

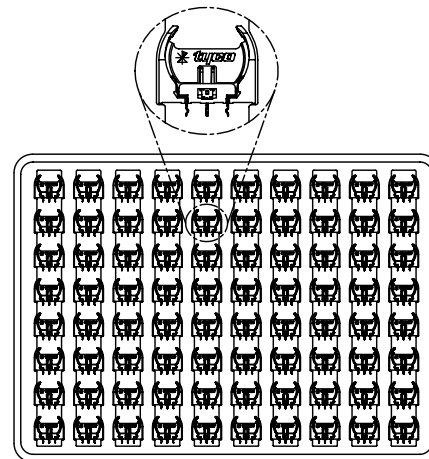
3.1 PRIMARY PACKING: 80 PCS/TRAY

3.2 SECONDARY PACKING: 50 TRAY/CARTON(4,000PCS)

4. CARTON WEIGHT:

4.1 NET WEIGHT: 4.0 KG

4.2 GROSS WEIGHT: 7.5 KG



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
MMTOLERANCES UNLESS
OTHERWISE SPECIFIED:0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± -

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING



Tyco Electronics

Tyco Electronics Corporation
Taipei, Taiwan

NAME

BATTERY HOLDER, H=18.5mm, V/T

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

00779

C=1775485

SCALE

SHEET

2 OF 2

REV A3