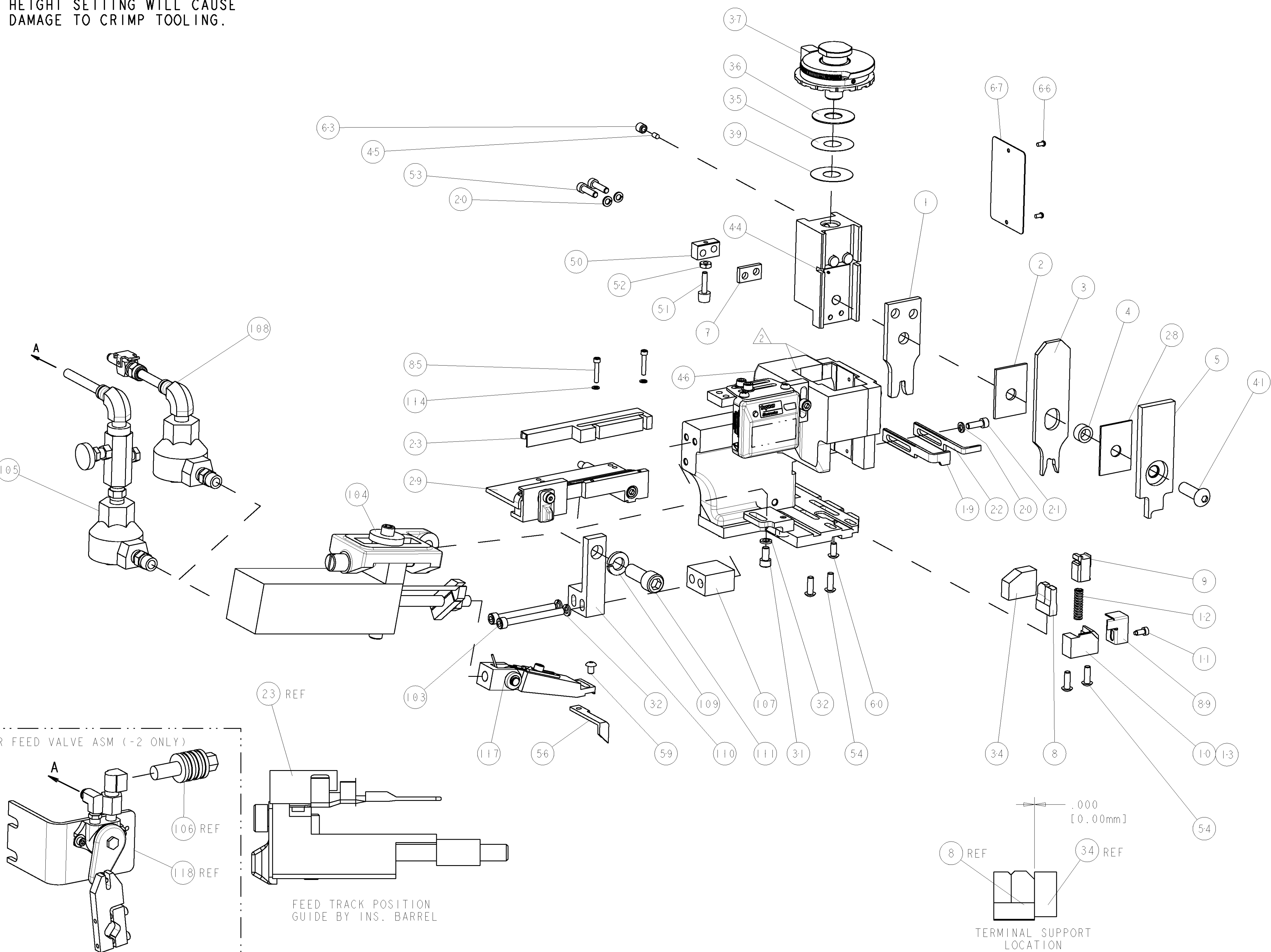


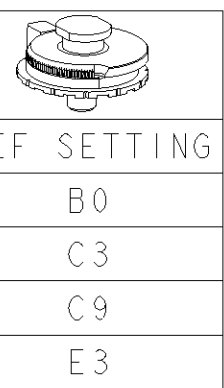
|                              |  |     |            |                                                       |           |                    |  |
|------------------------------|--|-----|------------|-------------------------------------------------------|-----------|--------------------|--|
| 8                            |  |     |            | 7                                                     |           |                    |  |
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| PART NUMBER                  |  | REV | FIRST USED | POWER UNIT                                            | FEED TYPE | DESCRIPTION        |  |
| 1855436-1                    |  | A   | 122500-1   | LEADMAKER                                             | AIR FEED  | CUTS CARRIER       |  |
| 1855436-2                    |  | A   | 565435-5   | BENCH MODEL K                                         | AIR FEED  | CUTS CARRIER       |  |
| 1855436-3                    |  | A   | 354500-1   | BENCH MODEL G                                         | AIR FEED  | CUTS CARRIER       |  |
| 1855436-6                    |  | A   | 122500-1   | LEADMAKER                                             | AIR FEED  | CONTINUOUS CARRIER |  |
| 7-1855436-7                  |  | A   | -          | -                                                     | -         | SPARE PARTS        |  |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

**\* WARNING**  
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

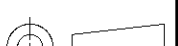


|                                              |         |                                      |                                  |           |                      |
|----------------------------------------------|---------|--------------------------------------|----------------------------------|-----------|----------------------|
| TERMINAL NAME: LANGUETTE 8NG1 GAMME 3 a 6mm2 |         |                                      |                                  |           |                      |
| TE PN                                        | PRONER  | PRONER TERMINAL - PRONER CRIMP SPECS |                                  |           |                      |
| 1544332-1                                    | P790861 |                                      |                                  |           |                      |
| -                                            | -       | CRIMP HEIGHT                         |                                  | WIRE SIZE |                      |
| -                                            | -       | 2.95mm+.05/- .05[.116+.002/- .002]   |                                  | 6mm2      |                      |
| -                                            | -       | 2.80mm+.05/- .05[.110+.002/- .002]   |                                  | 5mm2      |                      |
| -                                            | -       | 2.65mm+.05/- .05[.104+.002/- .002]   |                                  | 4mm2      |                      |
| -                                            | -       | 2.50mm+.05/- .05[.098+.002/- .002]   |                                  | 3mm2      |                      |
| -                                            | -       | CRIMP                                | SIZE                             | TYPE      | RANGE                |
| -                                            | -       | -                                    | 4.19mm [.165]                    | F         | 3mm-6mm              |
| -                                            | -       | WIRE                                 | 4.90mm [.193]                    | OV        | Ø3.350 - 4.100       |
| -                                            | -       | INSUL                                | APPLICATOR INSTRUCTIONS 408-8040 |           | SET UP GAGE 458637-1 |
| WIRE STRIP LENGTH 6.48-6.88                  |         | TERM APPL SPEC 114-15112             | FEED 25.00                       |           |                      |



|             |
|-------------|
| REF SETTING |
| B0          |
| C3          |
| C9          |
| E3          |

|   |   |     |     |   |    |             |                                      |     |
|---|---|-----|-----|---|----|-------------|--------------------------------------|-----|
| - | - | -   | REF | - | -  | 692655-6    | AIR FEED VALVE ASSEMBLY              | 118 |
| - | 1 | 1   | 1   | 1 | -  | 461062-1    | FEED FINGER ASSEMBLY                 | 117 |
| - | - | -   | REF | - | .. | 455749-1    | GUARD WINDOW                         | 116 |
| - | - | REF | -   | - | .. | 679532-1    | INSERT, GUARD                        | 115 |
| - | 2 | 2   | 2   | 2 | -  | 21024-2     | WASHER, SPRG LOCK, REG NO 4          | 114 |
| - | 1 | 1   | 1   | 1 | -  | 3-21001-5   | SCR, SKT HD CAP 3/8-16 X 1.000       | 111 |
| - | 1 | 1   | 1   | 1 | -  | 459610-3    | MOUNT, FEED BRACKET                  | 110 |
| - | 1 | 1   | 1   | 1 | -  | 21024-8     | WASHER, SPRG LOCK, REG 3/8           | 109 |
| - | 1 | 1   | -   | 1 | -  | 692655-7    | AIR FEED VALVE ASSEMBLY              | 108 |
| - | 1 | 1   | 1   | 1 | -  | 461690-1    | SPACER, AIR FEED                     | 107 |
| - | - | -   | REF | - | -  | 24024-2     | VALVE, SHUT OFF                      | 106 |
| - | - | -   | 1   | - | -  | 692655-5    | AIR FEED VALVE ASSEMBLY              | 105 |
| - | 1 | 1   | 1   | 1 | -  | 461065-2    | ASSEMBLY, AIR FEED                   | 104 |
| - | 2 | 2   | 2   | 2 | -  | 4-21000-3   | SCR, SKT HD CAP 10-32 X 2.000        | 103 |
| - | 1 | 1   | 1   | 1 | -  | 318563-1    | GUARD, FRONT CHIP                    | 89  |
| - | 2 | 2   | 2   | 2 | -  | 1-21000-6   | SCR, SKT HD CAP 4-40 X .625          | 85  |
| - | 1 | 1   | 1   | 1 | -  | 4088040     | SF APPL INST 408-8040                | 72  |
| - | 1 | 1   | 1   | 1 | -  | 217238-1    | GENERAL INSTRUCTION PKG              | 71  |
| - | 1 | 1   | 1   | 1 | -  | 461264-5    | PLATE, IDENTIFICATION                | 67  |
| - | 2 | 2   | 2   | 2 | -  | 21017-2     | SCREW, DRIVE                         | 66  |
| - | 1 | 1   | 1   | 1 | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63  |
| - | 1 | 1   | 1   | 1 | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60  |
| - | 1 | 1   | 1   | 1 | -  | 2-21002-0   | SCR, BTN SKT HD CAP 8-32 X .250      | 59  |
| - | 1 | 1   | 1   | 1 | -  | 2-694433-1  | FEED PAWL                            | 56  |
| - | 4 | 4   | 4   | 4 | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500      | 54  |
| - | 2 | 2   | 2   | 2 | -  | 2-21000-8   | SCR, SKT HD CAP 8-32 X .625          | 53  |
| - | 1 | 1   | 1   | 1 | -  | 21018-5     | NUT, HEX, REG 6-32                   | 52  |
| - | 1 | 1   | 1   | 1 | -  | 811242-2    | BUMPER, HOLD DOWN                    | 51  |
| - | 1 | 1   | 1   | 1 | -  | 690753-1    | SPACER, TONKER                       | 50  |
| - | 1 | 1   | 1   | 1 | -  | 1633399-1   | APPL., BASIC AIR FEED SUB ASSY       | 46  |
| - | 1 | 1   | 1   | 1 | -  | 690191-1    | PLUG,NYLON                           | 45  |
| - | 1 | 1   | 1   | 1 | -  | 2-819307-1  | RAM, SIDE FEED                       | 44  |
| - | 1 | 1   | 1   | 1 | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00   | 41  |
| - | 1 | 1   | 1   | 1 | -  | 690125-1    | SHIM SUB-ASSY                        | 39  |
| - | 1 | 1   | 1   | 1 | -  | 879103-2    | FINE ADJUST HEAD ASSEMBLY            | 37  |
| - | 1 | 1   | 1   | 1 | -  | 469367-8    | SHIM                                 | 36  |
| - | 1 | 1   | 1   | 1 | -  | 469367-2    | SHIM                                 | 35  |
| - | 1 | 1   | 1   | 1 | -  | 690786-1    | TERMINAL SUPPORT                     | 34  |
| - | 3 | 3   | 3   | 3 | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10         | 32  |
| - | 1 | 1   | 1   | 1 | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375         | 31  |
| - | 1 | 1   | 1   | 1 | -  | 1-1633091-7 | ASSEMBLY, STRIP GUIDE                | 29  |
| - | 1 | 1   | 1   | 1 | -  | 1-455888-0  | SPACER, CRIMPER                      | 28  |
| - | 1 | 1   | 1   | 1 | -  | 3-679651-4  | FRONT STRIP GUIDE                    | 23  |
| - | 1 | -   | -   | 1 | -  | 690472-2    | STRIPPER                             | 22  |
| - | 1 | 1   | 1   | 1 | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500          | 21  |
| - | 3 | 3   | 3   | 3 | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8          | 20  |
| - | - | 1   | 1   | - | -  | 691353-1    | STRIPPER                             | 19  |
| - | 1 | -   | -   | - | -  | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)         | 13  |
| - | 1 | 1   | 1   | 1 | -  | 4-22280-8   | SPRING, COMPRESSION                  | 12  |
| - | 1 | 1   | 1   | 1 | -  | 690461-2    | STOP, SHEAR                          | 11  |
| - | - | 1   | 1   | 1 | -  | 1-690459-0  | SHEAR HOLDER, FRONT                  | 10  |
| - | 1 | 1   | 1   | 1 | -  | 454276-5    | FLOATING SHEAR, FRONT                | 9   |
| 1 | 1 | 1   | 1   | 1 | -  | 8-1633535-9 | ANVIL, COMBINATION                   | 8   |
| - | 1 | 1   | 1   | 1 | -  | 240641-5    | SPACER                               | 7   |
| - | - | -   | -   | - | .. | -           | -                                    | 6   |
| - | 1 | 1   | 1   | 1 | -  | 3-455889-6  | DEPRESSOR, SHEAR                     | 5   |
| - | 1 | 1   | 1   | 1 | -  | 4-238011-9  | BLOCK, CRIMPER SPACER                | 4   |
| 1 | 1 | 1   | 1   | 1 | -  | 1633756-1   | CRIMPER, INSULATION OVERLAP          | 3   |
| - | 1 | 1   | 1   | 1 | -  | 1-455888-8  | SPACER, CRIMPER                      | 2   |
| 1 | 1 | 1   | 1   | 1 | -  | 8-1490019-4 | CRIMPER, WIRE PREMIUM                | 1   |

|                                                                                                                                                                                                                                                                                  |  |  |  |  |  |                          |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--------------------------|--|------------------------------------------------------------------------------|--|--|--|-----------|------------|---------------|----|---|-----|---|--|
| -77 -6 -3 -2 -1 U/M                                                                                                                                                                                                                                                              |  |  |  |  |  | PART NO                  |  | DESCRIPTION                                                                  |  |  |  | ITEM NO   |            |               |    |   |     |   |  |
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| <div>DIMENSIONS:<br/>INCHES</div>  <div>TOLERANCES UNLESS OTHERWISE SPECIFIED:</div> <div>0 PLC ±.01<br/>1 PLC ±.01<br/>2 PLC ±.01<br/>3 PLC ±.001<br/>4 PLC ±.0001<br/>ANGLES ±.0001</div> |  |  |  |  |  | CHK T. ELBIN 12NOV2008   |  | <div>NAME</div> <div>FINE ADJUST SIDE FEED HDM APPLICATOR</div> <div>-</div> |  |  |  |           |            |               |    |   |     |   |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  | APVD W. DEWING 12NOV2008 |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  | PRODUCT SPEC             |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  | APPLICATION SPEC         |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  | WEIGHT                   |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |
| MATERIAL                                                                                                                                                                                                                                                                         |  |  |  |  |  | FINISH                   |  | SIZE                                                                         |  |  |  | CAGE CODE | DRAWING NO | RESTRICTED TO |    |   |     |   |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  |                          |  | A 00779                                                                      |  |  |  | C=1855436 |            | -             |    |   |     |   |  |
| CUSTOMER DRAWING                                                                                                                                                                                                                                                                 |  |  |  |  |  |                          |  | SCALE                                                                        |  |  |  | 3:5       | SHEET      | 1             | OF | 1 | REV | A |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  |                          |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |
|                                                                                                                                                                                                                                                                                  |  |  |  |  |  |                          |  |                                                                              |  |  |  |           |            |               |    |   |     |   |  |

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