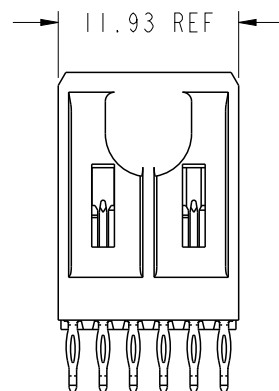
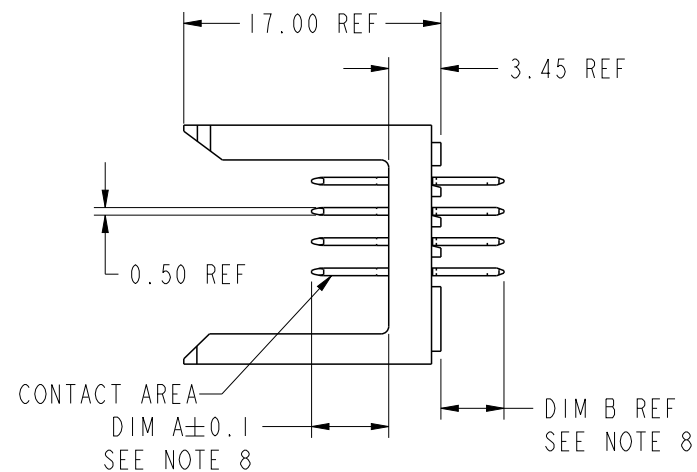
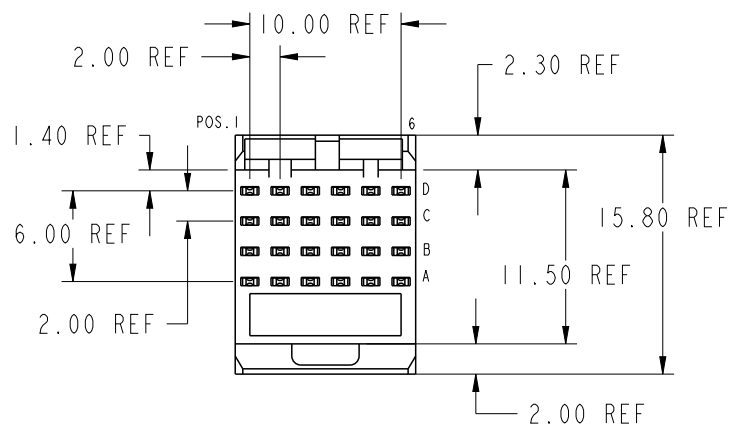


PRODUCT NUMBER

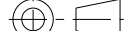
70232-XYX

70232-XYXLF



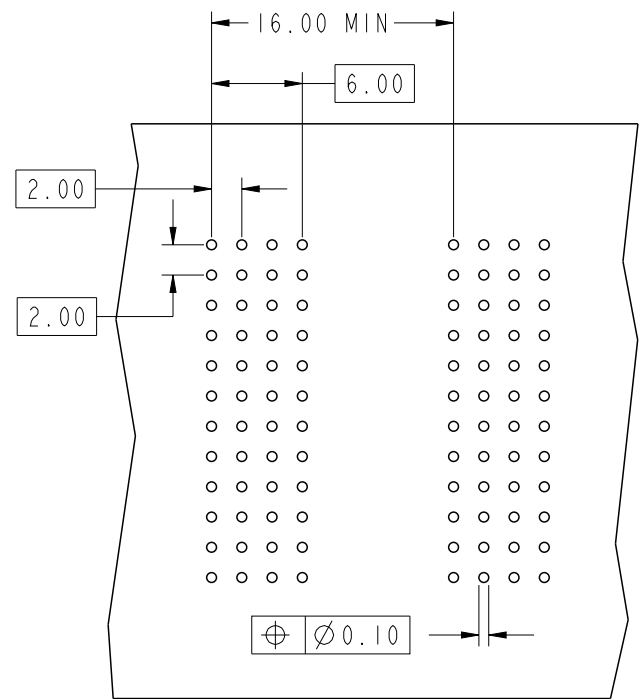
rev	ecn no	dr	date
AL	V06-0498	DCH	2006-05-31
AM	DG09-0256	TER	2009-08-19
AN	ELX-DG-13988-1	AL	2013-02-04
-	-	-	-
AH	V05-0079	HTB	02/03/05
AJ	V05-0359	DAI	04/21/05
AK	V05-1030	LP	11/18/05

PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYY	TELCORDIA CO	SEE NOTE 9
-NIYY	TELCORDIA CO (NXT)	-
-N5YY	TELCORDIA UE (NXT)	-
-IYY	TELCORDIA CO	-
-2YY	TELECOM CLASS	-
-3YY	IEC CLASS I	-
-5YY	TELCORDIA UE	-
-AYXLF	TELCORDIA CO	SEE NOTE 10
-NIYXLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YXLF	TELCORDIA UE (NXT)	SEE NOTE 10
-IYXLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YXLF	TELECOM CLASS	SEE NOTE 10
-5YXLF	TELCORDIA UE	SEE NOTE 10

spec ref *		dr		Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	2:1	
tolerance std ASME Y14.5	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	Andy Lu			2013/02/06	ecn no	ELX-DG-13988-1		
				chr	Sun Richard			2013/02/27				
								appr	Pei-Ming Zheng	2013/02/28	product family	
surface ✓ ASME Y14.5	linear	0.X	±0.3		title METRAL SIGNAL HEADER 1 MOD, 4 ROW PRESS-FIT			dwg no	70232		rev AN	
		0.XX	±0.13									
		0.XXX	±0.051									
angular		0°	±2°	www.fci.com	cat. no.		*	Product - Customer Drw		sheet 1 of 8		



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KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	2:1
eng	Andy Lu	2013/02/06			ecn no		ELX-DG-13988-1	
chr	Sun Richard	2013/02/27			rel level		Released	
appr	Pei-Ming Zheng	2013/02/28	product family		METRAL			
		title			METRAL SIGNAL HEADER			rev
					1 MOD, 4 ROW PRESS-FIT			AN
www.fci.com		cat. no.			-			Product - Customer Drw
								sheet 2 of 8



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X10 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X14 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X18 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X22 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X26 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X11 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X15 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X19 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X23 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X27 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X12 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X16 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X20 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X24 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X28 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7
	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

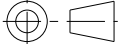
METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X13 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X17 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X21 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X25 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X29 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8
	C	8	8	8	8	8	8
	B	8	8	8	8	8	8
	A	8	8	8	8	8	8

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1				
eng	Andy Lu	2013/02/06			ecn no				ELX-DG-13988-1			
chr	Sun Richard	2013/02/27										
appr	Pei-Ming Zheng	2013/02/28	product family		METRAL		rel level		Released			
		title			METRAL SIGNAL HEADER			dwg no		70232	rev	
					1 MOD, 4 ROW PRESS-FIT						AN	
www.fci.com		cat. no.			-	Product - Customer Drw				sheet 3 of 8		



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X30 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X34 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X38 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X42 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X46 SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	19	19
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X31 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X35 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X39 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	12	12	12	12	12	12
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X43 SEE NOTE 11 LEAD FREE OPTION	D	13	13	13	13	13	13
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X47 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	13	13	13	13	13	13
	A	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X32 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X36 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X40 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	4	4	4	4	4	4
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X44 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	3	3	3	3	3	3
	B	4	4	4	4	4	4
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X48 SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	19	19
	C	19	19	19	19	19	19
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19

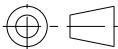
METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X33 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X37 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X41 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X45 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
	B	3	3	3	3	3	3
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		I	2	3	4	5	6
70232-X49 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1	
eng	Andy Lu	2013/02/06			ecn no				ELX-DG-13988-1
chr	Sun Richard	2013/02/27			rel level				Released
appr	Pei-Ming Zheng	2013/02/28	product family		METRAL				
		title			METRAL SIGNAL HEADER			rev	
		I MOD, 4 ROW PRESS-FIT			dwg no			70232	
								AN	
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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X50 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	8	8	8	8	8	8
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X54 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	7	7	7	7	7	7
	B	8	8	8	8	8	8
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X58 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20
	C	20	20	20	20	20	20
	B	20	20	20	20	20	20
	A	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X62 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X66 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X51 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X55 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	6	6	6	6	6	6
	B	7	7	7	7	7	7
	A	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X59 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X63 SEE NOTE 11 LEAD FREE OPTION	D	15	15	15	15	15	15
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X67 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	15	15	15	15	15	15
	A	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X52 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5
	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X56 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X60 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	12	12	12	12	12	12
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X64 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	11	11	11	11	11	11
	B	12	12	12	12	12	12
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X68 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21
	C	21	21	21	21	21	21
	B	21	21	21	21	21	21
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X53 SEE NOTE 11 LEAD FREE OPTION	D	14	14	14	14	14	14
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X57 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8
	C	8	8	8	8	8	8
	B	14	14	14	14	14	14
	A	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X61 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X65 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	10	10	10	10	10	10
	B	11	11	11	11	11	11
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X69 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1		
chr	Sun Richard	2013/02/27			rel level	Released		
appr	Pei-Ming Zheng	2013/02/28	product family		METRAL			
			title		METRAL SIGNAL HEADER			rev
			1 MOD, 4 ROW PRESS-FIT		dwg no			70232
								AN
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METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X70 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4
	C	2	2	2	2	2
	B	2	2	2	2	2
	A	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X74 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2
	C	3	3	3	3	3
	B	3	3	3	3	3
	A	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X78 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1
	C	1	1	1	1	1
	B	3	3	3	3	3
	A	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X82 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6
	C	8	8	8	8	8
	B	8	8	8	8	8
	A	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X86 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20
	C	5	5	5	5	5
	B	5	5	5	5	5
	A	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X71 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3
	C	3	3	3	3	3
	B	1	1	1	1	1
	A	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X75 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2
	C	2	2	2	2	2
	B	2	2	2	2	2
	A	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X79 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3
	C	2	2	2	2	2
	B	2	2	2	2	2
	A	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X83 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6
	C	7	7	7	7	7
	B	6	6	6	6	6
	A	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X87 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6
	C	7	7	7	7	7
	B	20	20	20	20	20
	A	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X72 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2
	C	4	4	4	4	4
	B	4	4	4	4	4
	A	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X76 SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	19
	C	1	1	1	1	1
	B	1	1	1	1	1
	A	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X80 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8
	C	6	6	6	6	6
	B	6	6	6	6	6
	A	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X84 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6
	C	7	7	7	7	7
	B	7	7	7	7	7
	A	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X88 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5
	C	5	5	5	5	5
	B	7	7	7	7	7
	A	5	5	5	5	5

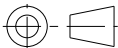
METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X73 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2
	C	3	3	3	3	3
	B	2	2	2	2	2
	A	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X77 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2
	C	3	3	3	3	3
	B	19	19	19	19	19
	A	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X81 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7
	C	7	7	7	7	7
	B	5	5	5	5	5
	A	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X85 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6
	C	6	6	6	6	6
	B	6	6	6	6	6
	A	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I				
		1	2	3	4	5
70232-X89 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7
	C	6	6	6	6	6
	B	6	6	6	6	6
	A	6	6	6	6	6

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1	
eng	Andy Lu	2013/02/06			ecn no				ELX-DG-13988-1
chr	Sun Richard	2013/02/27			rel level				Released
appr	Pei-Ming Zheng	2013/02/28	product family		METRAL				
		title			METRAL SIGNAL HEADER			rev	
		I MOD, 4 ROW PRESS-FIT			dwg no			70232	
								AI	
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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X90 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X94 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	11	11	11	11	11	11
	B	11	11	11	11	11	11
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X98 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9
	C	9	9	9	9	9	9
	B	11	11	11	11	11	11
	A	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X91 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	11	11	11	11	11	11
	B	9	9	9	9	9	9
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X95 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X99 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X92 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	12	12	12	12	12	12
	B	12	12	12	12	12	12
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X96 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21
	C	9	9	9	9	9	9
	B	9	9	9	9	9	9
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X100 SEE NOTE 11 LEAD FREE OPTION	D	4	3	3	3	3	4
	C	4	3	3	3	3	4
	B	4	3	3	3	3	4
	A	4	3	3	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X93 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	11	11	11	11	11	11
	B	10	10	10	10	10	10
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X97 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10
	C	11	11	11	11	11	11
	B	21	21	21	21	21	21
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
70232-X101 SEE NOTE 11 LEAD FREE OPTION	D	8	7	7	7	7	8
	C	8	7	7	7	7	8
	B	8	7	7	7	7	8
	A	8	7	7	7	7	8

dr	Terran Huang	2010/07/08	projection	mm	size	A4	scale	1:1	
eng	Andy Lu	2013/02/06			ecn no				ELX-DG-13988-1
chr	Sun Richard	2013/02/27			rel level				Released
appr	Pei-Ming Zheng	2013/02/28	product family		METRAL				
		title			dwg no			rev	
		METRAL SIGNAL HEADER			70232			AI	
I MOD, 4 ROW PRESS-FIT									
www.fci.com		cat. no.		-	Product - Customer Drw			sheet 7 of 8	

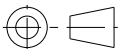
PRODUCT NUMBER

70232-XXX

70232-XXYLF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
70232 -XXX IS SnPb
70232-XXYLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
- ⑧ AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
- ⑨ -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
- ⑩ THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.
- ⑪ FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 70232-X0ILF
12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-NI--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-NI---
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

dr	Terran Huang	2010/07/08	projection 	mm 	size	A4	scale	1:1			
eng	Andy Lu	2013/02/06			ecn no	ELX-DG-13988-1					
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appr	Pei-Ming Zheng	2013/02/28	product family		METRAL						
		title			METRAL SIGNAL HEADER			dwg no	70232	rev	
					I MOD, 4 ROW PRESS-FIT						
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