



(0.64)/.025 SQUARE BANDOLIER PIN

H SEE NOTE 4

F

(2.29±0.10)
.090±.004

K SEE NOTE 4

P	LEAD FREE UCP2004-1770 RWHITE 04/04/2015
O	ADD A-8624-1246 ECN *UCP2004-0823 DMORGAN 03/10/28
N	ADD A-8624-1325 ECN *UCP2004-0001 DMORGAN 03/07/17
M	ADD 086241275.55 ECN *UCP2003-2236 RWHITE 03/04/17
L I	ADDED TOLERANCES ECN *UDT1999-0410 DMORGAN 98/12/02
L	ADD NEW 8 CKT OPT ECN *UDT1999-0206 DMORGAN 98/09/16
K	CREATED SHEET 7 ECR *U80308 MCGARTH 97/07/15
J I	ADD A-8624-1253 ECR UUT-0642 MCFARLAN 97/1/13
J	REVISED PER ECR *U07016 SCARTH 96/12/04
I	REVISED PER ECR NO U73002 BARKER 10/28/96
H	REVISED PER ECR NO U61415 05/10/96 TSE
G	REVISED PLATE 588 PER ECR NO U60907 96/02/01 BMS
F	CHANGED PACKAGING PER ECR NO U60549 11-03-95 DB/JAS
E3	ADDED -12011/1240 PER ECR NO U60344 09-11-95 BUS
E2	ADDED EDP NO'S PER ECR *U06272 95/08/25 CAC
E1	ADDED EDP -8032 PER ECR *U05132 95/06/29 CAC
E	CHANGED PIN DIMEN PER ECR NO U50305 10-04-94 JAS
D I	ADDED -06811/0720 PER ECR NO U50188 09-09-94 BUS
D	REVISED NOTE #6 PER ECR *U04640 06/16/94 BARKER
C I	ADDED -92988-0933 PER ECR *U04683 05/27/94 REED
C	DELETED/ADDED EDP PER ECR *U40295 03/01/94 REED
B I	ADDED EDP NOS. PER ECR *U35121 11/05/93 REED
B	REVISED PER ECR *U30385 05/17/93 REED
A	RELEASED PER ECR *U30114 02/03/93 MGB

- 1 - PIN PUSHOUT FORCE: 4 LBS. MINIMUM (IN EITHER DIRECTION)
- 2 - FOR ILLUSTRATION PURPOSES, 20 (DUAL 10) CIRCUIT SIZE IS SHOWN.
- 3 - PINS MUST MEET MOLEX SOLDERABILITY SPECIFICATION ES-152, EXCEPT VOIDS ARE PERMISSIBLE AT BANDOLIER PIN FAYING SURFACE (APPROX. .025 LONG X .006 WIDE REF.- 2 LOCATIONS).
- 4 - MEASURE POINT FOR PLATING THICKNESS.
- 5 - THIS PART CONFORMS TO MOLEX PRODUCT SPECIFICATION PS-8624.
- 6 - PACKAGING INFORMATION:
(UNLESS OTHERWISE NOTED IN TABLES)
PER PACKAGING DRAWING NO. PK-70873-0353
BULK PACKAGED IN BAGS

TIN	-	.000150 MINIMUM TIN PLATE OVER .000050 MINIMUM NICKEL PLATE.
15 GOLD	-	.000015 MINIMUM GOLD PLATE IN SELECT AREA, .000075 MINIMUM TIN PLATE IN SELECT AREA, OVER .000050 MINIMUM NICKEL PLATE OVERALL.
30 GOLD	-	.000030 MINIMUM GOLD PLATE IN SELECT AREA, .000075 MINIMUM TIN PLATE IN SELECT AREA, OVER .000050 MINIMUM NICKEL PLATE OVERALL.
D30 GOLD	-	.000030 MINIMUM GOLD PLATE IN SELECT AREAS OVER .000050 MINIMUM NICKEL PLATE OVERALL.
5 GOLD	-	.000005 MINIMUM GOLD FLASH IN SELECT AREA, .000075 MINIMUM TIN PLATE IN SELECT AREA, OVER .000050 MINIMUM NICKEL PLATE OVERALL.

WAFER - GLASS FILLED POLYESTER; UL94V-0; COLOR: BLACK
PIN - PHOSPHOR BRONZE

•THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO
RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC".
CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.

DIMENSIONS SHOWN (METRIC) INCH

UNLESS OTHERWISE SPECIFIED
TOLERANCES: ANGULAR = 1/2°

INCH		METRIC	
3 PLACE	± .005	2 PLACE	± .013
2 PLACE	± .01	1 PLACE	± .025

DRAFT WHEN APPLICABLE MUST
REMAIN WITHIN DIMENSIONS

DRAWG. BY EIK
APP'D. BY WJ7

CHK'D. BY AAB
SCALE

▽ = 0 ▼ = 0

TITLE

SALES ASSY-DUAL ROW
WAFER W/BREAK-OFF OPTION
.025 SQ. PINS/.100 GRID

MOLEX INCORPORATED
1515 LEXLE, U.S.A.
60932

SHEET NO. 1 OF 7
DATE 11/30/88

PART NO.

SEE CHARTS

FILE NAME
S8624X1

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO
MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

REVISE ONLY ON CAD SYSTEM

SDA-8624-0001-5000

DIV. SIZE

I3		I2		I1		I0		9		8		7		6		8624		4		3		2		1	
ENGINEERING NUMBER A-8624	RELEASE FOR MANUFACTURE					C ± (0.38) .015		E ± (0.25) .010		F ± (0.25) .010		PLATING PER NOTES SHEET 1	CONNECTOR END PLATING		P.C. BOARD END PLATING			FOR PACKAGING INFORMATION, SEE NOTE 6, SHEET 1 (UNLESS OTHERWISE SPECIFIED BELOW)							
													TYPE	H MEAS.	TYPE	K MEAS.									
-0001/-0040	R.F.M.					(2.72) .107		(11.10) .437		(6.10) .240		TIN	TIN	(2.54) .100	TIN		(1.27) .050								
-0041/-0080	R.F.M.					(2.72) .107		(11.10) .437		(6.10) .240		15 GOLD	GOLD	(2.54) .100	TIN		(1.27) .050								
-0081/-0120	R.F.M.					(2.72) .107		(11.10) .437		(6.10) .240		30 GOLD	GOLD	(2.54) .100	TIN		(1.27) .050								
-0121/-0160	R.F.M.					(2.72) .107		(11.10) .437		(6.10) .240		TIN	TIN	(2.54) .100	TIN		(1.27) .050	PK-70873-0090 (TUBE)							
-0161/-0200	R.F.M.					(4.45) .175		(12.83) .505		(6.10) .240		TIN	TIN	(2.54) .100	TIN		(1.27) .050								
-0201/-0240	R.F.M.					(4.45) .175		(12.83) .505		(6.10) .240		15 GOLD	GOLD	(2.54) .100	TIN		(1.27) .050								
-0241/-0280	R.F.M.					(4.45) .175		(12.83) .505		(6.10) .240		30 GOLD	GOLD	(2.54) .100	TIN		(1.27) .050								
CKTS	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	CKTS						
02	N.A.	A-8624-0001	N.A.	A-8624-0041	N.A.	A-8624-0081	N.A.	A-8624-0121	N.A.	A-8624-0161	N.A.	A-8624-0201	N.A.	A-8624-0241	N.A.	A-8624-0281	N.A.	A-8624-0321	02						
04	10-88-1041	A-8624-0002	10-89-1041	A-8624-0042	10-89-2041	A-8624-0082		A-8624-0122	10-88-1042	A-8624-0162	10-89-1042	A-8624-0202	10-89-2042	A-8624-0242	04										
06	10-88-1061	A-8624-0003	10-89-1061	A-8624-0043	10-89-2061	A-8624-0083	10-89-3064	A-8624-0123	10-88-1062	A-8624-0163	10-89-1062	A-8624-0203	10-89-2062	A-8624-0243	06										
08	10-88-1081	A-8624-0004	10-89-1081	A-8624-0044	10-89-2081	A-8624-0084		A-8624-0124	10-88-1082	A-8624-0164	10-89-1082	A-8624-0204	10-89-2082	A-8624-0244	08										
10	10-88-1101	A-8624-0005	10-89-1101	A-8624-0045	10-89-2101	A-8624-0085	10-89-3104	A-8624-0125	10-88-1102	A-8624-0165	10-89-1102	A-8624-0205	10-89-2102	A-8624-0245	10										
12	10-88-1121	A-8624-0006	10-89-1121	A-8624-0046	10-89-2121	A-8624-0086		A-8624-0126	10-88-1122	A-8624-0166	10-89-1122	A-8624-0206	10-89-2122	A-8624-0246	12										
14	10-88-1141	A-8624-0007	10-89-1141	A-8624-0047	10-89-2141	A-8624-0087		A-8624-0127	10-88-1142	A-8624-0167	10-89-1142	A-8624-0207	10-89-2142	A-8624-0247	14										
16	10-88-1161	A-8624-0008	10-89-1161	A-8624-0048	10-89-2161	A-8624-0088		A-8624-0128	10-88-1162	A-8624-0168	10-89-1162	A-8624-0208	10-89-2162	A-8624-0248	16										
18	10-88-1181	A-8624-0009	10-89-1181	A-8624-0049	10-89-2181	A-8624-0089		A-8624-0129	10-88-1182	A-8624-0169	10-89-1182	A-8624-0209	10-89-2182	A-8624-0249	18										
20	10-88-1201	A-8624-0010	10-89-1201	A-8624-0050	10-89-2201	A-8624-0090		A-8624-0130	10-88-1202	A-8624-0170	10-89-1202	A-8624-0210	10-89-2202	A-8624-0250	20										
22	10-88-1221	A-8624-0011	10-89-1221	A-8624-0051	10-89-2221	A-8624-0091		A-8624-0131	10-88-1222	A-8624-0171	10-89-1222	A-8624-0211	10-89-2222	A-8624-0251	22										
24	10-88-1241	A-8624-0012	10-89-1241	A-8624-0052	10-89-2241	A-8624-0092		A-8624-0132	10-88-1242	A-8624-0172	10-89-1242	A-8624-0212	10-89-2242	A-8624-0252	24										
26	10-88-1261	A-8624-0013	10-89-1261	A-8624-0053	10-89-2261	A-8624-0093		A-8624-0133	10-88-1262	A-8624-0173	10-89-1262	A-8624-0213	10-89-2262	A-8624-0253	26										
28	10-88-1281	A-8624-0014	10-89-1281	A-8624-0054	10-89-2281	A-8624-0094		A-8624-0134	10-88-1282	A-8624-0174	10-89-1282	A-8624-0214	10-89-2282	A-8624-0254	28										
30	10-88-1301	A-8624-0015	10-89-1301	A-8624-0055	10-89-2301	A-8624-0095		A-8624-0135	10-88-1302	A-8624-0175	10-89-1302	A-8624-0215	10-89-2302	A-8624-0255	30										
32	10-88-1321	A-8624-0016	10-89-1321	A-8624-0056	10-89-2321	A-8624-0096		A-8624-0136	10-88-1322	A-8624-0176	10-89-1322	A-8624-0216	10-89-2322	A-8624-0256	32										
34	10-88-1341	A-8624-0017	10-89-1341	A-8624-0057	10-89-2341	A-8624-0097		A-8624-0137	10-88-1342	A-8624-0177	10-89-1342	A-8624-0217	10-89-2342	A-8624-0257	34										
36	10-88-1361	A-8624-0018	10-89-1361	A-8624-0058	10-89-2361	A-8624-0098		A-8624-0138	10-88-1362	A-8624-0178	10-89-1362	A-8624-0218	10-89-2362	A-8624-0258	36										
38	10-88-1381	A-8624-0019	10-89-1381	A-8624-0059	10-89-2381	A-8624-0099		A-8624-0139	10-88-1382	A-8624-0179	10-89-1382	A-8624-0219	10-89-2382	A-8624-0259	38										
40	10-88-1401	A-8624-0020	10-89-1401	A-8624-0060	10-89-2401	A-8624-0100		A-8624-0140	10-88-1402	A-8624-0180	10-89-1402	A-8624-0220	10-89-2402	A-8624-0260	40										
42	10-88-1421	A-8624-0021	10-89-1421	A-8624-0061	10-89-2421	A-8624-0101		A-8624-0141	10-88-1422	A-8624-0181	10-89-1422	A-8624-0221	10-89-2422	A-8624-0261	42										
44	10-88-1441	A-8624-0022	10-89-1441	A-8624-0062	10-89-2441	A-8624-0102		A-8624-0142	10-88-1442	A-8624-0182	10-89-1442	A-8624-0222	10-89-2442	A-8624-0262	44										
46	10-88-1461	A-8624-0023	10-89-1461	A-8624-0063	10-89-2461	A-8624-0103		A-8624-0143	10-88-1462	A-8624-0183	10-89-1462	A-8624-0223	10-89-2462	A-8624-0263	46										
48	10-88-1481	A-8624-0024	10-89-1481	A-8624-0064	10-89-2481	A-8624-0104		A-8624-0144	10-88-1482	A-8624-0184	10-89-1482	A-8624-0224	10-89-2482	A-8624-0264	48										
50	10-88-1501	A-8624-0025	10-89-1501	A-8624-0065	10-89-2501	A-8624-0105		A-8624-0145	10-88-1502	A-8624-0185	10-89-1502	A-8624-0225	10-89-2502	A-8624-0265	50										
52	10-88-1521	A-8624-0026	10-89-1521	A-8624-0066	10-89-2521	A-8624-0106		A-8624-0146	10-88-1522	A-8624-0186	10-89-1522	A-8624-0226	10-89-2522	A-8624-0266	52										
54	10-88-1541	A-8624-0027	10-89-1541	A-8624-0067	10-89-2541	A-8624-0107		A-8624-0147	10-88-1542	A-8624-0187	10-89-1542	A-8624-0227	10-89-2542	A-8624-0267	54										
56	10-88-1561	A-8624-0028	10-89-1561	A-8624-0068	10-89-2561	A-8624-0108		A-8624-0148	10-88-1562	A-8624-0188	10-89-1562	A-8624-0228	10-89-2562	A-8624-0268	56										
58	10-88-1581	A-8624-0029	10-89-1581	A-8624-0069	10-89-2581	A-8624-0109		A-8624-0149	10-88-1582	A-8624-0189	10-89-1582	A-8624-0229	10-89-2582	A-8624-0269	58										
60	10-88-1601	A-8624-0030	10-89-1601	A-8624-0070	10-89-2601	A-8624-0110		A-8624-0150	10-88-1602	A-8624-0190	10-89-1602	A-8624-0230	10-89-2602	A-8624-0270	60										
62	10-88-1621	A-8624-0031	10-89-1621	A-8624-0071	10-89-2621	A-8624-0111		A-8624-0151	10-88-1622	A-8624-0191	10-89-1622	A-8624-0231	10-89-2622	A-8624-0271	62										
64	10-88-1641	A-8624-0032	10-89-1641	A-8624-0072	10-89-2641	A-8624-0112		A-8624-0152	10-88-1642	A-8624-0192	10-89-1642	A-8624-0232	10-89-2642	A-8624-0272	64										
66	10-88-1661	A-8624-0033	10-89-1661	A-8624-0073	10-89-2661	A-8624-0113		A-8624-0153	10-88-1662	A-8624-0193	10-89-1662	A-8624-0233	10-89-2662	A-8624-0273	66										
68	10-88-1681	A-8624-0034	10-89-1681	A-8624-0074	10-89-2681	A-8624-0114		A-8624-0154	10-88-1682	A-8624-0194	10-89-1682	A-8624-0234	10-89-2682	A-8624-0274	68										
70	10-88-1701	A-8624-0035	10-89-1701	A-8624-0075	10-89-2701	A-8624-0115		A-8624-0155	10-88-1702																