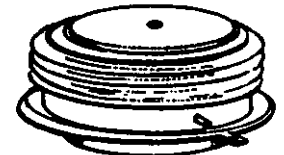


Operation to 3 kHz



The C712 Reverse Blocking Thyristor has proven performance in forced commutation circuits operating to 3KHZ. It is recommended for use with an anti-parallel soft recovery diode as utilized in most PWM inverters.

The C712 internal gate structure has an involute, interdigitated gate pattern needed to enhance the initially turned on area for high di/dt capability.



THYRISTOR (SCR) PRESSPAK

FEATURES:

- o Proven mature design.
- o Low switching loss at high frequency.
- o 60 us maximum turn-off time with feedback diode.
- o Involute, interdigitate gate.
- o Narrow pulse capability for PWM inverter commutation socket.

MAXIMUM ALLOWABLE RATINGS

TYPE	V_{DRM}/V_{RRM}^1 REPETITIVE $T_J = -40^\circ\text{C to } +125^\circ\text{C}$	V_{DRM}/V_{RRM}^1 REPETITIVE $T_J = 0^\circ\text{C to } +125^\circ\text{C}$	TRANSIENT PEAK REVERSE VOLTAGE, V_{RSM}^1 $T_J = -40^\circ\text{C to } +125^\circ\text{C}$
C712L	2000 Volts	2100 Volts	2100 Volts
C712PT	1900	2000	2000
C712PN	1800	1900	1900
C712PS	1700	1800	1800
C712PM	1600	1700	1700
C712PE	1500	1600	1600

Consult factory for lower rated voltage devices.

Peak One-Cycle Surge On-State Current, I_{TSM} (8.3 msec)	20,000 Amperes
Maximum Rate-of-Rise of Anode Current Turn-On Interval (Switching From 1200 Volts)	800 A/ μsec
Repetitive di/dt Rating ²	200 A/ μsec
I^2t (for fusing) (at 8.3 milliseconds)	1,660,000 Ampere ² Seconds
Peak Gate Power Dissipation, P_{GM}	100 Watts
Average Gate Power Dissipation, $P_{G(AV)}$	5 Watts
Peak Reverse Gate Voltage, V_{GRM}	20 Volts
Storage and Operating Temperature, T_{STG} and T_J	Refer Above
Mounting Force Required	5000 Lb. + 1000 - 0 Lb. 22.2 KN + 4.4 - 0 KN

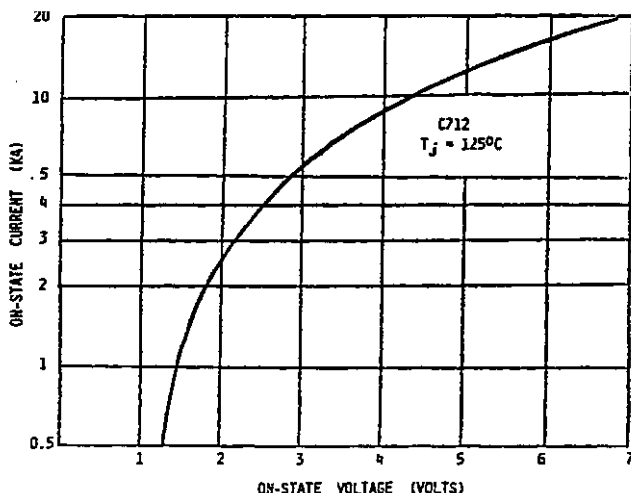
NOTES:

¹ 10 msec voltage sine wave.

² di/dt rating established in accordance with EIA-NEMA Standard RS-397, Section 5.2.2. This di/dt is in addition to the discharge of a 0.25 μf , 20 ohm snubber circuit in parallel with the DUT.

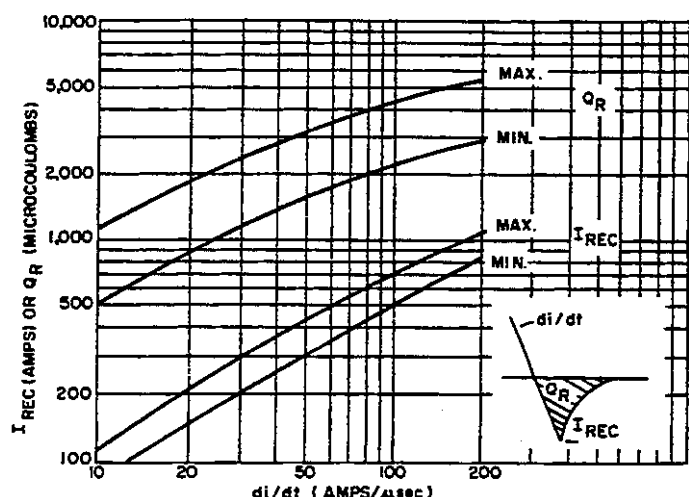
CHARACTERISTICS

TEST	SYMBOL	MIN.	TYP.	MAX.	UNITS	TEST CONDITIONS
Peak Reverse and On-State Blocking Current	I_{DRM} and I_{RRM}	—	20	60	mA	$T_J = +125^\circ\text{C}$, $V = V_{DRM} = V_{RRM}$
Effective Thermal Resistance, Junction-to-Case	$R_{\theta JC}$	—	—	.023	$^\circ\text{C/Watt}$	Double-Side Cooled (DC)
Critical Linear Rate-of-Rise of Forward Blocking Voltage (Higher values may cause device switching)	dv/dt	500	—	—	V/ μsec	$T_J = +125^\circ\text{C}$, $V_{DRM} = .80$ Rated V_{RRM} Gate Open.
Delay Time	t_d	—	1.5	—	μsec	Switching from 140 Volts, 20 Volt, 10 Ohm Gate: 0.5 μsec Rise Time, $T_J = 25^\circ\text{C}$
Gate Pulse Width Necessary To Trigger		—	—	10	μsec	$T_J = 25^\circ\text{C}$
Gate Trigger Current (not for operational use)	I_{GT}	—	120	—	mA dc	$T_C = 25^\circ\text{C}$, $V_D = 10$ Vdc, $R_L = 3$ Ohms
		5.0	30	—		$T_C = +125^\circ\text{C}$, $V_D = .5 \times \text{Rated}$, $R_L = 1000$ Ohms
Gate Trigger Voltage (not for operational use)	V_{GT}	—	3.0	—	Vdc	$T_C = 0^\circ\text{C}$ to $+125^\circ\text{C}$, $V_D = 10$ Vdc, $R_L = 3$ Ohms
Peak On-State Voltage	V_{TM}	—	—	1.45	Volts	$T_C = +125^\circ\text{C}$, $I_T = 1000$ Amps. Peak Duty Cycle $\leq 0.01\%$
Conventional Circuit Commutated Turn-Off Time (With Reverse Voltage)	t_q	—	—	55	μsec	(1) $T_C = +125^\circ\text{C}$ (2) $I_T = 1000\text{A}$ (3) $V_R \geq 50$ Volts (4) 80% V_{DRM} Reapplied (5) Rate-of-Rise of Forward Blocking Voltage = 400V/ μs (6) Gate Bias = Open During Turn-Off Interval = 0 Volts, 100 Ohms (7) Duty Cycle $\leq 0.01\%$
Conventional Circuit Commutated Turn-Off Time (With Feedback Diode)	t_q	—	55	60	μsec	(1) $T_C = +125^\circ\text{C}$ (2) $I_T = 1000\text{A}$ (3) $V_R = 2$ Volts Min. (4) 80% V_{DRM} Reapplied (5) Rate-of-Rise of Forward Blocking Voltage = 400V/ μs (6) Gate Bias = Open During Turn-Off Interval (7) Duty Cycle $\leq 0.01\%$



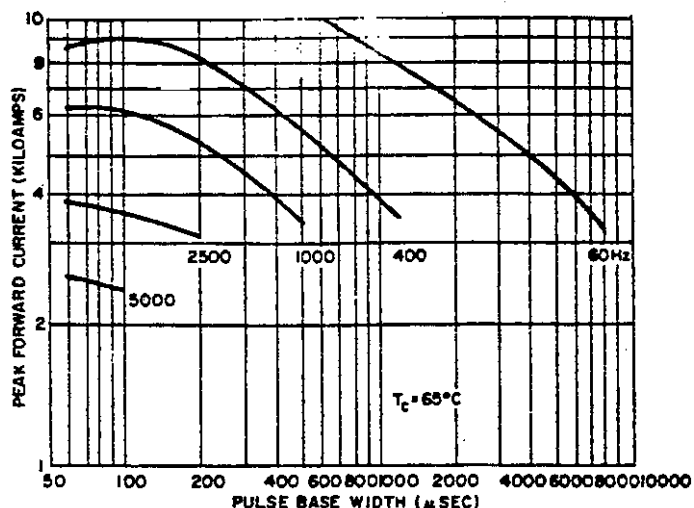
FORWARD CONDUCTION CHARACTERISTIC ON-STATE

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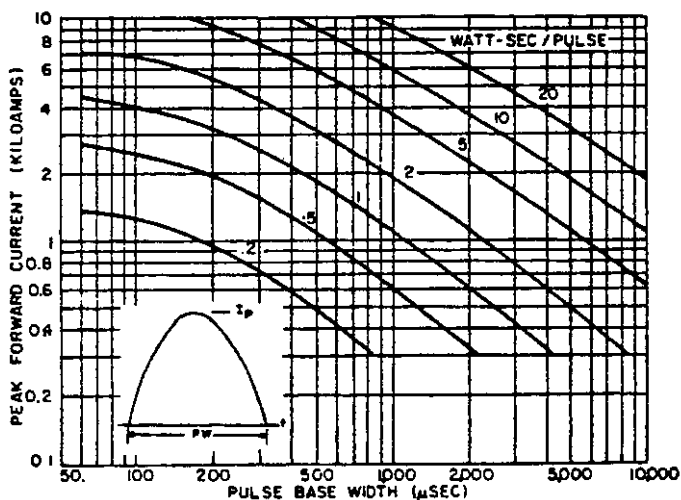


RECOVERED CHARGE (125°C)

SINUSOIDAL CURRENT WAVEFORMS

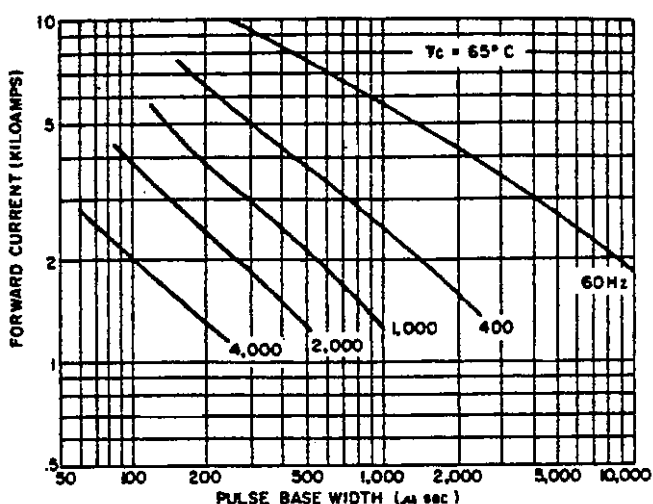


MAXIMUM ALLOWABLE PEAK ON-STATE CURRENT VS. PULSE WIDTH ($T_c = 65^\circ\text{C}$)

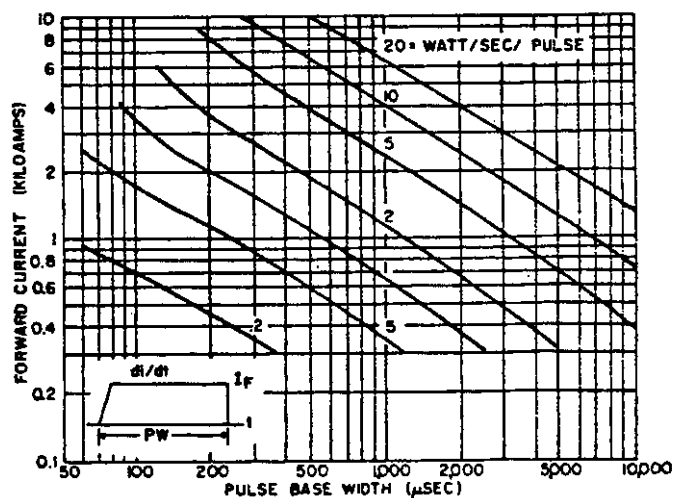


ENERGY PER PULSE FOR SINUSOIDAL PULSES

TRAPEZOIDAL CURRENT WAVEFORMS



MAXIMUM ALLOWABLE PEAK ON-STATE CURRENT FOR TRAPEZOIDAL CURRENT WAVEFORMS FOR ($T_c = 65^\circ\text{C}$) ($di/dt = 100\text{A/us}$)



ENERGY PER PULSE FOR TRAPEZOIDAL CURRENT WAVEFORMS

$\frac{di_R}{dt}$ (A/us)	$\frac{dv_R}{dt}$ (V/us)				
	100	300	500	700	1000
10	.166	.481	.654	.743	.816
30	.167	.501	.774	.935	1.07
50	.168	.503	.812	1.02	1.2
70	.168	.504	.829	1.07	1.29
100	.168	.505	.839	1.11	1.37
300	.169	.508	.846	1.18	1.60

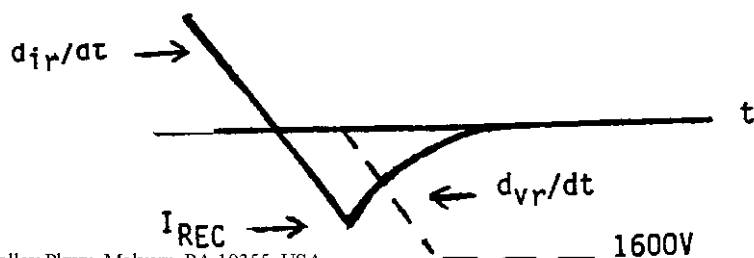
MAXIMUM RECOVERY ENERGY (JOULES)

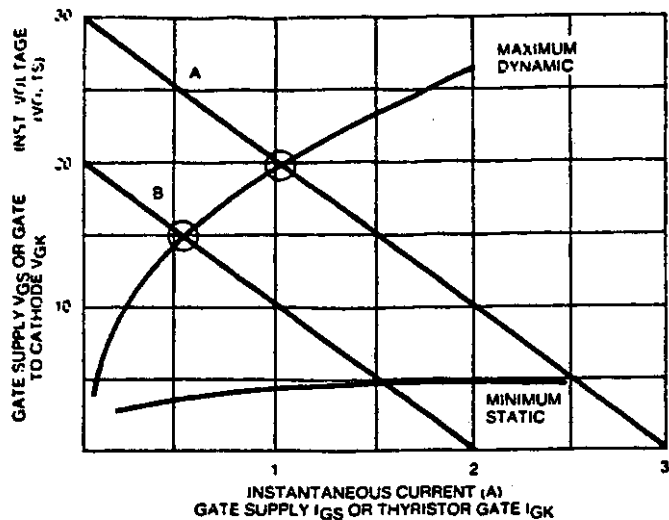
NOTES: 1- On-state ratings and energies do not include reverse recovery as a bypass diode is anticipated. A snubber discharge of 50A is included.

2- If no bypass diode is used with this thyristor, the additional switching energy can be significant. Refer to the table on the left.

3- The full cycle average power dissipation is the sum of the on-state and recovery energies times the operating frequency, accordingly

$$P_{AV} = (\sigma_F + \sigma_R) \cdot f$$





THYRISTOR GATE IMPEDANCE

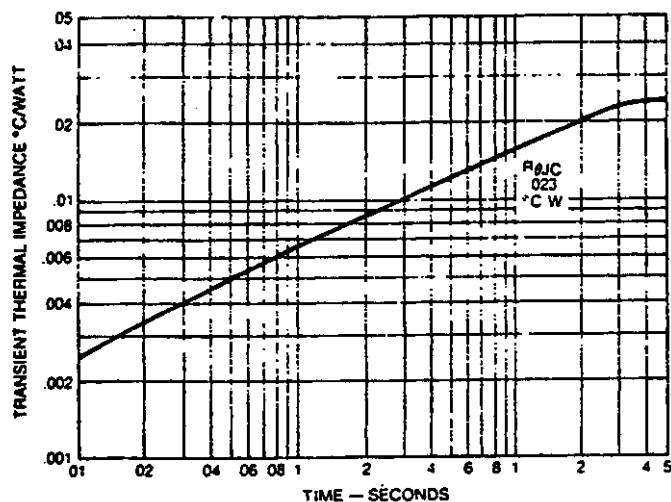
...This is enhanced by fast rising gate voltage, increasing anode bias and temperature.
 ...It is shown at a minimum for dc voltage, zero bias and low temperature.
 ...It is shown at a maximum for operating bias and recommended gate drive.

GATE SUPPLY

...Load lines (A) and (B) are operational, however, (A) is recommended to achieve maximum life at full di/dt rating and snubber discharge. The short circuit current rise time should be approximately 0.5 μ s and the duration longer than the expected delay time.

MINIMUM ACCEPTABLE GATE CURRENT

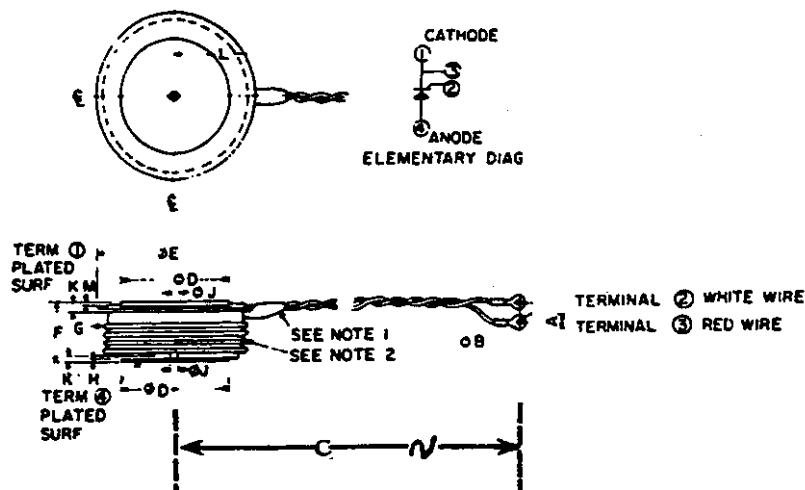
...The intersection of the load line and the gate characteristic (encircled) indicates the desired value of gate current needed to flow into the thyristor.



NOTES:

- Add .006°C W to account for both case to dissipator interfaces when properly mounted: e.g., $R_{\theta JS} = .029^\circ\text{C W}$. See Mounting Instructions.
- DC Thermal Impedance is based on average full cycle junction temperature. Instantaneous junction temperature may be calculated using the following modifications:
 - end of conducting portion of cycle
 - 120° sq. wave add .0025°C W along entire curve
 - 180° sq. wave add .0018°C W along entire curve
 - 180° sine wave add .0010°C W along entire curve
 - end of cycle
 - any wave, subtract .001°C along entire curve.
- Ask for general mounting instructions.

OUTLINE DRAWING



- Anode-Cathode Pole Faces ① ① Nickel Plated Copper.
- Mating Surface Requirement TIR $\leq .0005$ inch Finish 32.
- Mounting Force, 5000-6000 Lb., 22.4-26.7 KN.
- Electrical Insulation, Glazed Ceramic, Creepage 1 in. (25.4mm). Strike $\frac{1}{8}$ in. (15.9mm)
- Gate Leads ② ③ 18 in. #22 Terminated with #8 Ring Terminal, Cathode Wire-Red, Gate Wire-White.

Symbol	Inches		Millimeters		Notes
	Min.	Max.	Min.	Max.	
A	0.200	0.240	5.08	6.10	1
ϕB	0.140	—	3.56	—	
C	16.000	20.000	406.40	508.00	
ϕD	1.700	1.900	43.18	48.26	
ϕE	—	2.960	—	75.18	
F	1.000	1.070	25.40	27.18	
G	—	—	—	—	2
H	.005	.067	0.13	1.70	
ϕJ	0.136	0.146	3.45	3.71	
K	.070	.100	1.78	2.54	
L	—	2.500	—	63.50	
M	.030	—	0.76	—	

NOTES:

- Contour and orientation of term lugs is undefined.
- Glazed ceramic insulator with 1.00 inch (25.40 mm) surface creepage, min.