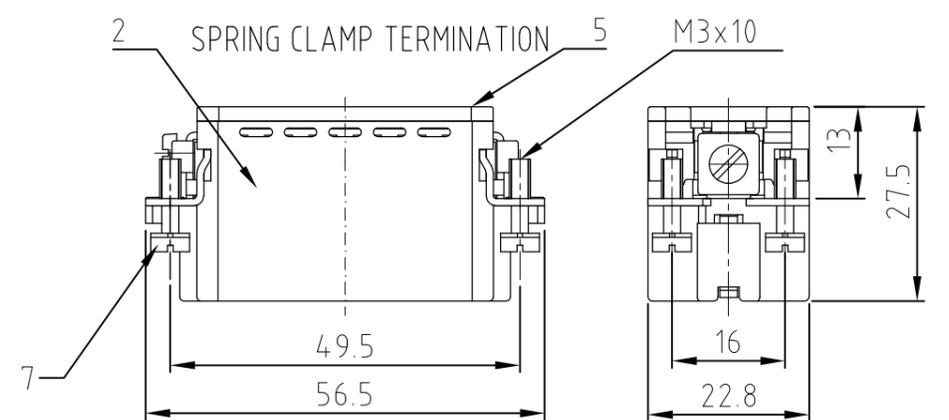
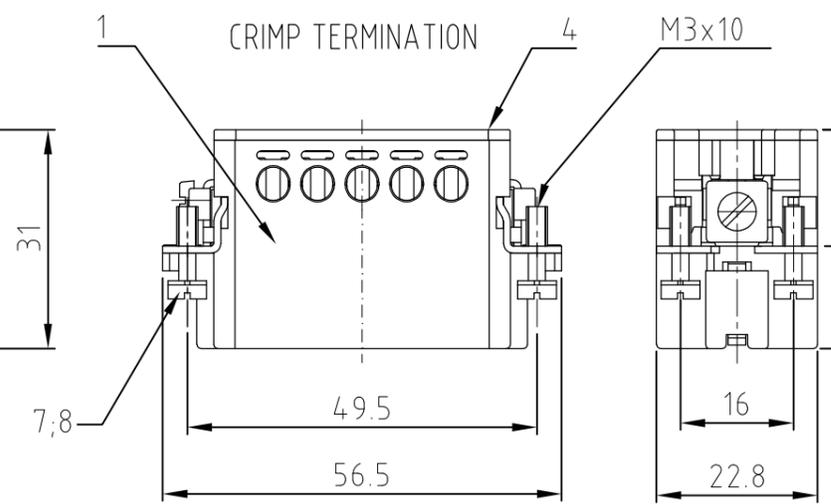
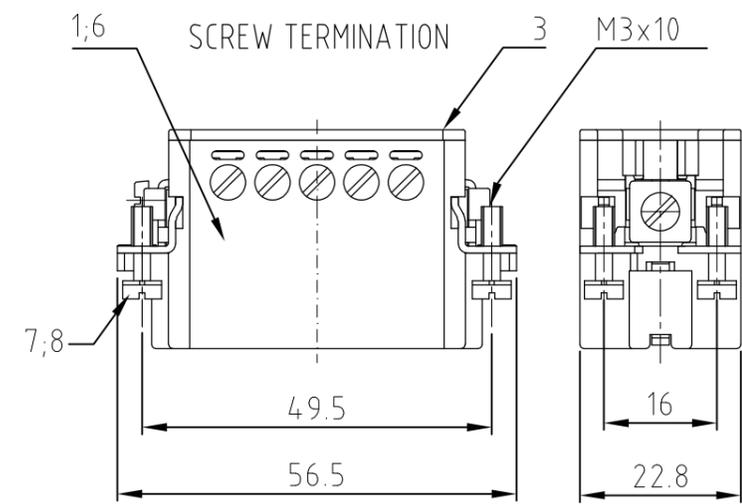


4

3

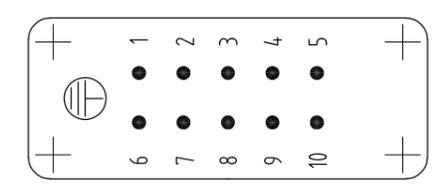
2

1



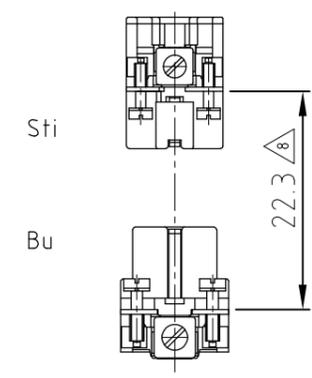
- NOTES
- 1 SUITABLE CRIMP CONTACTS: SERIES HE/HA. OUTER DIMENSIONS OF INSULATION: MAX. Ø3,2 MM
 - 2 SUITABLE HOOD SIZE 2: SERIES HA; HD. SUITABLE INSERTION AND EXTRACTION TOOL: SCREWDRIVER 0,5x3 DIN 5264
 - 3 Strip lenght: Screw conection 10mm. Spring clamp conection 10mm. Crimp conection 7.5mm
 - 4 STANDARDS: DIN EN 61984; DIN EN 60664-1
 - 5 PACKAGING: 10 SETS IN A CARTON, PRE-MOUNTED
 - 6 SPECIAL PACKAGING: 200 PIECES IN A KANN-BAN BOT
 - 7 SPECIAL PACKAGING: 100 PIECES IN A KANN-BAN BOT

Contact arrangement / view from termination side

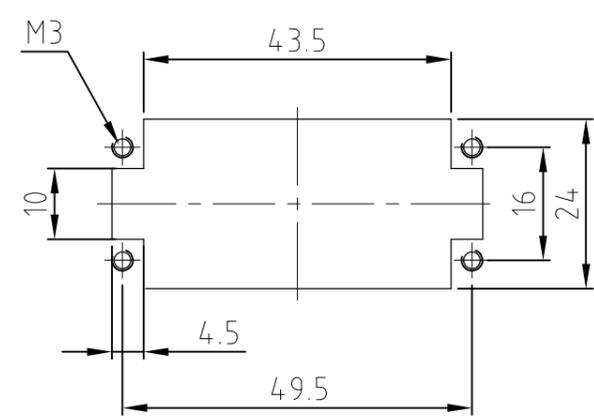


Assembling instruction

distance for safety contact marking max. 24 mm



Panel cut-out for contact insert when used without housing



1-2	1-0	0-9	0-8	0-4	0-6	0-5	7-1	2-3	1-1	DESCRIPTION / BENENNUNG	MATERIAL	Oberfläche	COLOR / FARBE	ITEM NO. POS.	REMARKS / BEMERKUNGEN
				4	4					fixing screw	stainl.steel	blank		8	M3x10
4	4				4	4	4	4		fixing screw	steel	nickel plated	blue	7	M3x10
				1						pin insert screw		PBT	hellbeige	6	with AU-contacts
							1			cover spring strain clip		PBT	hellbeige	5	
	1				1	1				cover crimp		PBT	helbeige	4	
1	1	1	1	1				1		cover screw		PBT	hellbeige	3	
							1			pin insert spring strain clip		PBT	helbeige	2	
1	1	1	1	1	1	1	1	1		pin insert screw		PBT	helbeige	1	

ORDERING TEXT / BESTELLTEXT	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. DIESES ZEICHNUNGSDOKUMENT WIRD DURCH AMP INCORPORATED KONTROLLIERT. AENDERUNGEN, DIE DEM TECHNISCHEN FORTSCHRITT DIENEN, SIND VORBEHALTEN. DEN JEWEILS LETZTIGUELTIEN AENDERUNGSSTAND ERFAHREN SIE AUF ANFRAGE.		DWN Schneider 08.02.2000	<p>HTS Elektrotechnik 53819 Neunkirchen, Germany</p>	
	DIMENSIONS: DIMENSIONEN: mm		CHK Schweiger 08.02.2000		
	TOLERANCES UNLESS OTHERWISE SPECIFIED: ALLGEMEINTOLERANZEN		APVD -		NAME
	<p>ISO 8015</p> <p>ISO 2768 - mH - E</p> <p>DIN 16901 - 14.0</p> <p>0 PLC #-</p> <p>1 PLC #-</p> <p>2 PLC #-</p> <p>3 PLC #-</p> <p>ANGLES / WINKEL #-</p> <p>FINISH / OBERFLAECHE / FARBE</p>		PRODUCT SPEC PRODUKTSPEZ. 108-74007		Pin insert
MATERIAL		APPLICATION SPEC VERARBEITUNGSSPEZ. 114-74009	WEIGHT GEWICHT -	Stifteinsatz HA.10.Sti	
		CUSTOMER DRAWING / KUNDENZEICHNUNG	SIZE A3 CAGE CODE 00779 DRAWING NO ZEICHNUNGS-NR. C-1103414	RESTRICTED TO NUR FUER -	
			MASSSTAB 1:1 BLATT 1 OF VON 1 REV D1		