



DB25F PIN-OUT VIEW

DB25F AND XLRM WIRING CHART					
XL� (CHANNEL)	XL� (DESC.)	CABLE (COLOR)	PIN 2 (RED)	PIN 3 (BLACK)	PIN 1 (BARE)
1	XLRM	BROWN	24	12	25
2	XLRM	RED	10	23	11
3	XLRM	ORANGE	21	9	22
4	XLRM	YELLOW	7	20	8
5	XLRM	GREEN	18	6	19
6	XLRM	BLUE	4	17	5
7	XLRM	PURPLE	15	3	16
8	XLRM	GRAY	1	14	2

NOTES:

1. BREAKOUT CABLE LENGTH: 18 +/- 0.75 INCHES. SEE TABLE FOR COLOR.

B 2. THIS PRODUCT COMES COILED AND PACKAGED IN BAG.

B 3. MATERIALS:
XL� CONNECTORS:
HANDLE - ZINC ALLOY, NICKEL PLATED
HOUSING AND LATCH - ZINC ALLOY, NICKEL PLATED
INSULATOR - THERMOPLASTIC, GREEN
PINS - SPECIAL COPPER ALLOY, SILVER PLATED
H.S. TUBING - THERMOPLASTIC
DSUB:
CABLE CLAMP - COPPER, NICKEL PLATED
SHELL - STEEL, TIN PLATED
INSULATORS - THERMOPLASTIC
SCREW LOCKS - BRASS, NICKEL PLATED

4. THIS PRODUCT IS RoHS COMPLIANT.

CUSTOMER DRAWING

					<div>UNLESS OTHERWISE SPECIFIED</div> <div>1. ALL DIMENSIONS IN INCHES [mm]</div> <div>- TWO PLACE DECIMALS ±0.02 [0.5]</div> <div>- THREE PLACE DECIMALS ±0.005 [0.13]</div>	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.									
						SIZE	WIDTH		MULT	LBS/M	TEMPER				
						FINISH SPEC No.				MATERIAL SPEC No.					
						FIRST USED ON			SCALE 1:2		<div>Switchcraft®</div>				
C	27520	06/08/15	PC	TJK		DATE DRAWN	BY	CHKD	APVD						
B	26637	10/4/10	RS	TJK		7/16/09	JGK	RS	TJK						
A	26568	7/20/10	RS	TJK				11/30/10	11/30/10						
					NAME				PART No.		REV				
REV	ECO NUMBER	DATE	BY	APVD	DO NOT SCALE DRAWING					DB25FXLRM		C			
REVISIONS															