

SA1E Miniature Photoelectric Switches

Key features:

- Seven sensing methods: through-beam, polarized retroreflective, small beam reflective, diffuse, background suppression, convergent, and transparent.
- 2m cable type and M8 connector.
- NPN output, PNP output, light ON, dark ON can be selected.
- Coaxial polarized retro-reflective type (SA1E-X) available for sensing transparent objects.
- Background suppression (SA1E-B) type detects objects only, ignoring the background.
- Red LED available for easy alignment in long distance applications (SA1E-T, -P, -N, and -B)
- Convergent reflective type (SA1E-G) is ideal for detecting objects at a short distance with a background.
- Also available without sensitivity adjustment (SA1E-T, -P)
- Air blower mounting block for installing an air blower to clean the lens surface. Ideal to maintain a clean lens surface and sensor performance.
- UL Listed and CE marked
- IP67



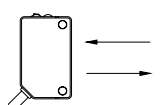
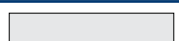


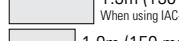

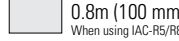
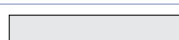



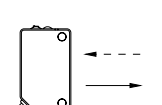
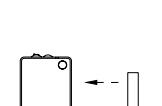


Part Numbers



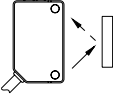

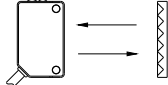



Photoelectric Switches

Sensing Method				Sensing Range	Connection	Cable Length	Operation Mode	Part No.	
								NPN Output	PNP Output
Through-beam	Infrared LED	w/Sensitivity Adjustment			Cable	2m	Light ON	SA1E-TN1-2M	SA1E-TP1-2M
							Dark ON	SA1E-TN2-2M	SA1E-TP2-2M
		w/o Sensitivity Adjustment			Connector	—	Light ON	SA1E-TN1C	SA1E-TP1C
							Dark ON	SA1E-TN2C	SA1E-TP2C
	Red LED	w/Sensitivity Adjustment			Cable	2m	Light ON	SA1E-TN1-NA-2M	SA1E-TP1-NA-2M
							Dark ON	SA1E-TN2-NA-2M	SA1E-TP2-NA-2M
		w/o Sensitivity Adjustment			Connector	—	Light ON	SA1E-TN1C-NA	SA1E-TP1C-NA
							Dark ON	SA1E-TN2C-NA	SA1E-TP2C-NA
	Class 1 Laser	w/Sensitivity Adjustment			Cable	2m	Light ON/ Dark ON	SA1E-LTN3-2M	SA1E-LTP3-2M
							Light ON/ Dark ON	SA1E-LTN3C	SA1E-LTP3C
w/o Sensitivity Adjustment			Connector	—	Light ON/ Dark ON	SA1E-LTN3C	SA1E-LTP3C		
					Light ON/ Dark ON	SA1E-LTN3C	SA1E-LTP3C		

Photoelectric Switches

Sensing Method				Sensing Range	Connection	Cable Length	Operation Mode	Part No.	
								NPN Output	PNP Output
Polarized Retroreflective	Red LED	 <p>(Note) Note: Maintain at least the distance shown in the () between the SA1E photoelectric switch and reflector. Reflectors are not supplied and must be ordered separately. See the characteristics on page 179.</p>	w/Sensitivity Adjustment	 2.5m (100 mm) When using IAC-R5/R8	Cable	2m	Light ON	SA1E-PN1-2M	SA1E-PP1-2M
				 1.5m (100 mm) When using IAC-R6			Dark ON	SA1E-PN2-2M	SA1E-PP2-2M
				 1.3m (150 mm) When using IAC-RS2	Connector	—	Light ON	SA1E-PN1C	SA1E-PP1C
				 1.0m (150 mm) When using IAC-RS1			Dark ON	SA1E-PN2C	SA1E-PP2C
	w/o Sensitivity Adjustment		 0.8m (100 mm) When using IAC-R5/R8□	Cable	2m	Light ON	SA1E-PN1-NA-2M	SA1E-PP1-NA-2M	
			 3.0m (100 mm) When using IAC-R5/R8			Dark ON	SA1E-PN2-NA-2M	SA1E-PP2-NA-2M	
			 2.0m (100 mm) When using IAC-R6	Connector	—	Light ON	SA1E-PN1C-NA	SA1E-PP1C-NA	
			 1.4m (150 mm) When using IAC-RS2			Dark ON	SA1E-PN2C-NA	SA1E-PP2C-NA	
	Class 1 Laser	w/Sensitivity Adjustment	 1.1m (150 mm) When using IAC-RS1	Cable	2m	Light ON/ Dark ON	SA1E-LPN3-2M	SA1E-LPP3-2M	
			 1.0m (100 mm) When using IAC-R7□			Light ON/ Dark ON	SA1E-LPN3C	SA1E-LPP3C	
Diffuse-reflective	Infrared LED	 700 mm	Cable	2m	Light ON	SA1E-DN1-2M	SA1E-DP1-2M		
					Dark ON	SA1E-DN2-2M	SA1E-DP2-2M		
	w/Sensitivity Adjustment		Connector	—	Light ON	SA1E-DN1C	SA1E-DP1C		
					Dark ON	SA1E-DN2C	SA1E-DP2C		
Small-beam Reflective	Red LED	 50 to 150 mm	Cable	2m	Light ON	SA1E-NN1-2M	SA1E-NP1-2M		
					Dark ON	SA1E-NN2-2M	SA1E-NP2-2M		
	w/Sensitivity Adjustment		Connector	—	Light ON	SA1E-NN1C	SA1E-NP1C		
					Dark ON	SA1E-NN2C	SA1E-NP2C		
Background Suppression	Red LED	 20 to 200 mm Adjustable Sensing Range	Cable	2m	Light ON	SA1E-BN1-2M	SA1E-BP1-2M		
					Dark ON	SA1E-BN2-2M	SA1E-BP2-2M		
	w/Sensing Range Adjustment		Connector	—	Light ON	SA1E-BN1C	SA1E-BP1C		
					Dark ON	SA1E-BN2C	SA1E-BP2C		
	Class 1 Laser	w/Sensitivity Adjustment	 20 to 300 mm Adjustable Sensing Range	Cable	2m	Light ON/ Dark ON	SA1E-LBN3-2M	SA1E-LBP3-2M	
						Connector	—	Light ON/ Dark ON	SA1E-LBN3C

Photoelectric Switches

Sensing Method				Sensing Range	Connection	Cable Length	Operation Mode	Part No.	
								NPN Output	PNP Output
Convergent Reflective	Infrared LED	w/Sensitivity Adjustment		 5 to 35 mm	Cable	2m	Light ON	SA1E-GN1-2M	SA1E-GP1-2M
							Dark ON	SA1E-GN2-2M	SA1E-GP2-2M
					Connector	—	Light ON	SA1E-GN1C	SA1E-GP1C
							Dark ON	SA1E-GN2C	SA1E-GP2C
Coaxial Polarized Retro-reflective	Red LED	w/Sensitivity Adjustment	 Note: Reflector is not supplied and must be ordered separately. See characteristics diagrams on page 179.	 2.0m (when using IAC-R9)  1.0m [100 mm] (when using IAC-R10)  1.0m [100 mm] (when using IAC-R11)	Cable	2m	Light ON	SA1E-XN1-2M	SA1E-XP1-2M
							Dark ON	SA1E-XN2-2M	SA1E-XP2-2M
					Connector	—	Light ON	SA1E-XN1C	SA1E-XP1C
							Dark ON	SA1E-XN2C	SA1E-XP2C

OI Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers

Specifications

Sensing Method	Through-beam	Polarized Retroreflective	Diffuse-reflective	Small-beam Reflective	Background Suppression (BGS)	Convergent Reflective	Transparent
Part No.	SA1E-□T	SA1E-□P	SA1E-D	SA1E-N	SA1E-□B	SA1E-G	SA1E-X
Power Voltage	12 to 24V DC (Operating range: 10 to 30V DC) Equipped with reverse-polarity protection						
Current Draw	Projector: 15 mA Receiver: 20 mA Laser Receiver: 30 mA	30 mA with laser: 35 mA					20 mA maximum
Sensing Range	With sensitivity adjustment: 10m Laser models: 30m	With sensitivity adjustment: 2.5m (IAC-R5/R8) 1.5m (IAC-R6) 1.3m (IAC-RS2) 1.0m (IAC-RS1) 0.8m (IAC-R7□) ¹ Laser models 0.3-10m	700 mm (using 200 × 200 mm white mat paper)	50 to 150 mm (using 100 × 100 mm white mat paper)	20 mm to preset (using 200 × 200 mm white mat paper) with laser: 20 - 300mm	5 to 35 mm (using 100 × 100 mm white mat paper)	2m (when using IAC-R9)
	Without sensitivity adjustment: 15m	Without sensitivity adjustment: 3.0m (IAC-R5/R8) 2.0m (IAC-R6) 1.4m (IAC-RS2) 1.1m (IAC-RS1) 1.0m (IAC-R7□) ¹					
Adjustable Sensing Range	—				40 to 200 mm with laser: 40-300mm	—	—
Detectable Object	Opaque		Opaque/Transparent		Opaque	Opaque/ Transparent	Opaque, transparent and mirror-like objects
Hysteresis	—		20% maximum		10% maximum	20% maximum	—
Response Time	1 ms maximum with laser: 250us						500 μs maximum
Sensitivity Adjustment	Adjustable using a potentiometer (approx. 260°) Through-beam type and polarized retroreflective type are also available without sensitivity adjustment. Laser models: 2 turn adjustment				—	Adjustable using a potentiometer (approx. 260°)	Adjustable using a potentiometer (approx. 240°)
Sensing Range Adjustment	—				6-turn control knob	—	—
Light Source Element	Infrared LED Red LED Red laser diode	Red LED Red laser diode	Infrared LED	Red LED	Red LED Red laser diode	Infrared LED	Red LED
Operation Mode	Light ON/Dark ON						
Control Output	NPN open collector or PNP open collector 30V DC, 100 mA maximum Voltage drop: 1.2V maximum (BGS type: 2V maximum) Short-circuit protection						
LED Indicators	Operation LED: Yellow Stable LED: Green Power LED: Green (Through-beam type projector)				Operation LED: Yellow Stable LED: None	Operation LED: Yellow Stable LED: Green	Operation LED: Yellow Stable LED: None
Interference Prevention	—	Two units can be mounted in close proximity.					
Degree of Protection	IP67 (IEC 60529)						
Extraneous Light Immunity	Sunlight: 10,000 lux maximum, Incandescent lamp: 5,000 lux maximum (at receiver)						



- Maintain at least the distance shown below between the SA1E photoelectric switch and reflector.
IAC-R5/R6/R7□/R8: 100 mm
IAC-RS1/RS2: 150 mm
The detection distance cannot be guaranteed if the reflector is deformed or the tape type reflector is applied on uneven surface.
- Cable length: 1m (50g when the cable length is 2m, 55g for laser models. 110g when the cable length is 5m, 120g for laser models.)
- Cable length: 1m (55g when the cable length is 2m. 120g when the cable length is 5m.)
- For laser models insert L in place of □.

Specifications, con't

Sensing Method	Through-beam	Polarized Retroreflective	Diffuse-reflective	Small-beam Reflective	Background Suppression (BGS)	Convergent Reflective	Transparent
Part No.	SA1E-T	SA1E-P	SA1E-D	SA1E-N	SA1E-B	SA1E-G	SA1E-X
Operating Temperature	-25 to +55°C (no freezing)						
Operating Humidity	35 to 85% RH (no condensation)						
Storage Temperature	-40 to +70°C (no freezing)						
Insulation Resistance	Between live part and mounting bracket: 20 MΩ maximum (500V DC megger)						
Dielectric Strength	Between live part and mounting bracket: 1000V AC, 50/60 Hz, 1 minute						
Vibration Resistance	Damage limits: 10 to 55 Hz, Amplitude 0.75 mm, 20 cycles in each of 3 axes						
Shock Resistance	Damage limits: 500 m/s ² , 10 shocks in each of 3 axes						
Material	Housing: PC/PBT, Lens: PC (Polarized retroreflective / coaxial polarized retro-reflective: PMMA), Indicator cover: PC						
Attachments	Instruction sheet						
Weight (approx.)	Cable Model	Projector: 30g Laser Projector: 35g Receiver: 30g ² Laser Receiver: 35g	30g ² with laser: 35g		35g ³	30g ²	35g ³
	Connector Model	Projector: 10g Laser Projector: 20g Receiver: 10g Laser Receiver: 20g	10g with Laser 20g		20g	10g	20g
Connection Method	Cable Model	ø3.5 mm, 3-core, 0.2 mm ² , 1-m vinyl cabtyre cable (2-core for the projector of through-beam type)					
	Connector Model	M8 connector (4-pin)					



1. Maintain at least the distance shown below between the SA1E photoelectric switch and reflector.

IAC-R5/R6/R7□/R8: 100 mm

IAC-RS1/RS2: 150 mm

The detection distance cannot be guaranteed if the reflector is deformed or the tape type reflector is applied on uneven surface.

2. Cable length: 1m (50g when the cable length is 2m, 55g for laser models. 110g when the cable length is 5m, 120g for laser models.)
3. Cable length: 1m (55g when the cable length is 2m. 120g when the cable length is 5m.)
4. For laser models insert L in place of □.

Slit and Sensing Range

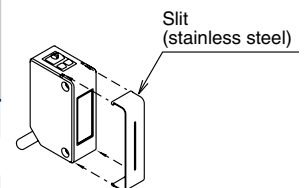
A slit, which changes the beam size of through-beam sensors, can easily be attached to the sensing side of the through-beam projector and receiver. Three different slit widths are available.

Slit		w/Sensitivity Adjustment				w/o Sensitivity Adjustment			
		Sensing Range (m)		Minimum Detectable Object Width (mm)		Sensing Range (m)		Minimum Detectable Object Width (mm)	
Part No.	Slit Width: A	Used on one side	Used on both sides	Used on one side	Used on both sides	Used on one side	Used on both sides	Used on one side	Used on both sides
SA9Z-S06	0.5 mm	2.5	1.0	7.0	0.5	5.0	1.5	7.0	0.5
SA9Z-S07	1.0 mm	3.5	1.5	7.0	1.0	7.0	3.0	7.0	1.0
SA9Z-S08	2.0 mm	6.0	3.5	7.0	2.0	9.0	5.5	7.0	2.0
SA9Z-S09	0.5 mm	2.0	0.7	7.0	0.4	4.0	1.5	7.0	0.5
SA9Z-S10	1.0 mm	3.0	1.5	7.0	0.7	7.0	2.5	7.0	0.8
SA9Z-S11	2.0 mm	5.5	3.0	7.0	1.5	9.0	5.0	7.0	1.5
SA9Z-S12	0.5 mm	0.8	0.08	5.0	0.3	1.3	0.1	5.0	0.5
SA9Z-S13	1.0 mm	1.5	0.3	5.0	0.6	2.5	0.3	5.0	0.6
SA9Z-S14	2.0 mm	2.5	1.2	5.0	1.5	5.5	1.6	5.0	1.7



Used on one side: Slit is attached to the receiver only.

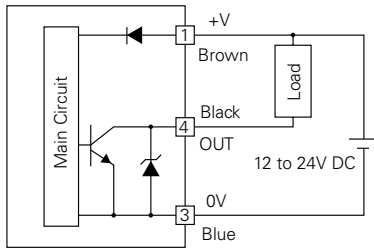
The slit can be pressed to snap onto the front easily.



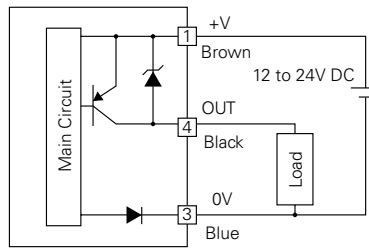
Horizontal slits and round slits have an orientation. Make sure that the TOP marking comes on top of the sensor (LED side).

Output Circuit & Wiring Diagram

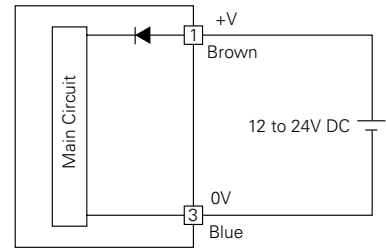
NPN Output



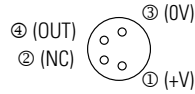
PNP Output



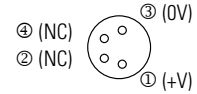
Through-beam Type Projector



(Connector Pin Assignment)

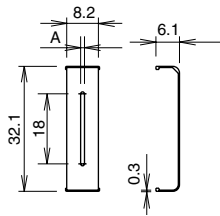


(Connector Pin Assignment)

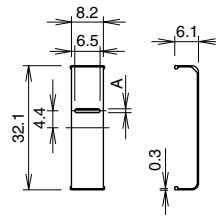


Dimensions (mm)

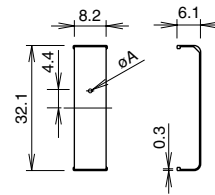
Vertical Slit

SA9Z-S06
SA9Z-S07
SA9Z-S08

Horizontal Slit

SA9Z-S09
SA9Z-S10
SA9Z-S11

Round Slit

SA9Z-S12
SA9Z-S13
SA9Z-S14

Material: Stainless Steel

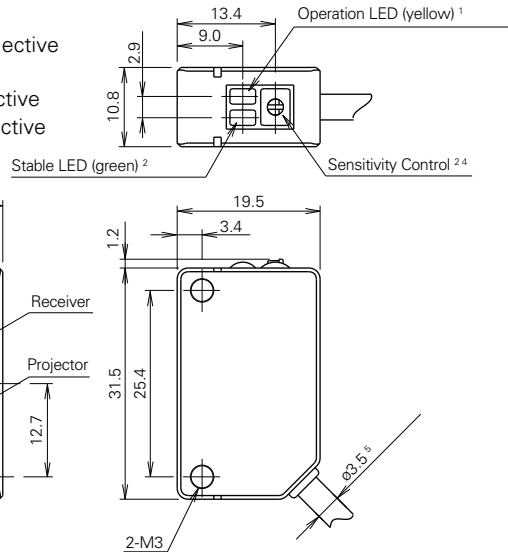
Cable Model

Through-beam

Polarized retroreflective
Diffuse-reflective
Small-beam reflective
Convergent reflective

Through-beam

- Polarized retroreflective
- Diffuse-reflective
- Small-beam reflective
- Convergent Reflective



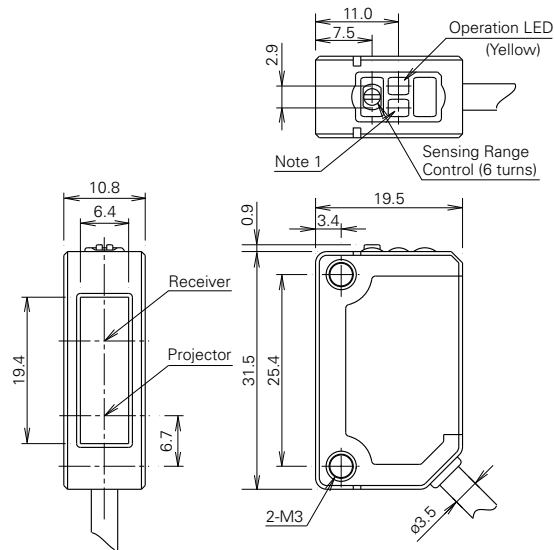
1. Power ON LED (green) for through-beam projector
2. No sensitivity control and stable LED are attached on the through-beam projector.
3. 5.2 mm for polarized retroreflective type
4. No sensitivity control is installed on the type without sensitivity adjustment.

Cable Model

Background Suppression (BGS)



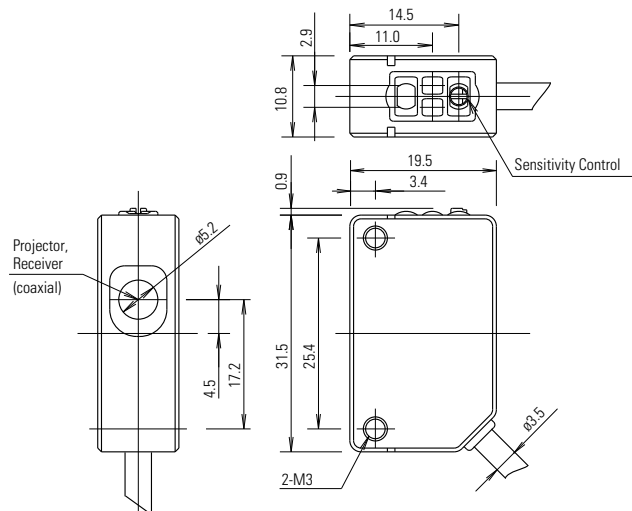
1. Stable LED is not provided on the background suppression type.

**Cable Model**

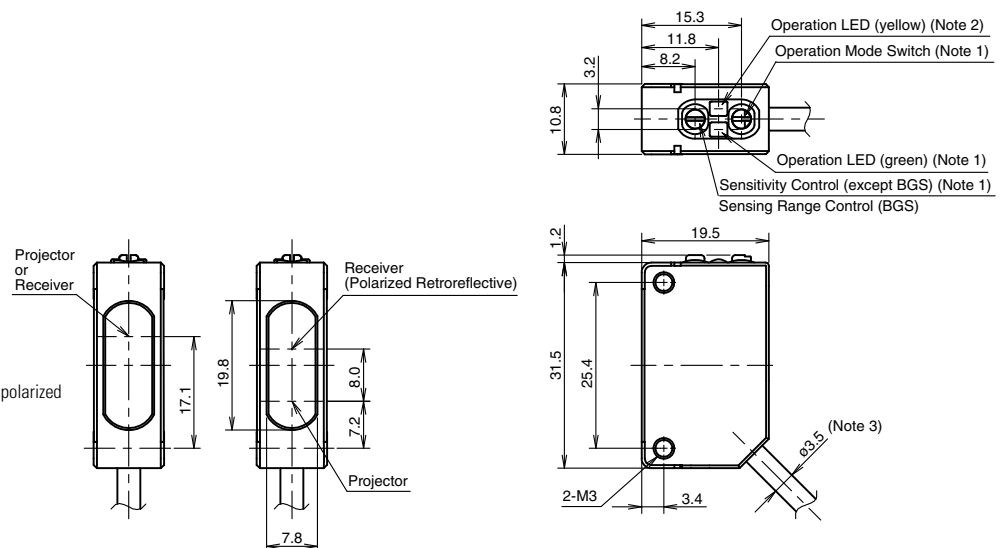
Coaxial Polarized Retro-reflective



1. Stable LED is not provided on the coaxial polarized retro-reflective type.

**Cable Model (Laser)**Through-beam
Polarized Retroreflective
Background Suppression

1. Stable LED is not provided on the coaxial polarized retro-reflective type.



Connector Model

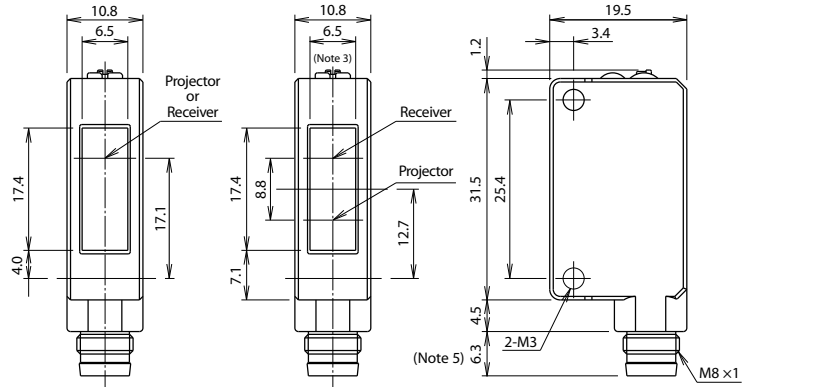
Through-beam



Polarized retroreflective
Diffuse-reflective
Small-beam reflective
Convergent reflective



- Through-beam
- Polarized retroreflective
- Diffuse-reflective
- Small-beam reflective
- Convergent Reflective



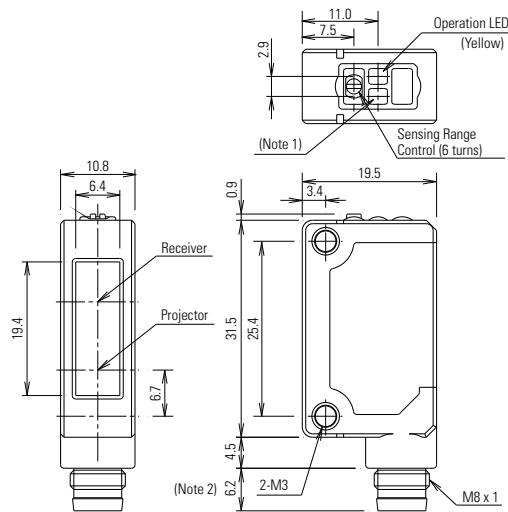
1. Power ON LED (green) for through-beam projector
2. No sensitivity control and stable LED are attached on the through-beam projector.
3. 5.2 mm for polarized retroreflective type
4. No sensitivity control is installed on the type without sensitivity adjustment.

Connector Model

Background Suppression (BGS)



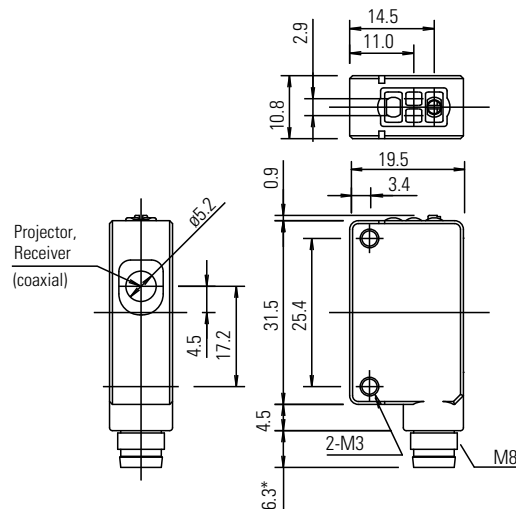
1. Stable LED is not provided on the background suppression type.
2. The connector length is 18 mm when a right-angle connector cable.

**Connector Model**

Coaxial Polarized Retro-reflective



1. Stable LED is not provided on the coaxial polarized retro-reflective type.

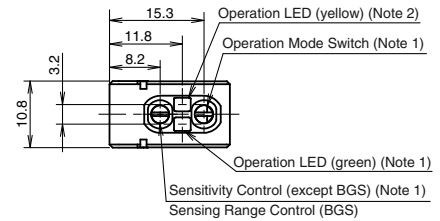
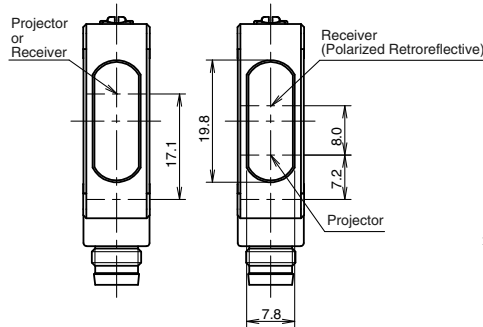


Connector Model (Laser)

Through-beam
Polarized Retroreflective
Background Suppression

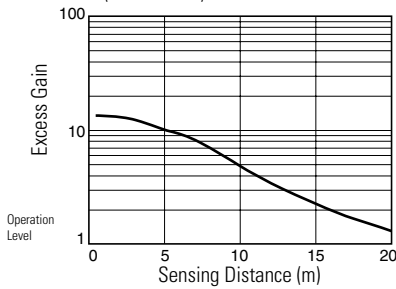


1. Stable LED is not provided on the coaxial polarized retro-reflective type.

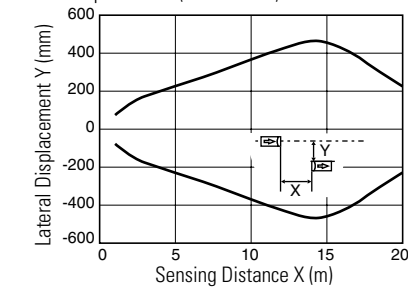
**Characteristics (Typical)**

1-1. Through-beam SA1E-T (Infrared LED w/sensitivity adjustment)
SA1E-TA (Red LED) w/sensitivity adjustment

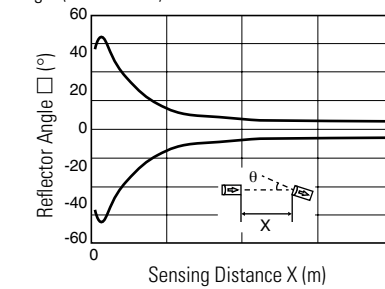
Excess Gain (Without slit)



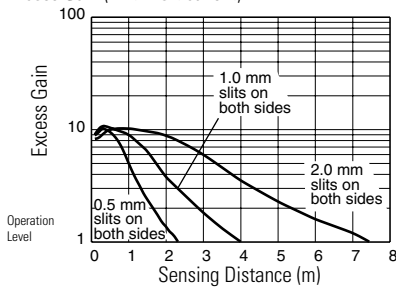
Lateral Displacement (Without slit)



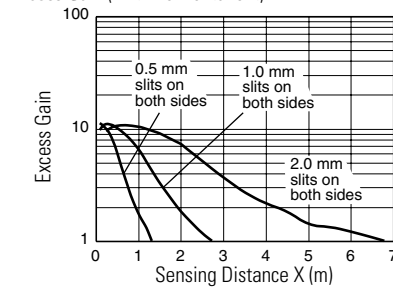
Angle (Without slit)



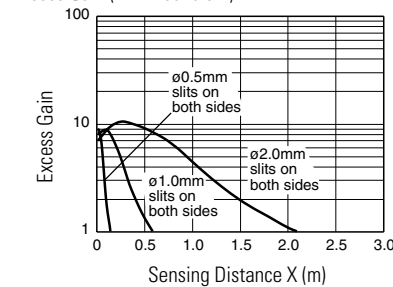
Excess Gain (With vertical slit)



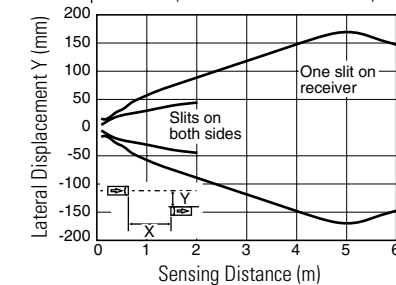
Excess Gain (With horizontal slit)



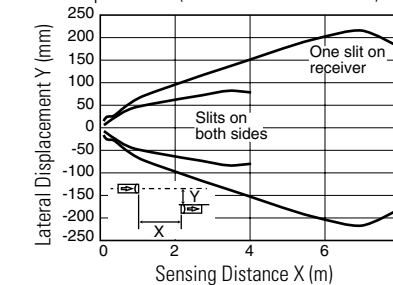
Excess Gain (With round slit)



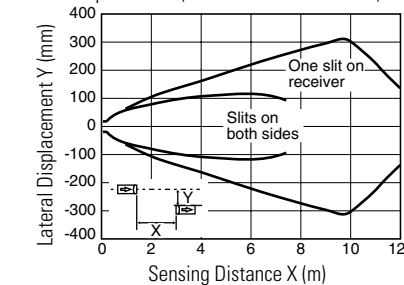
Lateral Displacement (With 0.5-mm vertical slit)



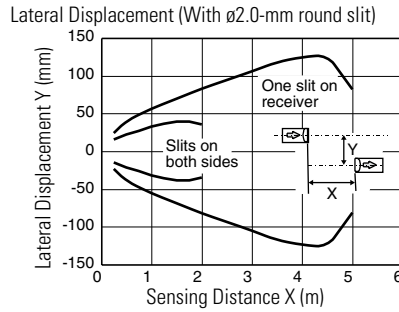
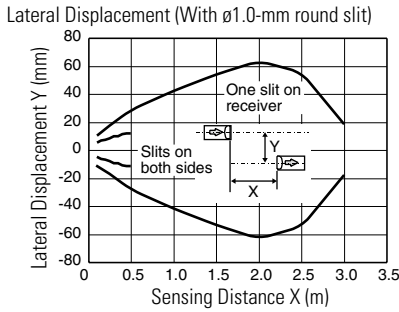
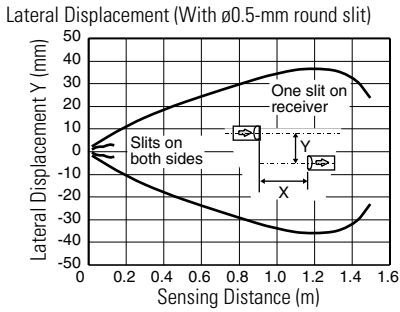
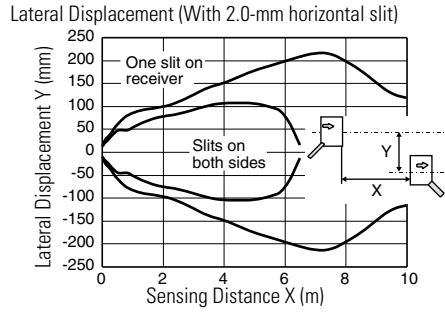
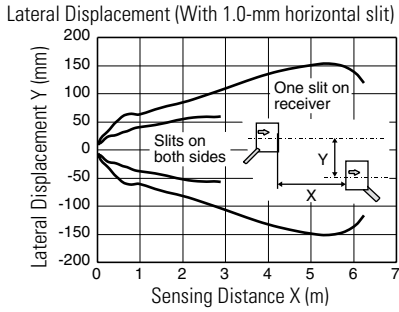
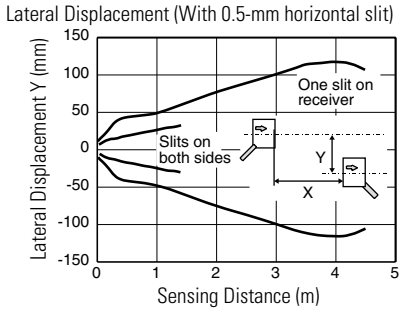
Lateral Displacement (With 1.0-mm vertical slit)



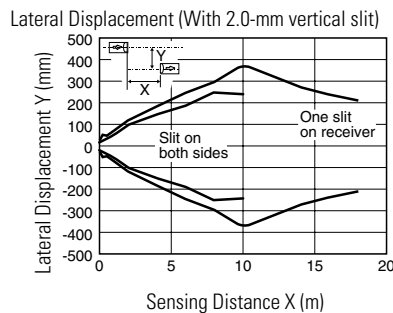
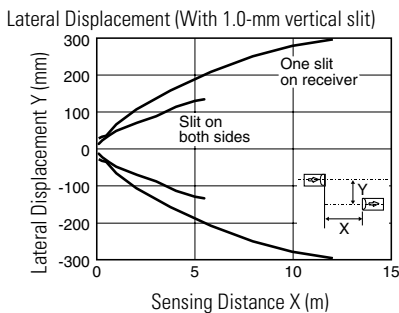
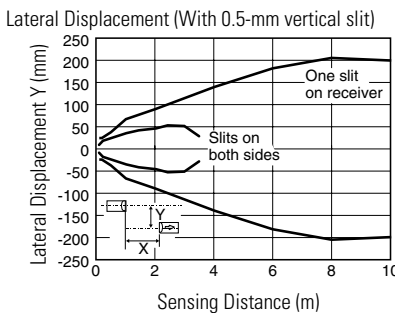
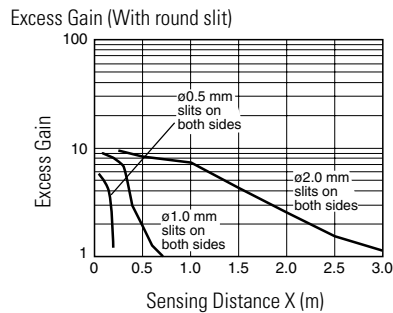
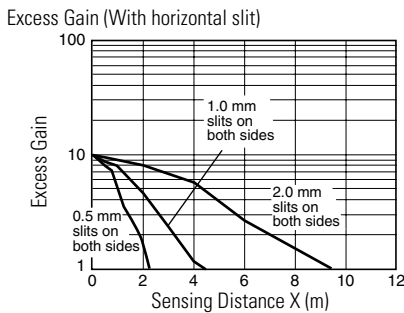
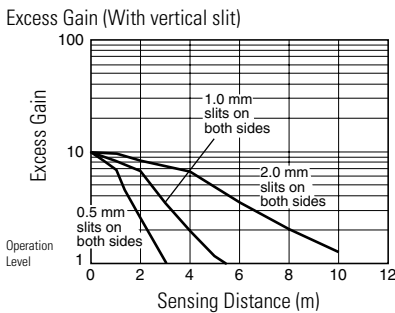
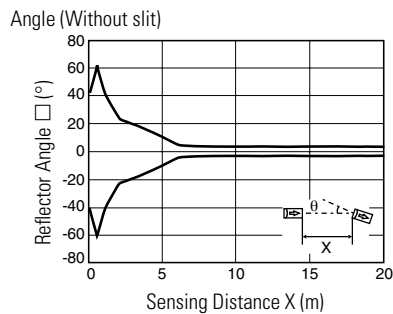
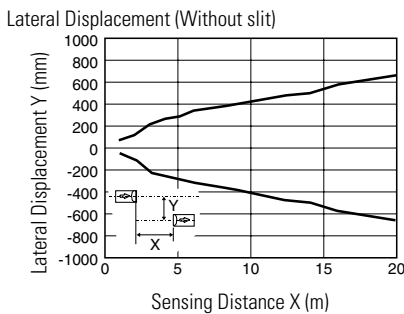
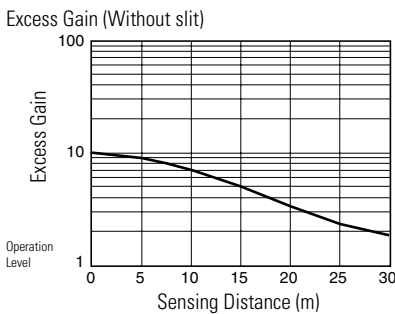
Lateral Displacement (With 2.0-mm vertical slit)



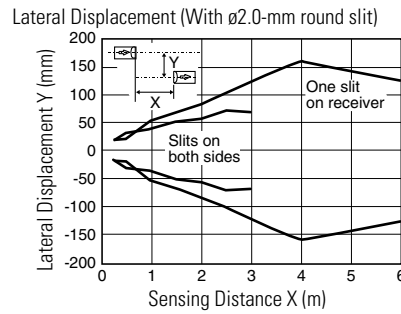
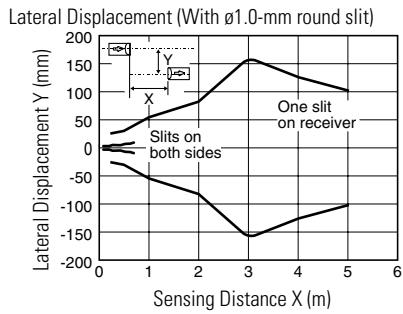
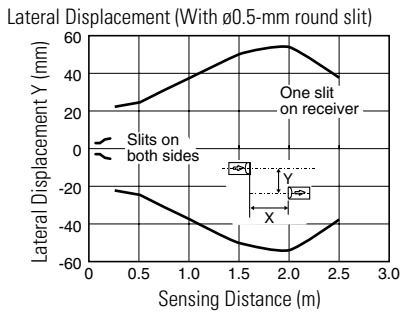
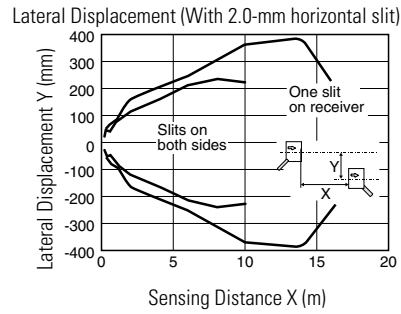
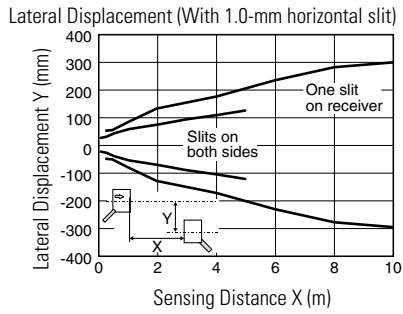
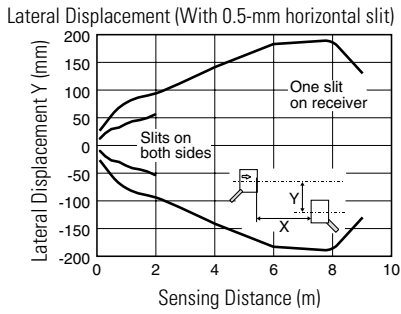
Characteristics (Typical)



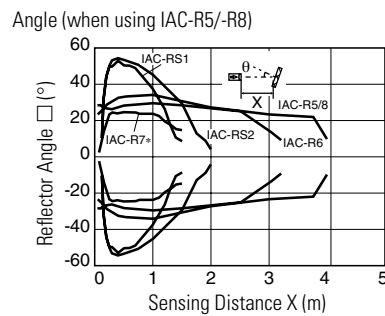
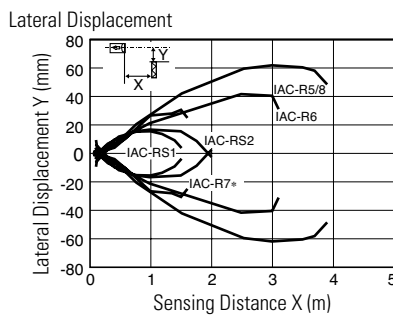
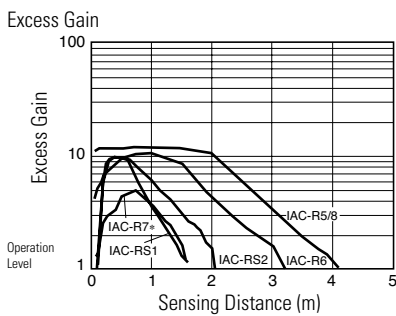
1-2. Through-beam SA1E-T□-NA (Infrared LED w/o sensitivity adjustment)



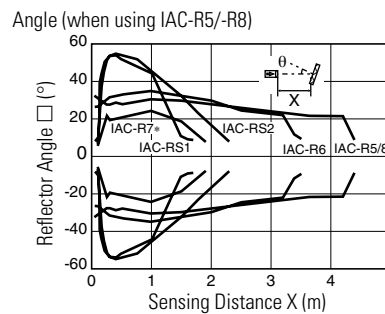
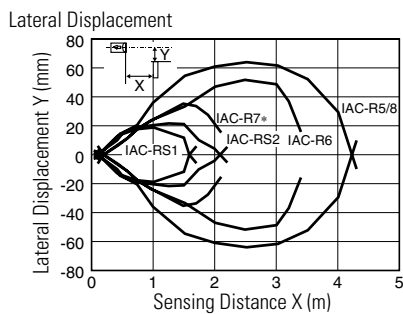
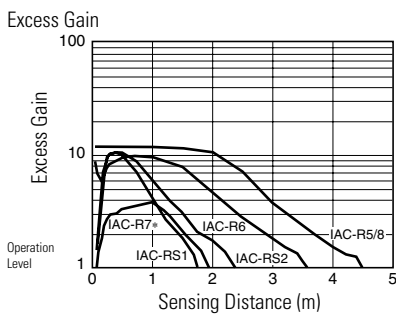
Characteristics (Typical)



2-1. Polarized Retroreflective SA1E-P (Red LED w/sensitivity adjustment)

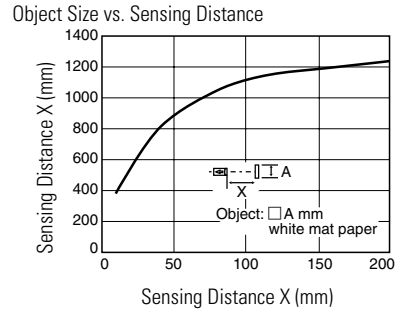
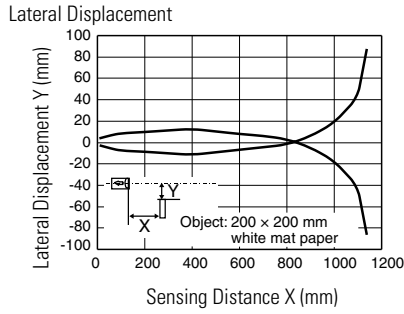
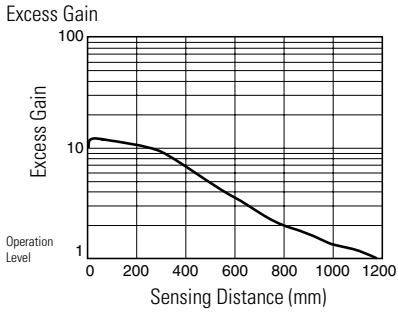


2-2. Polarized Retroreflective SA1E-PC-NA (Red LED w/o sensitivity adjustment)

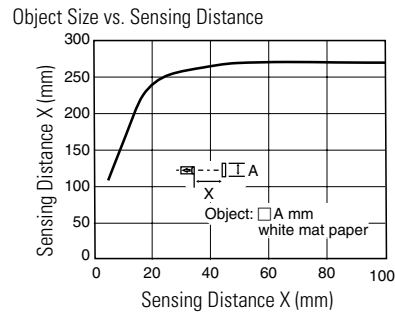
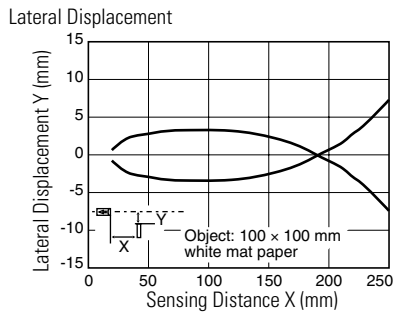
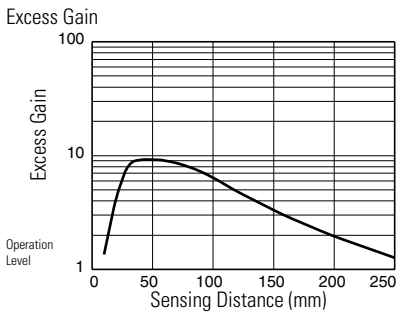


Characteristics (Typical)

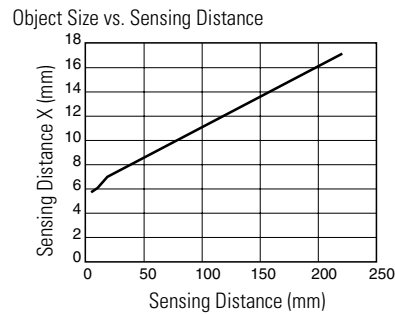
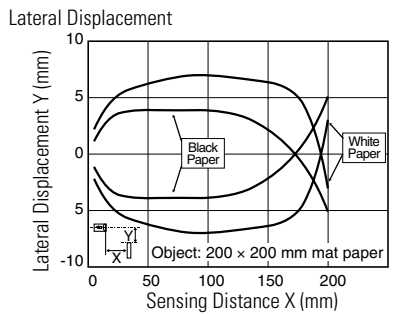
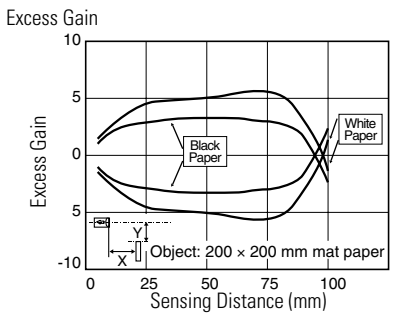
3. Diffuse-Reflective SA1E-D (Infrared LED w/sensitivity adjustment)



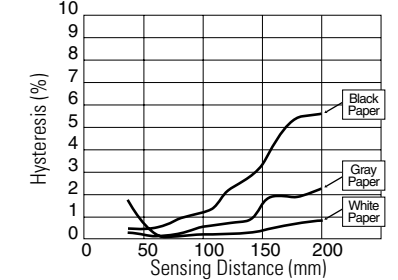
4. Small-beam Reflective SA1E-N (Red LED w/sensitivity adjustment)



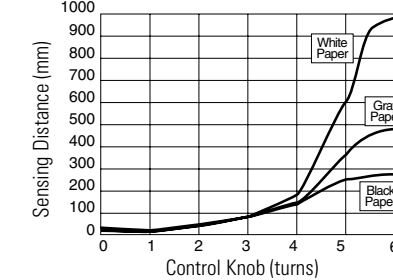
5. Background Suppression SA1E-B (Red LED w/sensitivity adjustment)



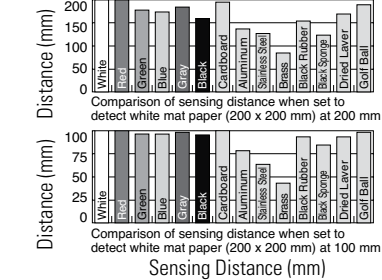
Sensing Distance vs. Hysteresis



Control Knob vs. Sensing Distance

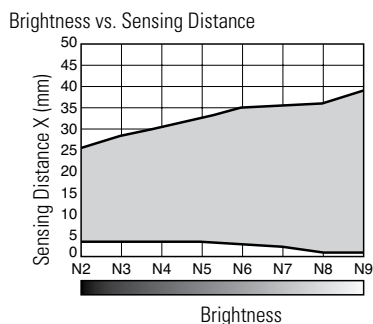
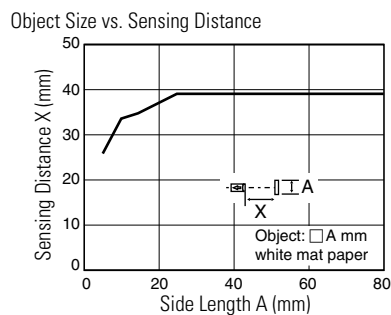
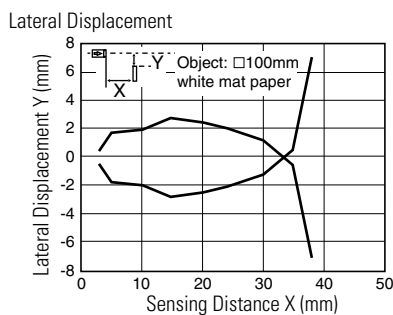
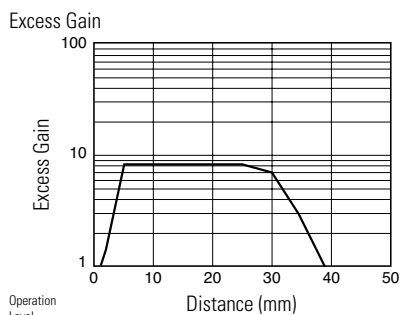


Color Mat Paper and Other Materials

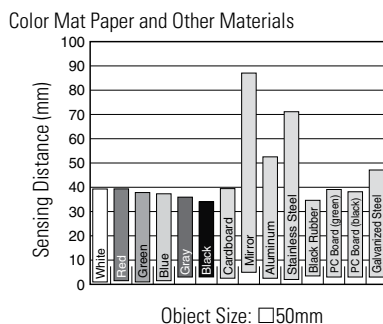


Characteristics (Typical)

6. Convergent Reflective SA1E-G (Infrared LED w/sensitivity adjustment)

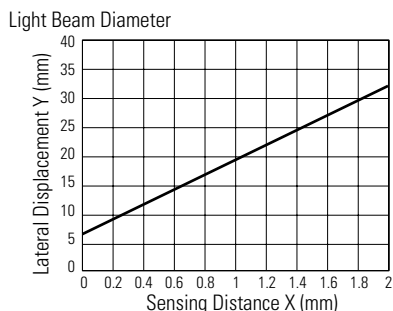
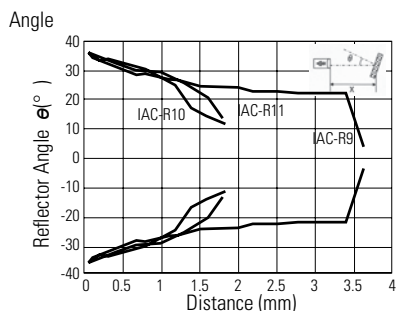
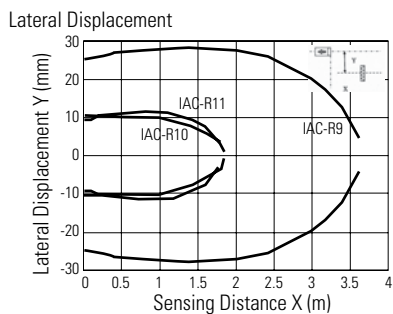
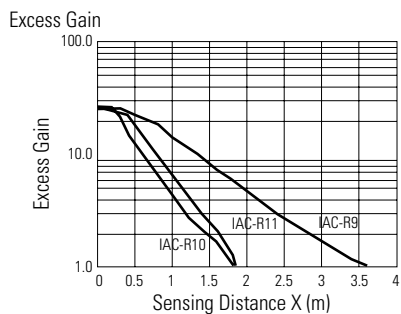


Object: Colour chips of colour standards according to JIS Z8721 (Non Glossy Edition)



- The graph on the left shows the sensing distances for different colors and materials and can be used as a reference when setting the distance. Because sensing distance depends on the object's size and surface condition, provide a sufficient distance.
- Note that sensing may be affected by reflective object behind the sensing object.
- Referring to the graph on the left, provide a sufficient distance between the photoelectric switch and background.

7. Coaxial Polarized Retro-reflective SA1E-X

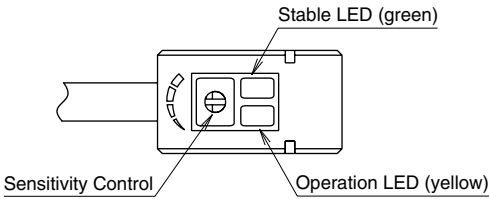


Safety Precautions

Turn off power to the SA1E Miniature Photoelectric Switches before installation, removal, wiring, maintenance, and inspection. Failure to turn power off may cause electrical shock or fire hazard.

Instructions

1. Indicator and Output Operation
(except for background suppression type)



- The operation LED turns on (yellow) when the control output is on.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.
- In the light ON operation, the output turns on when the receiving light intensity level is 1.0 or over as shown on the right.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown on the right.

Receiving Light Intensity Level		Light Receiving Status	Stable LED (green)	Operation LED (yellow)/ Control Output	
				Light ON	Dark ON
Operation Level	1.2 and over	Stable Incident	ON	ON	OFF
	1.0	Unstable Incident	OFF		
		Unstable Interruption		OFF	ON
	0.8 and below	Stable Interruption	ON		

2. Optical Axis Alignment (Light ON)

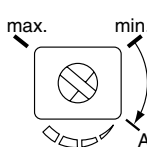
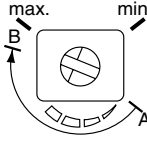
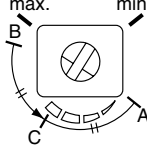
Through-beam
Fasten the receiver temporarily. Place the projector to face the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.

Polarized retroreflective
Install the reflector perpendicularly to the optical axis. Move the SA1E photoelectric switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Polarized retroreflective type can be installed also by finding the position where the reflection of projected red light is most intense, while observing the reflection on the reflector from behind the switch. Make sure that stable LED turns on at stable incident and stable interruption.

Diffuse-reflective/Small-beam reflective/Convergent reflective
Place the SA1E photoelectric switch where the switch can detect the object. Move the switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption. Because the light source element of small-beam reflective type is a red LED, visual inspection is possible as well.

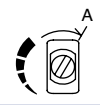
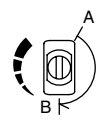
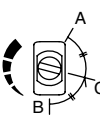
3. Sensitivity Adjustment

- Referring to the table to the right, adjust the sensitivity of the SA1E photoelectric switch when necessary, in such cases as the through-beam type is used to detect small or translucent objects or the reflective type is affected by background. The table explains the status of operation LED when the operation mode is set to light ON.
- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption. For detecting objects too small to turn on the stable LED, use an optional slit.
- Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1E photoelectric switch to turn the control as shown below, to a torque of 0.05 N·m maximum.

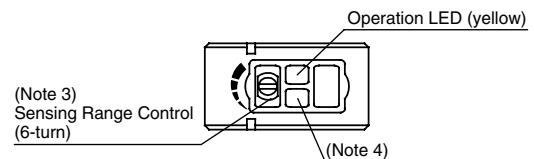
Step	Photoelectric Switch Status	Sensitivity Control	Adjusting Procedure
1	Receiving light • Through-beam, polarized reflective: No object detected • Diffuse reflective, small-beam reflective, convergent reflective: Object detected		Turn the control counter-clockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	Light is interrupted • Through-beam, polarized reflective: Object detected • Diffuse reflective, small-beam reflective, convergent reflective: No object detected		At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	—		Set the middle point between point A and B as point C.

4. Adjustment of Sensing Range for Background Suppression (BGS) Type

- When adjusting the sensing range, follow the instructions below.

Step	Distance Control	Adjusting Procedure
1		Turn the control counter-clockwise to the minimum. Then turn clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2		At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3		Set the middle point between point A and B as point C.

- When the background is far off and not detected, turn the control 360°, and set the point as point C.
- Because the control is multi-turn, it may take more than one turn to move from point A to point B.



- Turning the control clockwise lengthens the sensing distance.
- Background suppression (BGS) type is not provided with a stable LED.

5. Power Supply and Wiring

- Do not use the SA1E photoelectric switch at the transient status immediately after turning on the power (approx. 100 ms, background suppression type: 200 ms). When the load and switch use different power supplies, make sure to power up the switch first.
- Use a power supply with little noise and inrush current, and use the photoelectric switch within the rated voltage range. Make sure that ripple factor is within the allowable limit. Do not apply AC voltage, otherwise the switch may blow out or burn.
- When using a switching power supply, make sure to ground the FG (frame ground) terminal, otherwise high-frequency noise may affect the photoelectric switch.
- Turn power off before inserting/removing the connector on photoelectric switch. Make sure that excessive mechanical force is not applied to the connector. Connect the connector cable to a tightening torque of 0.5 N·m maximum.
- To ensure the degree of protection, use the applicable connector cable for the connector type. Connector cables are ordered separately.
- Avoid parallel wiring with high-voltage or power lines in the same conduit, otherwise noise may cause malfunction and damage. When wiring is long, use a separate conduit for wiring.
- Use a cable of 0.3 mm² minimum core wires, then the cable can be extended up to 100m.

6. Installation

Installing the Photoelectric Switch

- Do not install the SA1E photoelectric switches in an area where the switches are subject to the following conditions, otherwise malfunction and damage may be caused.
 - Inductive devices or heat source
 - Extreme vibration or shock
 - Large amount of dust
 - Toxic gases
 - Water, oil, chemicals
 - Outdoor
- Make sure to prevent sunlight, fluorescent light, and especially the fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.
- Interference prevention allows two SA1E switches to be mounted in close proximity. However, the through-beam type is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics on pages 179, 180, and 181.
- Because the SA1E photoelectric switches are IP67 waterproof, the SA1E can be exposed to water. However, wipe water drops and smears from the lens and slit using a soft cloth to make sure of the best detecting performance.
- Polycarbonate or acrylic resins are used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will be dissolved. To remove dust and moisture build-up, use soft dry cloth.
- Tighten the mounting screws (M3) to a torque of 0.5 N·m. Do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.

Installing the Reflector

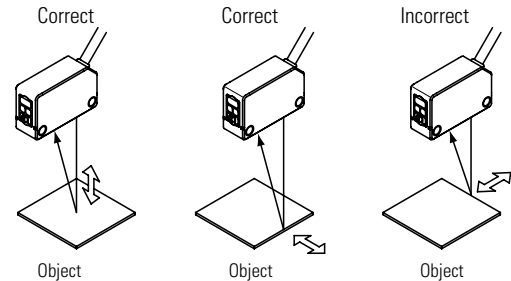
- Use M4 mounting screws for the IAC-R5 reflector and M5 mounting screws for the IAC-R6 reflector. Tighten the mounting screws to a tightening torque of 0.5 N·m maximum. Mounting screws are not supplied with the switch.
- Use the M3 self-tapping screw, flat washer, and spring washer to tighten the IAC-R7 reflector to a torque of 0.5 to 0.6 N·m.
- While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.
- Reflector IAC-RS1 and IAC-RS2 can be installed directly on a flat surface using the adhesive tape attached to the back of the reflector. Before attaching the reflector, clean the board surface to ensure secure attachment.

Installing the air blower mounting block SA9Z-A02

- When installing the SA9Z-A02 on the SA1E photoelectric switch, use the attached M3 × 20 mounting screws and tighten to a torque of 0.5 N·m maximum.
- Do not use the mounting screw (M3 × 12) supplied with the mounting bracket (SA9Z-K01) to mount the SA1E photoelectric switches.
- The SA9Z-A02 cannot be used with the through-beam slits (SA9Z-S06 to S14).
- The air tube fitting (M5) can be installed to either the top or side. The air tube is not supplied.
- Close the unused port using the supplied air supply port plugging screw and gasket to a tightening torque of 1 to 2 N·m maximum. The recommended air pressure is 0.1 to 0.3 MPa.





Installing the background suppression (BGS) type

- This sensor can detect objects correctly when the sensor head is installed perpendicular to the moving object. Install the sensor head as shown below to minimize sensing errors.








Accessories


Reflectors

Appearance	Item	Use with	Part Number
	Standard reflector	SA1E	IAC-R5
	Small reflector		IAC-R6
	Large reflector		IAC-R8
	Narrow (rear/side mounting)		IAC-R7M
	Narrow (side mounting)		IAC-R7S
	Narrow (rear mounting)		IAC-R7B
	Tape (35 x 40mm)		IAC-RS1
	Tape (70 x 80mm)		IAC-RS2
	Standard	SA1E-X	IAC-R9
	Small		IAC-R10
	Ultra-small		IAC-R11



Brackets

Appearance	Item	Use with	Part Number
	Vertical mounting bracket	SA1E	SA9Z-K01
	Horizontal mounting bracket		SA9Z-K02
	Cover mounting bracket		SA9Z-K03
	Back mounting bracket		SA9Z-K04
	Reflector mounting bracket		IAC-L2
	Reflector mounting bracket		IAC-L3
photo not available	Reflector mounting bracket		IAC-L5


Slits

Appearance	Item	Slit Size	Use with	Part Number	Min. Order Qty
	Vertical slit	0.5mm x 18mm	SA1E	SA9Z-S06	2
		1.0mm x 18mm		SA9Z-S07	
		2.0mm x 18mm		SA9Z-S08	
	Horizontal slit	0.5mm x 6.5mm		SA9Z-S09	
		1.0mm x 6.5mm		SA9Z-S10	
		2.0mm x 6.5mm		SA9Z-S11	
	Round slit	ø0.5mm		SA9Z-S12	
		ø1.0mm		SA9Z-S13	
		ø2.0mm		SA9Z-S14	


Connector Cables (for connector model sensors)

Appearance	Number of Core Wires	Type & Length	Use with	Part No.
	4	Straight, 2m	SA1E	SA9Z-CM8K-4S2
		Straight, 5m		SA9Z-CM8K-4S5
		Right angle, 2m		SA9Z-CM8K-4L2
		Right angle, 5m		SA9Z-CM8K-4L5
photo not available	4	2m	SA1C-F	SA9C-CA4D2
		5m		SA9C-CA4D5
		2m		SA9C-CA4D2S
		5m		SA9C-CA4D5S

Air Blower Mounting Blocks

Appearance	Item	Use with	Part Number
	Air blower mounting block	SA1E	SA9Z-A02

Sensitivity Control Screwdriver

Item	Part No.	Package Quantity
Sensitivity Control Screwdriver	SA9Z-AD01	1
		

Diffuse-Reflected Light Fiber Optic Units - SA9F

Appearance	Part Number	Description	Use with	Range
	SA9F-DS31 No sleeve SA9F-DS32 3.54" (90mm) sleeve SA9F-DS33 1.77" (45mm) sleeve	Straight: Two fibers $\phi 1\text{mm}$ (0.04") Threaded mount: $\phi 6\text{mm}$ (M6) Detects: $\phi 0.03\text{mm}$ (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	60mm (2.36") 7mm (0.28")
	SA9F-DC31 No sleeve SA9F-DC32 3.54" (90mm) sleeve SA9F-DC33 1.77" (45mm) sleeve (All three not compatible with green LED)	Coiled: Two fibers $\phi 1\text{mm}$ (0.04") Threaded mount: $\phi 6\text{mm}$ (M6) Detects: $\phi 0.03\text{mm}$ (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	25mm (0.98") —
	SA9F-DT11 No sleeve SA9F-DT12 3.54" (90mm) sleeve SA9F-DT13 1.77" (45mm) sleeve (All three not compatible with green LED)	Straight: Two fibers $\phi 0.5\text{mm}$ (0.02") Threaded mount: $\phi 3\text{mm}$ (M3) Detects: $\phi 0.03\text{mm}$ (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	20mm (0.78") —
	SA9F-DD31	Coaxial: Core $\phi 1\text{mm}$ (0.04") + 16 fibers: $\phi 0.26\text{mm}$ (0.01") Threaded mount: $\phi 6\text{mm}$ (M6) Detects: $\phi 0.03\text{mm}$ (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	60mm (2.36") 7mm (0.28")
	SA9F-DM74 1 row = 32 fibers SA9F-DM75 2 rows = 16 each (Not compatible with green LED)	Multicore: 32 fibers $\phi 0.26\text{mm}$ (0.010") Detects: $\phi 0.06\text{mm}$ (0.0024") minimum object	SA1C-FK SA1C-FK3G SA1C-F (not compatible with SA9F-DM75, SA9F-DM76)	60mm (2.36") 4mm (0.16")
	SA9F-DH21 No sleeve SA9F-DH22 3.54" (90mm) sleeve (Both not compatible with green LED)	Heat-resistant glass: Two fibers $\phi 0.7\text{mm}$ (0.03") Threaded mount: $\phi 4\text{mm}$ (M4) Detects: $\phi 0.03\text{mm}$ (0.0012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	27mm (1.06") —

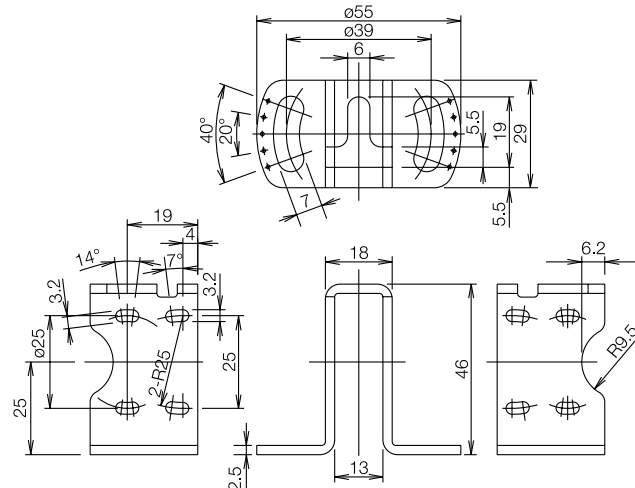
Through-Beam Fiber Optic Units - SA9F

Appearance	Part Number	Description	Amplifier	Range
	SA9F-TS21 No sleeve SA9F-TS23 1.77" (45mm) sleeve	Straight fiber: ø1mm (0.04") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	180mm (7.09") 16mm (0.63")
	SA9F-TC21 No sleeve	Coiled fiber: ø1mm (0.04") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	150mm (5.91") 14mm (0.55")
	SA9F-TT11 No sleeve	Straight fiber: ø0.5mm (0.02") Threaded mount: ø3mm (M3) Detects: ø0.15mm (0.006") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	50mm (1.97") 5mm (0.2")
	SA9F-TM21 No sleeve SA9F-TM22 3.54" (90mm) sleeve SA9F-TM23 1.77" (45mm) sleeve 16 fibers (cluster)	Multicore: ø0.26mm (0.010") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	150mm (5.91") 14mm (0.55")
	SA9F-TM74 16 fibers in one row	Multicore: 16 fibers (one row) ø0.26mm (0.010") Detects: ø0.06mm (0.0024") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	150mm (5.91") 14mm (0.55")
	SA9F-TH21 No sleeve SA9F-TH22 3.54" (90mm) sleeve	Heat-resistant glass fiber: ø1mm (0.04") Threaded mount: ø4mm (M4) Detects: ø0.3mm (0.012") minimum object	SA1C-FK3 SA1C-FK3G SA1C-F	100mm (3.94") 8mm (0.31")

Miscellaneous Accessories

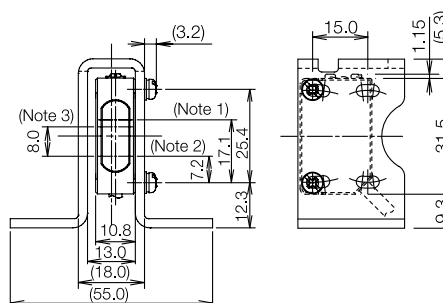
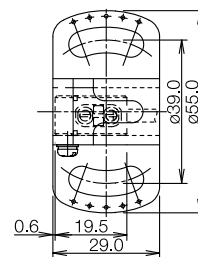
Description	Use with	Part Number
Fiber cutter	All fiber units except heat resistant	HxLxD: 23x 45 x 8mm (0.91" x 1.77" x 0.31") Included with fiber units; order replacement only
Set of 2 easy-insert adaptors	SA9F-TT, SA9F-TL, SA9F-DT, and SA9F-DL	ø2.2 x 24mm long (ø0.087" (OD) x 0.945") Included with applicable fiber optic units; order replacement set only
Lens attachment for long-range detection of opaque objects, minimum size: Ø 0.14" (3.5mm)	SA1C-F through-beam fiber unit only	
	Sensing ranges: Standard speed red LED: SA9F-TS21: 1.3m (4' – 3-3/16") SA9F-TC21: 1m (3' – 3-3/8") 0.1m (3.94") SA9F-TM21: 1.05m (3' – 5-3/8")	
	Sensing ranges: Standard speed green LED: SA9F-TS21: 0.135m (5.31") SA9F-TC21: 0.1m (3.94") SA9F-TM21: 0.13m (5.12")	SA9Z-F11
	Sensing ranges: High-speed red LED: SA9F-TS21: 0.4m (5.75") SA9F-TC21: 0.3m (1.81") SA9F-TM21: 0.38m (4.96")	
Side view attachment to rotate axis by 90° for detection of opaque objects, minimum size: Ø 0.14" (3.5mm)	SA1C-F through-beam fiber unit only	
	Sensing ranges: Standard speed red LED: SA9F-TS21: 200mm (7.87") SA9F-TC21: 130mm (5.12") SA9F-TM21: 160mm (6.30")	
	Sensing ranges: High-speed red LED: SA9F-TS21: 50mm (1.97") SA9F-TC21: 35mm (1.38") SA9F-TM21: 40mm (1.57")	SA9Z-F12
Side-on attachment for narrow clearance, Range: 1.26" (32mm), for detection of transparent or opaque objects	SA1C-F diffuse-reflected light fiber unit only	
	Sensing ranges: Standard speed red LED: SA9F-TS21: 35mm (1.38") SA9F-TC21: 30mm (1.81") SA9F-TM21: 35mm (1.38")	
		SA9Z-F13
Attachment for high-accuracy: Range: 0.4" ± 0.04" (10mm ± 1mm), for detection of transparent or opaque objects	SA1C-F through-beam fiber unit only	
	Sensing ranges: Standard speed red LED:	
	SA9F-TS21: 10mm ± 1mm SA9F-TC21: (0.394" ± 0.039") SA9F-TM21:	
		SA9Z-F14

SA9Z-K03



Material: Stainless Steel

With Mounting Bracket

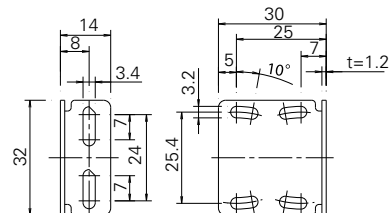


Note 1: Projector (through-beam)Receiver (through-beam)

Note 2: Projector (polarized retroreflective, background suppression)

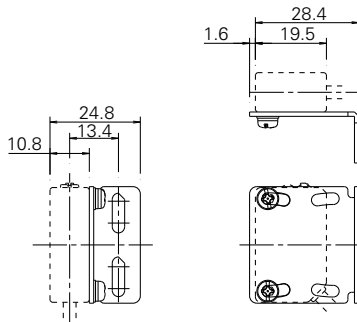
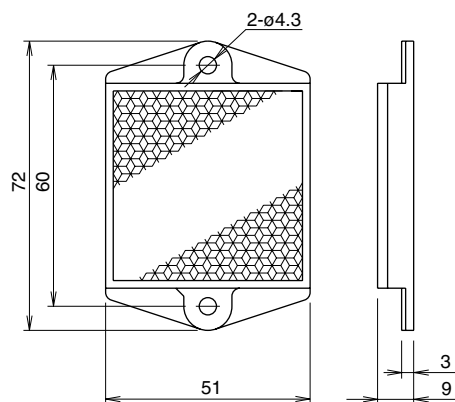
Note 3: Receiver (polarized retroreflective)

SA9Z-K04



Material: Stainless Steel

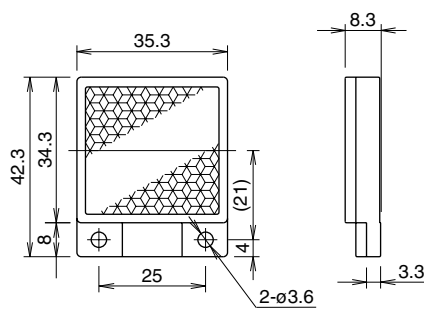
With Mounting Bracket

Reflector
IAC-R5

(Effective reflecting area: 47.2×47.2)

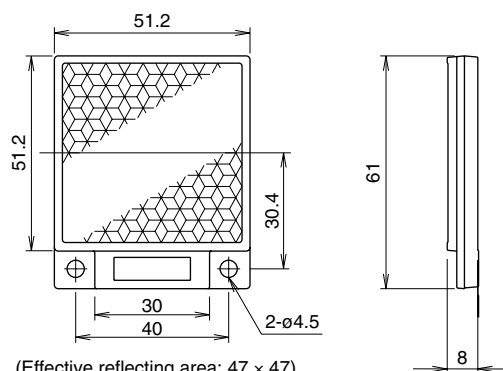
Material: PMMA (reflector), ABS (base)

IAC-R6



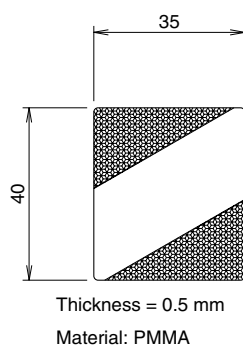
(Effective reflecting area: 30 × 31)

Material: PMMA (reflector), ABS (base)

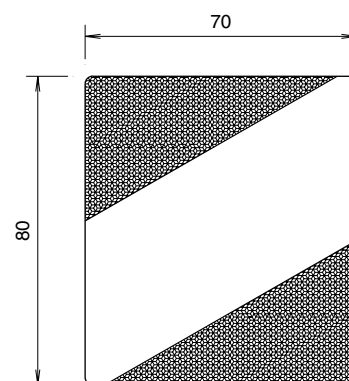
Reflector
IAC-R8(Effective reflecting area: 47×47)

Material: PMMA (reflector), ABS (base)

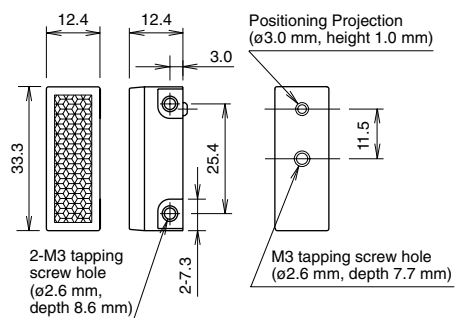
IAC-RS1

Thickness = 0.5 mm
Material: PMMA

IAC-RS2

Thickness = 0.5 mm
Material: PMMA

IAC-R7M (rear/side mounting)

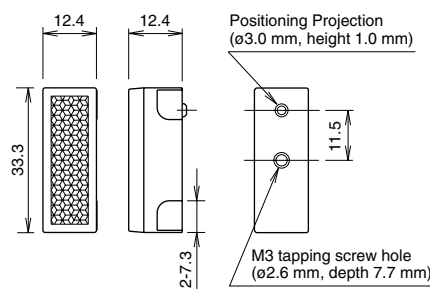


Material: PMMA (reflector), ABS (base)

Effective reflecting area: 8.6×29.5

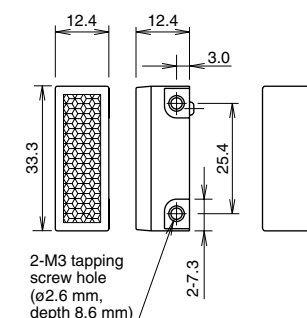
The mounting plate for reflector must be 0.8 to 2.5 mm in thickness.

IAC-R7B (rear mounting)



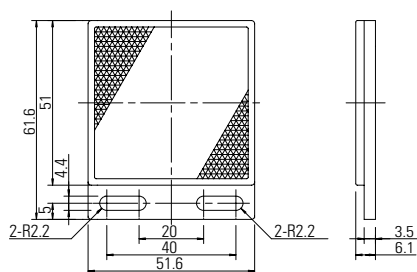
Material: PMMA (reflector), ABS (base)

IAC-R7S (side mounting)



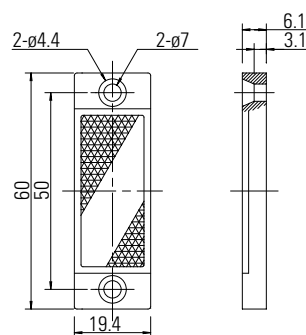
Material: PMMA (reflector), ABS (base)

IAC-R9

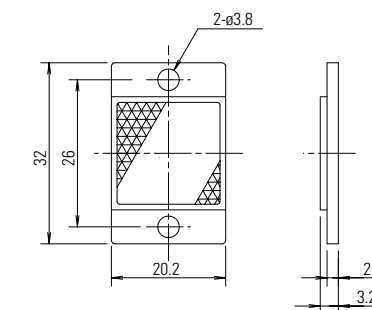
(Reflecting surface 47×47.6)

Material: PMMA (reflector), ABS (base)

IAC-R10



IAC-R11

(Reflecting surface 18×18.2)

Material: PMMA (reflector), ABS (base)

01 Touchscreens

PLCs

Automation Software

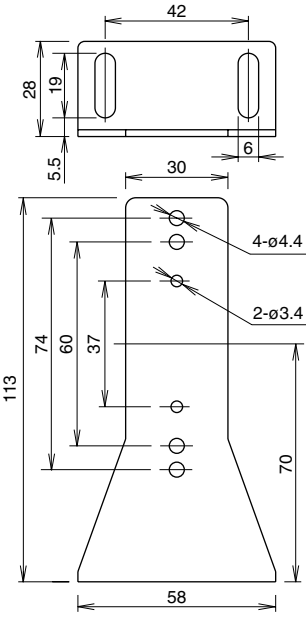
Power Supplies

Sensors

Communication

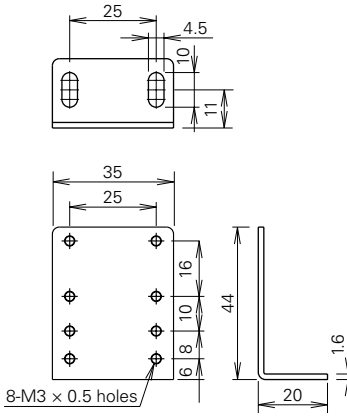
Barriers

Reflector Mounting Bracket
IAC-L2 (for IAC-R5)



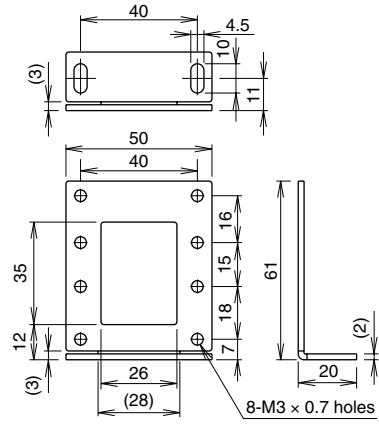
Material: SPCC (zinc chromate plating, black)

IAC-L3 (for IAC-R6)



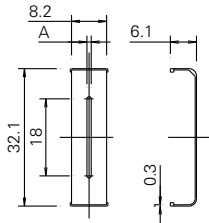
Material: SPCC (zinc plating)

IAC-L5 (for IAC-R8)



Material: SPCC (zinc plating)

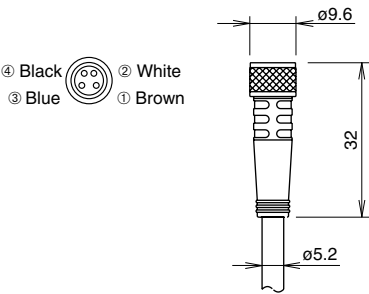
Slit (Vertical Slit)
SA9ZS06, -S07, -S08



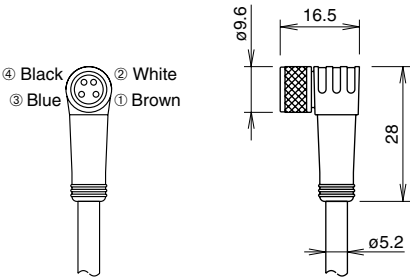
Material: Stainless Steel

Slit	
Part No.	Slit Width: A
SA9Z-S06	0.5 mm
SA9Z-S07	1.0 mm
SA9Z-S08	2.0 mm

Connector Cable (connector on one end)
Straight (SA9Z-CM8K-4S□)

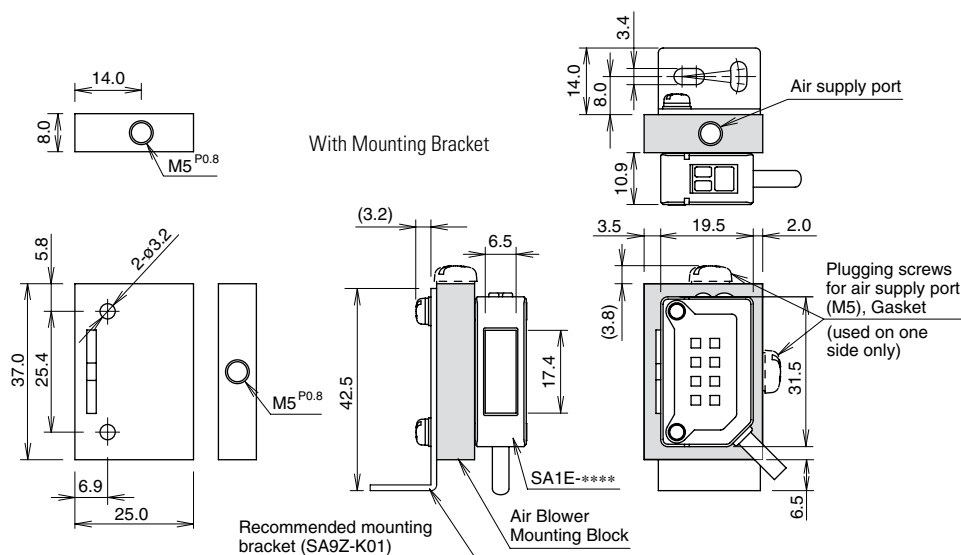


Right-angle (SA9Z-CM8K-4L□)



Dielectric strength when installed on the SA1E: 1000V AC (between live part and mounting bracket, except between live part and tightening ring)

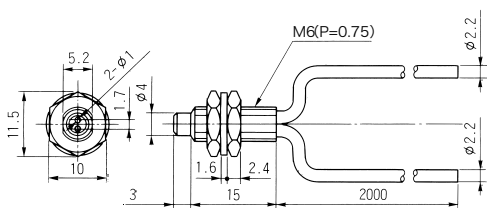
Air Blower Mounting Block



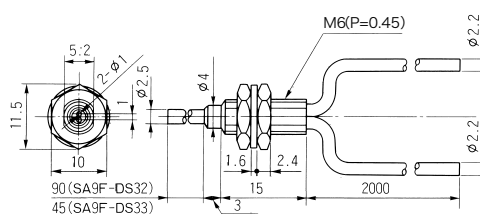
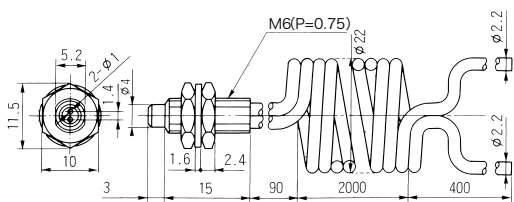
(Material: Anodized aluminum surface)

- The SA9Z-A02 air blower mounting block is supplied with two mounting screws (M3 × 20 mm sems screws), one screw for plugging the air supply port (M5 × 6 mm), and one gasket for plugging the air supply port.
- An air tube fitting (M5) can be installed to either the top or side. Tighten the fitting to a torque of 0.5 N·m maximum.
- The air tube fitting and mounting bracket are not supplied and must be ordered separately (recommended mounting bracket: SA9Z-K01).

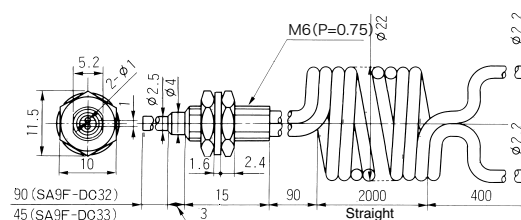
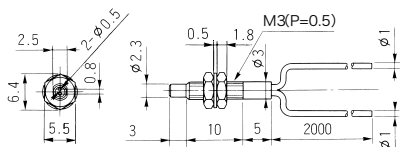
Diffuse-Reflective Light Fiber Optic Units

SA9F-DS31

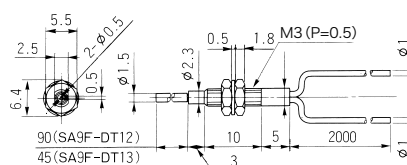
SA9F-DS32, SA9F-DS33

**SA9F-DC31**

SA9F-DC32, SA9F-DC33

**SA9F-DT11**

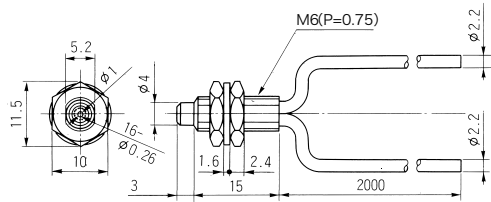
SA9F-DT12, SA9F-DT13



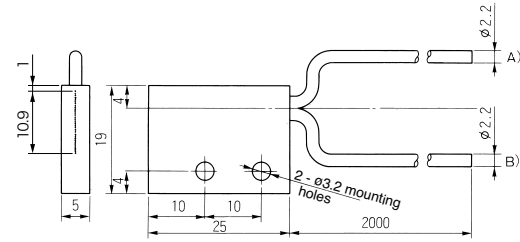
Dimensions (mm)

Diffuse-Reflective Light Fiber Optic Units con't

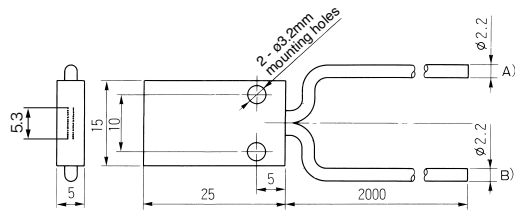
SA9F-DD31



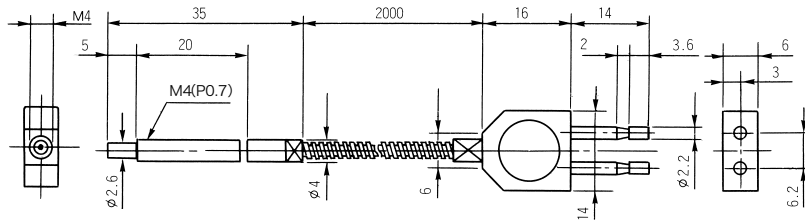
SA9F-DM74



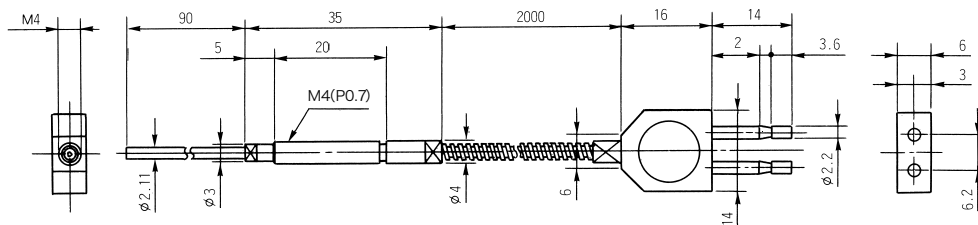
SA9F-DM75



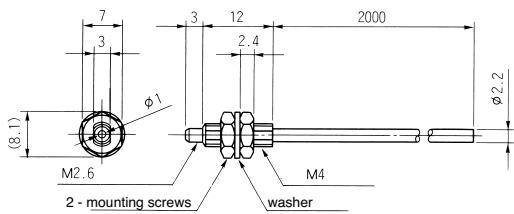
SA9F-DH21



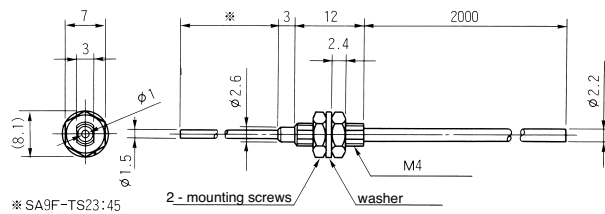
SA9F-DH22



SA9F-TS21



SA9F-TS23

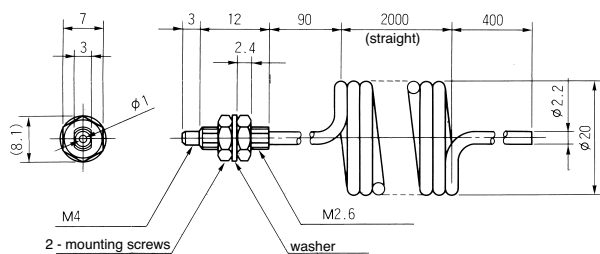


* SA9F-TS23:45

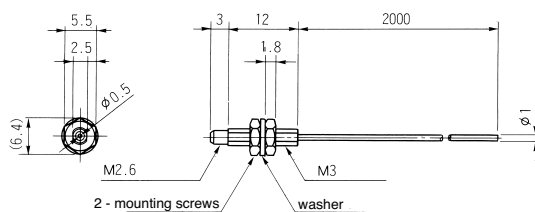
Diffuse-Reflective Light Fiber Optic Units can't

Dimensions (mm)

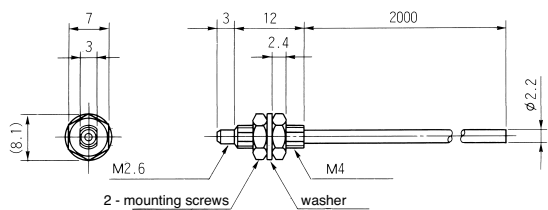
SA9F-TG21



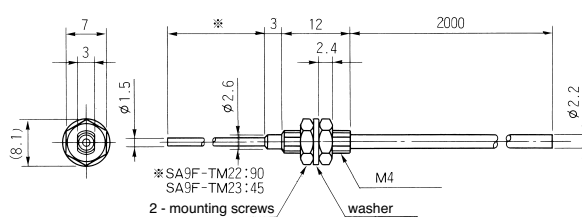
SA9F-TT11



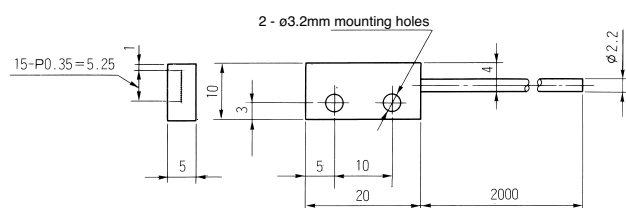
SA9F-TM21



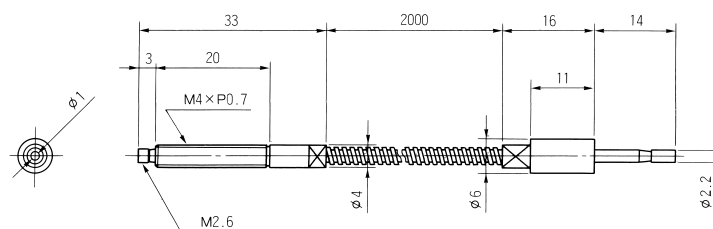
SA9F-TM22, SA9F-TM23



SA9F-TM74



SA9F-TH21



OI Touchscreens

PLCs

Automation Software

Power Supplies

Sensors

Communication

Barriers