

Datamate

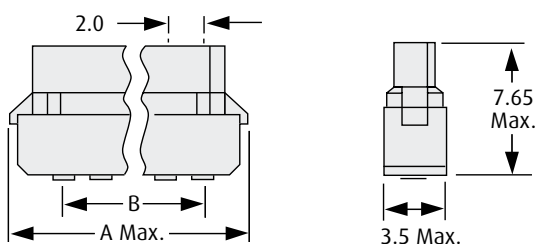
Female Crimp

- ❖ Part numbers are for housings and the equivalent number of contacts.
- ❖ Contacts are rear insertable.
- ❖ For British Standard versions see page 8.
- ❖ Back potting, hoods & cable assembly service available – contact datamate@harwin.com.

SINGLE ROW

CALCULATION

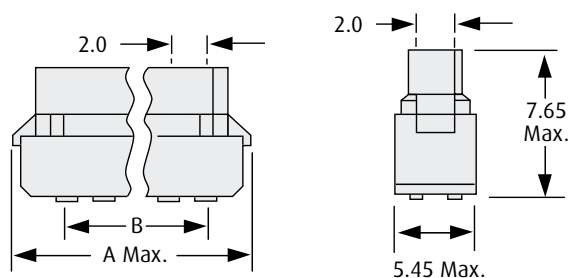
A	$B + 5.15$
B	$(\text{Total No. of contacts} - 1) \times 2$



DOUBLE ROW

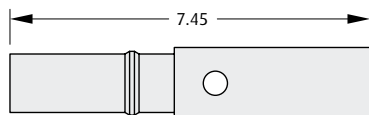
CALCULATION

A	$B + 5.15$
B	$\text{Total No. of contacts} - 2$

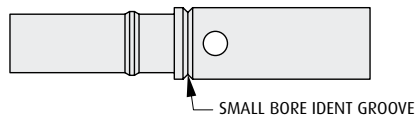


CRIMP CONTACTS

Large Bore (22 AWG):



Small Bore (24-28 AWG):



TOOLS

Recommended Crimp Tool – M22520/2-01

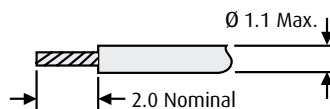
Positioner – T5747

Contact Insertion/Removal Tool – Z80-280

See pages 61 to 62

❖ Instruction sheets available at www.harwin.com/Downloads/Instructions

WIRE STRIPPING DETAILS



HOW TO ORDER

M80 - XXX XX 05

SERIES CODE

TYPE

011	Large Bore Contact	889	Large Bore, Double Row
013	Small Bore Contact	898	Small Bore, Single Row
888	Small Bore, Double Row	899	Large Bore, Single Row

FINISH

05 Gold

TOTAL NO. OF CONTACTS

Single Row	02 to 07, 17
Double Row	04, 06, 08, 10, 12, 14, 16, 18, 20, 26, 34
Contacts	00

www.harwin.com

All dimensions in mm.



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