

Customer Information Sheet

DRAWING No.: Z80-255, Z80-244, Z80-259 SHT 3

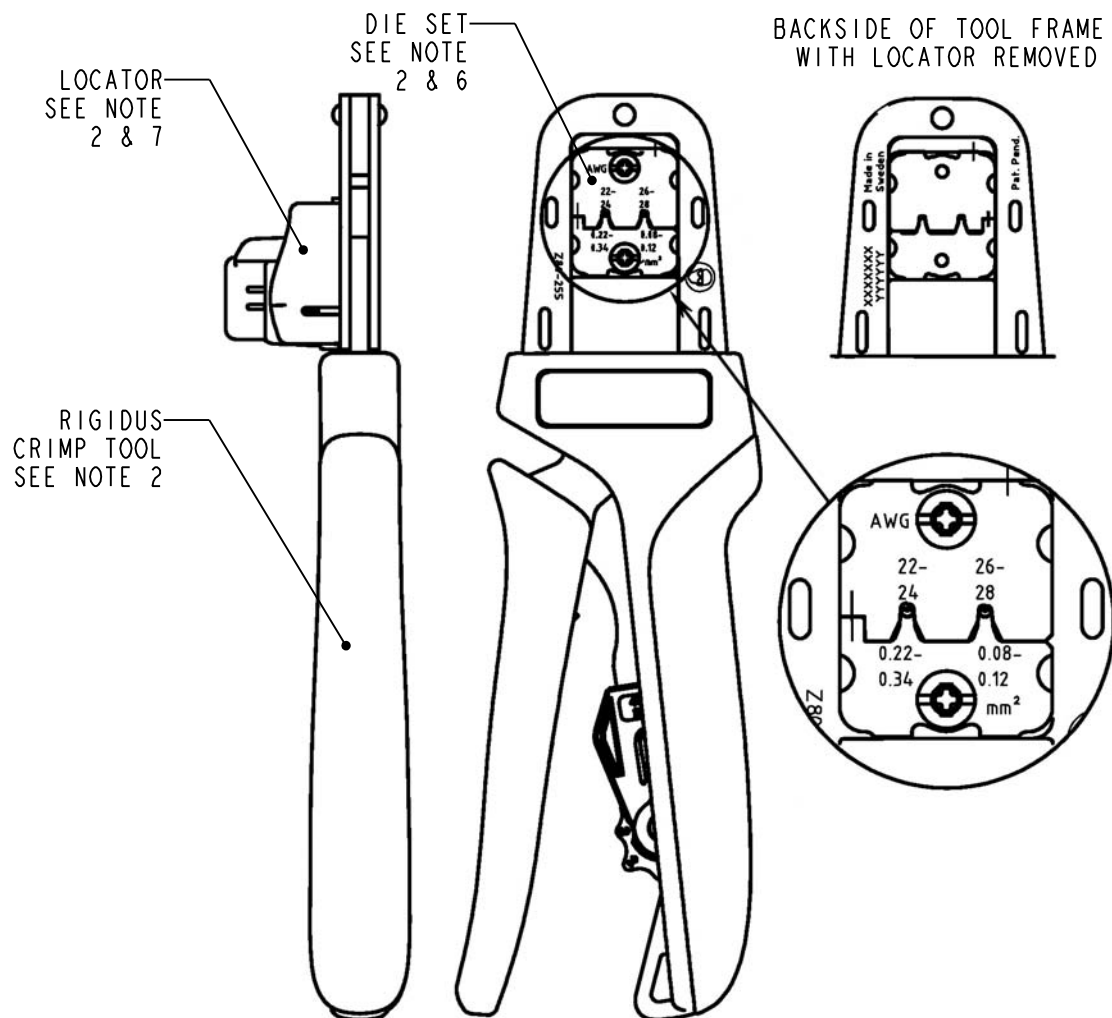
IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



NOTES:

1) THIS HAND CRIMP TOOL HAS BEEN DESIGNED FOR USE WITH THE FOLLOWING DATAMATE FEMALE TRIO-TEK CONTACTS:

M80-28300XX = FOR 24-22 AWG WIRE, SUPPLIED LOOSE
M80-28400XX = FOR 28-26 AWG WIRE, SUPPLIED LOOSE
M80-25300XX = FOR 24-22 AWG WIRE, SUPPLIED REELED
M80-25400XX = FOR 28-26 AWG WIRE, SUPPLIED REELED

HARWIN RECOMMEND THE USE OF BS 3G 210 TYPE A PTFE EQUIPMENT WIRE OR NEAR EQUIVALENT.

2) HAND CRIMP TOOL Z80-255 COMPRISES OF RIGIDUS CRIMP TOOL, LOCATOR Z80-259 AND DIE SET Z80-244.

3) RIGIDUS CRIMP TOOL, LOCATOR AND DIE SET SUPPLIED ASSEMBLED AND BOXED.

4) HAND CRIMP TOOL SUPPLIED WITH SHORT FORM OPERATING INSTRUCTIONS.

5) FOR DETAILED OPERATING INSTRUCTIONS, SEE INSTRUCTION SHEET IS-27, AVAILABLE AT:
<http://www.harwin.com/downloads/instructions/>

6) FOR REPLACEMENT DIE SET, USE PART NUMBER Z80-244.

7) FOR REPLACEMENT LOCATOR, USE PART NUMBER Z80-259.

BMK	I	01.12.08	10118
NAME	ISS.	DATE	C/NOTE
APPROVED:		B. M. KENT	
CHECKED:		M. G. PLESTED	
DRAWN:		B. M. KENT	
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES
X. = $\pm 1\text{mm}$
X.X = $\pm 0.50\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$
ANGLES = $\pm 5^\circ$
UNLESS STATED

MATERIAL:

FINISH:

S/AREA:

mm²

TITLE: DATAMATE TRIO-TEK
FEMALE CONTACT
HAND CRIMP TOOL AND SPARES

DRAWING NUMBER: **Z80-255,**
Z80-244 & Z80-259

SHT
3
OF
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